

# Model VD 23 | Vacuum drying chambers for non-flammable solvents

BINDER's VD series vacuum drying chambers deliver impressive performance through their precise temperature control and gentle drying. The patented expansion rack technology from BINDER also optimizes heat transfer. The shelves can be repositioned for flexible placement and the interior of the chamber is easy to clean.

## BENEFITS

- Fast, gentle drying
- Optimum heat transfer through large thermal conducting plates
- Safe work thanks to proven safety concept
- Also option of modular complete system with vacuum pump and pump chamber



Model 23



Model 23

## MAIN FEATURES

- Temperature range: +9 °C above ambient temperature to +220 °C
- Controller with digital display of pressure and temperature
- Program-controlled drying monitoring with automatic ventilation at end of process
- Internal data logger, measured values can be read out in open format via USB
- 1 aluminum expansion rack, can be custom-positioned
- Inert gas connection
- Universal access port DN 16 - for the introduction of external measuring devices
- Shatterproof, spring-mounted safety glass panel
- Large viewing window with option of interior lighting
- Computer interface: Ethernet

## OPTIONAL EQUIPMENT

- Touchscreen Controller - Graphical display of main process parameter
- Expansion racks - Choice of aluminum or stainless steel racks depending on the application requirements
- Analogue output for temperature and pressure signals - for external monitoring and evaluation of the process parameters, integration into in-house systems is possible
- Universal ventilation - Selection of different ventilation by air or inert gas
- Universal access port DN 40 - for the introduction of external measuring devices
- Multi Management Software APT-COM - Manage, record and document device parameters
- Services - extensive services ensure correct device function

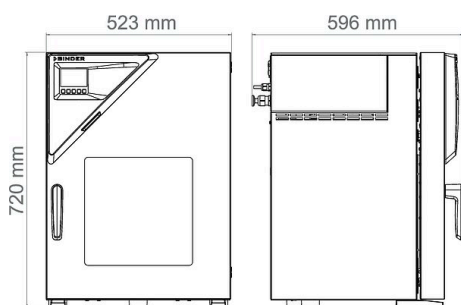
## ORDERING INFORMATION

Interior volume [L]	Voltage	Option model	Version	Art.-No.
24	200...230 V 1~ ph 50/60 Hz	Standard	VD023-230V	9630-0001
	100...120 V 1~ ph 50/60 Hz	Standard	VD023UL-120V	9630-0005

**TECHNICAL DATA**

Description	VD023-230V <sup>1</sup>	VD023UL-120V <sup>1</sup>
<b>Article Number</b>	<b>9630-0001</b>	<b>9630-0005</b>
<b>Performance Data Temperature</b>		
Temperature range +9 °C above ambient temperature to [°C]	220	220
Temperature variation at 100 °C [± K]	1.0	1.0
Temperature fluctuation [± K]	0.1	0.1
Heating-up time to 100 °C [min]	80	80
<b>Vacuum Data</b>		
Leak rate [bar/h]	0.01	0.01
<b>Electrical data</b>		
Rated Voltage [V]	200...230	100...120
Power frequency [Hz]	50/60	50/60
Nominal power [kW]	0.9	0.9
Unit fuse [A]	6.3	10
Phase (Nominal voltage)	1~	1~
<b>Connections</b>		
Vacuum connection with small flange [DN mm]	16	16
Measuring access port with small flange [DN mm]	16	16
Universal connection for air / inert gas with flow limiter thread (RP") 3/8	3/8	3/8
Compressed air connection for pressure-encapsulation [NW]	5	5
<b>Measures</b>		
Interior volume [L]	24	24
Net weight of the unit (empty) [kg]	64	68
Permitted load [kg]	50	50
Load per rack [kg]	20	20
Viewing window width [mm]	305	305
Viewing window height [mm]	305	305
Wall clearance back [mm]	100	100
Wall clearance sidewise [mm]	70	70
<b>Internal Dimensions</b>		
Width [mm]	285	285
Height [mm]	285	285
Depth [mm]	295	295
<b>Doors</b>		
Unit doors	1	1
<b>Housing dimensions not incl. fittings and connections</b>		
Width net [mm]	523	523
Height net [mm]	698	698
Depth net [mm]	413	413
<b>Environment-specific data</b>		
Sound-pressure level [dB(A)]	40	40
<b>Fixtures</b>		
Number of shelves (std./max.)	1/4	1/4

1 All technical data is specified for unloaded units with standard equipment at an ambient temperature of +22 °C ±3 °C and a power supply voltage fluctuation of ±10%. The temperature data is determined in accordance to BINDER factory standard following DIN 12880, observing the recommended wall clearances of 10 % of the height, width, and depth of the inner chamber. All indications are average values, typical for units produced in series. We reserve the right to change technical specifications at any time.

**DIMENSIONS incl. fittings and connections [mm]****OPTIONS**

Designation	Description	*	Art.-No.
<b>Additional universal ventilation</b>	Additional universal connection for ventilation with ambient air or inert gas. Flow limiter thread (RP"), and connection with 3/8" male thread.	-	8612-0001
<b>Analog output 4-20 mA</b>	for temperature and pressure values (output not adjustable)	-	8612-0004
<b>Calibration certificate, expanded</b>	for temperature; for extending the measurement in center of chamber to include another test temperature	-	8012-1127
<b>Calibration certificate, pressure</b>	Calibration of the pressure display to a specified value, including certificate	-	8012-2021
	Extension of the calibration of the pressure display by another pressure value, including certificate	-	8012-2022
<b>Calibration certificate, temperature</b>	for temperature, measurement in center of chamber at specified temperature	-	8012-1145
	temperature measurement incl. certificate, 15- 18 measuring points at specified temperature	-	8012-0919
	temperature measurement incl. certificate, 9 measuring points at specified temperature	-	8012-0916
<b>Door gasket</b>	made of FKM, silicone-free	-	8612-0007
<b>Door lock</b>	lockable door handle	-	8612-0002
<b>Expansion racks</b>	stainless steel expansion rack instead of standard aluminum expansion rack, incl. calibration	-	8612-0011
<b>Interior lighting</b>	LED light strips on the left and right in the door	-	8612-0005
<b>Temperature measurement of the specimen</b>	with flexible Pt 100 sensor and digital specimen temperature display	-	8612-0006
<b>Touchscreen controller</b>	Large display panel with intuitive operation, actual and set values of main process parameters are shown simultaneously on the display. In addition, the graphic chronological evaluation of process parameters is displayed.	-	8612-0015
<b>Universal access port</b>	Additional DN 40 small flange universal access port with blind flange, for positioning sensors or supply lines in the chamber.	-	8612-0003

\* Notes › See last page

**ACCESSORIES**

Designation	Description	*	Art.-No.
<b>APT-COM™ 4 BASIC-Edition</b>	for simple logging and documentation requirements with up to 5 networked units. version 4, BASIC edition	-	9053-0039
<b>APT-COM™ 4 GLP-Edition</b>	for working under GLP-compliant conditions. Measured values are documented in a tamper-proof way in line with the requirements of FDA Regulation 21 CFR 11. version 4, GLP edition	-	9053-0042
<b>APT-COM™ 4 PROFESSIONAL-Edition</b>	convenient unit and user management built on the BASIC edition. Suitable for networking up to 100 units. version 4, PROFESSIONAL edition	-	9053-0040
<b>Expansion racks</b>	stainless steel	-	8009-1093
	aluminum	-	8012-2055
<b>pH-neutral detergent</b>	concentrated, for gentle remove of residual contaminants; 1 kg	-	1002-0016
<b>Pump chamber with VAP 1 vacuum pump</b>	Pump chamber for vacuum pumps, with switchable power socket. Chemical membrane pump with a nominal air flow of 2.0 m³/hour, final pressure 7 mbar		
	120 V / 50-60 Hz option model	-	8012-1961
	230 V / 50-60 Hz option model	-	8012-1958

\* Notes › See last page

Designation	Description	*	Art.-No.
<b>Pump chamber with VAP 2 vacuum pump</b>	Pump chamber for vacuum pumps, with switchable power socket. Chemical membrane pump with a nominal air flow of 4.0 m <sup>3</sup> /hour, final pressure 1,8 mbar		
	120 V / 50–60 Hz option model	–	8012-1967
	230 V / 50-60 Hz option model	–	8012-1964
<b>Qualification documents</b>	IQ/OQ documents – supporting documents for validation performed by customers, consisting of: IQ/OQ checklists incl. calibration guide and comprehensive unit documentation; parameters: temperature, CO <sub>2</sub> , O <sub>2</sub> , pressure, depending on unit		
	Digital in PDF format	–	7057-0001
	Hard copy inside folder	–	7007-0001
	IQ/OQ/PQ documents – supporting documents for validation performed by customers, according to customer requirements, PQ section added to qualification folder IQ/OQ; parameters: temperature, CO <sub>2</sub> , O <sub>2</sub> – or pressure, depending on unit		
	Digital in PDF format	–	7057-0005
	Hard copy inside folder	–	7007-0005
<b>Vacuum pump connection kit</b>	for vacuum pump VAP1 and VAP2; consisting of aluminum clamping ring, universal centering ring, small flange with hose nozzle, (2.5 m) rubber hose and 2 hose clamps	–	8012-1995
<b>Vacuum pump VAP 1</b>	Chemical membrane pump with a nominal air flow of 2.0 m <sup>3</sup> /hour, final pressure 7 mbar		
	120 V / 50-60 Hz option model	–	5013-0223
	230 V / 50-60 Hz option model	–	5013-0217
<b>Vacuum pump VAP 2</b>	Chemical membrane pump with a nominal air flow of 4.0 m <sup>3</sup> /hour, final pressure 1,8 mbar		
	120 V / 50-60 Hz option model	–	5013-0219
	230 V / 50-60 Hz option model	–	5013-0218
<b>WLAN kit</b>	The kit contains a client bridge that establishes a wireless connection between BINDER units and APT-COM4, LIMS, or customer-specific software via an Ethernet interface. It provides an alternative solution in situations where units need to be positioned in locations without an on-site Ethernet connection. In secured networks, installation and configuration must be performed by the customer's IT service.	–	8500-0164

\* Notes › See last page

## SERVICES

Designation	Description	*	Art.-No.
<b>Installation services</b>			
Unit commissioning	Connect the unit to the customer-side connections (electricity, water, wastewater, gas), basic functions check, brief operating instructions. (excl.: unpacking, setup, controller instructions, programming, installation work)	05	DL10-0100
Unit instructions	Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming	05	DL10-0500
<b>Maintenance contracts</b>			
<b>Maintenance services</b>			
BRONZE 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts	05	DL20-0710
GOLD 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, replacement of wear parts, calibration of one temperature/humidity/pressure value, including certificate	05	DL20-0930
Maintenance	One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Calibration of a test temperature specified by the user in center of usable space without certificate	05	DL20-0400
SILVER 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, calibration of one test temperature specified by the user in the center of the usable space, without certificate	05	DL20-0820
VAP 1 vacuum pump maintenance	Maintenance service of the VAP 1 vacuum pump according to the maintenance schedule, visual inspection, replacement of the diaphragms, O-rings and seals, (Service Kit 8500-0158 included in the scope of services) as well as final functional test.	05	DL20-0410
VAP 2 vacuum pump maintenance	Maintenance service of the VAP 2 vacuum pump according to the maintenance schedule, visual inspection, replacement of the diaphragms, O-rings and seals, (Service Kit 8500-0159 included in the scope of services) as well as final functional test.	05	DL20-0420

\* Notes › See last page

Designation	Description	*	Art.-No.
<b>Calibration services</b>			
Calibration certificate, temperature	Calibration of one (1) test temperature specified by the user in center of chamber, including certificate	03, 04, 05	DL30-0101
	Extension of calibration of one (1) additional test temperature specified by the user in the center of the usable space, including certificate	03, 04, 05	DL30-0102
Pressure calibration	Digital pressure display calibration at a specified test pressure of 20–900 mbar, including certificate	03, 04, 05	DL30-0410
			DL30-0411
Temperature measurement, 15 measuring points	Temperature measurement with 15 measuring points with a set value specified by the user, including certificate	03, 04, 05	DL30-0218
Temperature measurement, 9 measuring points	Temperature measurement with 9 measuring points with a set value specified by the user, including certificate	03, 04, 05	DL30-0109
<b>Validation services</b>			
Execution of IQ/OQ	Execution of IQ/OQ in accordance with qualification folder	05	DL42-0300
Execution of IQ/OQ/PQ	Execution of IQ/OQ/PQ in accordance with qualification folder	05	DL44-0500
<b>Warranty service</b>			
1-year warranty extension	The warranty is extended by 1 year from the delivery date, wear parts are excluded	–	DL50-0020

\* Notes › See last page

**NOTES**

- 01 Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge.
- 02 UL mark is not granted when this option is used.
- 03 Sensor calibration is performed in an accredited calibration laboratory.
- 04 Calibration is performed according to the BINDER factory standard.
- 05 Quoted prices do not include travel costs. Please refer to the chapter on BINDER Service for travel costs for your region. Quoted prices for services performed in Switzerland do not include a country-specific added fee (available on request).

**BINDER GmbH**

Tuttlingen, Germany  
TEL +49 7462 2005 0  
FAX +49 7462 2005 100  
info@binder-world.com  
www.binder-world.com

**BINDER Asia Pacific (Hong Kong) Ltd.**

Kowloon, Hong Kong, P.R. China  
TEL +852 39070500  
FAX +852 39070507  
asia@binder-world.com  
www.binder-world.com

**Representative Office for CIS**

Moscow, Russia  
TEL +7 495 988 15 16  
FAX +7 495 988 15 17  
russia@binder-world.com  
www.binder-world.com

**BINDER Environmental Testing  
Equipment (Shanghai) Co., Ltd.**

Shanghai, P.R. China  
TEL +86 21 685 808 25  
FAX +86 21 685 808 29  
china@binder-world.com  
www.binder-world.com

**BINDER Inc.**

Bohemia, NY, USA  
TEL +1 631 224 4340  
FAX +1 631 224 4354  
usa@binder-world.com  
www.binder-world.us