BINDER
Best conditions for your success

Operating Manual

Translation of the original operating manual

MKF (E5)

Alternating climate chambers with program control and HIT Insulation®

Model	Model version	Art. No.
MKF 56	MKF056-230V	9020-0378, 9120-0378
	MKF056-240V	9020-0389, 9120-0389

MKF (E5)

Alternating climate chambers with program control

Model	Model version	Art. No.
MKF 115	MKF115-400V	9020-0379, 9120-0379
	MKF115-400V-C	9020-0357 (with voltage and frequency changer)
MKF 240	MKF240-400V	9020-0380, 9120-0380
	MKF240-400V-C	9020-0358 (with voltage and frequency changer)
MKF 400	MKF400-400V	9020-0408, 9120-0408
	MKF400-400V-C	9020-0446 (with voltage and frequency changer)
MKF 720	MKF720-400V	9020-0381, 9120-0381
	MKF720-400V-C	9020-0359 (with voltage and frequency changer)
MKF 1020	MKF1020-400V	9020-0409, 9120-0409
	MKF1020-400V-C	9020-0448 (with voltage and frequency changer)

MKFT (E5)

Alternating climate chambers with deep temperature and program control

Model	Model version	Art. No.
MKFT 115	MKFT115-400V	9020-0382, 9120-0382
	MKFT115-400V-C	9020-0362 (with voltage and frequency changer)
MKFT 240	MKFT240-400V	9020-0383, 9120-0383
	MKFT240-400V-C	9020-0361 (with voltage and frequency changer)
MKFT 720	MKFT720-400V	9020-0384, 9120-0384
	MKFT720-400V-C	9020-0360 (with voltage and frequency changer)

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Dear customer,

For the correct operation of the chamber, it is important that you read this operating manual completely and carefully and observe all instructions as indicated. Failure to read, understand and follow the instructions may result in personal injury. It can also lead to damage to the chamber and/or poor equipment performance.

1. Safety

1.1 Personnel Qualification

The chamber must only be installed, tested, and started up by personnel qualified for assembly, startup, and operation of the chamber. Qualified personnel are persons whose professional education, knowledge, experience and knowledge of relevant standards allow them to assess, carry out, and identify any potential hazards in the work assigned to them. They must have been trained and instructed, and be authorized to work on the chamber01/2025 and have knowledge of the operating instructions.

The chamber should only be operated by laboratory personnel especially trained for this purpose and familiar with all precautionary measures required for working in a laboratory. Observe the national regulations on minimum age of laboratory personnel.

1.2 Operating manual

This operating manual is part of the components of delivery. Always keep it handy for reference in the vicinity of the chamber. If selling the unit, hand over the operating manual to the purchaser.

To avoid injuries and damage observe the safety instructions of the operating manual. Failure to follow instructions and safety precautions can lead to significant risks.

DANGER

Dangers due to failure to observe the instructions and safety precautions.

Serious injuries and chamber damage. Risk of death.

- Observe the safety instructions in this Operating Manual.
- Follow the operating procedures in this Operating Manual.
- Carefully read the complete operating instructions of the chamber prior to installing and using the chamber.
- Keep the operating manual for future reference

Make sure that all persons who use the chamber and its associated work equipment have read and understood the Operating Manual.

This Operating Manual is supplemented and updated as needed. Always use the most recent version of the Operating Manual. When in doubt, call the BINDER Service Hotline for information on the up-to-dateness and validity of this Operating Manual.

1.3 Legal considerations

This operating manual is for informational purposes only. It contains information for correct and safe installing, start-up, operation, decommissioning, cleaning and maintenance of the product. Note: the contents and the product described are subject to change without notice.

Understanding and observing the instructions in this operating manual are prerequisites for hazard-free use and safety during operation and maintenance. Images are to provide basic understanding. They may deviate from the actual version of the chamber. The actual scope of delivery can, due to optional or special design, or due to recent technical changes, deviate from the information and illustrations in these instructions this operating manual. In no event shall BINDER be held liable for any damages, direct or incidental arising out of or related to the use of this manual.

This operating manual cannot cover all conceivable applications. If you would like additional information, or if special problems arise that are not sufficiently addressed in this manual, please ask your dealer or contact us directly, e.g. by phone at the number located on page one of this manual

Furthermore, we emphasize that the contents of this operating manual are not part of an earlier or existing agreement, description, or legal relationship, nor do they modify such a relationship. All obligations on the part of BINDER derive from the respective purchase contract, which also contains the entire and exclusively valid statement of warranty administration and the general terms and conditions, as well as the legal regulations valid at the time the contract is concluded. The statements in this manual neither augment nor restrict the contractual warranty provisions.

1.3.1 Intellectual property

This operating manual is protected by copyright. Any unauthorized copying or disclosure to third parties is strictly prohibited. We reserve the right to take legal action and, if necessary, to assert claims for damages in the event of infringement.

Trademark Information: All BINDER trademarks relating to products or service, as well as trade names, logos and product names used on the website, products and documents of BINDER company are trademarks or registered trademarks of BINDER company (including BINDER GmbH, BINDER Inc.) in the U.S. and other countries and communities of states. This includes word marks, position marks, word/figurative marks, design configurations, figurative marks, and design patents.

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Please visit www.binder-world.com for more information.

1.4 Structure of the safety instructions in the operating manual

In this operating manual, the following safety definitions and symbols indicate dangerous situations following the harmonization of ISO 3864-2 and ANSI Z535.6.

1.4.1 Signal word panel

Depending on the probability of serious consequences, potential dangers are identified with a signal word, the corresponding safety color, and if appropriate, the safety alert symbol.

DANGER
Indicates an imminently hazardous situation that, if not avoided, will result in death or serious (irreversible) injury.

WARNING
Indicates a potentially hazardous situation which, if not avoided, could result in death or serious (irreversible) injury

CAUTION
Indicates a potentially hazardous situation which, if not avoided, may result in moderate or minor (reversible) injury

NOTICE
Indicates a potentially hazardous situation which, if not avoided, may result in damage to the product and/or its functions or of a property in its proximity.

1.4.2 Safety alert symbol

Use of the safety alert symbol indicates a **risk of injury**.
Observe all measures that are marked with the safety alert symbol in order to avoid death or injury.

1.4.3 Pictograms

Warning signs			
Electrical hazard	Hot surface	Explosive atmosphere	Stability hazard
Lifting hazard	High humidity	Scalding hazard	Pollution hzard
Harmful substances	Biohazard	Danger of frost	Risk of corrosion and / or chemical burns
Mandatory action signs			
Mandatory regulation	Read operating instructions	Disconnect the power plug	Lift with mechanical assistance
Environment protection	Wear protective gloves	Wear safety goggles	
Prohibition signs			
Do NOT touch	Do NOT spray with water	Do NOT climb	

	Information to be observed in order to ensure optimum function of the product.

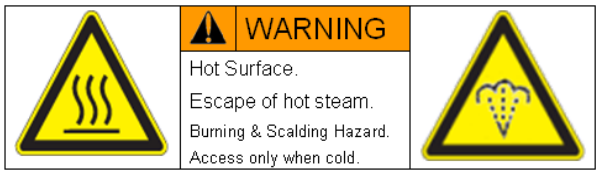
1.4.4 Word message panel structure

Type / cause of hazard. **Possible consequences.** ∅ Instruction how to avoid the hazard: prohibition ➢ Instruction how to avoid the hazard: mandatory action

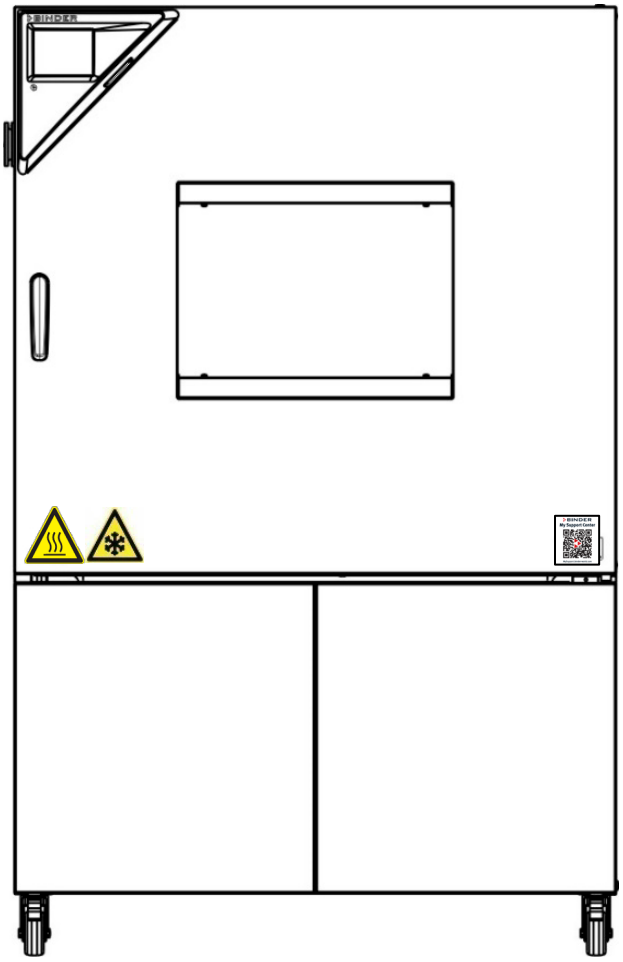
Observe all other notes and information not necessarily emphasized in the same way, in order to avoid disruptions that could result in direct or indirect injury or property damage.

1.5 Localization / position of safety and information labels on the chamber

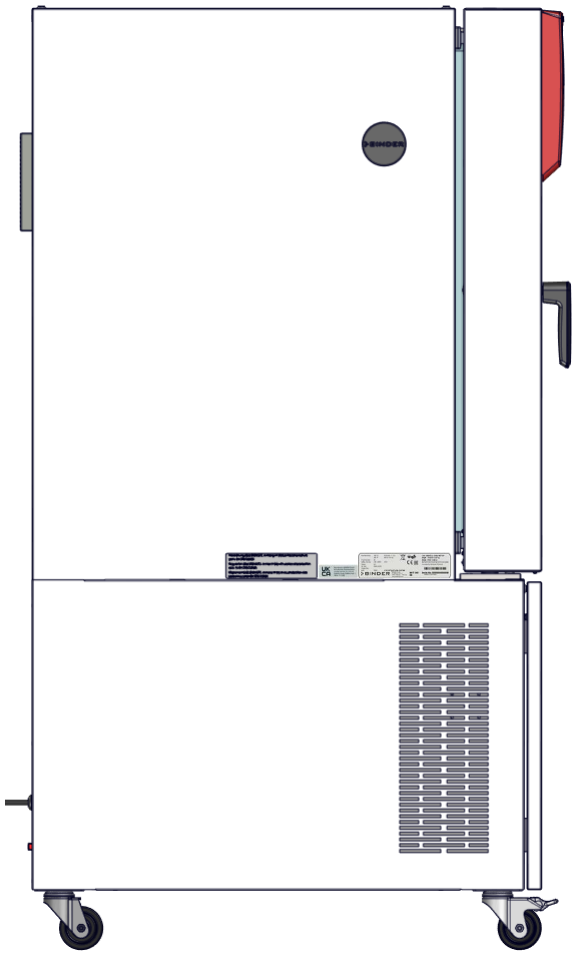
The following labels are located on the chamber:

Pictograms (warning signs)	
	Hot surface (on chamber door)
	Cold surface (on chamber door)
	Electrical hazard (chamber with voltage and frequency changer: on the voltage and frequency changer)
	Observe the prescribed freshwater quality (next to water inlet on the rear of the chamber; on the optional freshwater can)
	Burning and scalding hazard (chamber rear)

Information	
BINDER My Support Center MySupport.binder-world.com	QR-Code and URL to contact the BINDER Support Center (on chamber front)
Verordnung (EU) 2024/573, Anhang IV (4) bei Personenschutz gem. EN 378-3:2020 Regulation (EU) 2024/573, Annex IV (4) with personal protection acc. to EN 378-3:2020 Règlement (UE) 2024/573, Annexe IV (4) avec protection des personnes selon EN 378-3:2020	Regulation (EU) 2024/573, Annex IV (4) with personal protection acc. to EN 378-3:2020 (on left chamber side, valid only for MKF)
BINDER MKT 240 E6 Serial No. 00000000000000	Type plate with CE conformity marking (on left chamber side)
UK CA Manufacturer: BINDER GmbH UK Authorised Representative: Comply Express Ltd, Unit C2, Coalport House, Stafford Park 1, Telford TF3 3BD	UKCA label (on left chamber side)



Chamber front



Left chamber side

Figure 1: Position of labels on the chamber (example size 240)

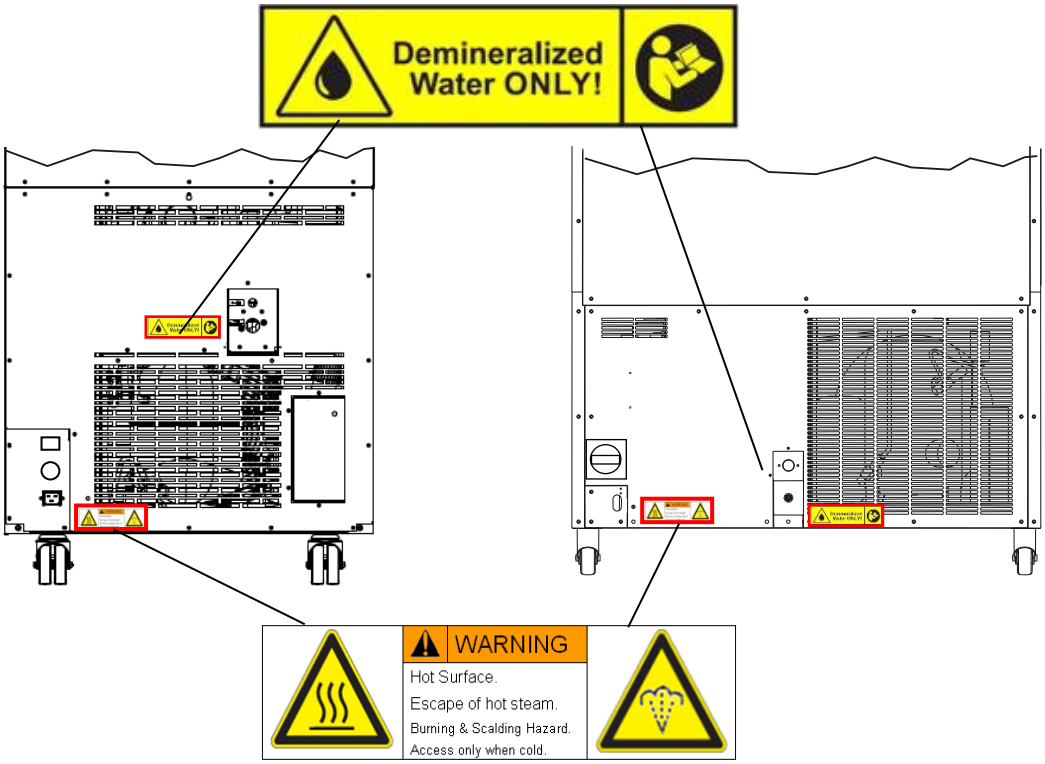


Figure 2: Position of labels on the chamber rear

	Keep safety labels complete and legible.

Replace safety labels that are no longer legible. Contact BINDER service for these replacements.

1.6 Type plate

The type plate sticks to the left side of the chamber, bottom right-hand, above the refrigerating and humidity module.

Figure 3: Type plate (example of MKFT 240 regular unit)

Indications of the type plate (example)

Indication		Information
BINDER		Manufacturer: BINDER GmbH
MKF 56		Model designation
Alternating climate chamber		Device name
Serial No.	00000000000000	Serial no. of the chamber
Built	2026	Year of construction

Indications of the type plate (example)

Indication		Information
Nominal temperature	180 °C 356°F	Nominal temperature
IP protection	20	IP type of protection acc. to standard EN 60529
Temp. safety device	DIN 12880	Temperature safety device acc. to standard DIN 12880
Class	2.0	Class of temperature safety device
Art. No.	9020-0383	Art. no. of the chamber
Project No.	---	Optional: Special application acc. to project no.
6,50 kW		Nominal power
12,0 A		Nominal current
400 V / 50 Hz		Nominal voltage +/- 10% at the indicated power frequency
3 N ~		Current type
Max operating pressure 29 bar		Max operating pressure in the refrigerating system
Stage 1: R452a - 2,20 kg		Cooling 1st stage: Refrigerant type, filling weight
Stage 2: R23 – 0,40 kg		Cooling 2nd stage: Refrigerant type, filling weight
Contains fluorinated greenhouse gases covered by the Kyoto Protocol		

Symbols on the type plate

Symbol	Information
CE	CE conformity marking
	Electrical and electronic equipment manufactured / placed on the market in the EU after 13 August 2005 and be disposed of in separate collection according to the Directive 2012/19/EU on waste electrical and electronic equipment (WEEE).
	GS mark of conformity of the “Deutsche Gesetzliche Unfallversicherung e.V. (DGUV), Prüf- und Zertifizierungsstelle Nahrungsmittel und Verpackung im DGUV Test” (German Social Accident Insurance (DGUV), Testing and Certification Body for Foodstuffs and Packaging Industry in DGUV Test). (Not valid for MKF056-240V)
EAC	The chamber is certified according to Customs Union Technical Regulation (CU TR) for the Eurasian Economic Union (Russia, Belarus, Armenia, Kazakhstan Kyrgyzstan).

1.7 UKCA Label

The sticker with UKCA Authorised Representative details sticks next to the type plate to the left side of the chamber, bottom right-hand.

Figure 4: UKCA Label

Symbol on the sticker

Symbol	Information
UK CA	UKCA conformity marking (not with MKF056-240V)

1.8 General safety instructions on installing and operating the chamber

With regard to operating the chambers and to the installation location, please observe the local and national regulations relevant for your country (for Germany: DGUV guidelines 213-850 on safe working in laboratories, issued by the employers' liability insurance association).

BINDER GmbH is only responsible for the safety features of the chamber provided skilled electricians or qualified personnel authorized by BINDER perform all maintenance and repair, and if components relating to chamber safety are replaced in the event of failure with original spare parts.

To operate the chamber, use only original BINDER accessories or accessories from third-party suppliers authorized by BINDER. The user is responsible for any risk caused by using unauthorized accessories.

NOTICE

Danger of overheating due to lack of ventilation.

Damage to the chamber.

∅ Do NOT install the chamber in unventilated recesses.

➢ Ensure sufficient ventilation for dispersal of the heat.

➢ Observe the prescribed minimum distances when installing the chamber (chap. 3.4)

Do not install or operate the chamber in hazardous locations.

DANGER

Danger of explosion due to combustible dusts or explosive mixtures in the vicinity of the chamber.

Serious injury or death from burns and / or explosion pressure.

∅ Do NOT operate the chamber in potentially explosive areas.

➢ KEEP combustible dust or air-solvent mixtures AWAY from the chamber.

The chamber does not dispose of any measures of explosion protection.

DANGER

Danger of explosion due to introduction of flammable or explosive substances in the chamber.

Serious injury or death from burns and / or explosion pressure.

∅ Do NOT introduce any substance into the chamber which is combustible or explosive at working temperature.

∅ Do NOT introduce any combustible dust or air-solvent mixture in the inner chamber.

Any solvent contained in the charging material must not be explosive or inflammable. I.e., irrespective of the solvent concentration in the steam room, NO explosive mixture with air must form. The temperature inside the chamber must lie below the flash point or below the sublimation point of the charging material. Familiarize yourself with the physical and chemical properties of the charging material, as well as the contained moisture constituent and its behavior with the addition of heat energy and humidity.

Familiarize yourself with any potential health risks caused by the charging material, a possibly contained moisture constituent or by reaction products that may arise during the conditioning process. Take adequate measures to exclude such risks prior to putting the chamber into operation.

DANGER

Electrical hazard by water entering the chamber.

Deadly electric shock.

∅ The chamber must NOT become wet during operation, cleaning, or maintenance.

∅ Do NOT install the chamber in damp areas or in puddles.

➢ Set up the chamber in a splash-proof manner.

The chambers were produced in accordance with VDE regulations and were routinely tested in accordance to VDE 0411-1 (IEC 61010-1).

During and shortly after operation, the temperature of the inner surfaces almost equals the set-point. The window, the access ports and the inner chamber will become hot during operation.

CAUTION

Danger of burning by touching hot chamber parts during operation.

Burns.

∅ Do NOT touch the inner surfaces, the front panel around the inner chamber, the window, the access port area or the charging material during operation.

WARNING

Danger of injury and damages by the chamber tipping over or breakaway of the protruding lower housing cover.

Injuries and damage to the chamber and the loading material

∅ Do NOT load the lower housing cover with heavy objects while the chamber door is open and do NOT climb on it.

WARNING

Risk of overheating or fire and risk of damage if the chamber continues to be operated with the alarm message “Humidity system”.

Injuries and damage to the chamber and its surroundings.

∅ Do NOT continue to operate the chamber if the alarm message “Humidity system” appears.

∅ Do NOT acknowledge the alarm message “Humidity system”.

➢ If the alarm message “Humidity system” appears, turn off the chamber and contact BINDER service.

1.9 Intended use

Following the instructions in this operating manual and conducting regular maintenance work (chap. 21.9) is part of the intended use.

Any use of the chambers that does not comply with the requirements specified in this Operating Manual shall be considered improper use.

Other applications than those described in this chapter are not approved.

Use

Alternating climate chambers series MKF / MKFT are suitable for temperature drying and heat treatment of solid or pulverized charging material, as well as bulk material, using the supply of heat. The chambers are specially designed for solving all the problems which occur during material and ageing tests. They are suitable for harmless materials.

Requirements for the chamber load

Any solvent must not be explosive and flammable. A mixture of any component of the charging material with air must NOT be explosive. The operating temperature must lie below the flash point or below the sublimation point of the charging material. Any component of the charging material must NOT be able to release toxic gases.

The loading material shall not contain any corrosive ingredients that may damage the machine components made of stainless steel, aluminum, and copper. Such ingredients include in particular acids and halides. Any corrosive damage caused by such ingredients is excluded from liability by BINDER GmbH.

The chamber does not dispose of any measures of explosion protection.

DANGER

Explosion or implosion hazard and danger of poisoning through the introduction of unsuitable loading material.

Poisoning. Serious injury or death from burns and / or explosion pressure.

- ∅ Do NOT introduce any substance combustible or explosive at working temperature into the chamber, in particular no energy sources such as batteries or lithium-ion batteries.
- ∅ NO explosive dust or air-solvent mixture in the inner chamber.
- ∅ Do NOT introduce any substance which could lead to release of toxic gases.

Contamination of the chamber by toxic, infectious or radioactive substances must be prevented

WARNING

Danger of intoxication and infection through contamination of the chamber with toxic, infectious or radioactive substances.

Damages to health.

- ➢ Protect the interior of the chamber from contamination by toxic, infectious or radioactive substances.
- ➢ Take suitable protective measures when introducing and removing toxic, infectious or radioactive material

In case of foreseeable use of the chamber there is no risk for the user through the integration of the chamber into systems or by special environmental or operating conditions in the sense of EN 61010-1. For this, the intended use of the chamber and all its connections must be observed.

Medical devices

The chambers are not classified as medical devices as defined by Regulation (EU) No 2017/745.

Due to the special demands of the Medical Products legislation, these chambers are not qualified to perform sterilization of medical devices as defined by Regulation (EU) No 2017/745.

Personnel Requirements

Only trained personnel with knowledge of the Operating Manual can set up and install the chamber, start it up, operate, clean, and take it out of operation. Service and repairs call for further technical requirements (e.g. electrical know-how), as well as knowledge of the service manual.

Installation site requirements

The chambers are designed for setting up inside a building (indoor use).

The requirements described in the Operating Manual for installation site and ambient conditions (Chap. 3.4) must be met.

1.10 Foreseeable Misuse

Other applications than those described in chap. 1.9 are not approved.

This expressly includes the following misuses (the list is not exhaustive), which pose risks despite the inherently safe construction and existing technical safety equipment:

- Non-observance of Operating Manual
- Non-observance of information and warnings on the chamber (e.g. control unit messages, safety identifiers, warning signals)
- Installation, startup, operation, maintenance and repair by untrained, insufficiently qualified, or unauthorized personnel
- Missed or delayed maintenance and testing
- Non-observance of traces of wear and tear
- Insertion of materials excluded or not permitted by this Operating Manual.
- Non-compliance with the admissible parameters for processing the respective material.
- Installation, testing, service or repair in the presence of solvents
- Installation of replacement parts and use of accessories and operating resources not specified and authorized by the manufacturer
- Installation, startup, operation, maintenance or repair of the chamber in absence of operating instructions
- Bypassing or changing protective systems, operation of the chamber without the designated protective systems
- Non-observance of messages regarding cleaning and disinfection of the chamber.
- Spilling water or cleaning agent on the chamber, water penetrating into the chamber during operation, cleaning or maintenance.
- Cleaning activity while the chamber is turned on.
- Operation of the chamber with a damaged housing or damaged power cord
- Continued operation of the chamber during an obvious malfunction
- Insertion of objects, particularly metallic objects, in louvers or other openings or slots on the chamber
- Human error (e.g. insufficient experience, qualification, stress, exhaustion, laziness)

To prevent these and other risks from incorrect operation, the operator shall issue operating instructions. Standard operating procedures (SOPs) are recommended.

1.11 Residual Risks

The unavoidable design features of a chamber, as well as its proper field of application, can also pose risks, even during correct operation. These residual risks include hazards which, despite the inherently safe design, existing technical protective equipment, safety precautions and supplementary protective measures, cannot be ruled out.

Messages on the chamber and in the Operating Manual warn of residual risks. The consequences of these residual risks and the measures required to prevent them are listed in the Operating Manual. Moreover, the operator must take measures to minimize hazards from unavoidable residual risks. This includes, in particular, issuing operating instructions.

The following list summarizes the hazards against which this Operating Manual and the Service Manual warn, and specifies protective measures at the appropriate spots:

Unpacking, Transport, Installation

- Sliding or tilting the chamber
- Setup of the chamber in unauthorized areas
- Installation of a damaged chamber
- Installation of a chamber with damaged power cord
- Inappropriate site of installation
- Missing protective conductor connection

Normal operation

- Assembly errors
- Contact with hot surfaces on the housing
- Contact with hot surfaces in the interior and inside of doors
- Emission of non-ionizing radiation from electrical operating resources
- Contact with live parts in normal state

Cleaning and Decontamination

- Penetration of water into the chamber
- Inappropriate cleaning and decontamination agents
- Enclosure of persons in the interior

Malfunction and Damage

- Continued operation of the chamber during an obvious malfunction or outage of the heating, cooling or humidification system
- Contact with live parts during error status
- Operation of a unit with damaged power cord

Maintenance

- Maintenance work on live parts.
- Execution of maintenance work by untrained/insufficiently qualified personnel
- Electrical safety analysis during annual maintenance not performed

Trouble-shooting and Repairs

- Non-observance of warning messages in the Service Manual
- Trouble-shooting of live parts without specified safety measures
- Absence of a plausibility check to rule out erroneous inscription of electrical components
- Performance of repair work by untrained/insufficiently qualified personnel
- Inappropriate repairs which do not meet the quality standard specified by BINDER
- Use of replacement parts other than BINDER original replacement parts
- Electrical safety analysis not performed after repairs

1.12 Operating instructions

Depending on the application and location of the chamber, the operator of the chamber must provide the relevant information for safe operation of the chamber in a set of operating instructions.

☞	Keep these operating instructions with the chamber at all times in a place where they are clearly visible. They must be comprehensible and written in the language of the employees.

1.13 Measures to prevent accidents

The operator of the chamber must observe the local and national regulations (for Germany: the rule “Operation of work equipment. Operation of refrigeration systems, heat pumps and refrigeration equipment”, GUV-R 500 chap. 2.35) and take precautions to prevent accidents.

The manufacturer took the following measures to prevent ignition and explosions:

- **Indications on the type plate**

  See operating manual chap. 1.6.

- **Operating manual**

  An operating manual is available for each chamber.

- **Overtemperature monitoring**

  The chamber is equipped with a temperature display, which can be read from outside.

  The chamber is equipped with an additional safety controller (temperature safety device class 2 acc. to DIN 12880:2007). Visual and audible (buzzer) signals indicate temperature exceeding.

- **Safety, measurement, and control equipment**

  The safety, measuring, and control equipment is easily accessible.

- **Electrostatic charge**

  The interior parts are grounded.

- **Non-ionizing radiation**

  Non-ionizing radiation is not intentionally produced, but released only for technical reasons by electrical equipment (e.g. electric motors, power cables, solenoids). The machine has no permanent magnets. If persons with active implants (e.g. pacemakers, defibrillators) keep a safe distance (distance of field source to implant) of 30 cm, an influence of these implants can be excluded with high probability.

- **Protection against touchable surfaces**

  Tested according to EN ISO 13732-1:2008.

- **Floors**

  See operating manual chap. 3.4 for correct installation

- **Cleaning**

  See operating manual chap. 22.

- **Examinations**

  The chamber has been inspected by the “Deutsche Gesetzliche Unfallversicherung e.V. (DGUV) (German Social Accident Insurance (DGUV)” (German Social Accident Insurance (DGUV), Testing and Certification Body for Foodstuffs and Packaging Industry in DGUV Test) and bears the GS mark. (Not valid for MKF056-240V)

1.14 Resistance of the humidity sensor against harmful substances

The following list of harmful substances refers only to the humidity sensor and does not include any other materials incorporated in the chamber or prohibited substances in relation to explosion protection.

Some gases - especially clean gases - do not have any influence on the humidity sensor. Others do have a very small influence, whereas others may influence the sensor to a larger extent.

- The following gases do not influence the sensor and the humidity measurement: Argon (Ar), carbon dioxide (CO_2), helium (He), hydrogen (H_2), neon (Ne), nitrogen (N_2), nitrous oxide (N_2O), oxygen (O_2)
- The following gases do not, or to a minor extent influence the sensor and the humidity measurement: Butane (C_4H_{10}), ethane (C_2H_6), methane (CH_4), natural gas propane (C_3H_8)
- The following gases do not, or to a minor extent influence the sensor and the humidity measurement, provided that the indicated loads are not exceeded:

		Maximum work place threshold limit value		**Tolerated concentration with permanent load**	
Substance	Formula	**ppm**	**mg/m³**	**ppm**	**mg/m³**
Ammonia	NH_3	20	14	5500	4000
Acetone	CH_3COCH_3	500	1200	3300	8000
Benzene		300	1200		150000
Chlorine	Cl_2	0.5	1.5	0.7	2
Acetic acid	CH_3COOH	10	25	800	2000
Ethyl acetate	$CH_3COOC_2H_5$	400	1400	4000	15000
Ethanol	C_2H_5OH	500	960	3500	6000
Ethylene glycol	$HOCH_2CH_2OH$	10	26	1200	3000
Formaldehyde	HCHO	0.3	0.37	2400	3000
Isopropanol	$(CH_3)_2CHOH$	200	500	4800	12000
Methanol	CH_3OH	200	260	3500	6000
Methyl ethyl ketone	$C_2H_5COCH_3$	200	590	3300	8000
Ozone	O_3	0.1	0.2	0.5	1
Hydrochloric acid	HCl	2	3	300	500
Hydrogen sulphide	H_2S	10	15	350	500
Nitrogen oxides	NO_x	5	9	5	9
Sulphur dioxide	SO_2	5	13	5	13
Toluol	$C_6H_5CH_3$	100	380	1300	5000
Xylene	$C_6H_4(CH_3)_2$	100	440	1300	5000

These values are to be considered only as approximate values. The sensor resistance largely depends on the temperature and humidity conditions during the time of exposure to harmful substances. Avoid simultaneous condensation. Tolerated error of measurement: ± 2 % r.h. The maximum work place threshold limit value is the one that can be regarded as harmless for humans.

- Vapors of oil and fat are dangerous for the sensor because they may condensate at the sensor and thus prevent its function (insulating layer). For similar reasons it is not possible to measure smoke gases.

1.15 Reporting Cybersecurity Vulnerabilities

If you identify a potential cybersecurity vulnerability in this product, please report it to our central point of contact:

psirt@binder-world.com

2. Chamber description

The alternating climate chamber MKF / MKFT is a specially developed precision cooling/warming cabinet for the domain of industrial material testing and environment simulation, with an unrivalled capacity, which far exceeds the capabilities of normal test cabinets, providing the ideal facilities for solving all the problems which occur during material as well as ageing and stress tests.

The chambers are equipped with a multifunctional microprocessor display controller with 2-channel technology for temperature and humidity plus a digital display accurate to one-tenth of a degree resp. 0.1% r.H. With its comprehensive program control functions, the display program controller MB2 permits the high precision performance of temperature and humidity cycles with rapid heating up and cooling down phases.

With its microprocessor-controlled humidifying and dehumidifying system the chamber is a high-precision climatic test chamber. It covers the regular test specifications for temperature and climates corresponding to DIN und IEC standards. Furthermore, it permits simulating exactly and over long periods constant conditions for other applications such as sample conditioning for material testing of paper, textiles, plastics, building materials, etc.

The patented APT.line™ preheating chamber and air conduction technology guarantees excellent spatial temperature and humidity values for the total working area. The chamber provides a powerful refrigerating system with rapid cooling-down speeds. In addition, the chamber provides almost unlimited possibilities for adaptation to individual customer requirements based upon extensive programming options.

Humidity control: A resistance humidifying system humidifies the air. For this purpose, use deionized (demineralized) water. The option BINDER Pure Aqua Service permits using the chamber with any degree of water hardness.

Material: The high-quality housing insulation guarantees both a low noise mode of operation and a consistently low housing temperature. The inner chamber, the pre-heating chamber and the interior side of the doors are all made of stainless steel (German material no. 1.4301, US equivalent AISI 304). When operating the chamber at temperatures above 150 °C / *302°F,* the impact of the oxygen in the air may cause discoloration of the metallic surfaces (yellowish-brown or blue) by natural oxidation processes. These colorations are harmless and will in no way impair the function or quality of the chamber. The housing is RAL 7035 or RAL 9003 powder-coated. All corners and edges are completely coated.

MKF 56: The chamber is provided with an efficient insulation by direct foaming of the chamber with the housing: HIT Insulation® (Housing Injection Technology).

Controller: The efficient program controller is equipped with a multitude of operating functions, in addition to recorder and alarm functions. Programming of test cycles is easily accomplished via the modern touchscreen controller MB2 and is also possible directly with a computer via Intranet in connection with the APT-COM™ 4 Multi Management Software (accessory, chap. 21.1). The chamber comes equipped with an Ethernet serial interface for computer communication. In addition, the BINDER APT-COM™ 4 Multi Management Software (option) permits networking up to 100 chambers and connecting them to a PC for controlling and programming, as well as recording and representing temperature and humidity data. For further options, see chap. 25.6.

The chambers are equipped with four castors. Both front castors can be easily locked via the attached brakes.

Temperature ranges:

- MKF without humidity: -40 °C / *104 °F* up to +180 ºC / *356 °F*,
- MKFT without humidity: -70 °C / *-94 °F* up to +180 ºC / *356 °F*,
- MKF / MKFT in climatic operation: + 10 °C / *50 °F* up to +95 °C / *203 °F*
- Chambers with optional compressed air dryer in climatic operation: 0 °C / *32 °F* up to +95 °C / *203 °F*

Humidity ranges:

- 10% up to 98% r.h.
- Chambers with optional compressed air dryer: 5 % r.h. up to 98 % r.h.

2.1 Chamber overview

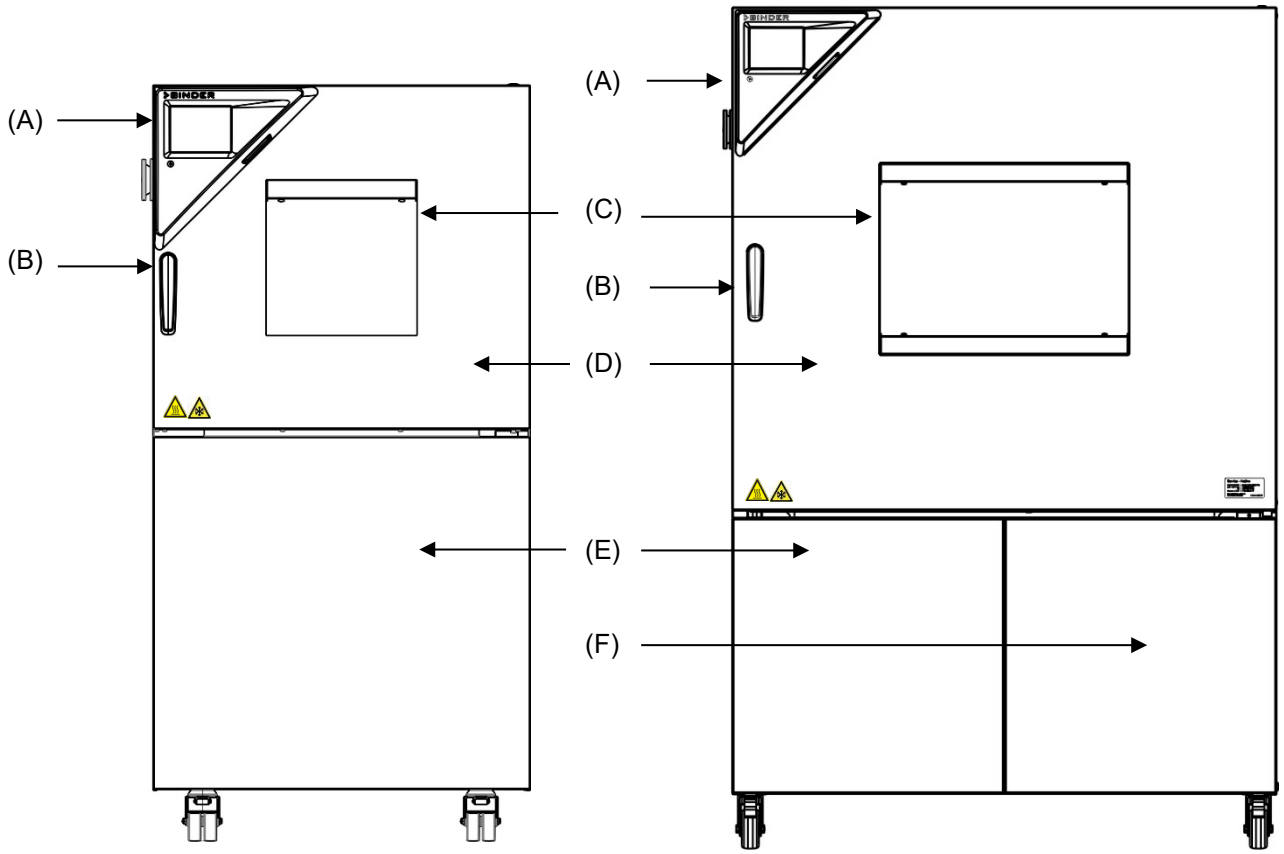


Figure 5: Alternating climate chambers MKF / MKFT

(A)	Instrument panel	(D)	Door
(B)	Door handle	(E)	Refrigeration / humidity module
(C)	Window	(F)	Access to fill the water can

2.2 Instrument panel

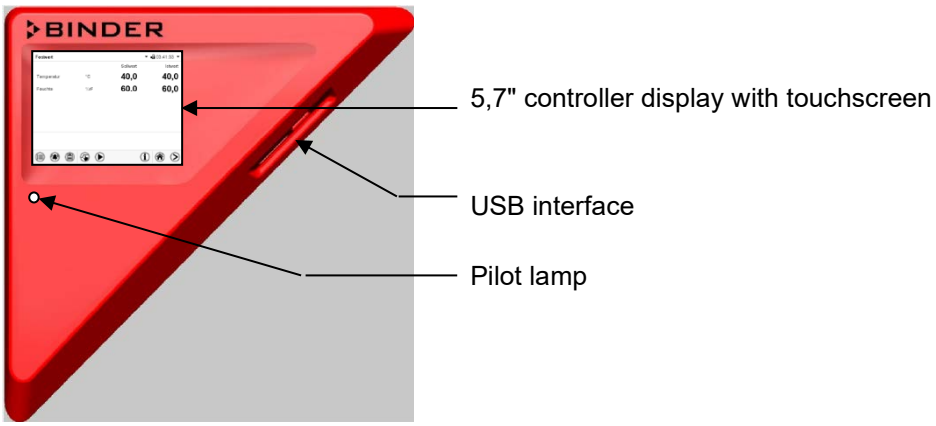
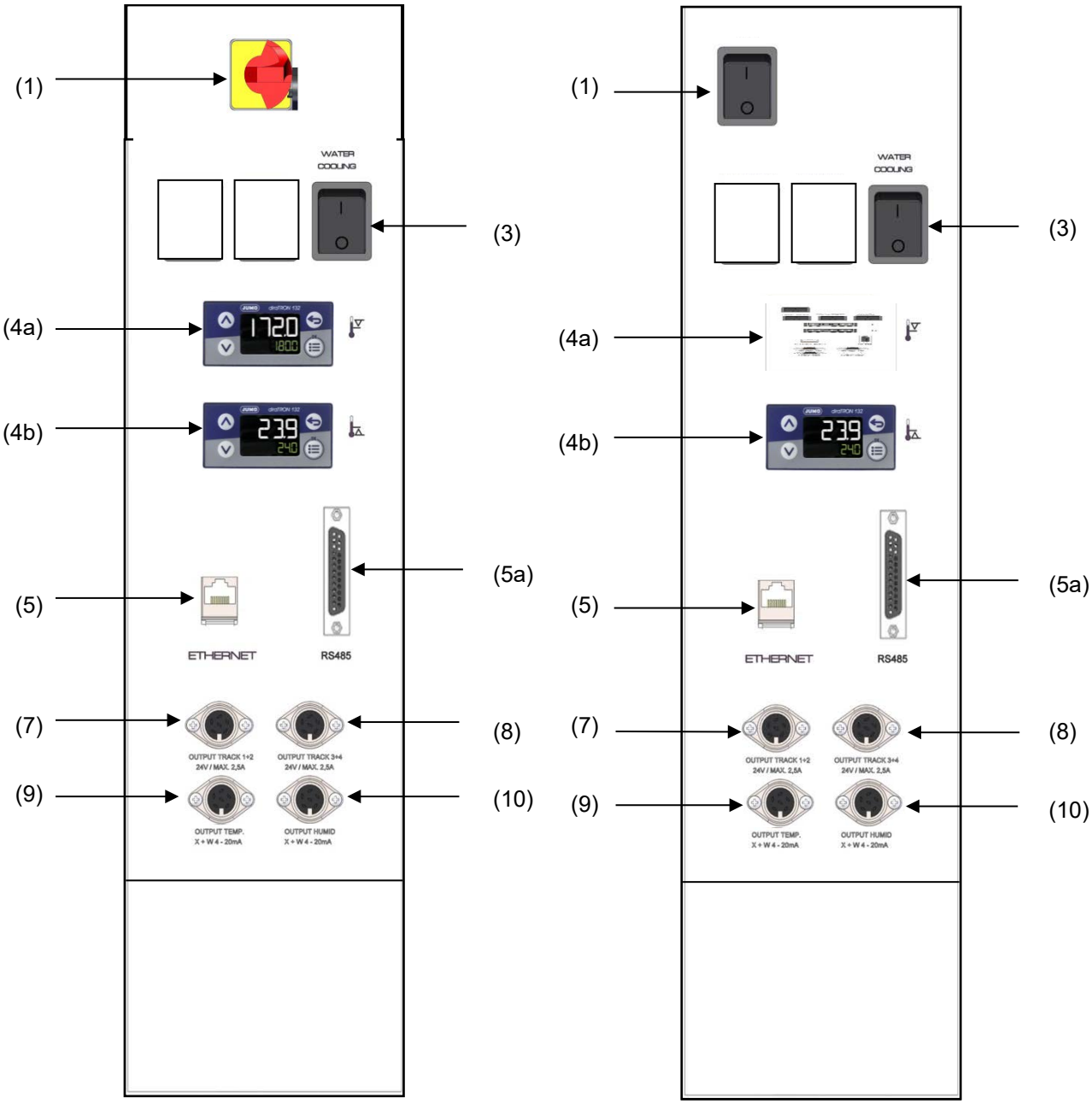


Figure 6: Instrument panel with MB2 program controller and USB interface

2.3 Lateral control panel



MKF 56

MKF / MKFT from size 115 on

Figure 7: Lateral control panel at the right side of the humidity module with options

(1)	Main power switch ON/OFF	(5a)	RS485 interface for computer communication (option)
(2)	not used	(6)	not used
(3)	Switch for water cooling (option, not coming with size 720)	(7)	2 zero-voltage relay outputs via special controller functions
(4)	Temperature safety device class 2 for over and under temperature (option): Entry displays for upper (4a) and lower (4b) temperature limit	(8)	2 zero-voltage relay outputs via special controller functions
(5)	Ethernet interface for computer communication	(9)	Analog output for temperature (option)
		(10)	Analog output for humidity (option)

2.4 Main power switch (MKF 56)

This switch allows completely switching off the chamber (de-energized condition).

Off On

Figure 8: Main power switch (1) in the lateral control panel of MKF 56

2.5 Rear power switch (MKF / MKFT from size 115 on)

The rear power switch allows completely switching off the chamber (de-energized condition).

This switch is intended for service and is intended to be used as a power disconnection device in the event of danger.

Figure 9: Rear view of MKF/MKFT from size 115 on

(1)	Main power switch On / Off
(12)	Rear power switch

2.6 Rear chamber view

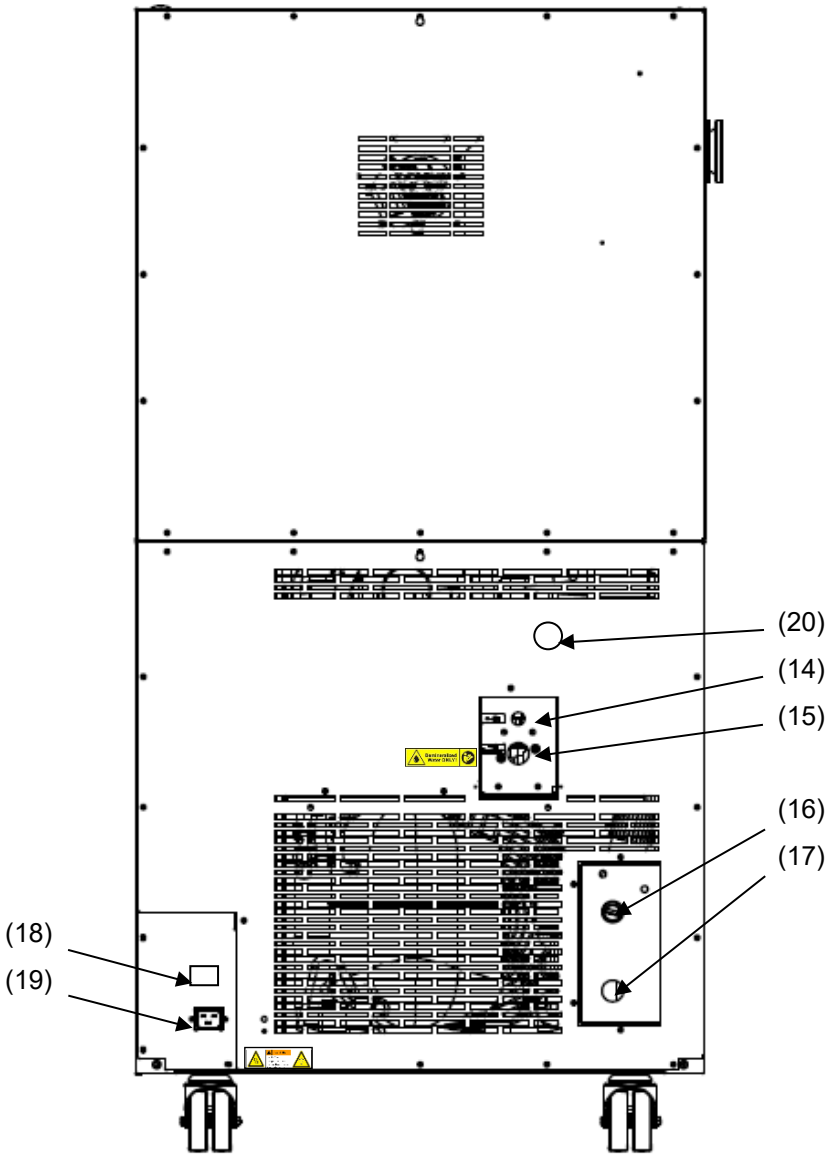


Figure 10: MKF 56 rear view with water connections
and the options water cooling and compressed air connection

(14)	Wastewater connection “OUT” with hose olive for hose ½“	(18)	Socket for optional freshwater can (option for MKF 56, chap. 21.8)
(15)	Freshwater connection “IN” with screw thread ¾’’ for hose ½“, with union nut	(19)	IEC connector plug
(16)	Connection “OUT” for cooling water outlet with screw thread ¾’’ for hose ½“, with union nut (water cooling option)	(20)	Compressed air connection (option): Coupling connector to connect compressed air or the compressed air dryer (option)
(17)	Connection “IN” for cooling water inlet with screw thread ¾’’ for hose ½“, with union nut (water cooling option)		

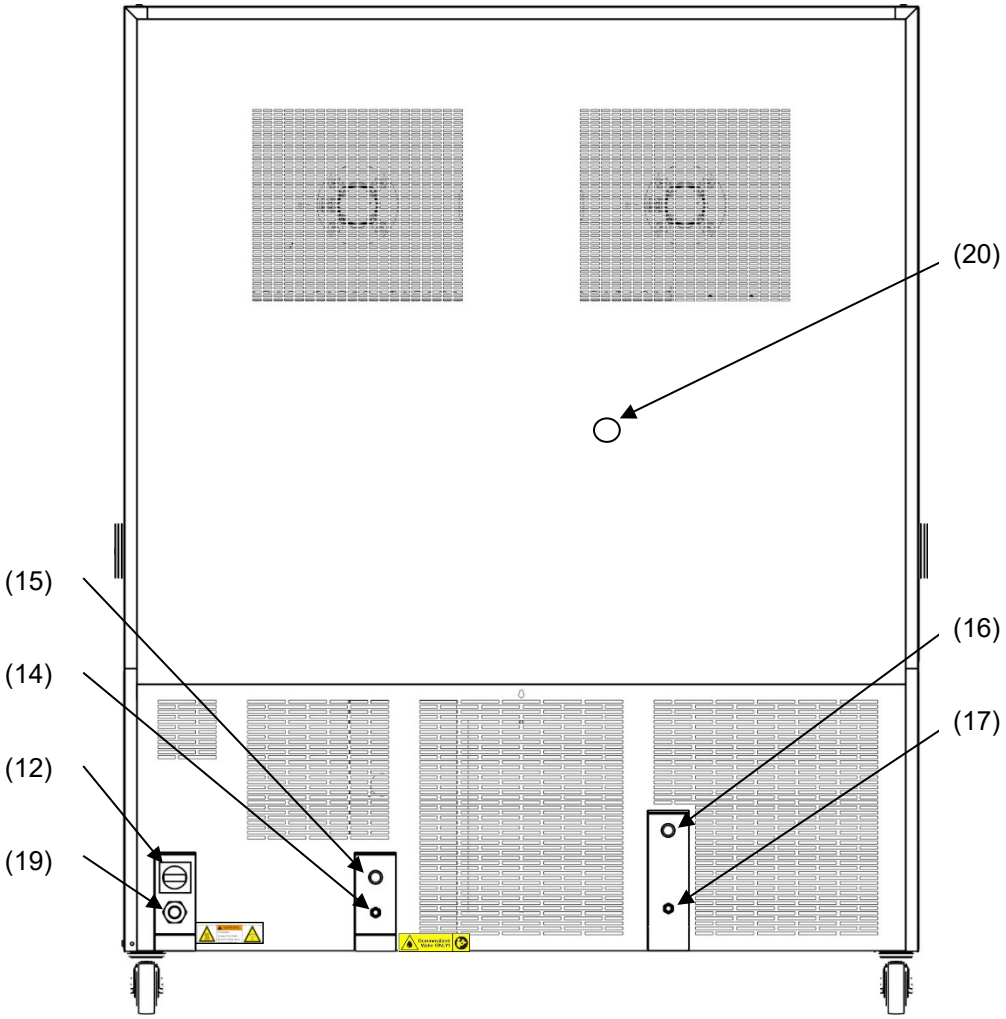


Figure 11: Rear view of MKF/MKFT from size 115 on with water connections and the options water cooling and compressed air connection (example: MKF 720)

(12)	Rear power switch	(17)	Connection “IN” for cooling water inlet with screw thread ¾’’ for hose ½“, with union nut (water cooling option)
(13)	not used	(18)	not used
(14)	Wastewater connection “OUT” with hose olive for hose ½“	(19)	Power connection
(15)	Freshwater connection “IN” with screw thread ¾’’ for hose ½“, with union nut	(20)	Compressed air connection (option): Coupling connector to connect compressed air or the compressed air dryer (option)
(16)	Connection “OUT” for cooling water outlet with screw thread ¾’’ for hose ½“, with union nut (water cooling option)		

3. Completeness of delivery, transportation, storage, and installation

3.1 Unpacking, and checking equipment and completeness of delivery

After unpacking, please check the chamber and its optional accessories, if any, based on the delivery receipt for completeness and for transportation damage. Inform the carrier immediately if transportation damage has occurred.

The final tests of the manufacturer may have caused traces of the shelves on the inner surfaces. This has no impact on the function and performance of the chamber.

Please remove any transportation protection devices and adhesives in/on the chamber and on the doors and take out the operating manuals and accessory equipment.

Remove the upholstered transport piece (L-type profile) from the lower door locking and keep it for possible later transportation.

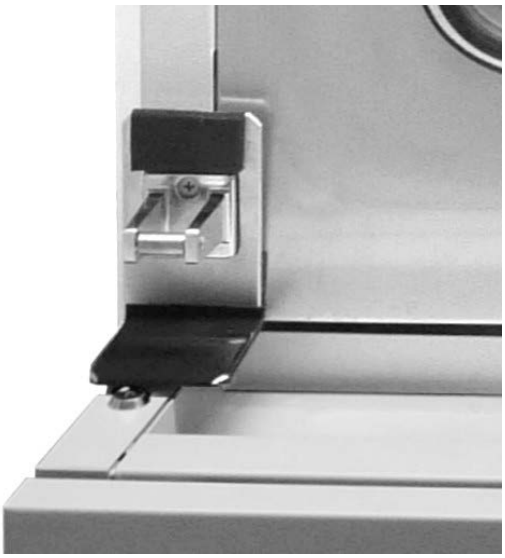


Figure 12:
Door locking with transport piece (state of delivery)

CAUTION

Risk of injury and damages by lifting heavy loads and by sliding or tilting of the chamber due to improper lifting.

Injuries, damage to the chamber.

- ∅ Do NOT lift or transport the chamber using the door handle, the door or the lower housing.
- ∅ Do NOT lift the chamber by hand.
- ➢ Keep the chamber in upright position.
- ➢ Lift the chamber from the pallet using technical devices (fork lifter). Set the fork lifter only from the rear in the middle of the chamber. Make sure to place all the lateral supports of the chamber on the forks.

If you need to return the chamber, please use the original packing and observe the guidelines for safe lifting and transportation (chap. 3.2).

For disposal of the transport packing, see chap. 24.1.

Note on second-hand units (Ex-Demo-Units)

Second-hand units are chambers that have been used for a short time for tests or exhibitions. They are thoroughly tested before resale. BINDER ensures that the chamber is technically sound and will work flawlessly.

Second-hand units are marked with a sticker on the chamber door. Please remove the sticker before commissioning the chamber.

3.2 Guidelines for safe lifting and transportation

The front castors of the chamber can be blocked by brakes. Please move the chambers with castors only when empty and on an even surface, otherwise the castors may be damaged. Mount the upholstered steel L-type profile at the lower door locking. After operation please observe the guidelines for temporarily decommissioning the chamber (chap. 24.2).

CAUTION

Risk of injury and damages by lifting heavy loads and by sliding or tilting of the chamber due to improper transportation.

Injuries, damage to the chamber.

- ∅ Do NOT lift or transport the chamber using the door handle, the door or at the lower housing.
- ∅ Do NOT lift the chamber by hand.
- ➢ Transport the chamber only in its original packaging.
- ➢ Secure the chamber with transport straps for transport.
- ➢ Keep the chamber in upright position.
- ➢ Place the chamber using technical devices (fork lifter) on the transport pallet. Set the fork lifter only from the rear in the middle of the chamber. Make sure to place all the lateral supports of the chamber on the forks.
- ➢ Transport the chamber with the original transport pallet. Set the fork lifter ONLY to the pallet. Without the pallet the chamber is in imminent danger of overturning.

You can order transport packing and pallets for transportation purposes from BINDER service.

Permissible ambient temperature range during transport:

- If the steam humidifying system has NOT been emptied: +3 °C / *37.4 °F* to +60 °C / *140 °F*.
- After BINDER Service has emptied the steam humidifying system: -10 °C / *14 °F* to +60 °C / *140 °F*.

With temperatures below +3 °C / *37.4 °F*, water must be completely removed from the humidifying system.

NOTICE

Danger of freezing in the steam generator when transporting the chamber below +3 °C / 37.4 °F with filled steam humidifying system.

Damage to the chamber.

- ➢ Contact BINDER Service before any transportation below +3 °C / *37.4 °F*.

3.3 Storage

Intermediate storage of the chamber is possible in a closed and dry room. Observe the guidelines for temporary decommissioning (chap. 24.2).

Permissible ambient temperature range during storage:

- If the steam humidifying system has NOT been emptied: +3 °C / *37.4 °F* to +60 °C / *140 °F*.
- After BINDER Service has emptied the steam humidifying system: -10 °C / *14 °F* to +60 °C / *140 °F*.

With temperatures below +3 °C / *37.4 °F*, water must be completely removed from the humidifying system.

NOTICE

Danger of freezing in the steam generator when storing the chamber below +3 °C / 37.4 °F with filled steam humidifying system.

Damage to the chamber.

- ➢ Contact BINDER Service before any storage below +3 °C / *37.4 °F*.

Permissible ambient humidity: max. 70 % r.h., non-condensing

After extensive operation at humidity levels > 70% r.h., condensation from excessive humidity can lead to corrosion during storage. In this case the chamber must first be dried.

	NOTICE
	Danger of corrosion on the housing due to condensation by excess humidity after operating at humidity values > 70 % r.h. for a long period. **Damage to the chamber.** ➢ Let the chamber dry for several days before shut-down: • Set the humidity to 0 % r.h. To enable dehumidification, the humidifying and dehumidifying system must be activated (deactivated controller function “Humidity off”, chap. 7.3 and setting “Control on”, chap. 6.3). • Set the temperature set point to 60 °C / *140 °F* (Manual mode). Let the chamber operate for approx. 2 hours with closed door. Remove the access port plugs. • Only then, shut down the chamber at the main power switch (1) and close the tap of the water supply.

	After drying the chamber for decommissioning, the humidity value will approximate ambient humidity.

When after storage in a cold location you transfer the chamber to its warmer installation site, condensation may form. Before start-up, wait at least two hours until the chamber has attained ambient temperature and is completely dry and the oil in the compressors has warmed up.

In case of a prolonged temporal decommissioning, leave the chamber door open or remove the access port plugs.

3.4 Location of installation and ambient conditions

Set up the chamber on a flat, even and non-flammable surface, free from vibration, and in a well-ventilated, dry location and align it using a spirit level. The site of installation must be capable of supporting the chamber’s weight (see technical data, chap. 25.4). The chambers are designed for setting up inside a building (indoor use).

When after storage in a cold location you transfer the chamber to its warmer installation site, condensation may form. Before start-up, wait at least two hours until the chamber has attained ambient temperature and is completely dry and the oil in the compressors has warmed up.

Access ports must be sealed airtight with plugs or other suitable materials, as otherwise condensation can lead to water accumulation in the usable space or icing. Also when cables have been led through the ports, seal all access ports to reduce these effects.

	NOTICE
	Danger of overheating due to lack of ventilation. **Damage to the chamber.** ∅ Do NOT install the chamber in unventilated recesses. ➢ Ensure sufficient ventilation for dispersal of the heat. ➢ Observe the prescribed minimum distances when installing the chamber.

Do not install or operate the chamber in potentially explosive areas.

EX	**DANGER**
	Danger of explosion due to combustible dusts or explosive mixtures in the vicinity of the chamber. **Serious injury or death from burns and / or explosion pressure.** ∅ Do NOT operate the chamber in potentially explosive areas. ➢ KEEP explosive dust or air-solvent mixtures AWAY from the vicinity of the chamber.

Ambient conditions

- Permissible ambient temperature range during operation: +18 °C / *64.4 °F* to +32 °C / *89.6 °F*. At elevated ambient temperature values, fluctuations in temperature can occur.

☞	The ambient temperature should not be substantially higher than the indicated ambient temperature of +22 °C +/- 3 °C to which the specified technical data relate. For other ambient conditions, deviations from the indicated data are possible.

- Permissible ambient humidity: 70 % r.h. max., non-condensing.

  When operating the chamber at temperature set-points below ambient temperature, high ambient humidity may lead to condensation on the chamber.

- Installation height: max. 2000 m / *6.6 ft.* above sea level.

Minimum distances:

- Distance between each chamber when placing several chambers of the same size side by side: 250 mm / *9.84 in*
- Wall distances: rear 300 mm / *11.81 in*, sides 200 mm / *7.87 in*.
- Chambers with optional water cooling (without options compressed air dryer and / or voltage and frequency changer): Wall distance rear 100 mm / *3.94 in*.
- Chambers with optional compressed air dryer: Wall distance rear approx. 1 m / *3.28 ft* so that it is possible to read the status display of the compressed air dryer on the chamber rear.
- Chambers with voltage and frequency changer: rear wall distance of the alternating climate chamber approx. 1 m / *3.28 ft* to set up the voltage and frequency changer
- Spacing above the chamber: 100 mm / *3.94 in*

The chambers are NOT intended for stacking.

!	***NOTICE***
	Danger by stacking. **Damage to the chambers.** ∅ Do NOT place the chambers on top of each other.

Other requirements

A water tap (1 bar to 10 bar) is necessary for the installation of the humidification system. If no suitable house water connection is available, you can manually supply water by filling the water can (MKF 56: optional external water can, chap. 4.2.2, 21.8, MKF/MKFT from size 115 on: internal water can chap. 4.2.3).

☞	To avoid any possible water damage, provide a floor drain at the location of the device. Select a suitable installation site to avoid any consequential damage by splashing water.

To completely separate the chamber from the power supply, you must disconnect the power plug. Install the chamber in a way that the power plug is easily accessible and can be easily pulled in case of danger.

With an increased amount of dust in the ambient air, clean the condenser fan several times a year. We recommend checking the fan grid (behind the left maintenance access flap) every week. In case of visible dirt accumulation, disconnect the chamber and clean the fan grid by suction.

Avoid any conductive dust in the ambiance according to the chamber layout complying with pollution degree 2 (IEC 61010-1).

MKF 56: With option “External freshwater and wastewater cans” (chap. 21.8): Install the chamber in a way that the freshwater can is easily accessible for filling.

4. Installation and connections

4.1 Wastewater connection for humidifying system

Fasten the wastewater hose to the wastewater connection “OUT” (14) on the rear of the chamber (olive ∅ 14 mm). Observe the following points:

- You can use a part of the supplied tap water hose as a drainage hose. In case another hose is used, it has to be permanently resistant against at least 95 °C / *203 °F*.
- Mount the wastewater hose with a maximum positive inclination of 1 m and a maximum total length of 3 m.
- Protect both ends of the drainage hose with two of the four supplied hose clamps.

	Wastewater is collected in an internal can with a volume of approx. 0.5 liters. It is pumped off only when required, thus there is no continuous wastewater flow.

	Protect the wastewater supply at both sides with the supplied hose clamps.

	The wastewater connection “OUT” (14) must also be connected when using the “Water circle” option (chap. 4.2.4), because the draining function of the steam module requires regular pumping of the wastewater.

4.2 Freshwater supply for humidifying system

	Connect the wastewater pipe **before** connecting the chamber to a freshwater pipe or filling the water can (internal water can: regular with MKF/MKFT from size 115 on, external water can: optional for MKF 56).

MKF 56: You can supply the chamber with freshwater via a water pipe or by manually filling an external water can (option chap. 21.8).

MKF/MKFT from size 115 on: You can supply the chamber with freshwater via a water pipe or by manually filling the internal water can. It is not necessary to switch between both possibilities. When connecting to a water pipe, the water can is automatically filled.

	Water intake temperature NOT below +5 °C / *41 °F* and not exceeding 40 °C / *104 °F*.

	NOTICE
	Danger of calcification of the humidifying system. **Damage to the chamber.** ➢ Operate the chamber with deionized (demineralized) water only.

Types of suitable water quality

- Deionized water from a water treatment installation already existing at the customer's site. Conductivity from 1 µS /cm up to a maximum of 20 µS/cm. (Water, which is in equilibrium with the CO_2 in the air, and has a conductivity below 1 µS/cm (ultrapure water), may cause acid corrosion due to its low pH.)
- Tap water treated by the optional water treatment system BINDER Pure Aqua Service (disposable system). A reusable measuring equipment to assess the water quality is included (chap. 21.9).

	BINDER GmbH is NOT responsible for the water quality at the user's site. Any problems and malfunctions that might arise following use of water of deviating quality is excluded from liability by BINDER GmbH. The warranty becomes void in the event of use of water of deviating quality.

4.2.1 Automatic fresh water supply for humidifying system via water pipe

An enclosure inside the chamber contains the connection kit for water supply and wastewater. Install the water supply connection using either the enclosed water hose or another pressure-resistant one. To accomplish this, remove the cover of the freshwater connection "IN" (15) on the rear of the chamber. Protect both ends of the hose with two of the four supplied hose clamps. Before turning on the chamber, check the connection for leaks. Water supply is automatically effected via the freshwater connection "IN" (15).

	As the chamber only lets in water when required, there is no continuous water flow.

	• Supply pressure 1 to 10 bar when connecting to a water pipe. • Water type: deionized (demineralized) water • Water intake temperature NOT below +5 °C / *41 °F* and not exceeding 40 °C / *104 °F*. • The water intake shall be provided with a shut-off slide or water-tap. • For the water supply, fix the delivered adapter with hose olive on the thread at the rear of the chamber. • Protect the water supply at one side with the supplied hose clamp.

4.2.2 Manual fresh water supply via external freshwater can (option for MKF 56)

If no house water connection with suitable water is available, you can manually supply water by filling a freshwater can (option, volume: 20 liters / *0.71 cu.ft.* You can place the freshwater can next to the chamber (chap. 21.8).

	To guarantee humidification during 24 hours even at high humidity set-points with manual water supply, we recommend filling the freshwater can (option) daily at the end of the day.

4.2.3 Manual fresh water supply for humidifying system via internal freshwater can (MKF/MKFT from size 115 on)

If no house water connection with suitable water is available, you can manually supply water by filling the freshwater can (total volume: 19 liters / *0.67 cu.ft.* up to the maximum level mark), which is located behind the right door of the humidity generation module.

The cover of the water inlet valve must be screwed on the freshwater connection “IN” (15). Open the door (F) to access the filler neck of one of the water can. You cannot totally take out the water can because of its fix connections. Fill the water can only up to ¾, up to the maximum level mark. When filling it too much with the chamber turned on, the alarm message “Freshwater can overflow” is displayed on the controller (chap. 11.1.3). Manually suck off the water, or operate the chamber with high temperature and humidity values until the excess water is consumed. When filling it too much with the chamber turned off, water can escape from the chamber. Thus, ensure not to fill the can by more than the maximum level mark.

☞	To guarantee humidification during 24 hours even at high humidity set-points with manual water supply, we recommend filling the freshwater can daily at the end of the day.

4.2.4 Water circle: lever for condensate recycling (option for MKF/MKFT from size 115 on)

Figure 13: Lever for condensate recycling (open position)
next to the freshwater can behind the maintenance access door

The lever (25) for condensate recycling is located behind the maintenance access door next to the freshwater can.

- Open lever (vertical position): the condensate from the interior is conducted to the freshwater can. Use only with clean interior!
- Closed lever (horizontal position): the condensate is conducted to the wastewater connection. Use this position in case of soiling / contamination of the interior.

☞	The wastewater connection “OUT” (14) must also be connected when using the “Water circle” option (chap. 4.2.4), because the draining function of the steam module requires regular pumping of the wastewater.

NOTICE

Danger of soiling of the vapor humidification system.
Damage to the chamber.

➢ Conduct the condensate to the wastewater connection in case of soiling / contamination of the interior (horizontal lever position).

Any problems and malfunctions that might arise due to insufficient water quality following condensate recycling are excluded from liability by BINDER GmbH.

4.3 Connection of cooling water outlet for water cooling (option for MKF sizes 56, 115, 240, 720, 1020, and MKFT 720)

An enclosure inside the chamber contains the connection kit for the cooling water inlet and outlet.

- Fasten the cooling hose to the connection “OUT” (16) on the rear of the chamber (screw thread ¾”).
- You can use a part of the supplied tap water hose as a drainage hose. In case another hose is used, it has to be permanently resistant against max. 50 °C / *122 °F*.
- Protect both ends of the drainage hose with two of the four supplied hose clamps. Before turning on the chamber, check the connection for leaks.

4.4 Connection of cooling water inlet for water cooling (option for MKF sizes 56, 115, 240, 720, 1020, and MKFT 720)

Connect the cooling water outlet **before** connecting the cooling water inlet.

Type of suitable water quality:

- Water intake temperature: max. 10 °C / *50 °F*.
- pH value 4-7
- connection pressure: 4 to 10 bar

BINDER GmbH is NOT responsible for the water quality at the user’s site.
Any problems and malfunctions that might arise following use of water of deviating quality is excluded from liability by BINDER GmbH.
The warranty becomes void in the event of use of water of deviating quality.

Connection:

An enclosure inside the chamber contains the connection kit for the cooling water inlet and outlet.

- Fasten the cooling water hose to the connection “IN” (17) on the rear of the chamber (screw thread ¾”).
- Install the water supply connection using either the enclosed water hose or another pressure-resistant one. To accomplish this, remove the cover of the freshwater connection “IN” (17) on the rear of the chamber.
- The nominal diameter of the supplied water hose is ½ ", the length is 3m. The hose can be halved for the inlet and the outlet.
- The maximum hose length with nominal width ½ " is 5m. If a longer hose is necessary, a larger diameter hose must be used
- Protect both ends of the hose with two of the four supplied hose clamps. Before turning on the chamber, check the connection for leaks.

Water consumption:

The average water demand is not helpful for the design of the water supply line, since the supply line must provide sufficient dimensions for peak loads.

Peak values occur briefly (<5 min) when temperature rapidly decreases from + 180 ° C to a much lower value. Also the activation of the condensation protection leads to high water consumption.

Max. water flow rate (peak value):

- MKF 56: approx. 0,6 m³/h
- MKF 115: approx. 0,8 m³/h
- MKF 240: approx. 1 m³/h
- MKF / MKFT 720: approx. 2 m³/h
- MKF 1020: approx. 2,2 m³/h

4.5 Connection kit for connecting the chamber's freshwater connection to a water pipe

A safety kit against flooding caused by burst water hoses is enclosed with the chamber. It consists of the following:

- Hose burst protection device
- Hose nozzle with screwing
- 4 hose clamps
- 6m water hose, divisible for the feed hose and drain

Protection principle of hose burst protection:

Whenever a strong water flow of approx. 18 l / min. occurs, e.g. caused by a burst water hose, a valve automatically cuts off the water supply, which can be heard as a clicking noise. The water supply now remains shut until it is manually released.

Assembly:

Screw the hose burst protection device onto a water tap with a G¾ inch right turning thread connection. The connection is self-sealing. Establish the connection between the safety kit and the chamber with a part of the supplied hose. Protect both ends of the hose by the supplied hose clamps.

We recommend connecting the hose as the last step in order to avoid twisting the hose while screwing on the safety kit.

Open the water tap slowly in order to avoid actuating the hose burst protection device.

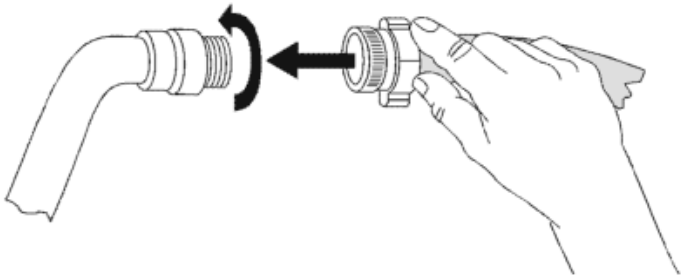


Figure 14: Assembly of the connection kit

Release of the reflux protection device:

In case the burst protection device has interrupted the water supply, first find the reason and remove it as necessary. Close the water tap. Release the valve by a half left-turn of the upper knurled part. You can hear the release of the valve as a clicking noise. Tighten the burst protection device against the water tap by a right turn. Open the water tap slowly afterwards.

Maintenance of the assembly of the hose burst protection device:

Calcification can impair valve function. We recommend an annual inspection by a skilled plumber. The plumber should demount the safety kit to check the valve by hand for function, calcification or blockage.

	NOTICE
	Danger of impairment of the valve function by calcification. **Damage to the chamber.** ➢ Have a plumber inspect the valve annually. ➢ Remove calcifications by citric acid or acetic acid solutions. ➢ Continue by testing the function and tightness of the mounted chamber

Check: Quickly open the water tap while there is no chamber connected – the valve should cut off the water flux without any delay.

4.6 Safety kit: Hose burst protection device with reflux protection device for the chamber's freshwater connection (available via BINDER Customized Solutions)

A safety kit with a reflux protection device is available for protection of the drinking water system and against flooding caused by burst water hoses.

Protection principles:

Whenever a strong water flow of approx. 18 l / min. occurs, e.g. caused by a burst water hose, a valve automatically cuts off the water supply, which can be heard as a clicking noise. The water supply now remains shut until it is manually released.

A possible endangering of the drinking water system depends on the risk potential of the charging material. Under unfavorable conditions (e.g. decreasing pressure inside the tap water system), drained off charging material could be sucked out of the chamber via the steam generator into the tap water system and therefore contaminate the drinking water. The safety kit with a reflux protection device provides security in case of short-term utilization of substances with low risk potential. When using substances bearing a higher risk potential, install a pipe disconnector to assure absolute protection. It is the user's responsibility to prevent (according to national standards) any reflux of contaminated water from getting into the drinking water system.

Assembly:

The standard supplied parts – hose burst protection device, hose nozzle with screwing – are not needed.

Screw the pre-mounted assembly of the hose burst protection and reflux protection devices onto a water tap with a G¾ inch right turning thread connection. The connection is self-sealing. Establish the connection between the safety kit and the chamber with a part of the supplied hose. Protect both ends of the hose with the supplied hose clamps.

We recommend connecting the hose as the last step in order to avoid twisting it while screwing on the safety kit.

Open the water tap slowly in order to avoid actuating the hose burst protection device.

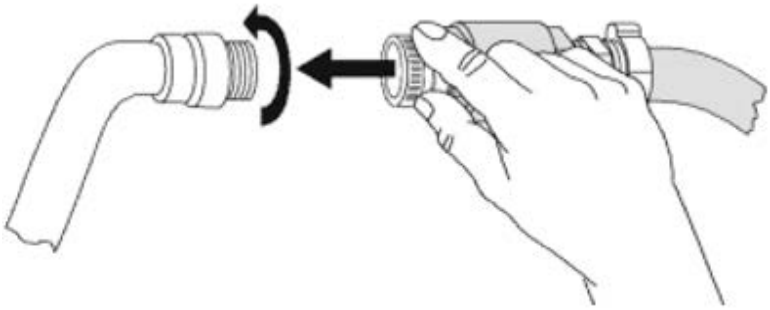


Figure 15: Assembly of the safety kit: hose burst protection and reflux protection devices (option)

Release of the reflux protection device:

In case the hose burst protection device interrupts the water supply, first find the reason and remove it as necessary. Close the water tap. Release the valve by a half left-turn of the upper knurled part. You can hear the release of the valve as a clicking noise. Tighten the burst protection device against the water tap by a right turn. Open the water tap slowly afterwards.

Maintenance of the assembly of hose burst protection and reflux protection devices:

Calcification can impair the function of both valves. We recommend an annual inspection by a skilled plumber. The plumber should remove the safety kit with the reflux protection device to check both valves by hand for proper function and calcification or blockage.

	NOTICE
	Danger of impairment of the valve function by calcification. **Damage to the chamber.** ➢ Have a plumber inspect the valve annually. ➢ Remove calcifications by citric acid or acetic acid solutions. ➢ Continue by testing the function and tightness of the mounted chamber

Check: Quickly open the water tap while there is no chamber connected – the valve should cut off the water flux without any delay.

4.7 Installation of the voltage and frequency changer (chambers with voltage and frequency changer)

The voltage and frequency changer is supplied packed separately together with the chamber.

	CAUTION
	Risk of injury and danger of damages by lifting heavy loads and by sliding or tilting of the voltage and frequency changer in case of improper lifting. **Injuries; damage to the voltage and frequency changer.** ∅ Do NOT lift the voltage and frequency changer by hand. ➢ Lift the voltage and frequency changer from the pallet using technical devices (fork lifter). Set the fork lifter only from the rear in the middle of the chamber. ➢ Alternatively, the voltage and frequency changer can also be lifted at the eyelets on the top by means of a lifting crane or fork lifter

(a) Eyelets for lifting with a lifting crane or fork lifter

(b) Positions for a fork lifter

Figure 16: Positioning of aids for lifting the voltage and frequency changer

For the installation of the voltage and frequency changer behind the chamber, provide a rear wall distance of the chamber of approx. 1 m / *3.3 ft*.

If possible, fix the voltage and frequency changer at the chamber. For this purpose, an Allen key size 4 is required. Connect the slots at the end of the chassis with two M6 screws to the threads provided below on the rear panel of the chamber (see Figure 17).

	NOTICE
	Danger of overheating due to lack of ventilation. **Damage to the voltage and frequency changer.** ∅ Do NOT install the voltage and frequency changer in unventilated recesses. ➢ Ensure sufficient ventilation for dispersal of the heat.

The voltage and frequency changer is equipped with four castors. The rear castors can be easily locked via the attached brakes

4.8 Electrical connection

4.8.1 Information on connecting the alternating climate chamber

The chambers are supplied ready for connection.

MKF 56: The chambers come with an IEC connector plug. They are equipped with an internal overload release against excess-current.

MKF/MKFT from size 115 on: The chambers come with a fixed power connection cable of at least 1800 mm / *70.87 in* in length. They are equipped with three internal overload releases against excess-current.

Model	Power plug	Nominal voltage +/- 10% at the indicated power frequency	Current type	Chamber fuse
MKF 56 (230V)	IEC connector plug (grounded plug)	230 V at 50 Hz	1 N~	16 Amp internal
MKF 56 (240V)	IEC connector plug (grounded plug)	240 V at 60 Hz	2~	16 Amp internal
MKF 115 MKFT 115 MKF 240 MKF 400	CEE plug 5-poles 16 Amp	400 V at 50 Hz	3 N~	16 Amp 3 x internal
MKFT 240	CEE plug 5-poles 16 Amp	400 V at 50 Hz	3 N~	16 Amp 3 x internal
MKF 720 MKFT 720 MKF 1020	CEE plug 5-poles 32 Amp	400 V at 50 Hz	3 N~	25 Amp 3 x internal

- The domestic socket must also provide a protective conductor. Make sure that the connection of the protective conductor of the domestic installations to the chamber's protective conductor meets the latest technology. The protective conductors of the socket and plug must be compatible!

DANGER

Electrical hazard due to missing protective conductor connection.

Deadly electric shock.

➢ Make sure that the chamber's power plug and the power socket match and securely connect the electrical protective conductors of the chamber and the house installation.

- Only use original connection cables from BINDER according to the above specification.
- Prior to connection and start-up, check the power supply voltage. Compare the values to the specified data located on the chamber's type plate (left chamber side, bottom right-hand, chap. 1.6).

NOTICE

Danger of incorrect power supply voltage due to improper connection.

Damage to the chamber.

➢ Check the power supply voltage before connection and start-up.

➢ Compare the power supply voltage with the data indicated on the type plate.

- When connecting, please observe the regulations specified by the local electricity supply company as well as the local or national electrical regulations (VDE directives for Germany).
- Observe a sufficient current protection according to the number of devices that you want to operate. We recommend the use of a residual current circuit breaker. With the large chambers, it may be necessary to protect each chamber with a separate RCD.
- Pollution degree (acc. to IEC 61010-1): 2
- Over-voltage category (acc. to IEC 61010-1): II

See also electrical data (chap. 25.4 and 25.5).

To completely separate the chamber from the power supply, you must disconnect the power plug. Install the chamber in a way that the power plug is easily accessible and can be easily pulled in case of danger.

4.8.2 Connecting the voltage and frequency changer (for chambers equipped with a voltage and frequency changer)

The voltage and frequency changer is supplied with a fixed power connection cable without a plug. It is protected against excess-current with 3 internal overload releases. The connection is made by the customer.

When connecting to a socket, the socket must provide a protective conductor.

	DANGER
	Electrical hazard due to missing protective conductor connection. **Deadly electric shock.** ➢ Make sure that the chamber's power plug and the power socket match and securely connect the electrical protective conductors of the chamber and the house installation.

Electrical connection data:

- Input side: 480 V, 60 Hz, 4-wire
- Output side (to the chamber): 400 V, 50 Hz, 5-wire

Requirements for cables used by customers:

- All wiring must comply with local and national regulations regarding cross-section and ambient temperature requirements.
- Power connection wire recommendation: Minimum 75 °C / *167 °F* rated copper wire.
- When connecting, please observe the regulations specified by the local electricity supply company as well as the local or national electrical regulations.
- Observe a sufficient current protection according to the number of devices that you want to operate.

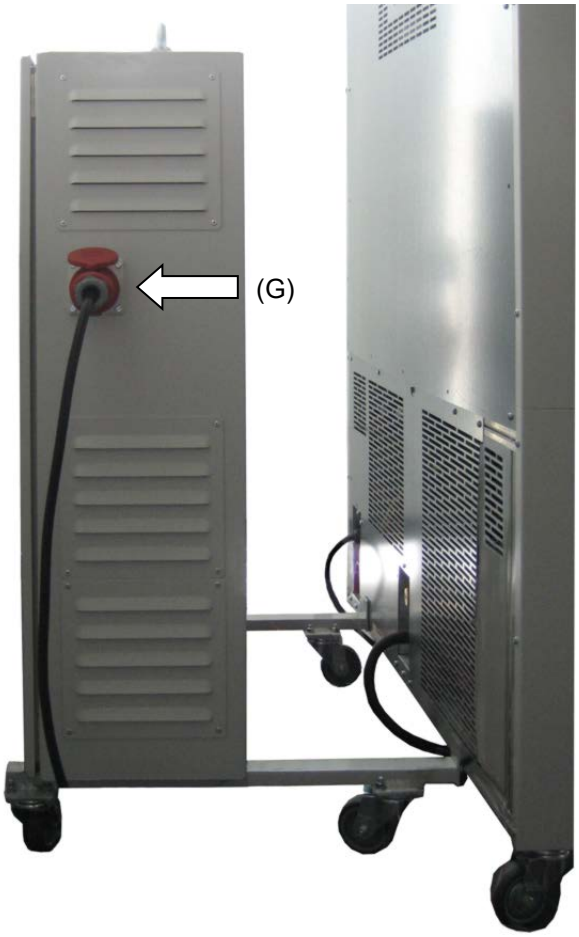
  The compressor can cause a DC fault current in the PE conductor. Therefore, a residual current circuit breaker (residual current-operated protective device, RCD) of type B must be used. Any other type may not provide the intended protection and may therefore result in death, fire, or other serious hazards.

	DANGER
	Electrical hazard due to missing protective conductor connection. **Deadly electric shock. Fire hazard.** ➢ Use only type B residual current devices. ➢ Observe a sufficient current protection according to the number of devices that you want to operate.

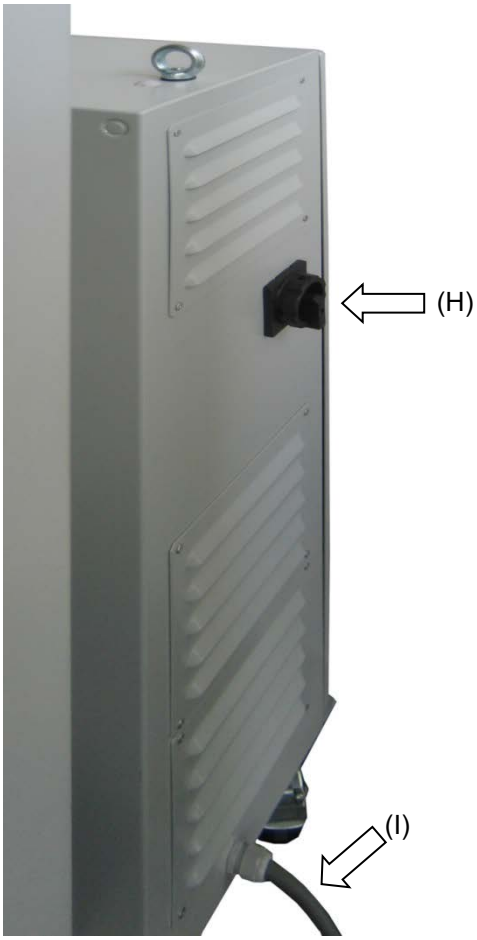
Connection:

To establish the electrical connection of the alternating climate chamber with the voltage and frequency changer, proceed in the following order:

1. Connect the chamber to the connection socket (G) of the voltage and frequency changer
2. Establish the power connection of the voltage and frequency changer using the power cable (I)
3. Turn on the voltage and frequency changer at the power switch (H) (position "ON")
4. Turn on the chamber with the main power switch (1) in the lateral control panel



Left side of the voltage and frequency changer with connection socket (G) for the alternating climate chamber



Right side of the voltage and frequency changer with power switch (H) and power cable (I)

Figure 17: Voltage and frequency changer, mounted

Figure 18: Power switch (H) of the voltage and frequency changer in position “ON”

In position “OFF” the switch can be locked, e.g. with a padlock.

5. Functional overview of the MB2 chamber controller

The MB2 chamber controller controls following parameters inside the chamber:

- Temperature in °C
- Relative humidity in % r.h.
- Fan speed in % (adjustable only with MKF 56)

For the control ranges of temperature and humidity, see climatic diagrams (chap. 17).

You can enter the desired set point values in fixed value operation mode directly on the display surface or via the setpoint menu. For program operation the controller offers programming week and time programs. In addition there is a timer program available (stopwatch function).

The controller offers various notifications and alarm messages with visual and audible indication and remote alarms via e-mail, an event list (trace file) and the graphical display of the measuring values in the in der chart recorder view. The MB2 program controller permits programming temperature and humidity cycles, and specifying the fan speed (MKF 56) and special controller functions for each program section. You can enter values or programs directly at the controller or use the APT-COM™ 4 Multi Management Software (accessory) specially developed by BINDER.

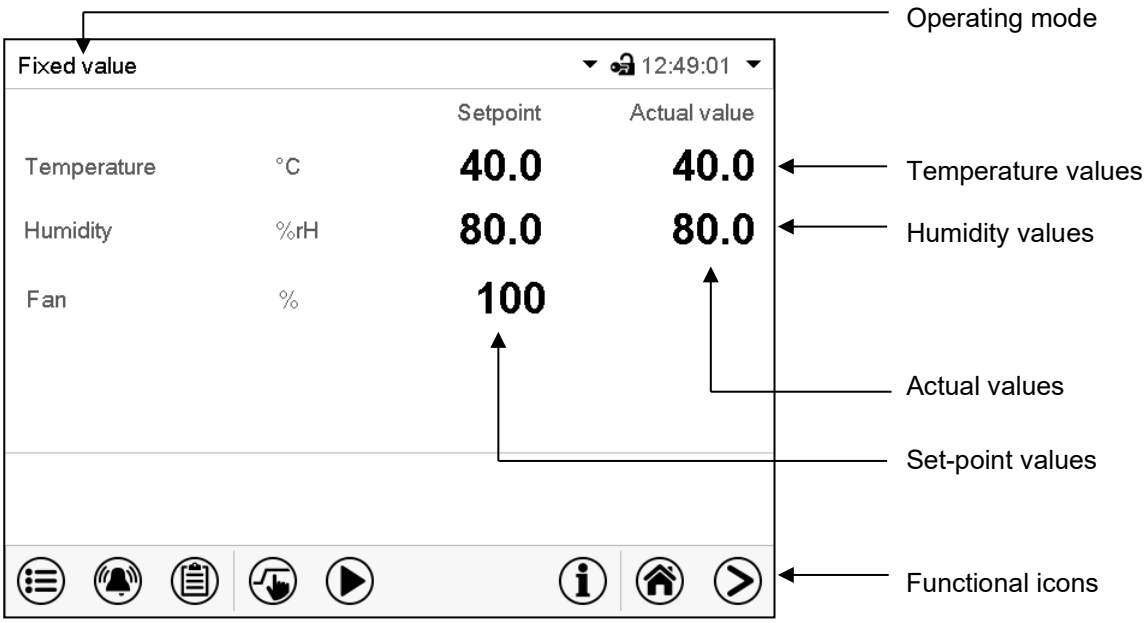


Figure 19: Normal display of the MB2 program controller (sample values, MKF 56)

5.1 Operating functions in normal display

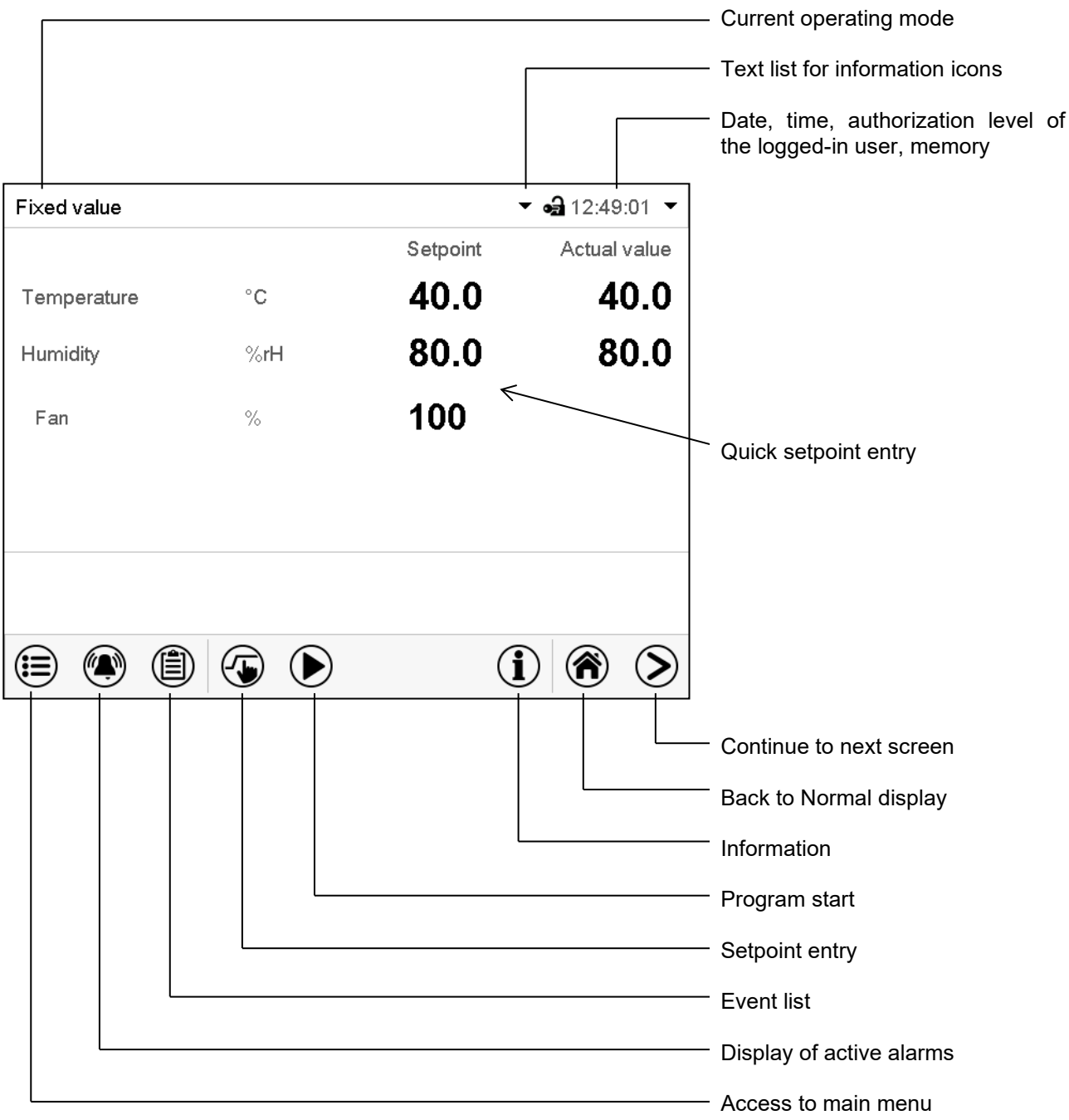
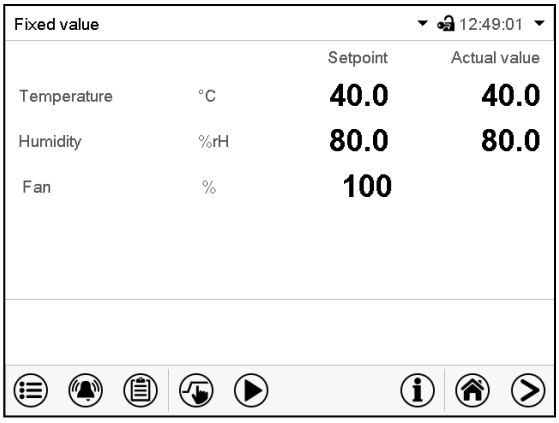


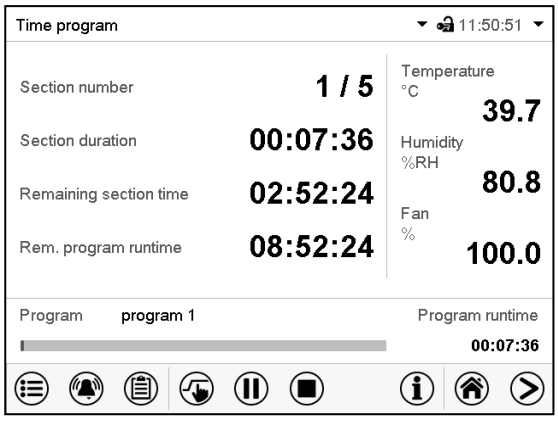
Figure 20: Operating functions of the MB2 controller in normal display (sample values, MKF 56)

5.2 Display views: Normal display, program display, chart-recorder display

	Press the ***Change view*** icon to toggle between normal display, program display and chart-recorder display.
	Press the ***Normal display*** icon to return from program display and chart recorder display back to Normal display.



Normal display (actual values / setpoint values)



Program display (example: time program)

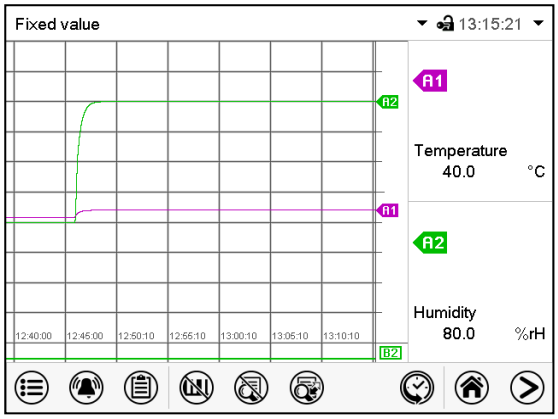


Chart recorder display

5.3 Controller icons overview

Navigation icons in Normal display

Icon	Signification	Function
	Main menu	Access from Normal display to the main menu
	Alarm	Access from Normal display to the list of active alarms
	Event list	Access from Normal display to the event list
	Setpoint setting	Access from Normal display to the setpoint entry menu: setpoint entry for Fixed value operation, turning on/off humidity control, safety controller settings
	Program start	Start a previously entered time or week program, continue a paused time program
	Program pause	Pause a running time program
	Program cancelling	Cancel a running time or week program
	Information	Information on program operation, setpoints, actual values, and the safety controller
	Normal display	Return from program display or chart recorder display to Normal display
	Change view	Toggle between Normal display, program display, and chart recorder display
	Interior lighting	Turn on and off the interior lighting

Functional icons in individual menus

Icon	Signification	Function
	Back	Return from each menu to Normal display
	Update	Update the event list and alarm messages
	Confirm	Take over the entries and exit the menu / continue menu sequence.
	Close	Exit the menu / cancel menu sequence. Entries are not taken over. When terminating a menu sequence, an information window appears, which must be confirmed.
	Reset alarm	Acknowledge the alarm and mute the buzzer.
	Change keyboard	Change between uppercase and lower case characters, digits and special characters
	Edit	Edit settings of time and week programs

Functional icons in the chart recorder display

Icon	Signification	Function
	Show legend	Show legend
	Hide legend	Hide legend
	Switch legend	Switch between legend pages
	Show indications	Show indication “Door open” (B1), “Anti-condensat.” (B2) and “Compressed air” (B3)
	Hide indications	Hide indication “Door open” (B1), “Anti-condensat.” (B2) and “Compressed air” (B3)
	History display	Pause chart recorder and change to history display. Data recording continues.
	Curve selection	Go to “Curve selection” submenu in the history display
	Search	Go to “Search” submenu in the history display to select the required instant
	Zoom	Go to “Zoom” submenu in the history display to select the zoom factor
	Show scroll buttons	Show scroll buttons in the history display to scroll to an instant
	Hide scroll buttons	Hide scroll buttons in the history display to scroll to an instant

Information icons referring to chamber conditions

Icon	Text information	Condition
	“Idle mode”	Controller is in Idle mode
	“Door open”	Chamber door is open
	“Humidity off”	The humidification / dehumidification system is turned off
	“Preheating phase	1-hour preheating phase, no cooling or dehumidification function
	“Anti-condensation”	Controller function “Anti-condensation” on: anti-condensation protection activated
	Compressed Air Dryer	Compressed air dryer (option) activated with controller function “Compr. air dryer”

Information icon for data processing

Icon	Information
	Waiting icon: Data processing is running. Remaining time to touch the display when calibrating the touchscreen.

5.4 Operating modes

The MB2 program controller operates in the following operating modes:

- **Idle mode**

  The controller is not functional, i.e., there is no heating or refrigeration and no humidification or dehumidification. The fan is off. The chamber approximates ambient values.

  You can activate and deactivate this operating mode with the “Idle mode” control contact in Fixed value operating mode (chap. 7.3), time program operation (chap. 9.7.3) and week program operation (chap. 10.6.5).

- **Fixed value operating mode**

  The controller operates as a fixed-point controller, i.e., set-points can be defined, which are then maintained until the next manual change (chap. 7.1).

- **Timer program operation**

  Stopwatch function: during an entered duration the controller constantly equilibrates to the setpoints entered in Fixed value operation mode.

- **Time program operation**

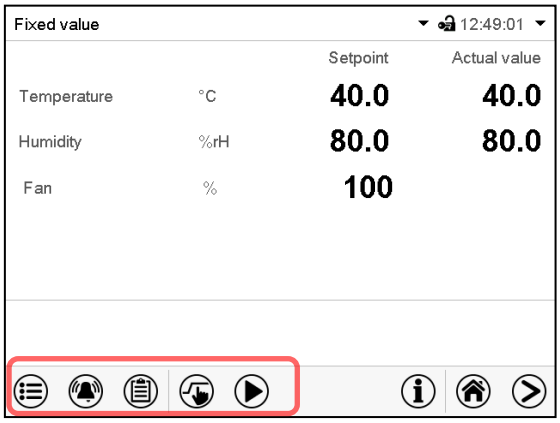
  An entered time program for temperature and humidity is running. The controller offers 25 program memory places with 100 program sections each. The total number of program sections of all programs is unlimited

- **Week program operation**

  An entered week program for temperature and humidity is running. The controller offers 5 program memory places with 100 switching points each. The switching points can be distributed over all days of the week.

5.5 Controller menu structure

Use the **navigation icons** in the screen footer in Normal display to access the desired controller functions.



The available functions depend on the current **authorization level** “Service”, “Admin” or “User” (chap. 13.1). This is selected either during login or can be available without password protection.

	Main menu: program settings, further information, “Service” submenu. The “Settings” submenu allows general configuration of the controller.	chap. 5.5.1
	List of **active alarms**	chap. 11
	Access to the **event list**	chap. 15.2
	Setpoint entry for Fixed value operation, turning on/off **humidity control**, **safety controller** settings	chap. 7, 6.3, 12.2
	Start/ pause/ cancel an already entered, respectively a running **time program** or start / cancel an already entered, respectively a running **week program**	chap. 9.1, 9.2, 10.1

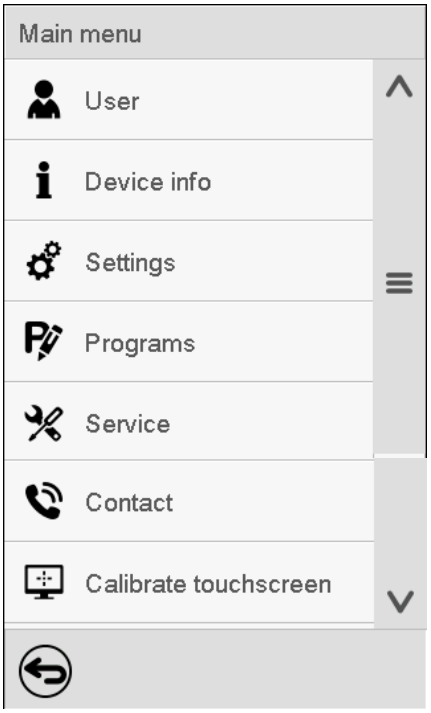
Unless noted otherwise, the figures show the functional range, which is available for the user with “Admin” authorization level.

5.5.1 Main menu

The main menu provides access to the general configuration of the controller as well as to program entry and the user administration. Additionally there are support functions like a contact page or the display calibration depending on the available angle.

	Press the ***Main menu*** icon to access the main menu from Normal Display.
	Press the ***Back*** icon to return from each setting menu to Normal Display.

The main menu provides the following functions and submenus.



User management: login and logout, pass-word management	chap. 13
Chamber information	chap. 15.2
“Settings” submenu (not visible for user with “User” authorization level)	chap. 14
Program entry submenu for time and week programs	chap. 9 and 10
“Service” submenu	chap. 5.5.3
BINDER Service contact page	chap. 15.1
Calibrating the touch screen	chap. 14.4.2
Back to Normal Display	

“Settings” submenu

- Settings of many general controller functions and network settings (chap. 14).
- Available only for users with “Service” and “Admin” authorization level

“Service” submenu

- Access to service data, controller reset to factory settings (chap. 5.5.3)
- Available only for users with “Service” and “Admin” authorization level. Full functional range only for BINDER Service (users with “Service” authorization level).

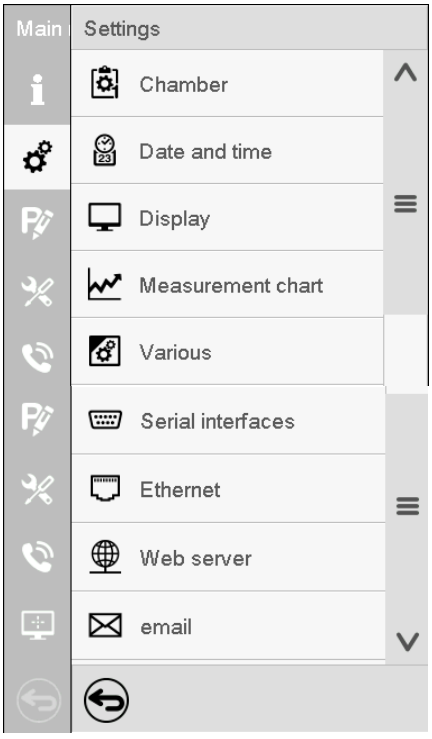
“Programs” submenu

- Access to the controller’s program functions (chap. 8, 9, 10)

5.5.2 “Settings” submenu

The “Settings” submenu is available for users with “Service” or “Admin” authorization level. It serves to enter date and time, select the language for the controller menus and the desired temperature unit and to configure the controller’s communication functions.

Path: ***Main menu > Settings***

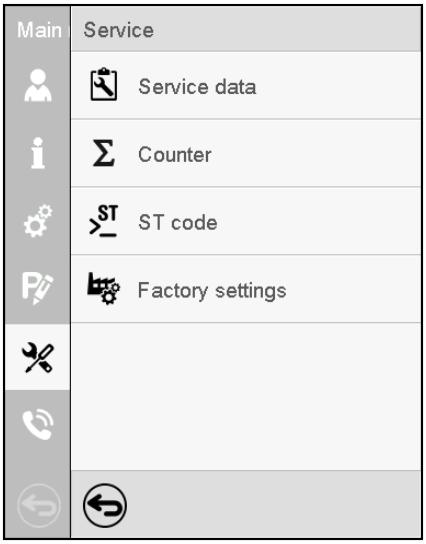


Setting the temperature unit, menu language…	chap. 14.1, 14.2
Setting date and time	chap. 14.2
Setting the display brightness, continuous operation and screen saver	chap. 14.4
Settings for the measurement chart: storage interval, storage values, minimum and maximum values	chap. 16.2
Turning off the interior lighting automatically	chap. 14.7
Configuration of the optional RS485 interface, setting of the device address	chap. 14.5.1
Entry of the MAC address and IP address	chap. 14.5.2
No function	
Configuration of the e-mail server, assignment of e-mail addresses	chap. 14.5.3
Back to main menu	

5.5.3 “Service” submenu

The “Service” submenu is available for users with “Service” or “Admin” authorization level. When logged-in with “Admin” authorization level the user will find information to tell the BINDER Service in service case.

Path: ***Main menu > Service***

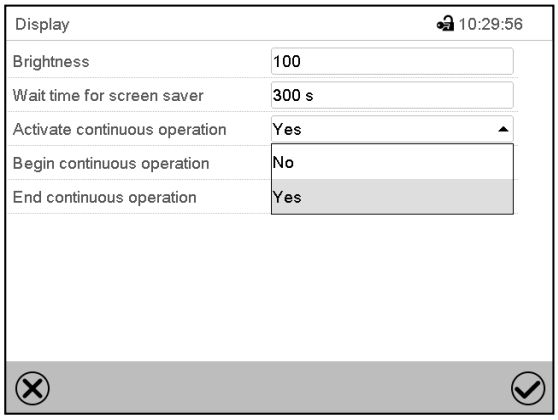


Serial number of the chamber, setup version of the controller software	chap. 14.2
No function	
Information for BINDER Service	
Reset to factory settings	
Back to main menu	

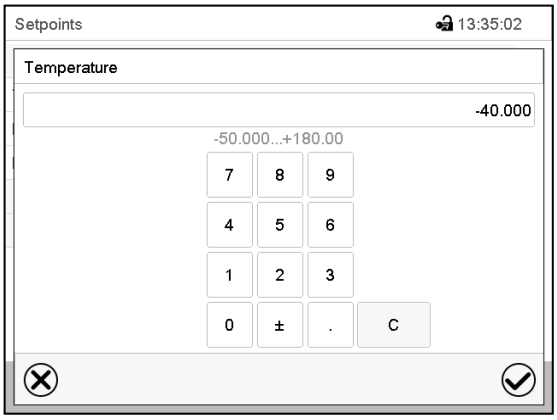
(view with “Admin” authorization level)

5.6 Principle of controller entries

In the selection and entry menus there are icons displayed in the footers which you can use to take over the entry or cancel it.



Selection menu (example)



Entry menu (example)

After completing the settings there are the following possibilities:

✓	Press the ***Confirm*** icon to take over the entries and exit the menu or continue the menu sequence.
✕	Press the ***Close*** icon to exit the menu or cancel the menu sequence without taking over the entries. When terminating a menu sequence, an information window appears, which must be confirmed.

5.7 Performance during and after power failures

During a power failure, all controller functions are shut down.

After the power returns, all functions return to the same status the chamber had before power failure. The controller continues to function in the original operating mode it was in previously before the power failure occurred.

- Performance after power failure in Idle mode

  Control is deactivated

- Performance after power failure in Fixed value operation mode

  All functions return to the same status the chamber had before power failure. The set-points are immediately resumed.

- Performance after power failure during time program operation

  The program is resumed at the point where the interruption occurred with the latest set-points reached during the program run.

- Performance after power failure during week program operation

  The week program continues with the values corresponding to the current time.

Power failure and power return are noted in the event list (chap. 15.3).

If during power failure an alarm has occurred (tolerance range, safety controller, optional over/under temperature safety device class 2), confirm the alarm. See chap. 11.3.

5.8 Performance when opening the door

MKF 56: Immediately after opening the door, the fan runs at the minimum speed (30%). 60 seconds after opening the door, the fan turns off.

MKF/MKFT from size 115 on: After 60 seconds from opening the door, heating, refrigeration, humidification, dehumidification, and fan turn off. The compressor continues operating during 5 minutes without cooling function.

After closing the door, heating, refrigeration, humidification, dehumidification and fan turn on again.

6. Start up

6.1 Turning on the chamber

After connecting the supply lines (chap. 4), you can start up the chamber.

- **MKF 56:** Turn on the main power switch (1) in the lateral control panel at least one hour before operating the chamber.
- **MKF/MKFT from size 115 on:** Turn on the main power switch (1) in the lateral control panel and the rear power switch (12) at least one hour before operating the chamber
- The lit pilot lamp shows the chamber is ready for operation. When the chamber has been turned on and yet the controller display is dark, the display is in stand-by mode. Press on the touchscreen to activate it.
- Open the water-tap for supply. Alternatively, fill the freshwater can (internal water can: regular with MKF/MKFT from size 115 on, external water can: optional for MKF 56).
- The humidifying and dehumidifying system must be activated (deactivated controller function “Humidity off”, chap. 7.3 and setting “Control on”, chap. 6.3).

After the first turning on of the humidity or after an interruption of the power supply the relative humidity will increase after a delay of approx. 20 minutes. During this period, the relative humidity can drop considerably.

MKF 56: The refrigerating and dehumidification functions are available only one hour after turning on the main power switch (1). This is indicated by the information message “Preheating phase” in the controller display.

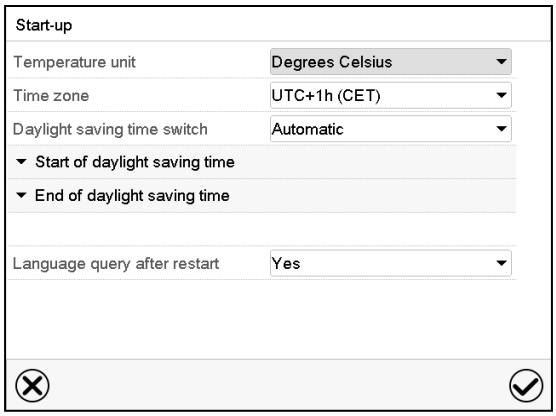
MKF/MKFT from size 115 on: The refrigerating and dehumidification functions are available only one hour after turning on the main power switch (1) and the rear power switch (12). This is indicated by the information message “Preheating phase” in the controller display. After 1 minute the information message “Water can empty” appears on the controller display. You can reset this message only after the 1-hour preheating phase.

Warming chambers may release odors in the first few days after commissioning. This is not a quality defect. To reduce odors quickly we recommend heating up the chamber to its nominal temperature for one day and in a well-ventilated location.

☞	For control reasons the refrigeration machine starts with a delay time. The refrigeration machine also turns off with a 5 minutes delay. This explains why the compressor may remain operating also during positive temperature jumps.

6.2 Controller settings upon start up

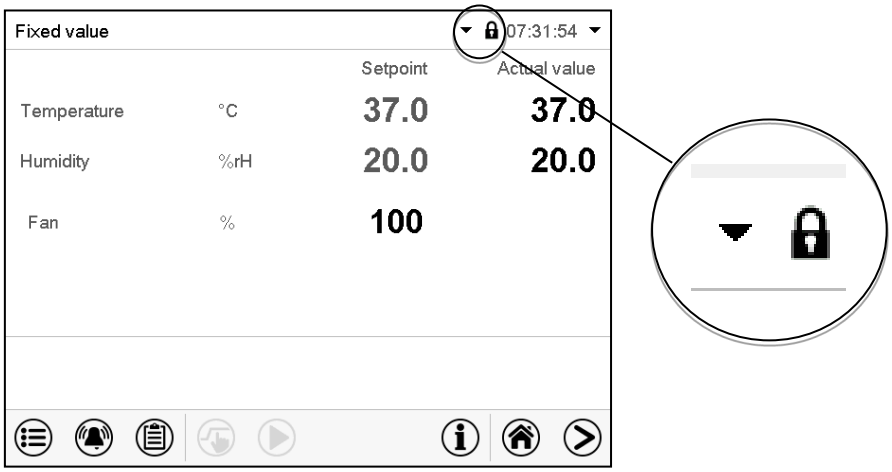
The window “Language selection” enables the **language selection**, in case that it’s activated in the “Start-up” menu. Afterwards occurs a request of the **time zone** and the **temperature unit**.



The controller will function in the **operating mode**, which was active before the last shut-down. It controls temperature in fixed value operating mode to the last entered values and in the program mode to the set points achieved beforehand.

Locked operation

Provided that the user administration has been activated by the assignment of passwords for the different authorization types, the **controller operation** is first locked after turning on the unit, recognizable by the closed lock icon in the header.



In the locked view the controller provides all display functions. No setting functions are available.

The setpoints are shaded (light grey) in normal display. Changing them by direct entry in the fixed value operating mode is not possible. The functional icons for setpoint entry and program start in the footer are without function.

After turning on the unit, user log-in is required to operate the controller (chap. 13.2).

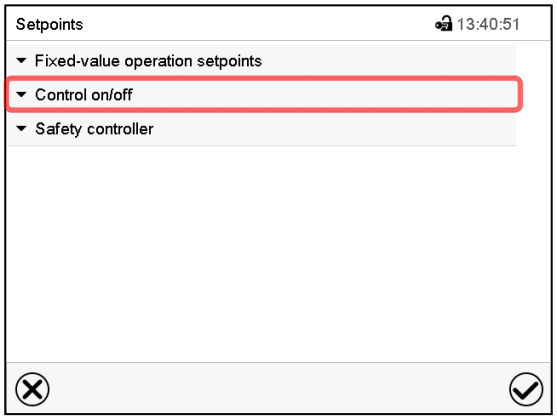
Operation without user log-in / without password-protection

If the password function has been deactivated, after turning on the unit without user log-in there are those controller functions available, which correspond to the highest authorization level without a password protection. There is no lock icon in the header.

6.3 Turning on/off humidity control

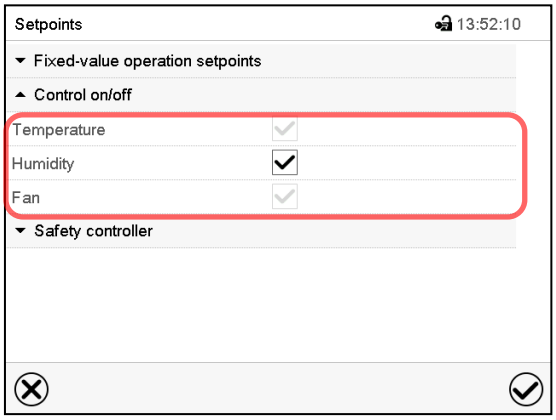
Turning off humidity control is required when operating the chamber without water connection in order to avoid humidity alarms. For further information see chap. 17.

	Press the ***Setpoint setting*** icon to access the “Setpoint” setting menu from Normal display.



“Setpoints” menu.

Select “Control on/off”.



You can turn humidity control (humidification and dehumidification) on or off.

If the “Humidity “checkbox is marked, humidity control is active. Mark / unmark the checkbox to change the setting.

7. Set-point entry in “Fixed value” operating mode

In Fixed value operating mode you can enter a temperature set-point, the fan speed (MKF 56), and the switching-state of up to 16 special controller functions.

All settings made in Fixed value operating mode remain valid until the next manual change. They are saved also when turning off the chamber or in case of toggling to Idle Mode or Program Mode.

- **Temperature – MKF**

Setting range	-50 °C / *-58 °F* up to 180 °C / *356 °F*	(range -50 °C / *-58 °F* up to -40 ºC / *-40 °F* not provided for operation)
Control ranges	-40 ºC / *-40 °F* up to 180 °C / *356 °F*	without humidity
	+ 10 °C / *50 °F* up to +95 °C / *203 °F*	in climatic operation
	0 °C / *32 °F* up to +95 °C / *203 °F*	in climatic operation with optional com-pressed air dryer

- **Temperature – MKFT**

Setting range	-80 °C / *-112 °F* up to 180 °C / *356 °F*	(range -80 °C / *-112 °F* up to -70 ºC / *-94 °F* not provided for operation)
Control ranges	-70 ºC / *-94 °F* up to 180 °C / *356 °F*	without humidity
	+ 10 °C / *50 °F* up to +95 °C / *203 °F*	in climatic operation
	0 °C / *32 °F* up to +95 °C / *203 °F*	in climatic operation with optional com-pressed air dryer

- **Humidity**

Setting range	0% r.h. up to 100 % r.h.	
Control ranges	10 % r.h. up to 98 % r.h.	
	5 % r.h. up to 98% r.h.	with optional compressed air dryer

- **Fan speed (MKF 56)**

Setting range	30 % up to 100 %	

See temperature / humidity diagrams in chap. 17. When setting set-points (temperature and/or humidity) outside the specified control range, humidity control is deactivated.

When operating the chamber with activated humidity, humidity control turns off automatically at temperature set-points below 0 °C / *32 °F* or above 95 °C / *203 °F*. The information icon “Humidity off” is displayed in the screen header in Normal display. When the temperature setpoint is set back to the range from 0 °C / *32 °F* to 95 °C / *203 °F*, humidity control turns on again and the information icon “Humidity off” disappears.

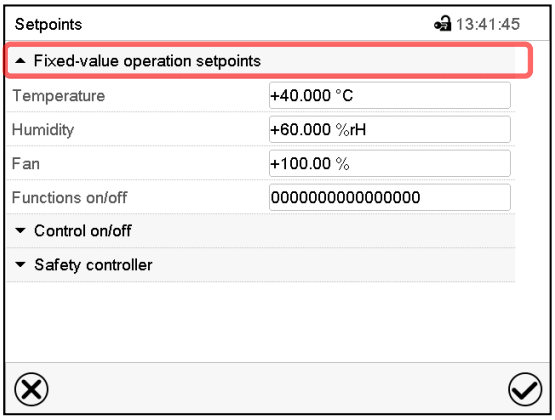
	MKF 56: Reduce the fan speed only if required, because the spatial temperature distribution of will also be reduced. **Technical data refers to 100% fan speed.**

For the control range of temperature and relative humidity, see the temperature / humidity diagram (chap. 17).

	With set-point type “**Limit**”, adapt the safety controller (chap. 12.2) or the over/under temperature safety device class 2 (option, chap. 12.3) always when you changed the temperature set-point. Set the safety controller set-point or the set-point of the over/under temperature safety device class 2 (option) by approx. 2 °C to 5 °C above the controller temperature set-point. Recommended setting: Set-point type “**Offset**” with safety controller set-point 2 °C.

7.1 Set-point entry through the “Setpoints” menu

	Press the ***Setpoint setting*** icon to access the “Setpoint” setting menu from Normal display.



“Setpoints” menu (example: MKF 56).

Select “Fixed value operation setpoints” to access the individual parameters.

- Select the field “Temperature” and enter the desired temperature setpoint.

  Setting range: *MKF:* -50 °C up to 180 °C, *MKFT:* -80 °C up to 180 °C.

  Confirm entry with ***Confirm*** icon.
- Select the field “Humidity” and enter the desired humidity setpoint.

  Setting range: 0% r.h. up to 100% r.h. Confirm entry with ***Confirm*** icon.

Note:

Chambers without the compressed air dryer option:

- When setting the set-point between 0% r.h. and 4% r.h. or above 99% r.h., no humidity control takes place (no humidification or dehumidification, chap. 17), comparable to activating the “Humidity off” controller function.
- If maximum dehumidification is required, set the setpoint to a value above 4% r.h. (e.g. 5% r.h.)

Chambers with the compressed air dryer option:

- To switch off the humidity control (no humidification or dehumidification), activate the “Humidity off” controller function.
- If maximum dehumidification is required, set the setpoint to 0% r.h.

- **MKF 56:** Select the field “Fan” and enter the desired fan speed setpoint.

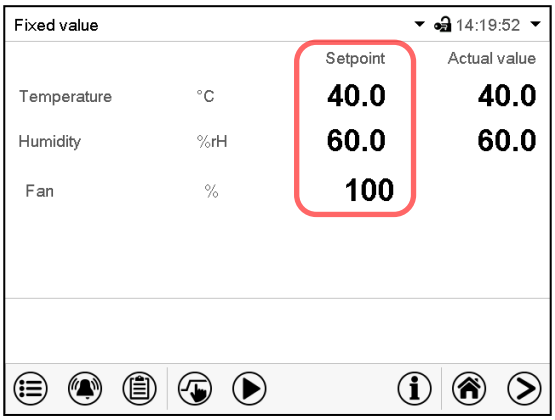
  Setting range: 30% up to 100% fan speed. Confirm entry with ***Confirm*** icon.

	When entering a value outside the setting range, the message: “Value outside of limits! (Min: xxx, Max: xxx)” appears (xxx is a wildcard for the limits of the respective parameter). Press the ***Confirm*** icon and repeat the entry with a correct value.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

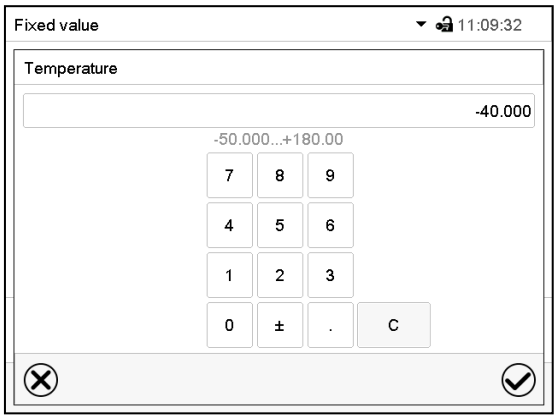
7.2 Direct setpoint entry via Normal display

Alternatively you can also enter the setpoints directly via Normal display.



Normal display (example: MKF 56).

Select the setpoint you want to change.



Example: “Temperature” entry menu.

Enter the desired setpoint and confirm entry with ***Confirm*** icon

7.3 Special controller functions

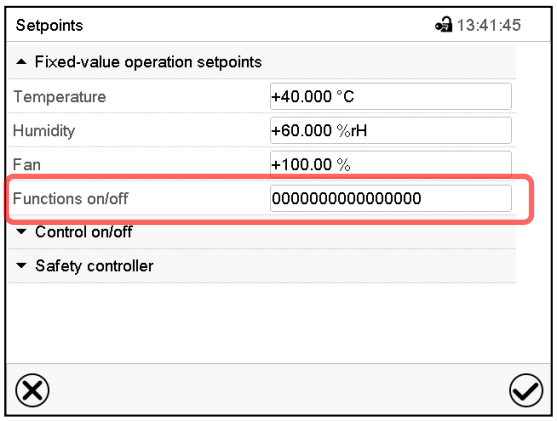
	Press the ***Setpoint setting*** icon to access the “Setpoint” setting menu from Normal display.

You can define the switching state of up to 16 controller functions. They are used to activate / deactivate special controller functions.

- Controller function “Humidity off” serves to turn off the humidity. Humidity control no longer takes place.
- Controller function “Idle mode” activates / deactivates the operating mode “Idle mode”.
- Controller functions “Switching output 1” up to “4” can be used to turn on and off any equipment connected to the zero-voltage switching outputs (DIN sockets (7) and (8) (chap. 20).
- Controller function “Compr. air dryer” serves to activate the compressed air dryer (option, chap. 21.6).
- Controller function “Compressed air valve” serves to open the solenoid valve of the compressed air connection (for options compressed air connection, chap. 21.4, or compressed air dryer, chap. 21.6)
- Controller function “Anti-condensation” serves to switch the anti-condensation protection (chap. 19).

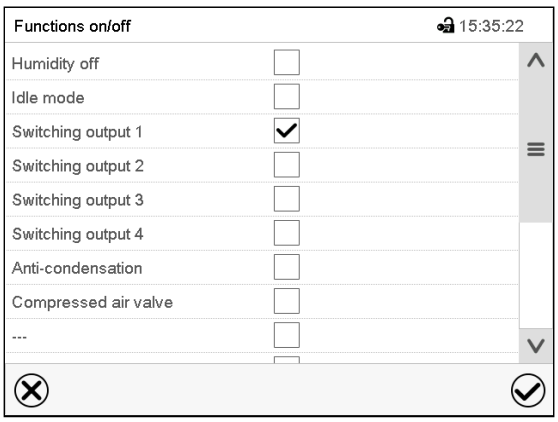
The other controller functions are not used.

Use the “Setpoints” menu to configure the special controller functions.



“Setpoints” menu.

Select the field “Functions on/off”.



“Functions on/off” entry menu (example: MKF 56).

Mark / unmark the checkbox to activate / deactivate the desired function and press the ***Confirm*** icon

Activated controller function: switching status “1” (On)

Deactivated controller function: switching status “0” (Off)

The controller functions count from right to left.

Example:

Activated controller function “Humidity off” = 000000000000000**1**

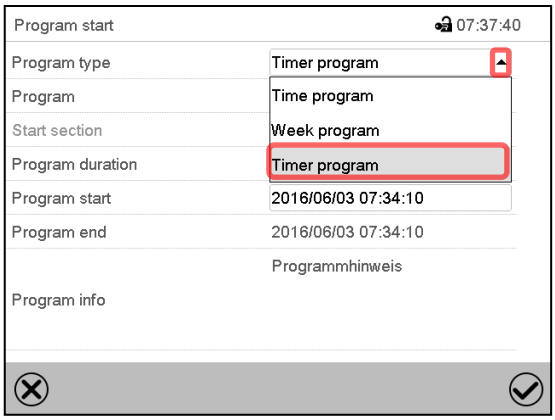
Deactivated controller function “Humidity off” = 000000000000000**0**

8. Timer program: stopwatch function

During an entered duration the controller constantly equilibrates to the setpoints entered in Fixed value operation mode (temperature, humidity, fan speed (with MKF 56), configuration of the special controller functions). This duration can be entered as a “Timer program”. During the program runtime, any setpoint changes do not become effective; the controller equilibrates to the values which were active during program start.

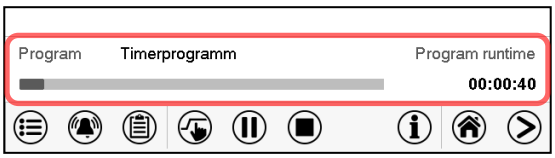
8.1 Starting a timer program

▶	In Normal display press the ***Program start*** icon to access the “Program start” menu.



“Program start” menu

- In the field “Program type” select “Timer program”.
- Select the field “Program duration” and enter the desired program duration. Press the ***Confirm*** icon.
- Select the field “Program start” and enter the desired start time of the program in the “Program start” entry menu. Press the ***Confirm*** icon. The program delay time until program start begins.



Normal display.

Information on the bottom of the screen indicates the currently running program and the time already passed. The grey bar shows how much time of the whole time is elapsed.

8.1.1 Performance during program delay time

During the configured program delay time until program start, the controller equilibrates to the current set-points of Fixed value operation mode. Modifications of these setpoints are possible but become effective only after the timer program is finished. When the configured moment for program start is reached, the program delay time ends and the program starts running. The controller equilibrates to the values which had been active during program start.

8.2 Cancelling a running timer program

■	Press the ***Program cancelling*** icon to cancel the program.

A confirmation prompt is displayed. Press the ***Confirm*** icon to confirm that the program shall really be cancelled.

After confirming the message, the controller changes to Fixed value operation mode. Temperature and humidity will then equilibrate to the setpoints of Fixed value operation mode.

8.3 Performance after the end of the program

After the end of the program the message “Device changes to fixed value operation mode” appears on the screen.

Press the ***Confirm*** icon.

After confirming the message, the controller changes to Fixed value operation mode. Temperature and humidity will then equilibrate to the setpoints of Fixed value operation mode.

9. Time programs

The MB2 program controller permits programming time programs with real-time reference. It offers 25 program memory positions with up to 100 program sections each.

For each program section you can enter a temperature set-point, the humidity set-point, the fan speed (MKF 56), section duration, type of temperature and humidity transition (ramp or step) and the tolerance range.

	If the safety controller has been set to “limit” mode, check the setting of the safety controller when changing the temperature set-point (chap. 12.2).

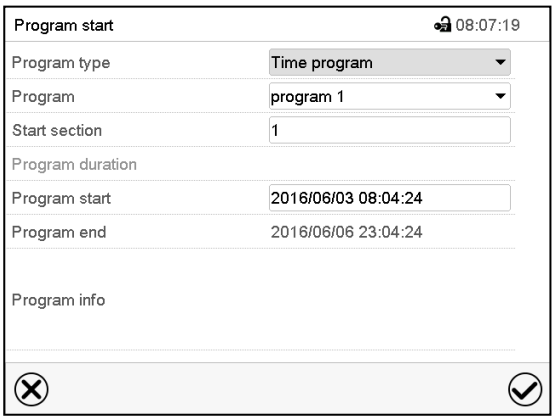
	MKF 56: Reduce the fan speed only if required, because the spatial distribution of temperature and humidity will also be reduced. **Technical data refers to 100% fan speed.**

Programming remains saved in case of a power failure or after turning off the unit.

Path: ***Main menu > Programs> Time program***

9.1 Starting an existing time program

	In Normal display press the ***Program start*** icon to access the “Program start” menu.



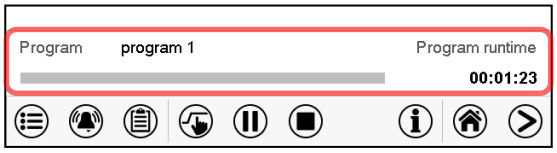
“Program start” menu

- In the field “Program type” select the setting “Time program”.
- In the field “Program” select the desired program.
- Select the field “Program start” and enter the desired program start time in the “Program start” entry menu. Press the ***Confirm*** icon. The program delay time until program start begins.

The program end is adapted automatically depending on the entered program duration.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu. The program starts running.

If instead you press the ***Close*** icon to exit the menu without taking over the entries, the program will not start.



Normal display. Information on the bottom of the screen indicates the currently running program and the time already passed. The grey bar shows how much time of the whole time is elapsed. If program duration has been set to infinite, the grey bar is not displayed.

9.1.1 Performance during program delay time

During the configured program delay time until program start, the controller equilibrates to the current setpoints of Fixed value operation mode. Modifications of these setpoints are effective. When the configured moment for program start is reached, the program delay time ends and the program starts running.

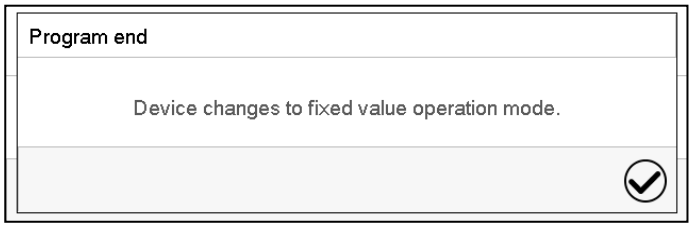
9.2 Cancelling a running time program

■	Press the ***Program cancelling*** icon to cancel the program.

A confirmation prompt is displayed. Press the ***Confirm*** icon to confirm that the program shall really be cancelled.

After confirming the message, the controller changes to Fixed value operation mode. Temperature and humidity will then equilibrate to the setpoints of Fixed value operation mode.

9.3 Performance after the end of the program



After the end of the program the message “Device changes to fixed value operation mode” appears on the screen.

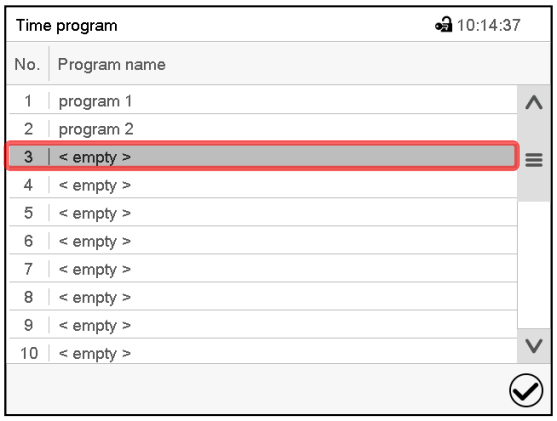
Press the ***Confirm*** icon.

As long as the message has not been confirmed, the setpoint of the last program section remains effective. Program the last section as desired. If e.g. heating, refrigeration, humidification an dehumidification shall turn off, activate controller function “Idle mode” in the last program section.

After confirming the message the controller changes to Fixed value operation mode. Temperature and humidity will then equilibrate to the setpoints of Fixed value operation mode.

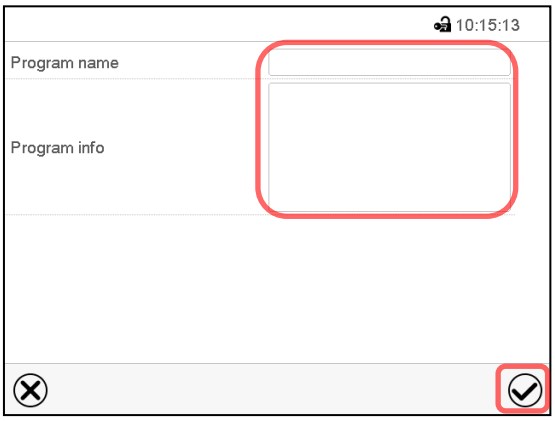
9.4 Creating a new time program

Path: ***Main menu > Programs > Time program***



“Time program” menu:
overview of the existing programs.

Select an empty program place.



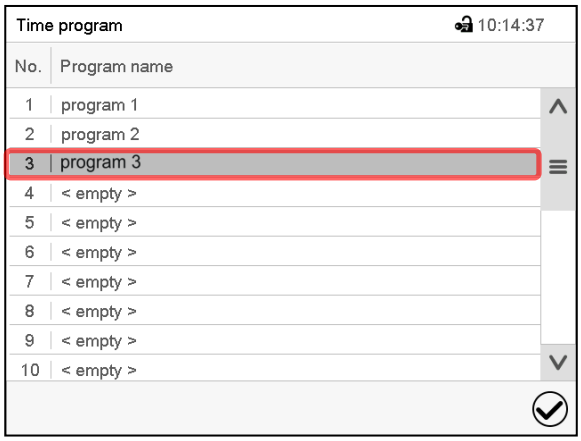
Enter the program name and, if desired, additional program information in the corresponding fields.

Press the ***Confirm*** icon.

The program view opens (chap. 9.5).

9.5 Program editor: program management

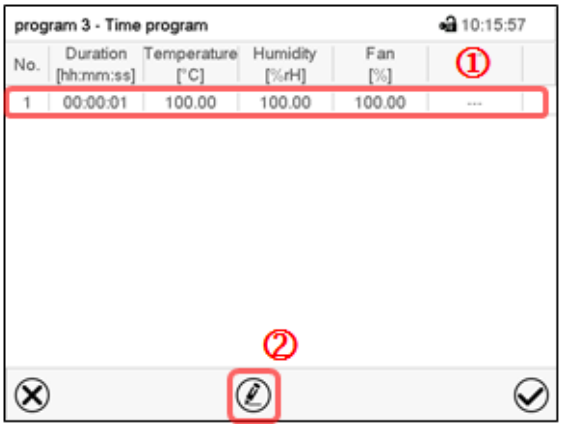
Path: ***Main menu > Programs > Time program***



“Time program” menu:
overview of the existing programs.

Select an existing program (example: program 3) or create a new program (chap. 9.4).

The program view opens.



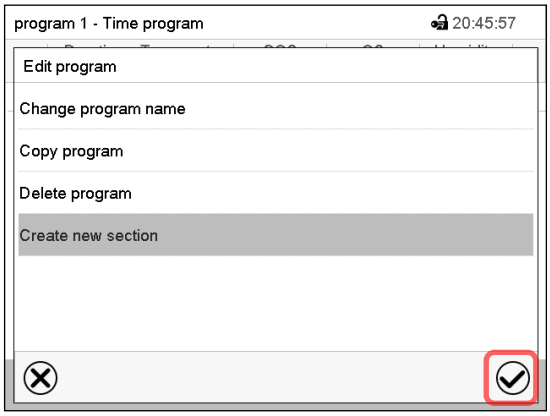
Program view (example: program 3).

If a new program has been created, there is just one program section.

There are the following options:

① Select a program section to open the section editor (chap. 9.6)

② Press the ***Edit*** icon to open the program editor

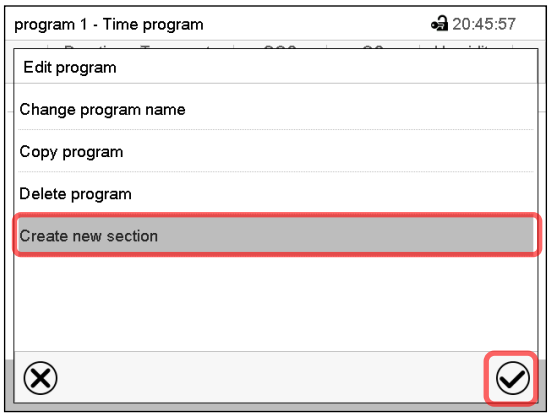


Program editor: “Edit program” menu

Select the desired function and press the ***Confirm*** icon.

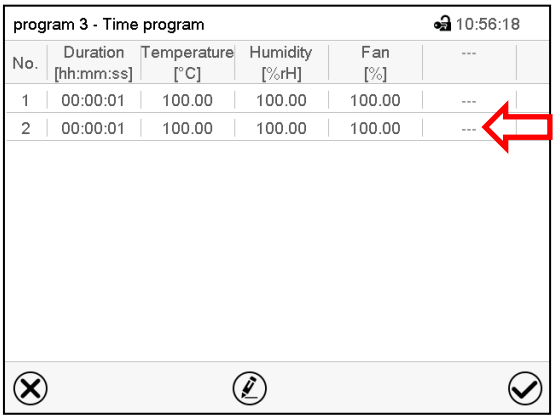
The program editor offers following options:

- Change the program name
- Copy program
- Replace program: Replacing an new or an existing program with the copied program. This menu point is visible only after a program has been copied.
- Delete program
- Create new section



To add a new section, select “Create new section” and press the ***Confirm*** icon.

The program view opens.



Program view.

A new section is always added at the very bottom (example: section 2).

9.5.1 Deleting a time program

Path: ***Main menu > Programs > Time program***

In the “Time program” menu select the program to be deleted. The program view opens.

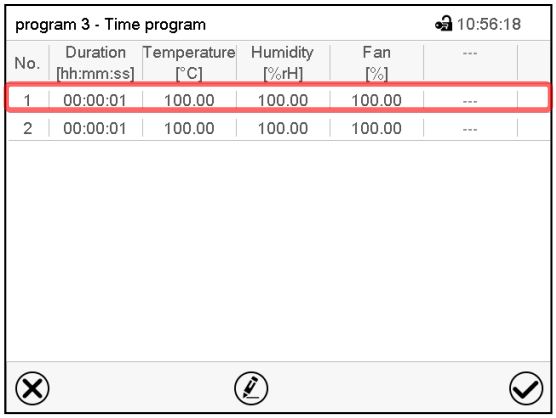
In the **program view** press the ***Edit*** icon to open the program editor

In the **program editor** select “Delete program” and press the ***Confirm*** icon.
The program is deleted. The controller returns to the program view.

9.6 Section editor: section management

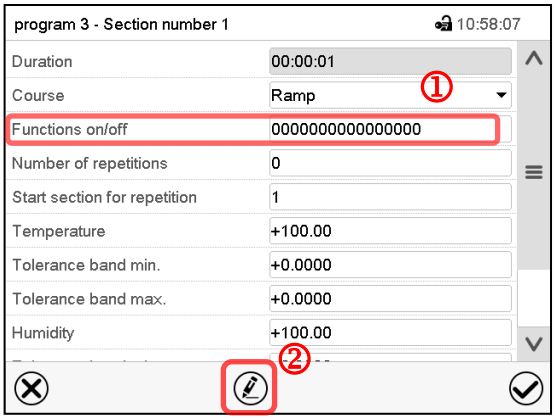
Path: ***Main menu > Programs > Time program***

Select the desired program.



Program view.

Select the desired program section (example: section 1)

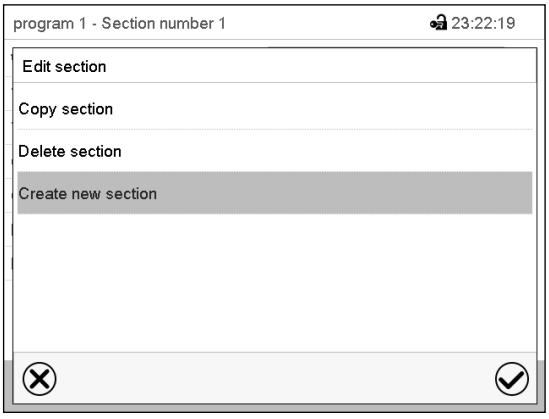


Section view (example: section 1).

There are the following options:

① Select a parameter to enter or modify the according value (chap. 9.7)

② Press the ***Edit*** icon to open the program editor



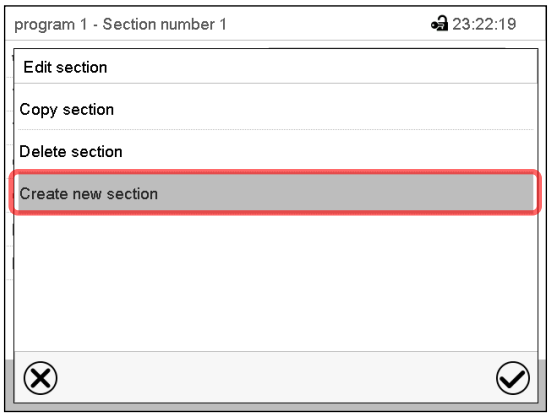
Section editor: “Edit section” menu

Select the desired function and press the ***Confirm*** icon.

The section editor offers following options:

- Copy section
- Replace section: Replacing an existing section with the copied section. This menu point is visible only after a section has been copied.
- Insert section: Adding the copied section. This menu point is visible only after a section has been copied.
- Delete section
- Create new section

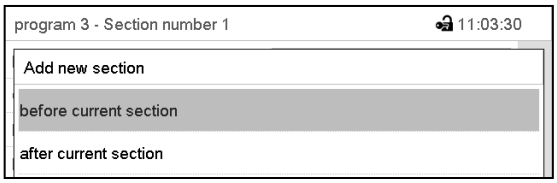
9.6.1 Add a new program section



Section editor: “Edit section” menu.

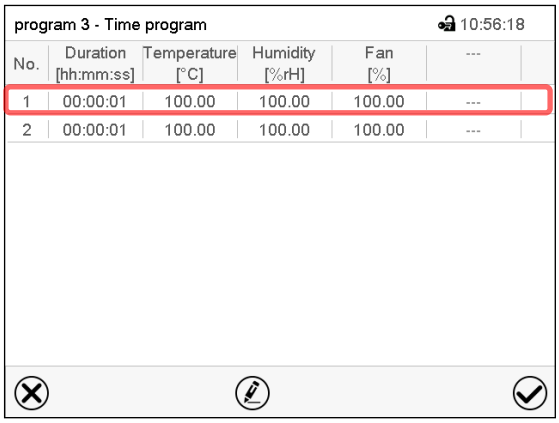
Select “Create new section” and press the ***Confirm*** icon.

Then select whether to insert the new section before or after the current section.



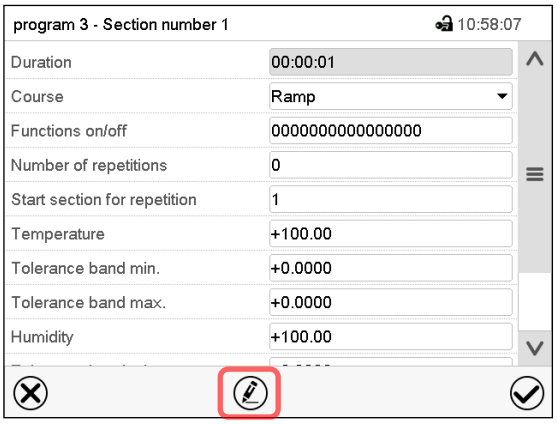
Press the ***Confirm*** icon. The new section opens.

9.6.2 Copy and insert or replace a program section



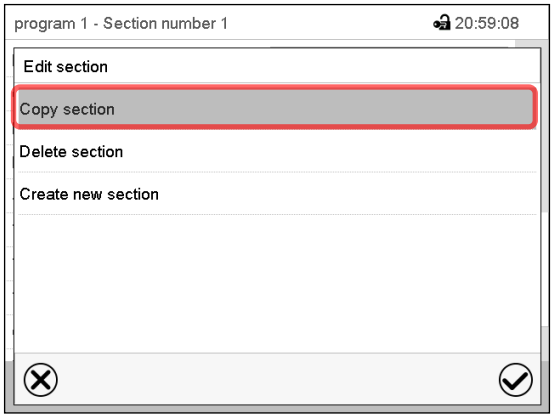
Program view.

Select the program section to be copied (example: section 1)



Section view (example: section 1).

Press the ***Edit*** icon to open the section editor.

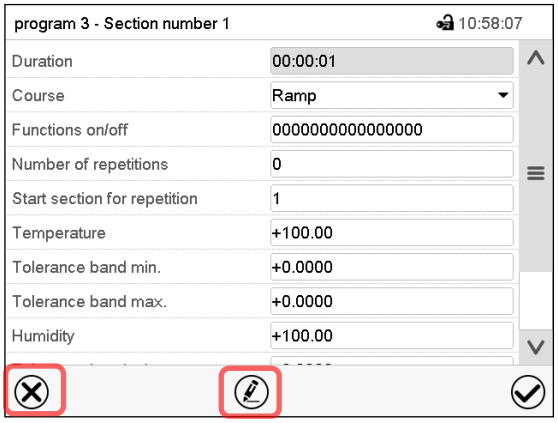


Section editor: “Edit section” menu

Select “Copy section” and press the ***Confirm*** icon.

The current section (example: section 1) is copied.

The controller returns to the section view.

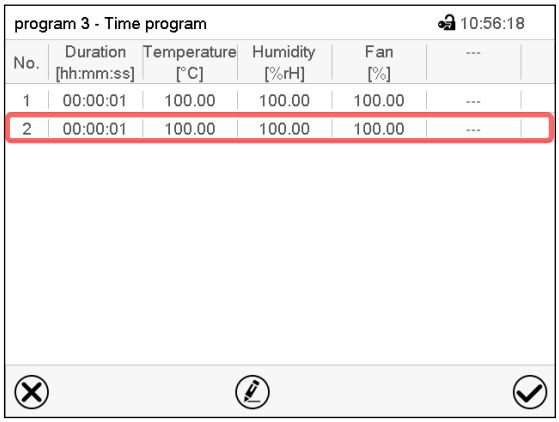


Section view (example: section 1).

Press the ***Close*** icon to change to the program view, if you want to select another section to be replaced or before or after which the copied section shall be inserted…

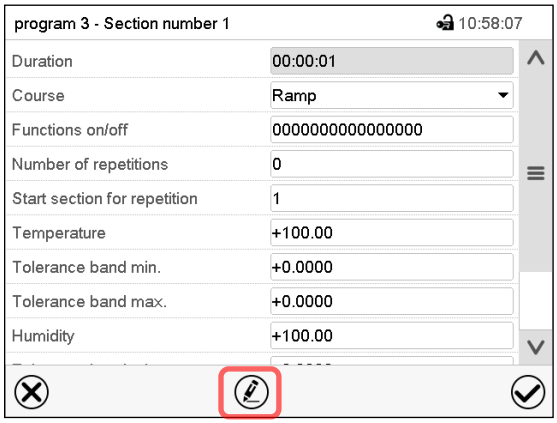
or

Press the ***Edit*** icon to open the section editor if you want the current section to be replaced or the copied section to be inserted before or after it



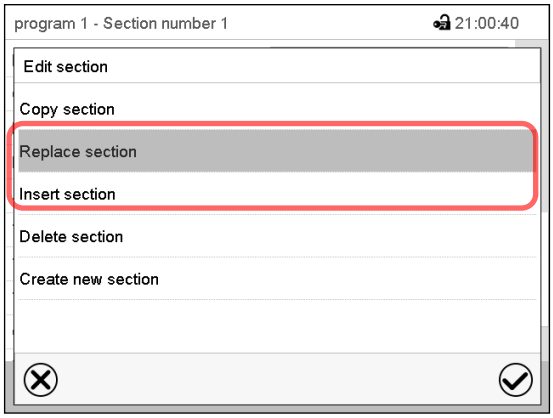
Program view.

Select the section to be replaced or before or after which the copied section shall be inserted (example: section 2) and press the ***Confirm*** icon.



Section view (example: section 1).

Press the ***Edit*** icon to open the section editor



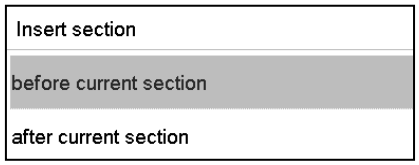
Section editor: “Edit section” menu

Select “Replace section” to replace the selected section with the copied section

or

Select “Insert section” to additionally add the copied section.

In this case select whether to insert it before or after the selected section.



Press the ***Confirm*** icon

9.6.3 Deleting a program section

In the **program view** select the program section to be deleted. The section view opens.

In the **section view** press the ***Edit*** icon to open the section editor

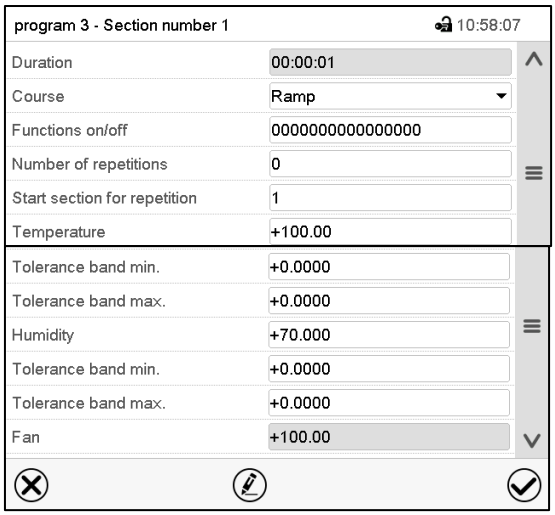
In the **section editor** select “Delete section” and press the ***Confirm*** icon.
The section is deleted. The controller returns to the section view.

9.7 Value entry for a program section

Path: ***Main menu > Programs > Time program***

Select the desired program and section.

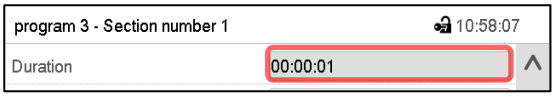
The section view gives access to all parameters of a program section. You can enter or modify the values.



Program name and section number
Section duration
Type of setpoint transition: ramp or step
Special controller functions
Repeating one or several sections within a program
Temperature setpoint
Temperature tolerance range: minimum and maximum
Humidity setpoint
Humidity tolerance range: minimum and maximum
Fan speed (MKF 56)

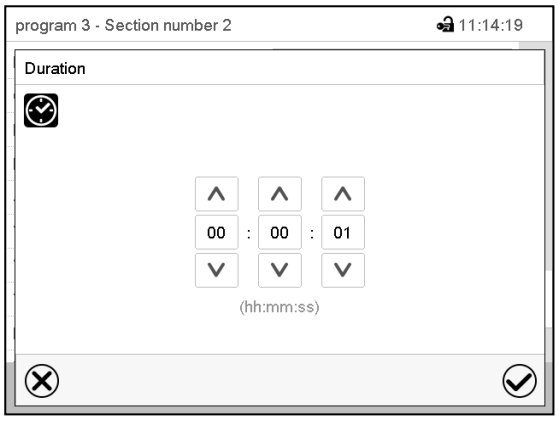
The setting and control ranges for the individual parameters are the same as for “Fixed value” operating mode (chap. 7).

9.7.1 Section duration



Section view (partial view).

Select the field “Duration” indicating the time.



“Duration” entry menu.

Enter the desired section duration with the arrow keys and press the ***Confirm*** icon.

Setting range: 0 up to 99 hours 59 min 59 sec.

9.7.2 Set-point ramp and set-point step

You can define the type of temperature and humidity transitions for each individual program section.

“Ramp” mode: Gradual changes of temperature and humidity

The set-point of a given program section functions as the section’s start temperature. During the section’s duration, the set-point gradually passes to the set-point of the subsequent program section. The actual value follows the continually changing set-point.

If the last program section is in “ramp” mode and the setpoint shall change within this section, then you must program an additional section (with the shortest possible section duration) to provide the target temperature of the last program section. Otherwise, the setpoint would remain constant during the section’s duration.

Programming in the “ramp” mode allows all kinds of temperature and humidity transitions:

- Gradual changes of temperature and humidity

  The setpoint changes its value gradually during the entered section duration. The actual value follows the continually moving set-point at any time.

- Program sections with constant temperature and humidity

  The setpoints (initial values) of two subsequent program sections are identical; so the temperature and humidity remain constant during the entire duration of the first program section.

- Sudden changes of temperature and humidity

  Steps can be programmed in ramp mode as temperature or humidity changes (ramps) that occur during a very short interval. If the duration of this transitional program section is very short (minimum entry 1 sec), the temperature or humidity change will proceed rapidly within the minimum amount of time.

“Step” mode: Sudden changes of temperature and humidity

The set-point of any program section functions as the section’s target value. At the start of the program section, the unit heats up or cools down and humidifies/dehumidifies the chamber with the maximum speed to reach the entered value; and then it holds it for the remaining section time. Therefore the set-point temperature remains constant for the section’s duration. These changes occur rapidly within the minimum amount of time (minimum entry: 1 second).

Programming in the “step” mode allows only two kinds of temperature and humidity transitions:

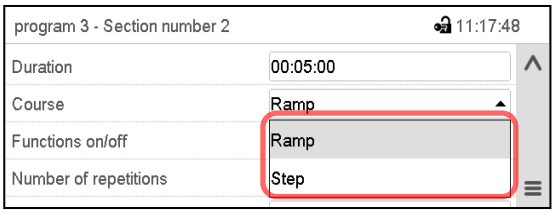
- Programming gradual changes of temperature and humidity (ramps) is impossible in the “step” mode
- Program sections with constant temperature and humidity

  The setpoints (target values) of two subsequent program sections are identical; so the temperature and humidity remain constant during the entire duration of the first program section.

- Sudden changes of temperature and humidity

  The entered setpoint of the section is reached as fast as possible and then held constant for the remaining section duration.

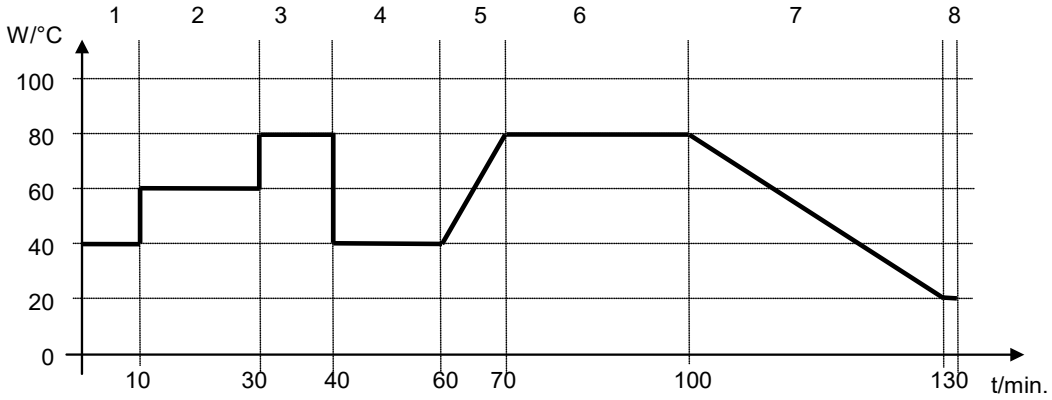
Selecting the setting “Ramp” or “Step”



Section view (partial view).

In the field “Course” select the desired setting “Ramp” or “Step”.

“Ramp” and “Step” mode example (representation of a temperature course)



Corresponding program table

Section No.	Duration [hh:mm:ss]	Temperature [°C]	Humidity [% rH]	Fan (MKF 56) [%]	Ramp or Step
1	00:10:00	40.0	xxxx	xxxx	Step
2	00:20:00	60.0	xxxx	xxxx	Step
3	00:10:00	80.0	xxxx	xxxx	Step
4	00:20:00	40.0	xxxx	xxxx	Step
5	00:10:00	40.0	xxxx	xxxx	Ramp
6	00:30:00	80.0	xxxx	xxxx	Ramp
7	00:30:00	80.0	xxxx	xxxx	Ramp
8	00:00:01	20.0	xxxx	xxxx	Ramp

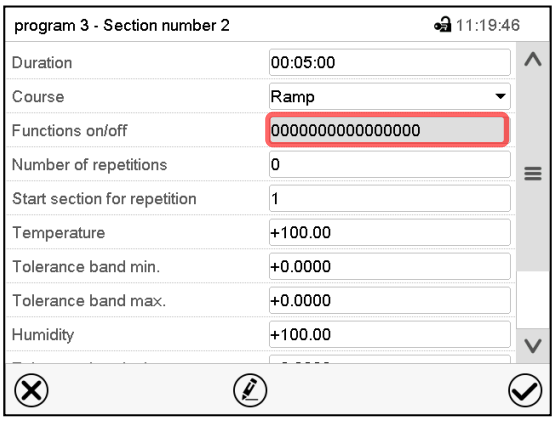
9.7.3 Special controller functions

You can define the switching state of up to 16 controller functions. They are used to activate / deactivate special controller functions.

- Controller function “Humidity off” serves to turn off the humidity. Humidity control no longer takes place.
- Controller function “Idle mode” activates / deactivates the operating mode “Idle mode”.
- Controller functions “Switching output 1” up to “4” can be used to turn on and off any equipment connected to the zero-voltage switching outputs (DIN sockets (7) and (8) (chap. 20).
- Controller function “Compr. air dryer” serves to activate the compressed air dryer (option, chap. 21.6).
- Controller function “Compressed air valve” serves to open the solenoid valve of the compressed air connection (for options compressed air connection, chap. 21.4, or compressed air dryer, chap. 21.6)
- Controller function “Anti-condensation” serves to switch the anti-condensation protection (chap. 19).

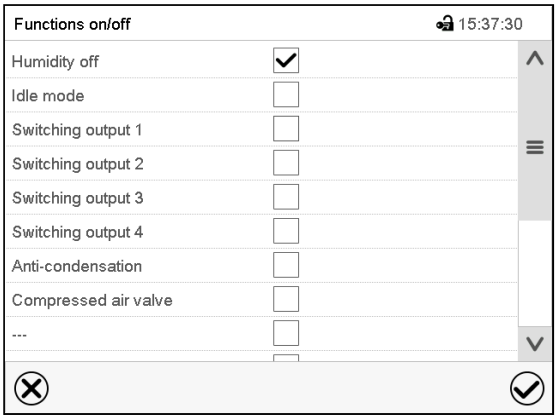
The other controller functions are not used.

Use the Section editor to configure the special controller functions.



Section view.

Select the field “Functions on/off”.



“Functions on/off” entry menu.

Mark / unmark the checkbox of the desired function to activate / deactivate it and press the ***Confirm*** icon.

The controller returns to the section view.

Activated controller function: switching status “1” (On)

Deactivated controller function: switching status “0” (Off)

The controller functions count from right to left.

Example:

Activated controller function “Humidity off” = 000000000000000**1**

Deactivated controller function “Humidity off” = 000000000000000**0**

9.7.4 Setpoint entry

- Select the field “Temperature” and enter the desired temperature setpoint.

  Setting range: *MKF:* -50 °C up to 180 °C, *MKFT:* -80 °C up to 180 °C.

  Confirm entry with ***Confirm*** icon. The controller returns to the section view.
- Select the field “Humidity” and enter the desired humidity setpoint.

  Setting range: 0% r.h. up to 100% r.h.

  Confirm entry with ***Confirm*** icon. The controller returns to the section view.

  Note:

  Chambers without the compressed air dryer option:

  - When setting the set-point between 0% r.h. and 4% r.h. or above 99% r.h., no humidity control takes place (no humidification or dehumidification, chap. 17), comparable to activating the “Humidity off” controller function.
  - If maximum dehumidification is required, set the setpoint to a value above 4% r.h. (e.g. 5% r.h.)

  Chambers with the compressed air dryer option:

  - To switch off the humidity control (no humidification or dehumidification), activate the “Humidity off” controller function.
  - If maximum dehumidification is required, set the setpoint to 0% r.h.

- **MKF 56:** Select the field “Fan” and enter the desired fan speed setpoint.

  Setting range: 30% up to 100% fan speed.

  Confirm entry with ***Confirm*** icon. The controller returns to the section view.

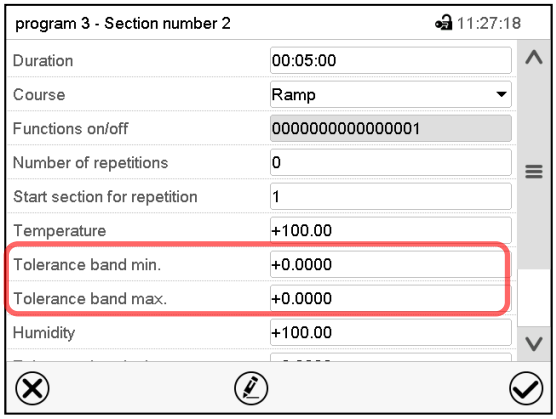
9.7.5 Tolerance range

You can specify a temperature and humidity program tolerance range for each program section with different values for the tolerance minimum and maximum. When the actual value exceeds the given threshold, the program is interrupted. This is indicated on the display (see below). When the actual temperature is situated again within the entered tolerance limits, the program automatically continues. Therefore, the duration of the program may be extended due to the programming of tolerances.

	Programming of tolerances may extend program duration.

An entry of “-99999” for the tolerance minimum means “minus infinite” and an entry of “999999” for the tolerance maximum means “plus infinite”. Entry of these values will never lead to program interruption. The entry of “0” for the tolerance minimum and/or maximum deactivates the respective tolerance function.

When requesting rapid value transitions, we recommend not programming tolerance values in order to enable the maximum heating-up, cooling-down, humidification or dehumidification speed.



Section view, showing the temperature tolerance band

- Select the field “Tolerance band min” and enter the desired lower tolerance band value. Setting range: -99999 to 99999. Confirm entry with ***Confirm*** icon. The controller returns to the section view.
- Select the field “Tolerance band max” and enter the desired upper tolerance band value. Setting range: -99999 to 99999. Confirm entry with ***Confirm*** icon. The controller returns to the section view.

Set the tolerance ranges for other parameters accordingly, if desired.

If one of the actual values (temperature and/or humidity) is outside the program tolerance range the whole program course is interrupted. During this program interruption time the controller equilibrates to the setpoints of the current section.

The screen header indicates “Program pause (tolerance band)”. The program runtime indication flashes and does not proceed any further.

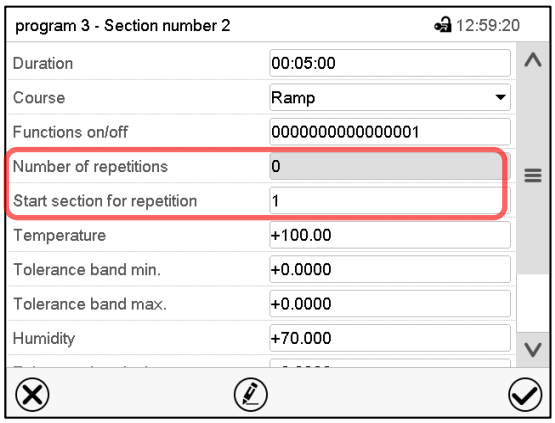
When the temperature or humidity values are back within the entered program tolerance range, the program continues automatically.

9.7.6 Repeating one or several sections within a time program

You can repeat several subsequent sections together. It is not possible to define the start section the same time also as the target section, therefore you cannot repeat a single individual section.

Enter the desired number of repetitions in the field „Number of repetitions“ and the number of the section to start the repetition cycle with in the field “Start section for repetition” To have sections repeated infinitely, enter the number of repetitions as “-1”.

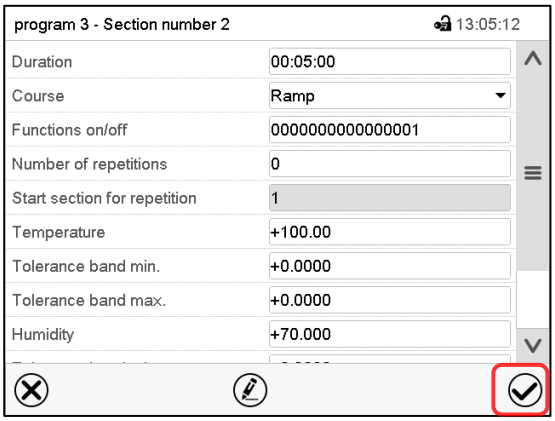
The selected sections are repeated as many times as selected. Then the program continues.



Section view, showing the repetition function.

- Select the field “Number of repetitions” and enter the desired number of repetitions. Setting range: 1 to 99, and -1 for infinite. Confirm entry with ***Confirm*** icon. The controller returns to the section view.
- Select the field “Start section for repetition” and enter the section number, at which the repetition should start. Setting range: 1 up to the section before the currently selected section. Confirm entry with ***Confirm*** icon. The controller returns to the section view.

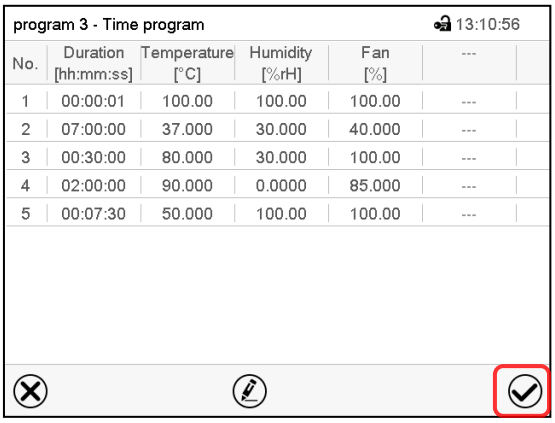
9.7.7 Saving the time program



Section view.

After the all desired values of the program section have been configured, press the ***Confirm*** icon to take over the programming.

The controller changes to the program view.



Program view.

Press the ***Confirm*** icon to take over the programming.

The controller changes to the Normal display.

	To save the programming it is absolutely required to press the ***Confirm*** icon. Otherwise all settings will be lost! There is no confirmation prompt!

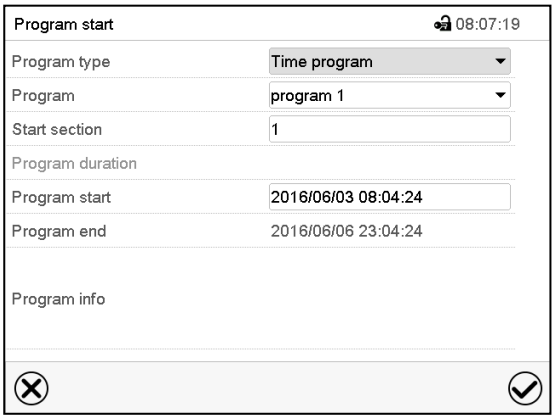
10. Week programs

The MB2 program controller permits programming week programs with real-time reference. It offers 5 week program places in total with up to 100 shift points for each week program.

Path: ***Main menu > Programs> Week program***

10.1 Starting an existing week program

▶	In Normal display press the ***Program start*** icon to access the “Program start” menu.



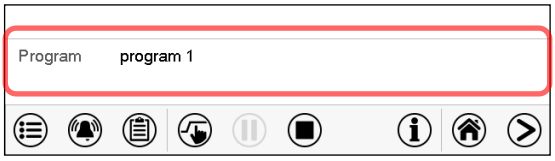
“Program start” menu.

- In the field “Program type” select the setting “Week program”.
- In the field “Program” select the desired program.
- There are no further settings available in the “Program start” menu for week programs, as they are needed only for time programs.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu. The program starts running.

If instead you press the ***Close*** icon to exit the menu without taking over the entries, the program will not start.

After starting the week program, the previously entered week program setpoints are active and will be equilibrated according to the current time.



Information on the bottom of the screen indicates the currently running program.

10.2 Cancelling a running week program

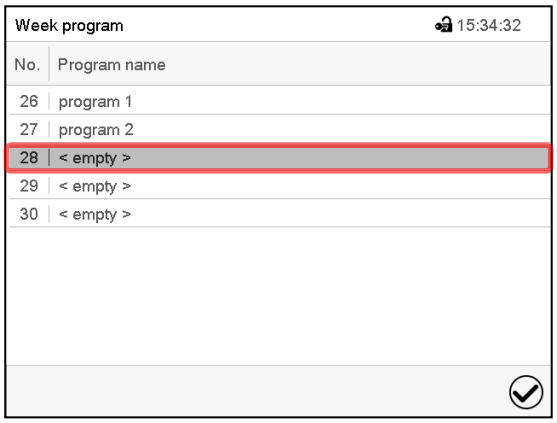
■	Press the ***Program cancelling*** icon to cancel the program.

A confirmation prompt is displayed. Press the ***Confirm*** icon to confirm that the program shall really be cancelled.

After confirming the message the controller changes to Fixed value operation mode. Temperature and humidity will then equilibrate to the setpoints of Fixed value operation mode.

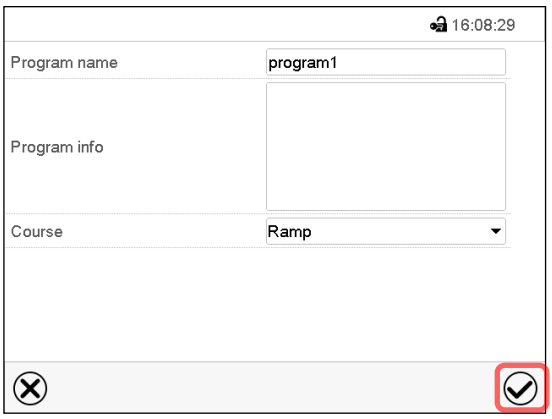
10.3 Creating a new week program

Path: ***Main menu > Programs > Week program***



“Week program” menu:
overview of the existing programs.

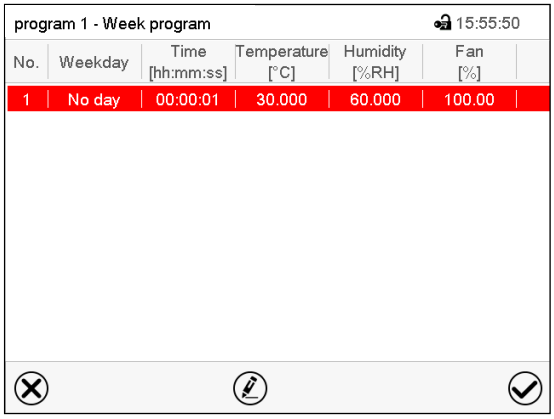
Select an empty program place.



Enter the program name and, if desired, additional program information in the corresponding fields.

Select the set-point course “Ramp” or “Step” (chap. 10.6.1).

Press the ***Confirm*** icon. The program view opens.

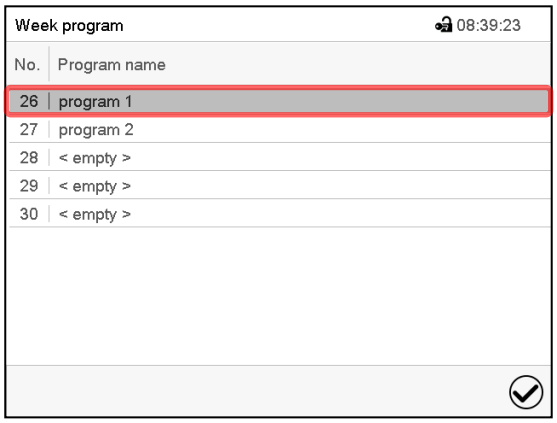


Program view.

For the first section no weekday is specified. Therefore, the section is first marked in red and cannot be saved.

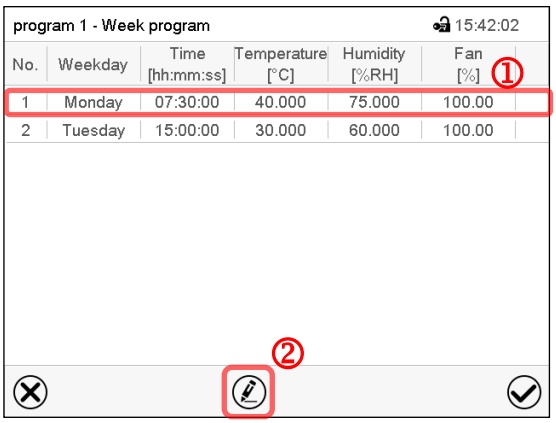
10.4 Program editor: program management

Path: ***Main menu > Programs > Week program***



“Week program” menu:
overview of the existing programs.

Select an existing program
(example: program 1).



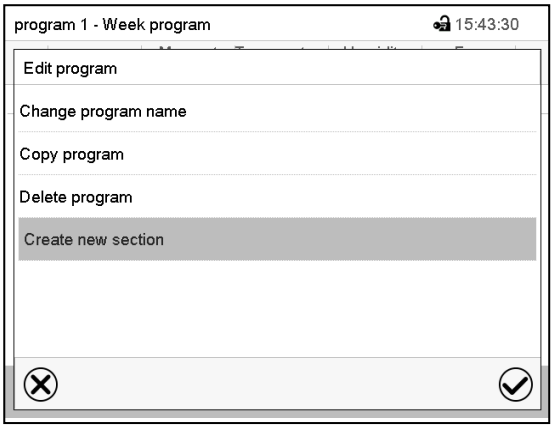
Program view (example: program 1).

If a new program has been created, there is just one program section.

There are the following options:

① Select a program section to open the section editor (chap. 10.5)

② Press the ***Edit*** icon to open the program editor

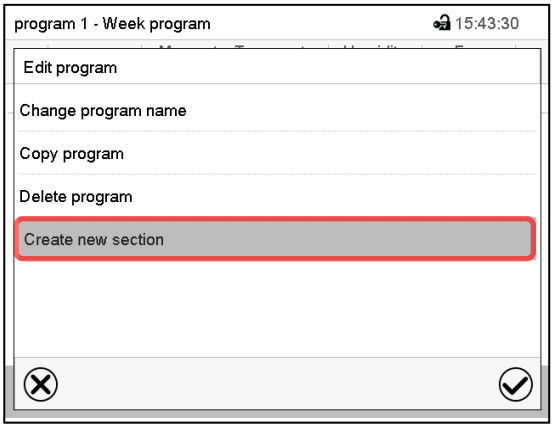


Program editor: “Edit program” menu.

Select the desired function and press the ***Confirm*** icon.

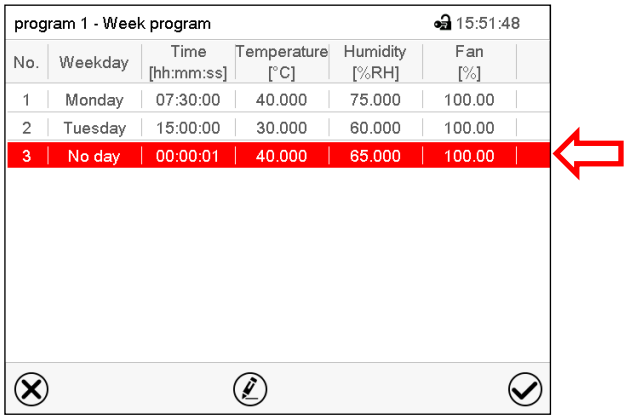
The program editor offers following options:

- Change program name. This menu also offers to configure the ramp / step mode setting (chap. 10.6.1).
- Copy program
- Replace program: Replacing an new or an existing program with the copied program. This menu point is visible only after a section has been copied.
- Delete program
- Create new section



To add a new section, select “Create new section” and press the ***Confirm*** icon.

The program view opens.



Program view.

With a new section no weekday is specified. Therefore, the section is first marked in red and cannot be saved.

A new section is always added at the very bottom (example: section 3). When the section start is specified the sections are automatically arranged in the correct chronological order.

10.4.1 Deleting a week program

Path: ***Main menu > Programs > Week program***

In the “Week program” menu select the program to be deleted. The program view opens.

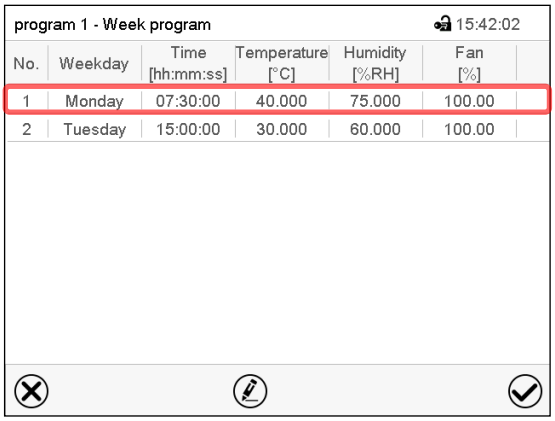
In the **program view** press the ***Edit*** icon to open the program editor

In the **program editor** select “Delete program” and press the ***Confirm*** icon.
The program is deleted. The controller returns to the program view.

10.5 Section editor: section management

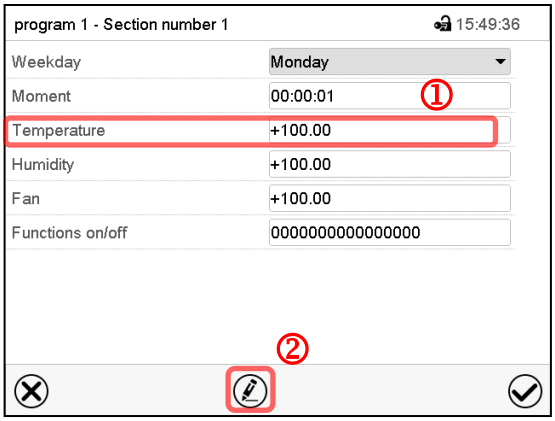
Path: ***Main menu > Programs > Week program***

Select the desired program.



Program view.

Select the desired program section (example: section 1)

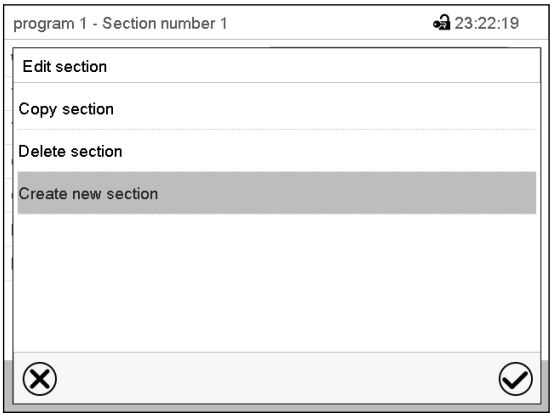


Section view (example: section 1).

There are the following options:

① Select a parameter to enter or modify the according value (chap. 10.6)

② Press the ***Edit*** icon to open the program editor



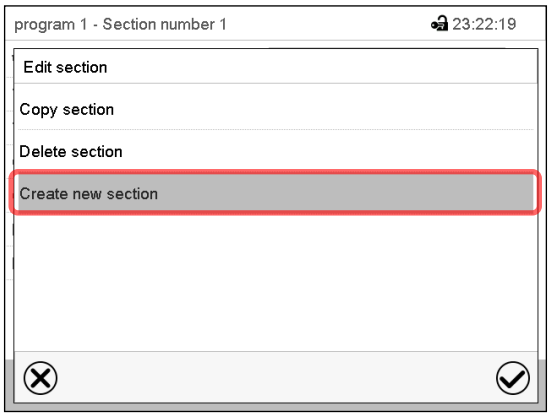
Section editor: “Edit section” menu

Select the desired function and press the ***Confirm*** icon.

The section editor offers following options:

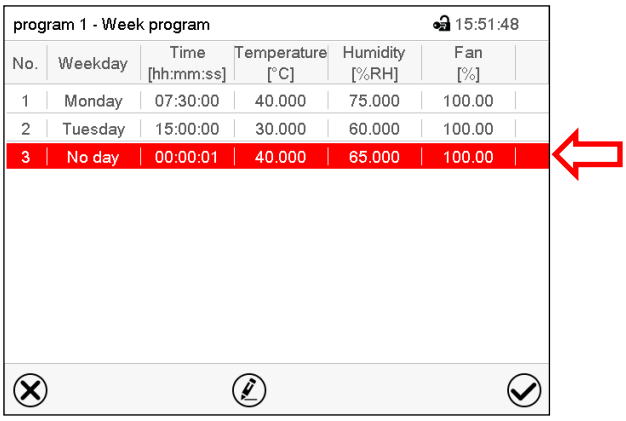
- Copy section
- Replace section: Replacing an existing section with the copied section. This menu point is visible only after a section has been copied.
- Insert section: Adding the copied section. This menu point is visible only after a section has been copied.
- Delete section
- Create new section

10.5.1 Add a new program section



Section editor: “Edit section” menu.

Select “Create new section” and press the ***Confirm*** icon.

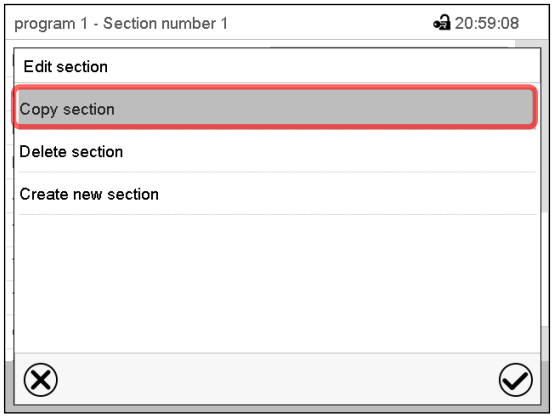


Program view.

With a new section no weekday is specified. Therefore, the section is first marked in red and cannot be saved.

A new section is always added at the very bottom (example: section 3). When the section start is specified the sections are automatically arranged in the correct chronological order.

10.5.2 Copy and insert or replace a program section

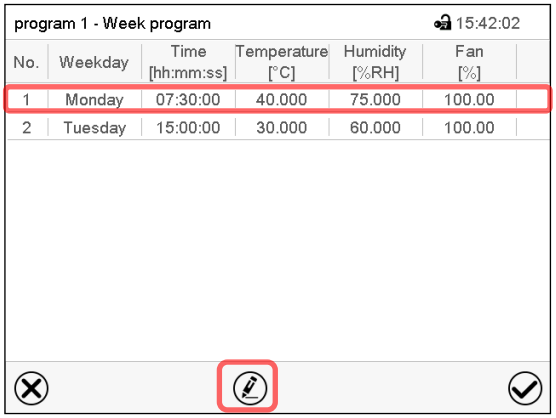


Section editor: “Edit section” menu

Select “Copy section” and press the ***Confirm*** icon.

The current section (example: section 1) is copied.

The controller returns to the program view.

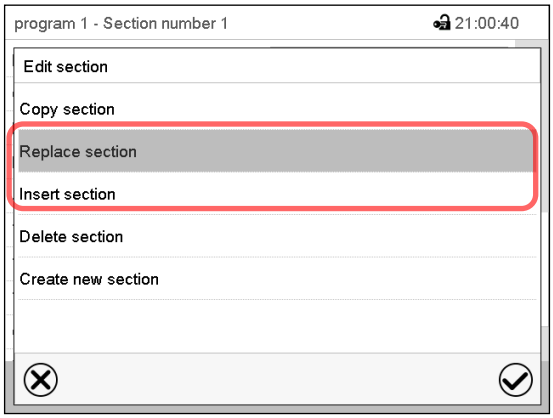


Program view

Select the section to be replaced or before or after which the copied section shall be inserted (example: section 2).

Press the ***Confirm*** icon

The controller returns to the section editor



Section editor: “Edit section” menu

Select “Replace section” to replace the selected section with the copied section

or

Select “Insert section” to additionally add the copied section.

Press the ***Confirm*** icon.

If you selected “Insert section” the sections are automatically arranged in the correct chronological order.

10.5.3 Deleting a program section

In the **program view** select the program section to be deleted. The section view opens.

⇨ In the **section view** press the ***Edit*** icon to open the section editor

⇨ In the **section editor** select “Delete section” and press the ***Confirm*** icon.
The section is deleted. The controller returns to the section view.

10.6 Value entry for a program section

Path: ***Main menu > Programs > Week program***

Select the desired program and section.

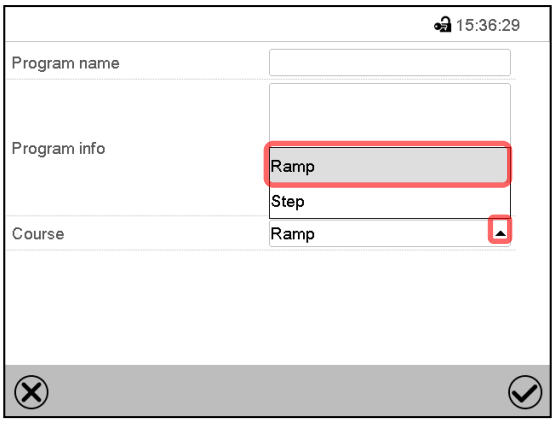
The setting and control ranges for the individual parameters are the same as for “Fixed value” operating mode (chap. 7).

10.6.1 Set-point ramp and set-point step modes

The explanation of the settings “Ramp” or “Step” is given in chap. 9.7.2.

You can define the type of temperature and humidity transitions for the entire week program.

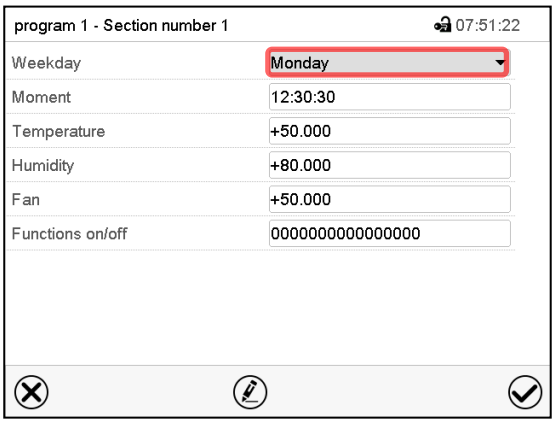
Select the desired program and press the ***Edit*** icon to open the program editor. In the program editor select the “Change program name” function and press the ***Confirm*** icon.



“Change program name” menu.

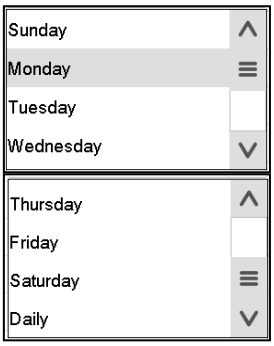
In the field “Course” select the desired setting “Ramp” or “Step” and press the ***Confirm*** icon.

10.6.2 Weekday



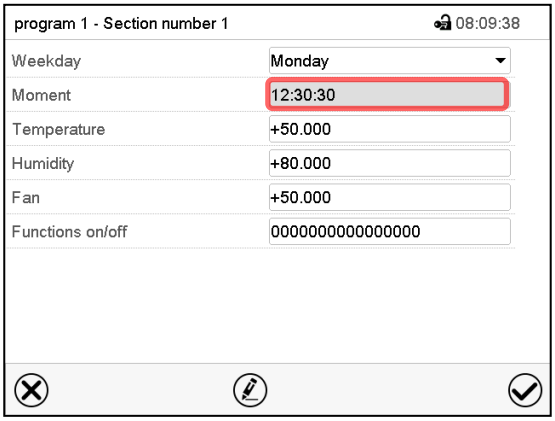
Section view.

In the field “Weekday” select the desired weekday.



With “Daily” selected, this section will run every day at the same time.

10.6.3 Start time



Section view.

Select the field “Moment”.

Entry menu “Moment”.

Select with the arrow keys the desired start moment of the section and press the ***Confirm*** icon.

10.6.4 Setpoint entry

- Select the field “Temperature” and enter the desired temperature setpoint.

  Setting range: *MKF:* -50 °C up to 180 °C, *MKFT:* -80 °C up to 180 °C.

  Confirm entry with ***Confirm*** icon. The controller returns to the section view.
- Select the field “Humidity” and enter the desired humidity setpoint.

  Setting range: 0% r.h. up to 100% r.h.

  Confirm entry with ***Confirm*** icon. The controller returns to the section view.

  Note:

  Chambers without the compressed air dryer option:

  - When setting the set-point between 0% r.h. and 4% r.h. or above 99% r.h., no humidity control takes place (no humidification or dehumidification, chap. 17), comparable to activating the “Humidity off” controller function.
  - If maximum dehumidification is required, set the setpoint to a value above 4% r.h. (e.g. 5% r.h.)

  Chambers with the compressed air dryer option:

  - To switch off the humidity control (no humidification or dehumidification), activate the “Humidity off” controller function.
  - If maximum dehumidification is required, set the setpoint to 0% r.h.
- **MKF 56:** Select the field “Fan” and enter the desired fan speed setpoint.

  Setting range: 30% up to 100% fan speed.

  Confirm entry with ***Confirm*** icon. The controller returns to the section view.

10.6.5 Special controller functions

You can define the switching state of up to 16 controller functions. They are used to activate / deactivate special controller functions.

- Controller function “Humidity off” serves to turn off the humidity. Humidity control no longer takes place.
- Controller function “Idle mode” activates / deactivates the operating mode “Idle mode”.
- Controller functions “Switching output 1” up to “4” can be used to turn on and off any equipment connected to the zero-voltage switching outputs (DIN sockets (7) and (8) (chap. 20).
- Controller function “Compr. air dryer” serves to activate the compressed air dryer (option, chap. 21.6).
- Controller function “Compressed air valve” serves to open the solenoid valve of the compressed air connection (for options compressed air connection, chap. 21.4, or compressed air dryer, chap. 21.6)
- Controller function “Anti-condensation” serves to switch the anti-condensation protection (chap. 19).

The other controller functions are not used.

Select the desired program and section. You can set the special controller functions in the “Functions on/off” field.

For details please refer to chap. 9.7.3.

11. Notification and alarm functions

11.1 Notification and alarm messages overview

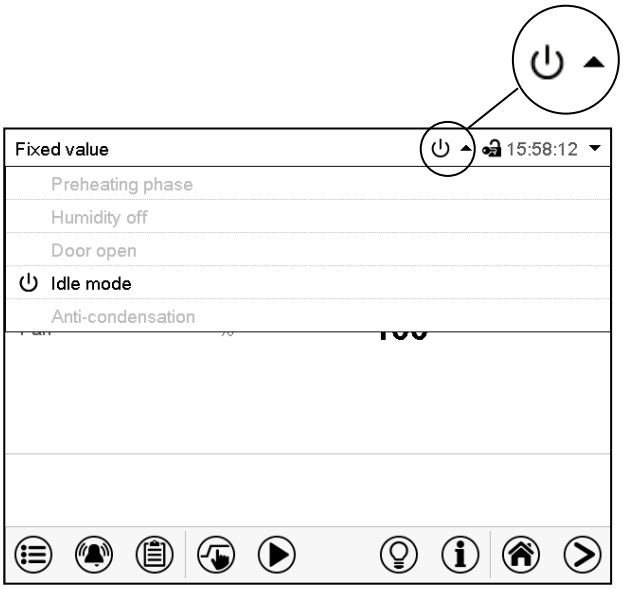
11.1.1 Notifications

Notifications are indicated by **information icons** displayed in the screen header in Normal display

An information icon serves as an indication of a certain condition.

If this condition persists, in some cases an alarm will be triggered after a fix or configurable interval. As long as the condition persists, the information icon therefore continues to be displayed also in state of alarm. If during alarm the conditions ends, e.g., if during a tolerance range alarm the actual value returns to within the tolerance range, the information icon disappears, whereas the alarm will continue until manual acknowledgement.

Press the flash icon next to the information icon to access the corresponding text information.



Normal display showing the text information.

The currently valid information texts are highlighted in black (example: “Idle mode”)

Condition	Information icon	Text information	Start after condition occurred
1-hour preheating phase, no cooling or dehumidification		“Preheating phase”	immediately
The humidification / dehumidification system is turned off (via controller function and/or by setting “Control on/off”) *or* Temperature setpoint below 0 °C or above 95 °C *or* humidity out of control range. No active humidification of the inner chamber. Cooling operation may cause further dehumidification.		“Humidity off”	immediately
Open chamber door		“Door open”	immediately
The controller is in Idle mode (chap. 5.4).		“Idle mode”	immediately
Controller function “Anti-condensation protection” on. Anti-condensation protection is activated		“Anti-condensation”	immediately

Condition	Information icon	Text information	Start after condition occurred
Controller function “Compr. air dryer” on. Optional compressed air dryer activated. Turn the controller function off when not using the compressed air dryer!		“Compressed Air Dryer”	immediately

Notifications are not shown in the event list.

11.1.2 Alarm messages

Condition	Alarm message	Start after condition occurred
Chamber door open	“Door open	after 5 minutes
Exceeded setpoint of the safety controller class 2	“Safety controller	immediately
Exceeded maximum or minimum temperature (option temperature safety device class 2)	“Temperature safety device”	immediately
Temperature sensor defective	e.g. “- - - - ” or “<-<-<” or “>->->”	immediately
Safety controller temperature sensor defective	“Safety controller sensor”	immediately
MKF/MKFT from size 115 on: Fault in refrigerating machine. Contact BINDER service.	Compressor overcurrent	immediately

Alarm messages are displayed in the list of active alarms until acknowledging them. They are also shown in the event list.

11.1.3 Messages concerning the humidity system

WARNING

Risk of fire and damage if the chamber continues to be operated with the alarm message “Humidity system”.

Injuries and damage to the chamber and its surroundings.

∅ Do NOT continue to operate the chamber if the alarm message “Humidity system” appears.

∅ DO NOT acknowledge the “Humidity system” alarm message.

➢ If the alarm message “Humidity system” appears, turn off the chamber and contact BINDER service.

Alarm messages

Condition and measures	Message	Start after condition occurred
The humidity module is defective. Take the chamber out of service and contact BINDER service. The message must NOT be acknowledged!	“Humidity system”	immediately

Condition and measures	Message	Start after condition occurred
MKF 56: The humidity module cannot fill up. *In case of freshwater supply via water pipe:* The water tap is closed, or the chamber is defective (e.g. inlet valve of humidity module). *In case of freshwater supply via external freshwater can (option):* Water can is empty. Humidification is turned off. In case of refrigerating operation, the interior is strongly dehumidified. When the water supply is functional again, the humidity system restarts, or the chamber is defective.	“Freshwater supply”	immediately
MKF/MKFT from size 115 on: Freshwater can is too empty to allow normal function, or the floating switch is defective. The humidification system turns off. Fill up the water can or open the water supply. During the one-hour preheating phase: message without significance.	“Freshwater can empty”	after 60 sec.
MKF/MKFT from size 115 on: Freshwater can is too full, or the floating switch is defective. Suck off the water (chap. 4.2.3). The chamber functions as usual. If the message persists, contact BINDER service.	“Freshwater can overflow”	after 60 sec.
The humidity module cannot empty the condensate tank. Wastewater tube obstructed. Check the length and location of the wastewater tube. If appropriate, contact BINDER service. *or* Wastewater pump or floating switch of the wastewater tank defective. Contact BINDER service.	“Wastewater”	immediately

Notifications

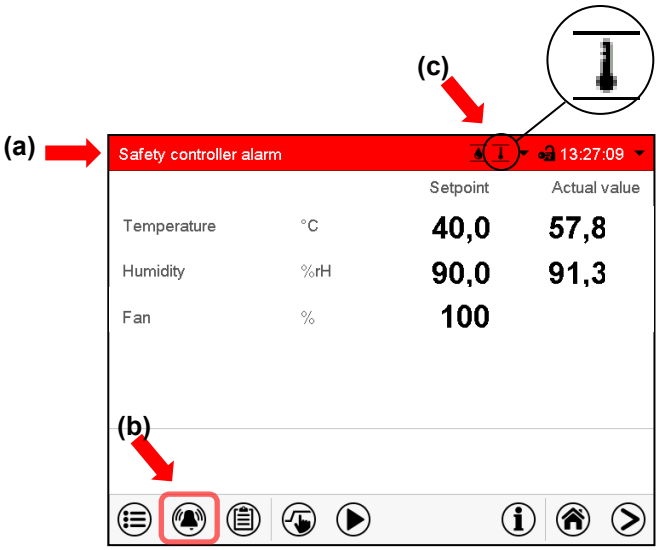
Condition and measures	Message	Start after condition occurred
Maintenance of the humidity system is required. Contact BINDER service.	“Humidity module service”	after predefined time (approx. 1 year)

Messages concerning the humidity system are shown in the event list.

	When operating the chamber without water connection, turn off humidity control in the “set-points” menu (chap. 6.3) in order to avoid humidity alarms.

11.2 State of alarm

1. Visual indications in Normal display: alarm message, screen header flashing in red color
2. Audible alert, if the buzzer is enabled (chap. 11.4).



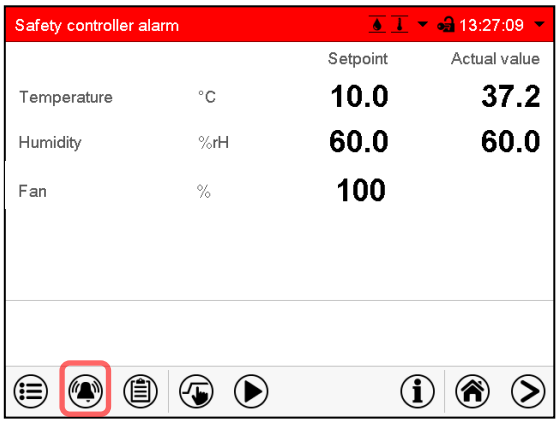
Normal display in state of alarm (example).

(a) Screen header flashing in red color and showing the alarm message

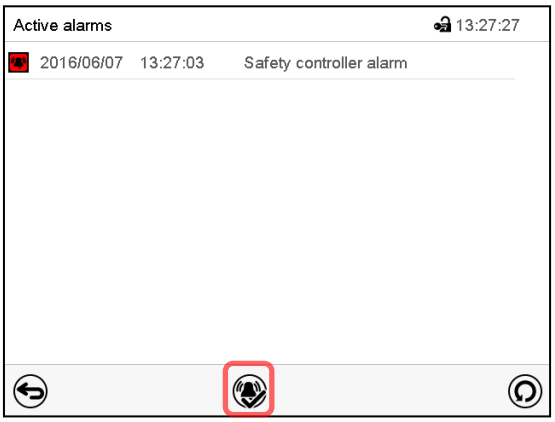
(b) ***Alarm*** icon on the bottom of the screen: change to the list of active alarms and alarm acknowledgement

(c) If applicable, information icon in the screen header. Indication of a certain condition

11.3 Resetting an alarm, list of active alarms



Normal display in state of alarm (example).
Press the ***Alarm*** icon



List of active alarms.
Press the ***Reset alarm*** icon.

Pressing the ***Reset alarm*** icon mutes the buzzer for all active alarms. The icon then disappears.

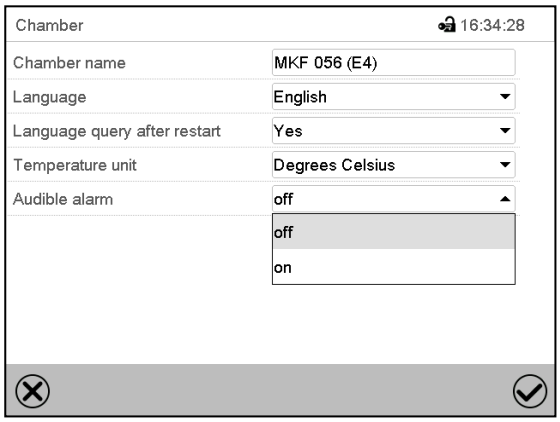
- Acknowledging while the alarm condition persists: Only the buzzer turns off. The visual alarm indication remains on the controller display. The alarm remains in the list of active alarms.

  When the alarm condition has ended, the visual alarm indication is automatically cleared. The alarm is then no longer in the list of active alarms.

- Acknowledging after the alarm condition has ended: The buzzer and the visual alarm indication are reset together. The alarm is then no longer in the list of active alarms.

11.4 Activating / deactivating the audible alarm (alarm buzzer)

Path: ***Main menu > Settings > Chamber***



“Chamber” submenu (example).

In the field “Audible alarm” select the desired setting “off“ or “on” and press the ***Confirm*** icon.

12. Temperature safety devices

12.1 Over temperature protective device (class 1)

The chamber is equipped with an internal temperature safety device, class 1 acc. to DIN 12880:2007. It serves to protect the chamber and prevents dangerous conditions caused by major defects.

If the actual temperature exceeds the nominal temperature by approx. 20 °C, the over temperature protective device permanently turns off the chamber. The user cannot restart the device again. The protective cut-off device is located internally. Only a service specialist can replace it. Therefore, please contact an authorized service provider or BINDER service.

12.2 Safety controller (over temperature safety device class 2)

The chambers are regularly equipped with an electronic overtemperature safety controller (temperature safety device class 2 according to DIN 12880:2007). The safety controller is functionally and electrically independent of the temperature control system and serves to protect the chamber, its environment and the contents from exceeding the maximum permissible temperature.

	With the option over-/under temperature safety device class 2 (chap. 12.3), the safety controller is **not** used. In this case it must be set to the maximum temperature.

Please observe the regulations applicable to your country (for Germany: DGUV guidelines 213-850 on safe working in laboratories, issued by the employers’ liability insurance association).

When the entered safety controller set-point is reached, the overtemperature safety controller turns off the heating, fan, refrigeration system and humidifying system. This condition (state of alarm) is indicated visually and additionally with an audible alert if the buzzer is enabled (chap. 11.4). The alarm persists until the chamber cools down below the configured safety controller setpoint and the alarm is reset manually.

	Check the setting regularly and adjust it following changes of the set-point or charge.

	The safety controller only activates after the set-point has been reached once.

12.2.1 Safety controller modes

You can select between “Limit (absolute)” and “Offset (relative)” safety controller mode

- **Limit:** Absolute maximum permitted temperature value

  This setting offers high safety as a defined temperature limit will not be exceeded. It is important to adapt the safety controller set-point after each modification of the temperature set-point. Otherwise, the limit could be too high to ensure efficient protection, or, in the opposite case, it could prevent the controller from reaching an entered set-point outside the limit range.

- **Offset:** Maximum overtemperature above any active temperature set point. The maximum temperature changes internally and automatically with every set-point change.

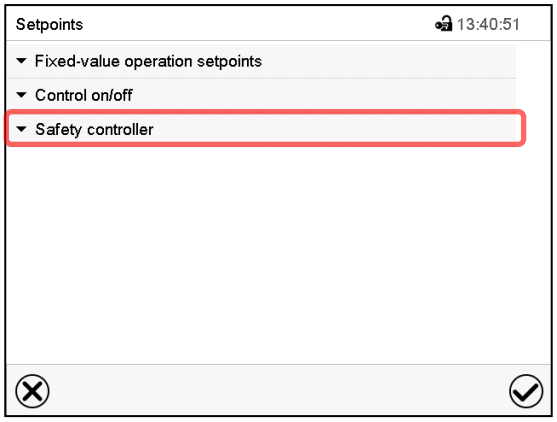
  This setting is recommended for program operation. It is important to check the safety controller set-point and safety controller mode occasionally, as it does not offer a fix, independent limit temperature value, which would never be exceeded.

Example: Desired temperature value: 40 °C, desired safety controller value: 45 °C.
Possible settings for this example:

Temperature set point	Safety controller mode	Safety controller set-point
40 °C	Limit (absolute)	45 °C
	Offset (relative)	5 °C

12.2.2 Setting the safety controller

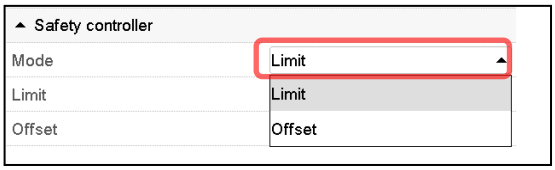
	Press the ***Setpoint setting*** icon to access the “Setpoint” setting menu from Normal display.



“Setpoints” menu.

Select the field “Safety controller” to access the settings.

- In the field “Mode” select the desired setting “Limit” or “Offset”.



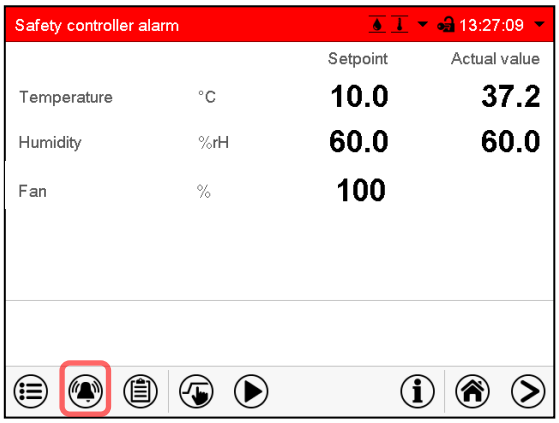
- Select the corresponding field “Limit” **<u>or</u>** “Offset” according to the selected mode and enter the desired safety controller setpoint. Confirm entry with ***Confirm*** icon.

	Regularly check the safety controller setting for set-point type “Limit” or “Offset” • in Fixed value operating mode according to the entered set-point temperature value • in program mode according to the highest temperature value of the selected temperature program Set the safety controller set-point by approx. 2 °C to 5 °C above the desired temperature set-point.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

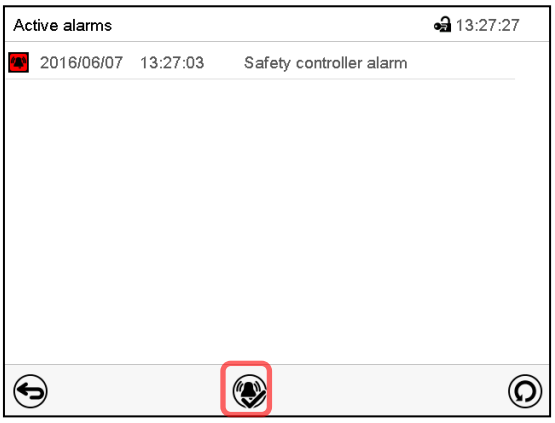
12.2.3 Message and measures in the state of alarm

The state of alarm is indicated visually in Normal display by the alarm message “Safety controller alarm” and the screen header flashing in red color. If the buzzer is enabled (chap. 11.4) there is an additional audible alert (chap. 11.2). The alarm remains active until it is acknowledged on the controller and the inner temperature falls below the set safety controller setpoint. Then the heating is released again.



Normal display with safety controller alarm.

Press the ***Alarm*** icon



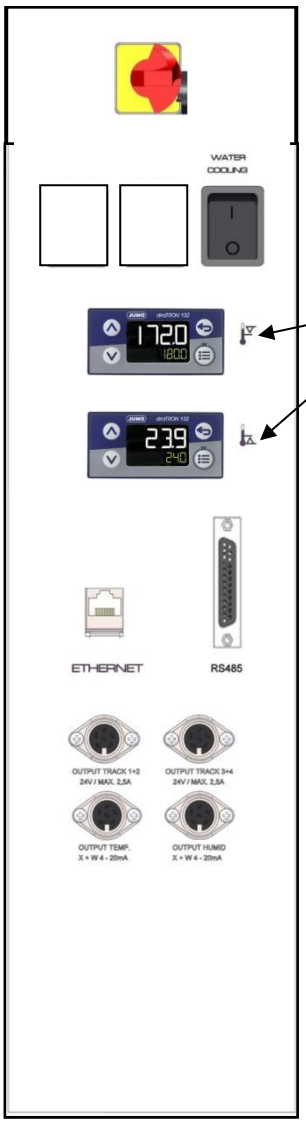
List of active alarms.

Press the ***Reset alarm*** icon.

12.2.4 Function check

Check the safety controller at appropriate intervals for its functionality. It is recommended that the authorized operating personnel should perform such a check, e.g., before starting a longer work procedure.

12.3 Over/under temperature safety device class 2 (option)



Example: MKF 56

The over-/under temperature safety device (4) consists of two entry modules (4a) and (4b) located in the lateral control panel. Both modules can be set from -50 °C / *-58 °F* (MKF) / -80 °C / *-112 °F* (MKFT) up to 200 °C / *392 °F* and serve to define the maximum high and low temperature limits.

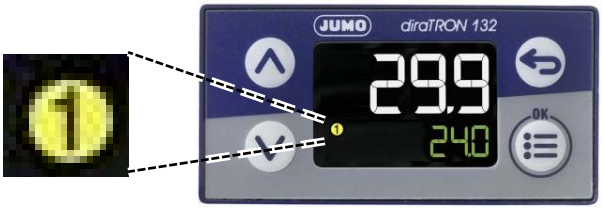
	With this option, the safety controller (chap. 12.2) must be set to maximum temperature.

(4a) Upper module: Entry of higher limit temperature.

(4b) Lower module: Entry of lower limit temperature.

When the temperature inside the chamber leaves this tolerance bandwidth, the temperature control, and herewith the heating and refrigeration, are turned off permanently.

At the corresponding entry module, the pilot lamp “1” lights up.



The controller displays the alarm message “Temp. safety device” (chap. 11.1.2). Additionally, there is an audible alert, provided that the buzzer has not been deactivated (chap. 11.4).

Let the chamber heat up or cool down to the defined safety temperature range.

Then reset the alarm message on the controller (chap. 11.3). to re-activate the chamber. The pilot lamp “1” goes off as soon as the temperature will again be below / above the threshold.

Setting limit temperatures at modules (4a) and (4b):

The upper line shows the actual temperature. The bottom line shows the set-point of the limit temperature.

- Press the arrow-up or arrow-down key

  The display changes to entry mode: The set-point in the bottom line flashes
- Enter the desired limit temperature via the arrow keys and confirm with the “OK” button.
- Press the Back button.

  The set-point in the bottom line stops flashing.

Function check:

Check the over/under temperature safety device class 2 at appropriate intervals for its functionality. It is recommended that the authorized operating personnel should perform such a check, e.g., before starting a longer work procedure.

13. User management

13.1 Authorization levels and password protection

The available functions depend on the current authorization level “Master”, “Service”, “Admin” or “User”.

The authorization levels are hierarchical: Every authorization includes all functions of the next lower level.

“Master” authorization level

- Highest authorization level, only for developers
- Extensive authorization for controller operation and configuration, outputs/inputs, alarm settings, parameter sets and operating ring display
- All passwords can be changed in the “log out” submenu (chap. 13.3).

“Service” authorization level

- Authorization level only for BINDER service
- Extensive authorization for controller operation and configuration, access to service data
- The passwords for “Service”, “Admin” and “User” authorization levels can be changed in the “log out” submenu (chap. 13.3).

“Admin” authorization level

- Expert authorization level, for the administrator
- Authorization for controller configuration and network settings and for operating those controller functions required for operating the chamber. Restricted access to service data.
- Password (factory setting): “2”.
- The passwords for “Admin” and “User” authorization levels can be changed in the “log out” submenu (chap. 13.3).

“User” authorization level

- Standard authorization level for the chamber operator
- Authorization for operating the controller functions required for operating the chamber.
- No authorization for controller configuration and network settings. The “Settings” and “Service” submenus of the main menu are not available.
- Password (factory setting): “1”
- The password for the “User” authorization level can be changed in the “log out” submenu (chap. 13.3).

As soon as a password has been assigned for an authorization level, the access to this level and the related controller functions are only available after log-in with the appropriate password.

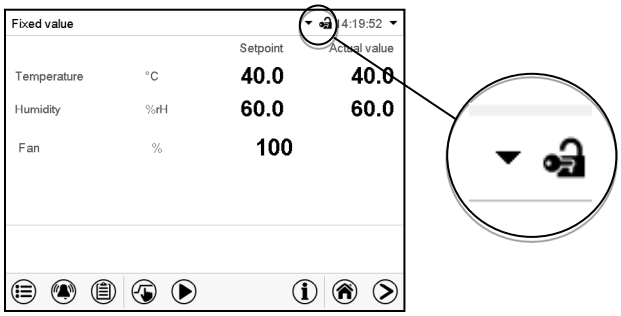
If for an authorization level no password is assigned, the related controller functions of this level are available for every user without login.

If passwords have been assigned for all authorization levels, access to the controller functions is locked without login.

Operation after user login

At user login, the authorization level is selected and confirmed by entering the respective password.

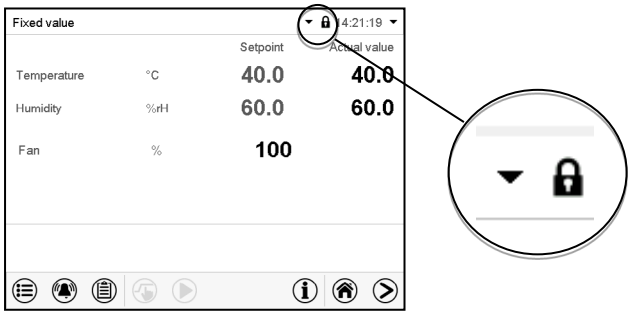
Following user login, controller operation is available, recognizable by the open-lock icon in the header. The available controller functions correspond to the user's authorization level.



Password protection activated for all levels: operation without user login is locked

If passwords have been assigned for all authorization levels, the controller is locked without registration of a user.

As long as no user is registered, controller operation is locked, recognizable at the closed-lock icon in the header. This requires that the user management has been activated by the assignment of passwords for the individual authorization levels.



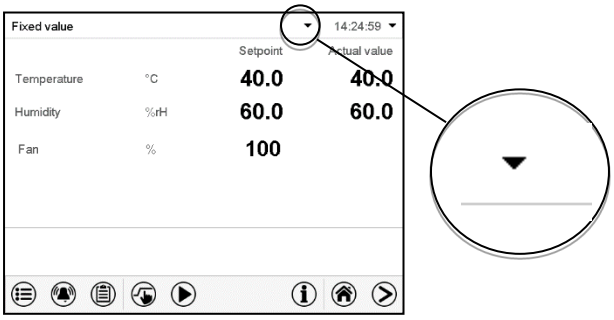
Password protection for at least one level deactivated: operation without user login is possible

If passwords have not been assigned for all authorization levels, after turning on the chamber there are those controller functions available, which correspond to the highest authorization level without password protection.

No lock icon is shown in the display header.

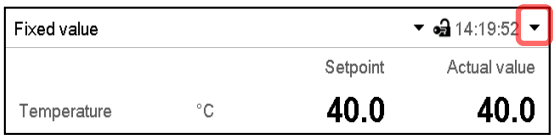
User login is neither required nor possible.

To activate the password protection and user login, perform new password assignment (chap. 13.5.3).



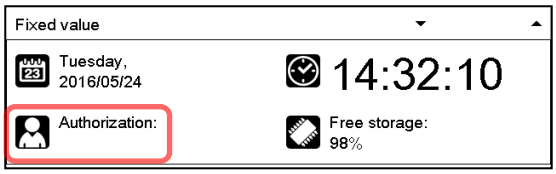
Information window

To check the authorization level of the user currently logged-in, select in Normal display the arrow far right in the display header.



The information window shows date and time, the controller's free memory space and under "Authorization" the authorization level of the current user.

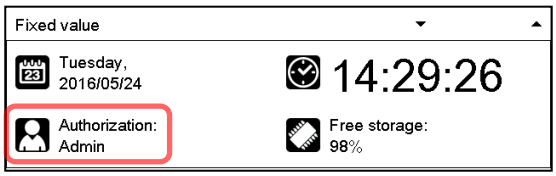
If passwords have been assigned for all authorization levels, a user without login (password entry) has no authorization. There are only viewing functions available.



Display when all authorization levels are password protected and no user has logged in:

No authorization level is displayed.

If passwords have been assigned only for some of the authorization levels, a user without login (password entry) has access to the functions of the highest authorization level without password protection.

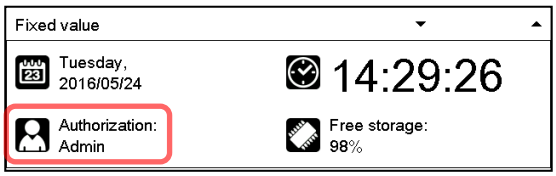


Display when only some of the authorization levels are password protected (example: no protection for the "User" and "Admin" levels) and no user has logged in:

The user's effective authorization (due to lack of password protection) is shown.

Example: user with "Admin" authorization.

If passwords have been assigned for some or all of the authorization levels, user login (password entry) provides the authorization for the corresponding password-protected level.



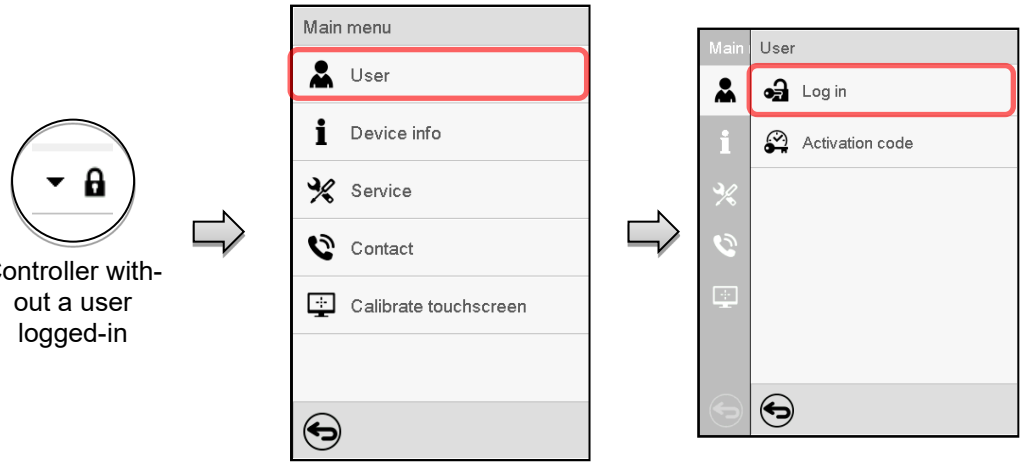
Display when at least some of the authorization levels are password protected and a user has logged in.

The user's authorization (by password entry) is shown.

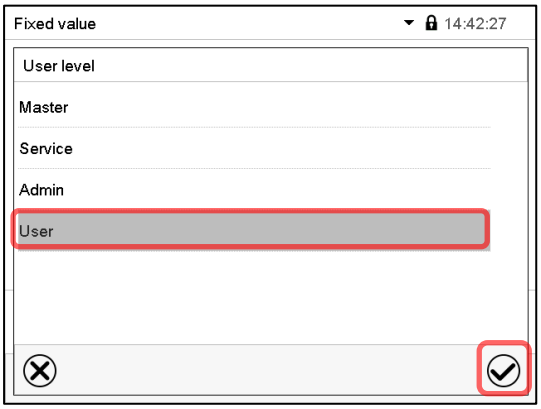
Example: user with "Admin" authorization.

13.2 Log in

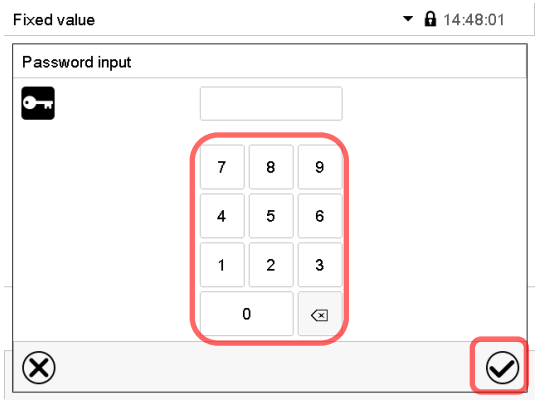
Path: ***Main menu > User > Log in***



Controller without a user logged-in



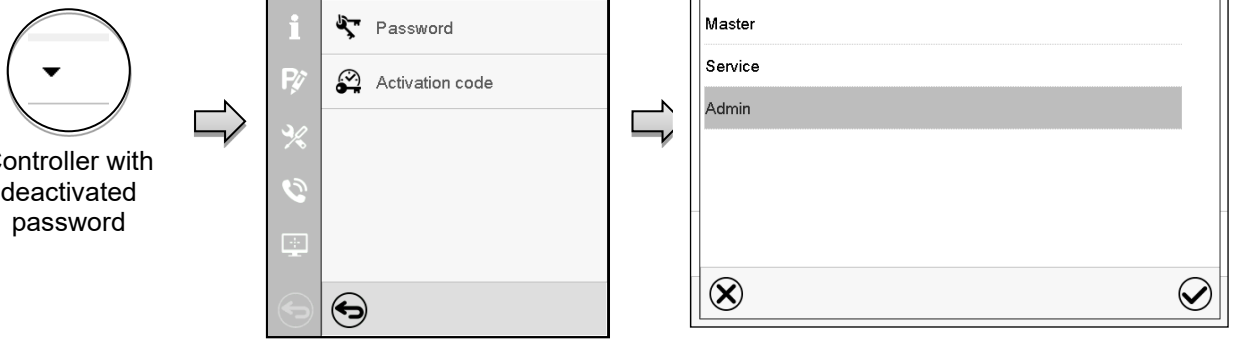
Selection of user type (example)



All selection possibilities are password protected

Controller with logged-in user

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

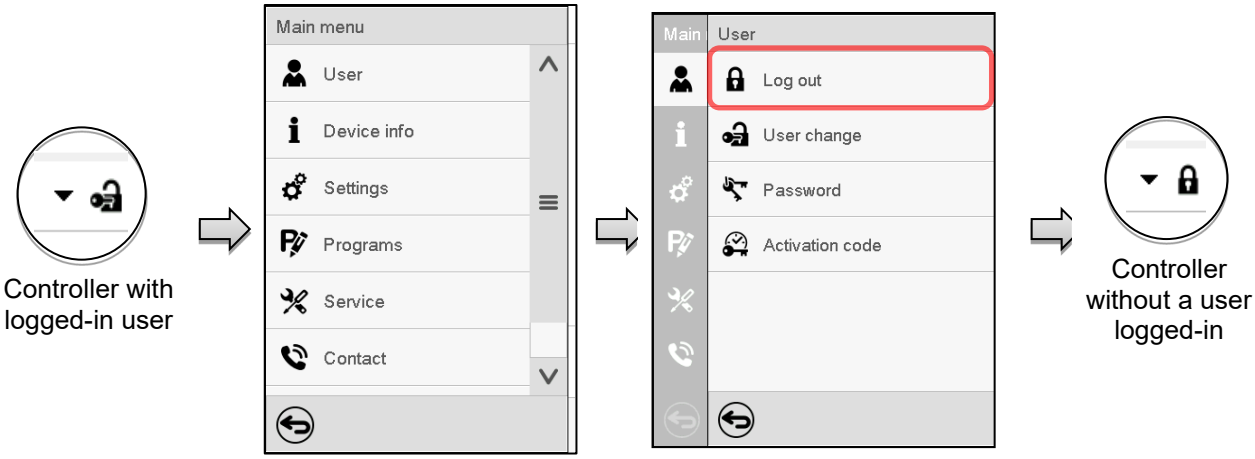


Controller with deactivated password

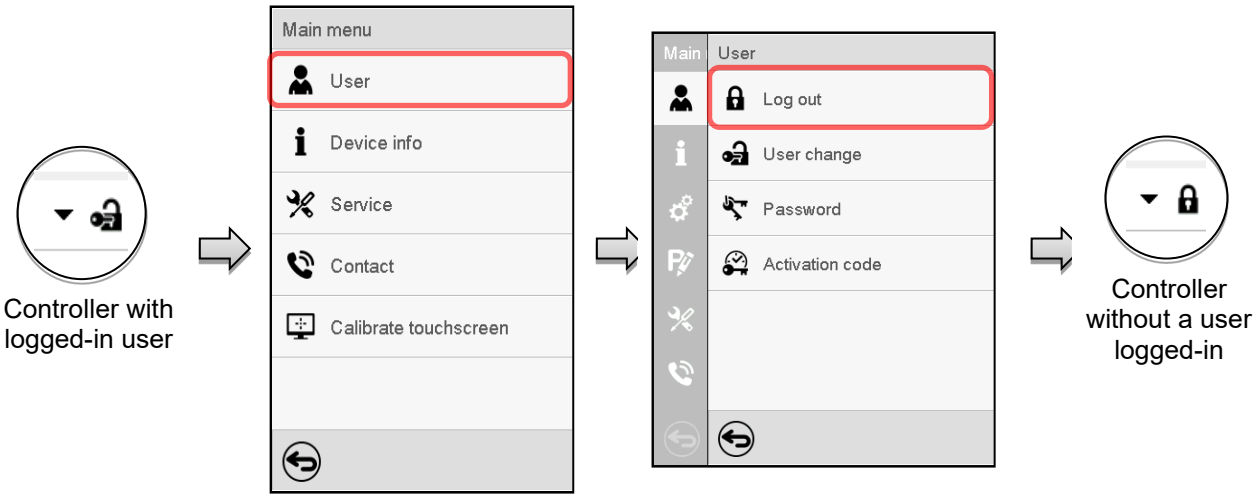
13.3 Log out

Path: ***Main menu > User > Log out***

User logoff with “Admin” authorization



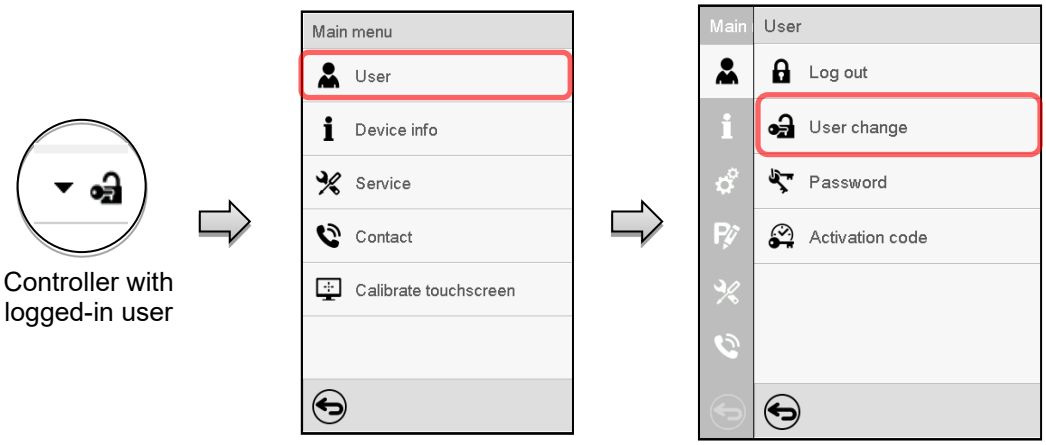
User logoff with “User” authorization



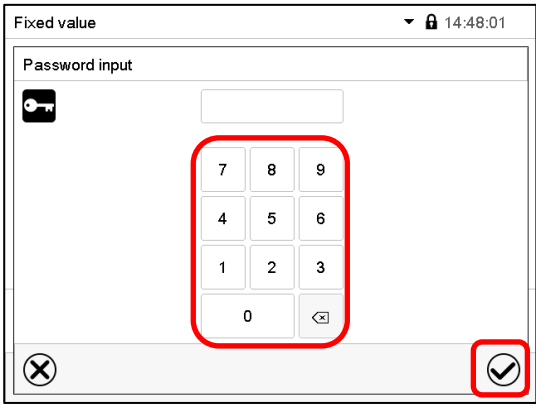
13.4 User change

If the password function has been deactivated (chap.13.5.2) this function is not available.

Path: ***Main menu > User > User change***



User selection (example)



All selection possibilities are password protected

Controller with logged-in user

13.5 Password assignment and password change

This function is not available for a user logged-in with “User” authorization.

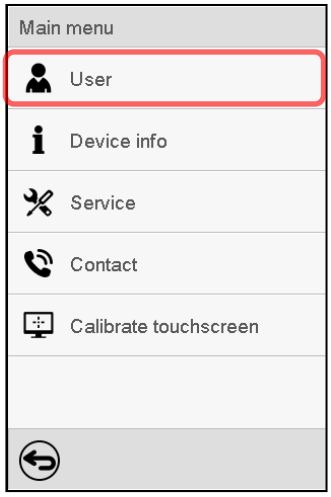
13.5.1 Password change

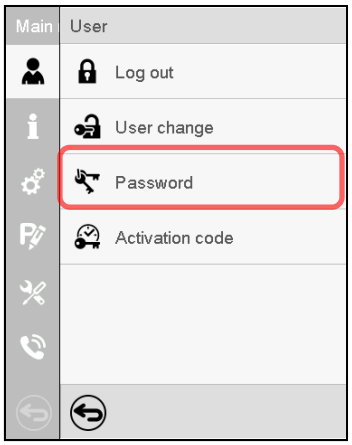
A logged-in user can change the passwords of his current level and of the next lower level(s).

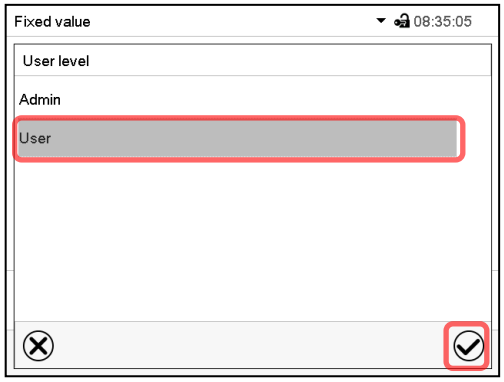
Example: A user with “Admin” authorization can change the passwords for the “Admin” and “User” authorization levels.

Path: ***Main menu > User > Password***

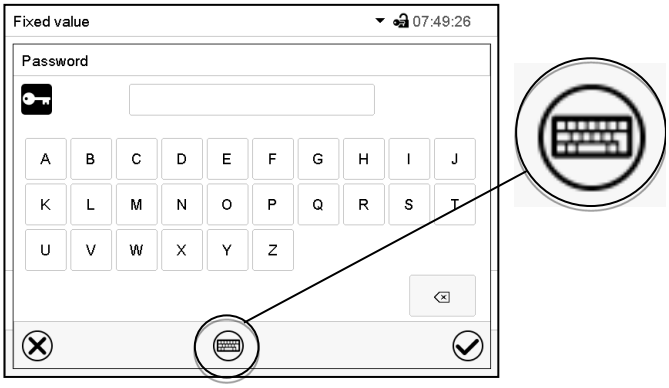
User logged-in with “Service” or “Admin” authorization







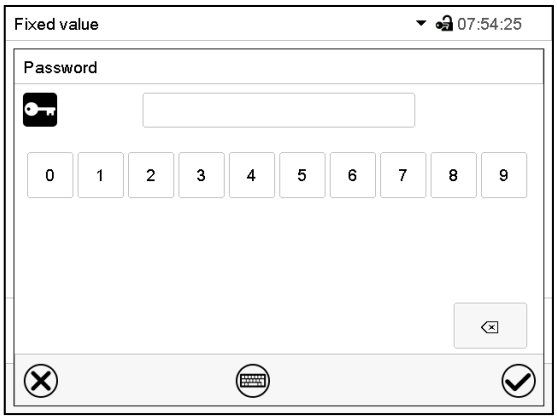
Selection of the authorization level (example: view with “Admin” authorization)



Enter desired password. If desired, press the ***Change keyboard*** icon to access other entry windows.

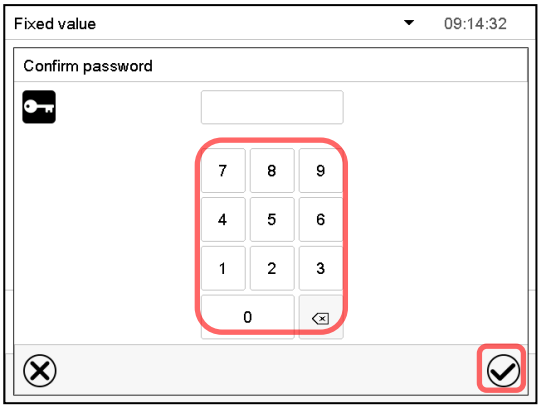
In the “Keyboard switch” window you can select different keyboards to enter uppercase and lowercase letters, digits, and special characters. All types of characters can be combined within one single password.

Example: access the digit entry window



Entry of digits

To confirm the entry, press the ***Confirm*** icon.



Repeat the password entry for confirmation (sample picture). For each character of the password, the required keyboard appears automatically.

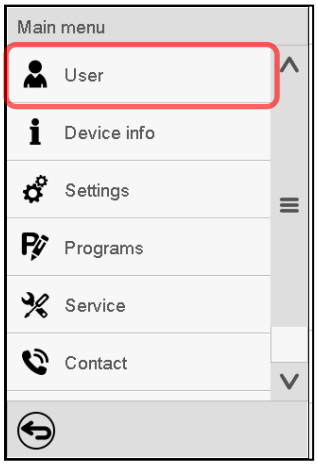
Then press the ***Confirm*** icon.

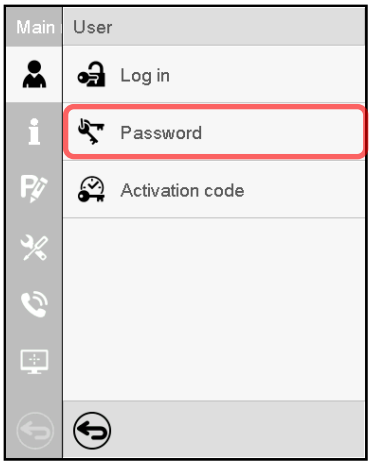
13.5.2 Deleting the password for an individual authorization level

A user logged-in with “Service” or “Admin” authorization can delete the passwords of his current level and of the next lower level(s). To do this no password is entered during a password change.

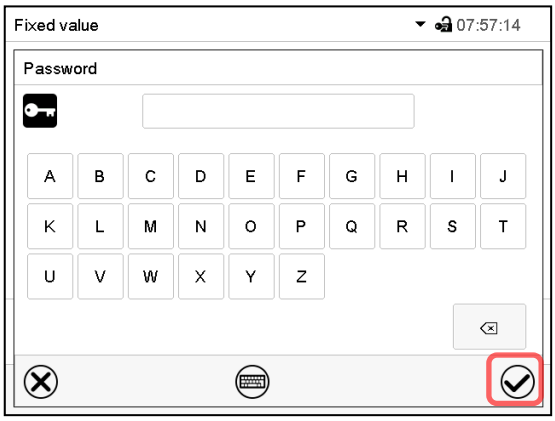
Path: ***Main menu > User > Password***

Controller with logged-in user (e.g. with “Admin” authorization)

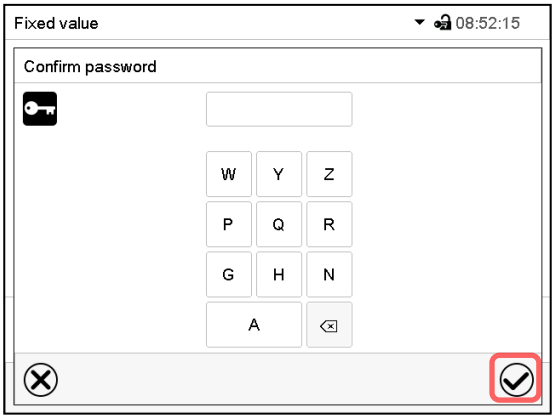




Select the authorization level for which the password shall be deleted.



Do NOT enter anything in the “Password” screen. Press the ***Confirm*** icon.



Do NOT enter anything in the “Confirm password” screen. Press the ***Confirm*** icon.

The password is deleted.

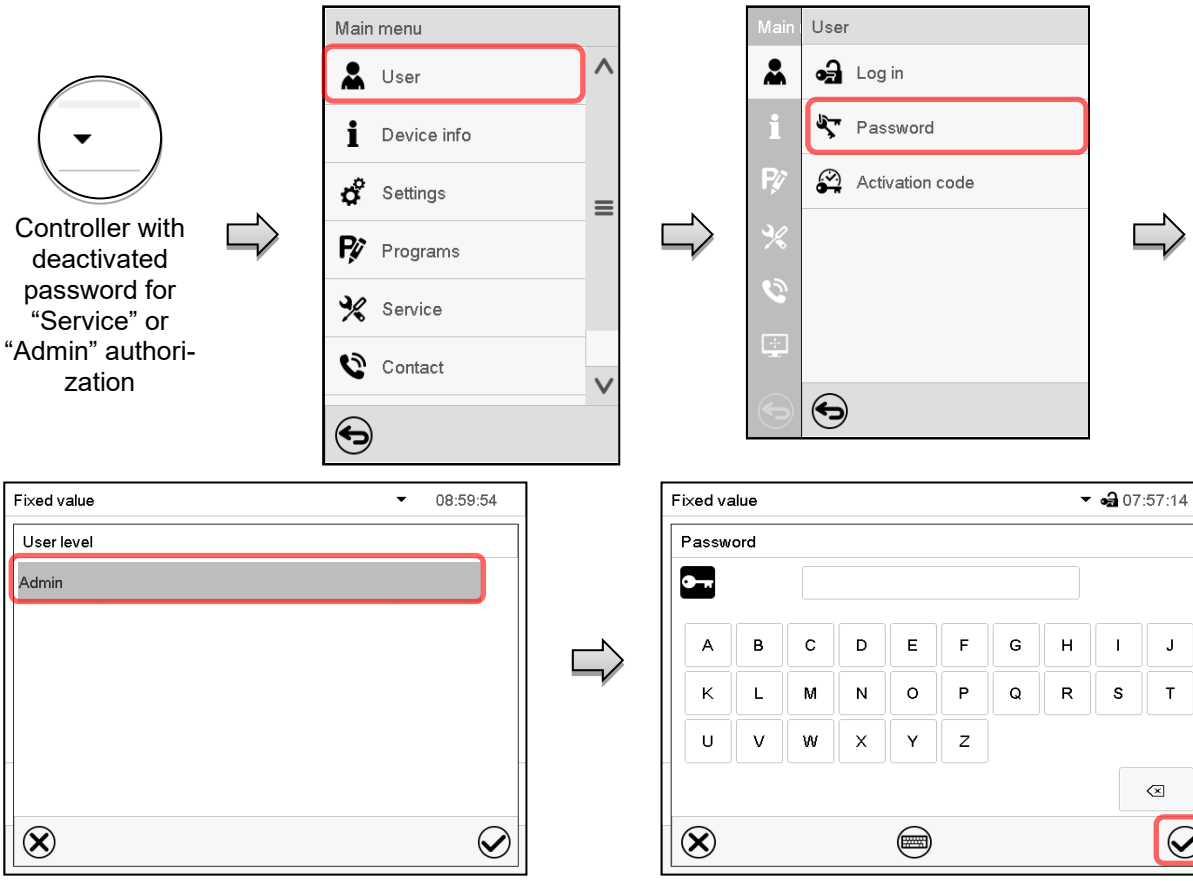
13.5.3 New password assignment for “service” or “admin” authorization level when the password function was deactivated

If the password protection for an authorization level has been deactivated, i.e., no password is assigned, no login for this level is possible. Therefore access to this authorization level is available without login.

If the password for the “Service” or “Admin” authorization has been deleted (chap. 13.5.2), a new password can be assigned for the current level and the next lower level(s) without user login.

Example: The password for the “Admin” authorization level was deleted, therefore every user without login has full access to the functions of the “Admin” authorization level. If access to this level shall become password protected again, the user can assign a new password for the “Admin” authorization level with the “Password” function.

Path: ***Main menu > User > Password***



Select the authorization level, for which you want to assign a password.

(Example: “Admin” authorization)

Enter the desired password. If desired, press the ***Change keyboard*** icon to access other entry windows.

To confirm the entry, press the ***Confirm*** icon.

Repeat the password entry for confirmation. For each character of the password, the required keyboard appears automatically. Then press the ***Confirm*** icon.

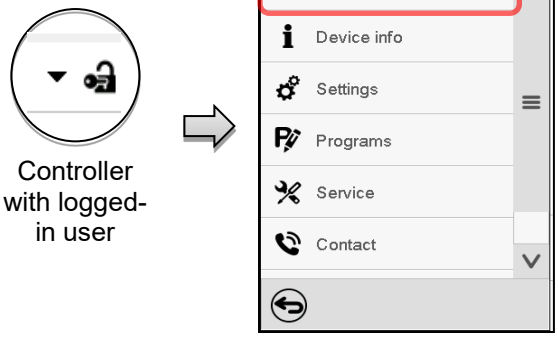
13.6 Activation code

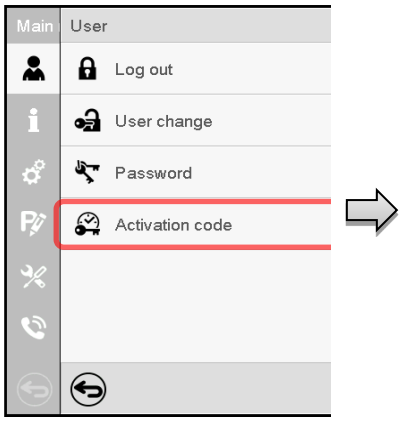
Certain functions of the controller can be unlocked with a previously generated activation code.

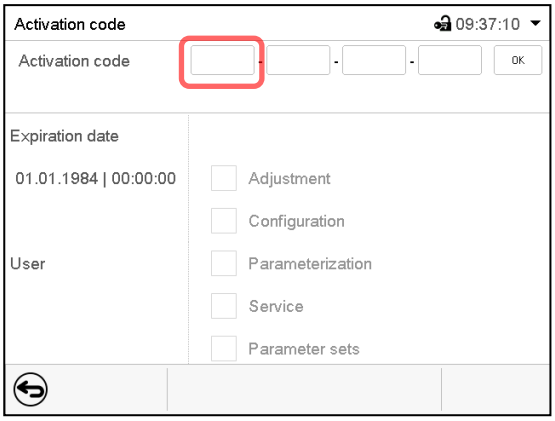
The activation code enables access to functions available only in the “Service” authorization level by users without a “Service” authorization. Such functions include e.g., adjustment or extended configurations.

The activation code is available in authorization levels.

Path: ***Main menu > User> Activation code***

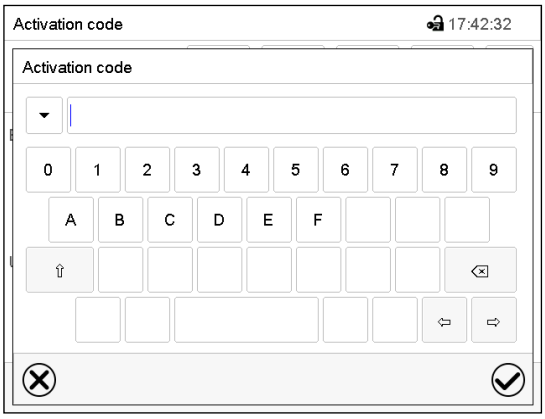






Activation code menu.

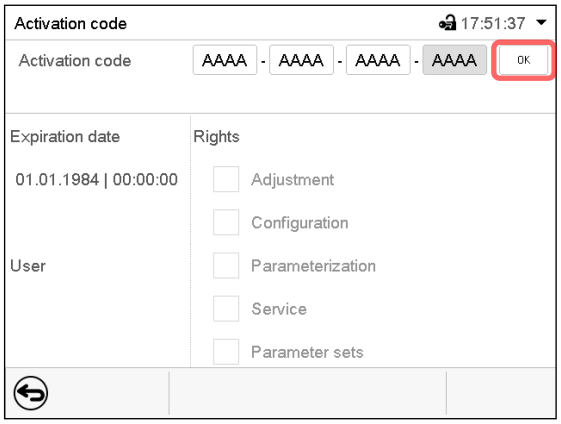
Select the first of the four entry fields.



Activation code entry window.

Enter the first four characters of the activation code and press the ***Confirm*** icon.

Select the next of the four entry fields and proceed accordingly until the entire code has been entered.

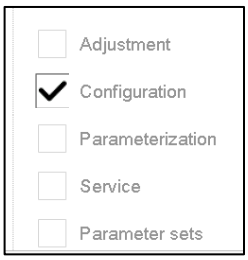


“Activation code” menu with entered code (sample view).

Press ***OK*** to take over the entry

The available functions are indicated by marked checkboxes.

Example: Extended configurations available.



Under “Expiration date” the date of expiry of the code is displayed.

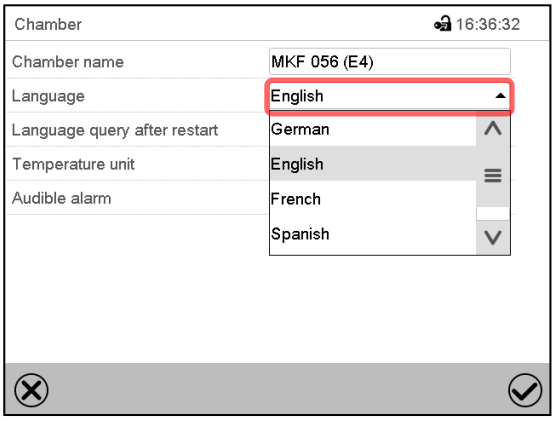
14. General controller settings

Most of the general settings can be accessed in the “Settings” submenu, which is available for users with “Service” or “Admin” authorization level. It serves to enter date and time, select the language for the controller menus and the desired temperature unit and to configure the controller’s communication functions.

14.1 Selecting the controller’s menu language

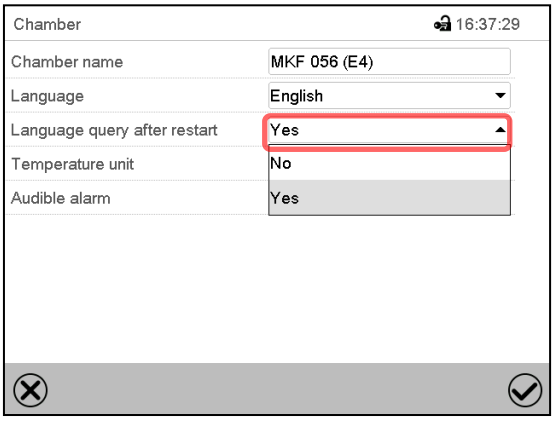
The MB2 program controller communicates by a menu guide using real words in German, English, French, Spanish, and Italian.

Path: ***Main menu > Settings > Chamber***



“Chamber” submenu.

Select the desired language.



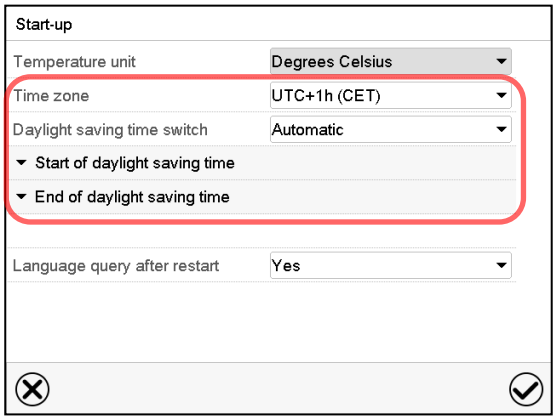
“Chamber” submenu.

Select if there shall be a language query after restarting the chamber and press the ***Confirm*** icon.

Return to Normal display with the ***Back*** icon to take over the entries.

14.2 Setting date and time

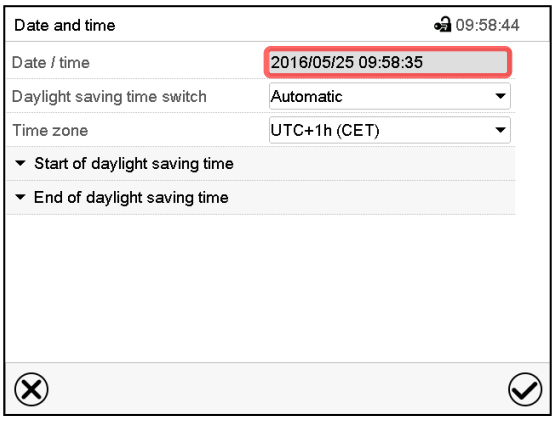
Following start-up of the chamber after language selection:



Select the time zone and configure the daylight saving time switch.

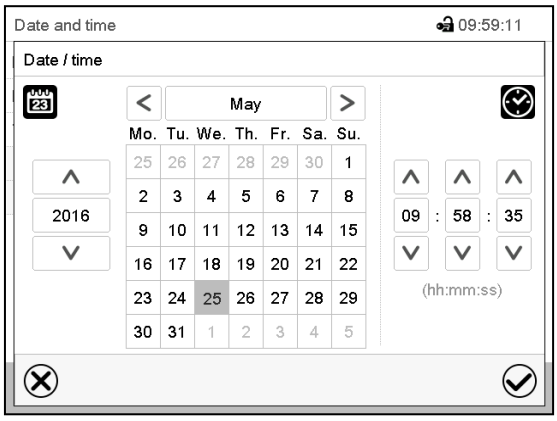
Or later:

Path: ***Main menu > Settings > Date and time***



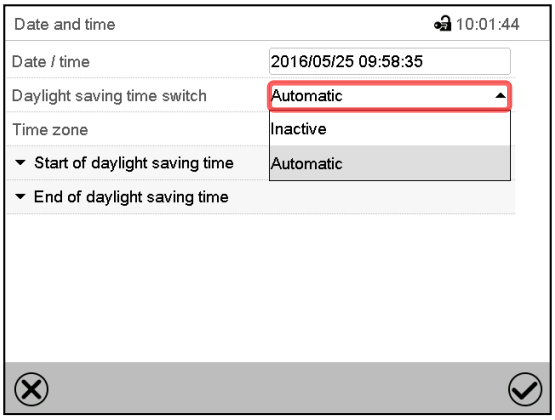
“Date and time” submenu.

Select the field “Date / time”.



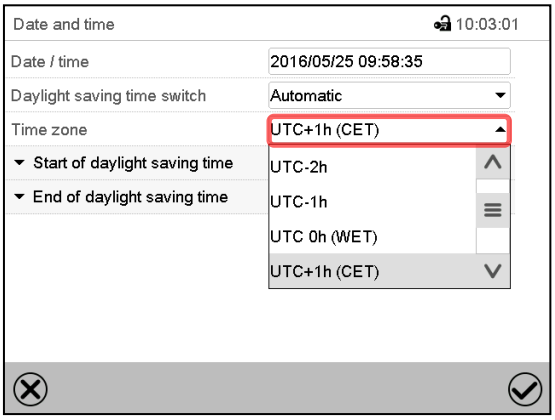
“Date / time” entry menu.

Enter date and time and press the ***Confirm*** icon.



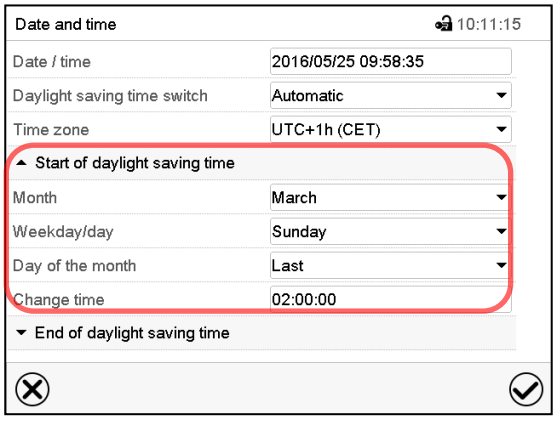
“Date and time” submenu.

In the field “Daylight saving time switch” select the desired setting “Automatic” or “Inactive”.



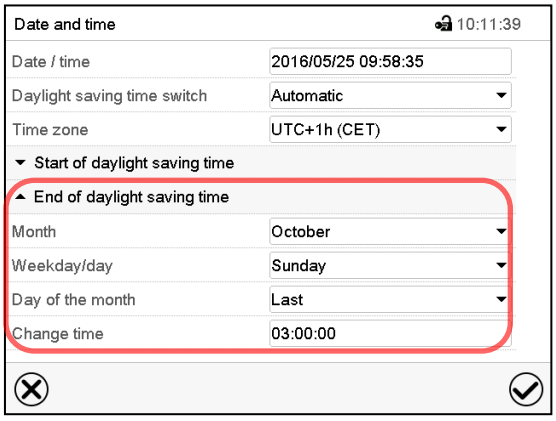
“Date and time” submenu.

Select the desired time zone and press the ***Confirm*** icon.



“Date and time” submenu.

Select the desired start of the daylight saving time.



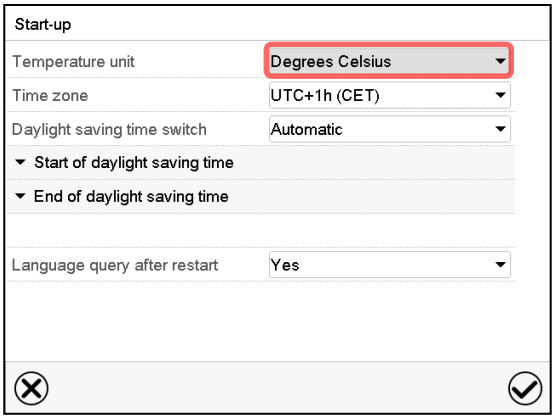
“Date and time” submenu.

Select the desired end of the daylight saving time and press the ***Confirm*** icon.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

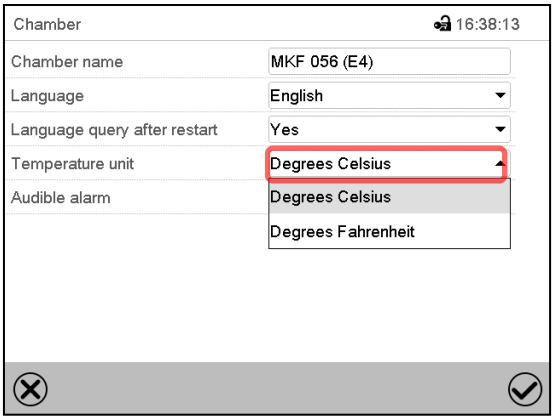
14.3 Selecting the temperature unit

Following start-up of the chamber:



Or later:

Path: ***Main menu > Settings > Chamber***



Select the desired temperature unit and press the ***Confirm*** icon.

Change of the temperature unit between °C and °F.

If the unit is changed, all values are converted accordingly

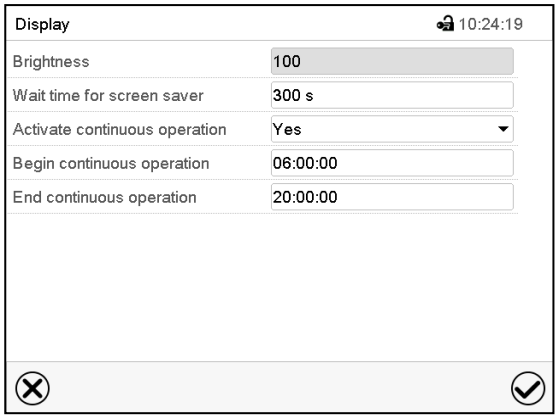
	C = degree Celsius	0 °C = 31°F	Conversion:
	F= degree Fahrenheit	100 °C = 212°F	[value in °F] = [value in °C] ∗ 1,8 + 32

14.4 Display configuration

14.4.1 Adapting the display parameters

This function serves to configure parameters like display brightness and operating times.

Path: ***Main menu > Settings > Display > Display***



“Display” submenu.

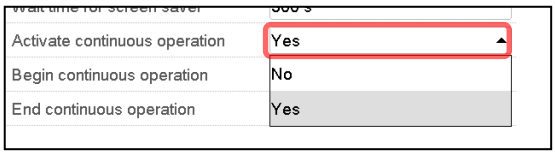
- Select the field “Brightness”.

  Move the grey slide to the left or right to define the brightness of the display

  - left = darker (minimum value: 0)
  - right = brighter (maximum value: 100)

  Press the ***Confirm*** icon.

- Select the field “Wait time for screen saver” and enter the desired waiting time for the screen saver in seconds. Setting range: 10 sec up to 32767 sec. During the waiting time the display is off. Confirm entry with ***Confirm*** icon.
- In the field “Activate continuous operation” select the desired setting “Yes” or “No”.

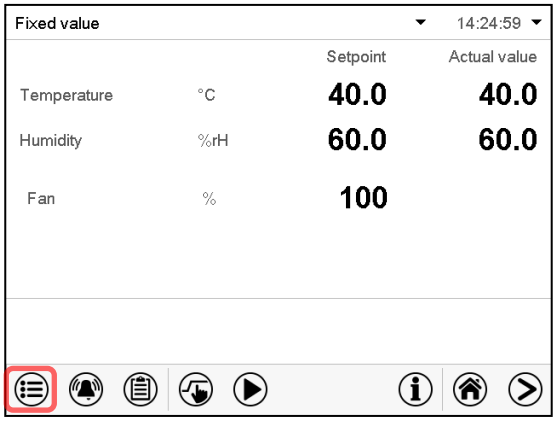


- Select the field “Begin continuous operation” (possible only if continuous operation is activated) and enter the time with the arrow keys. Confirm entry with ***Confirm*** icon.
- Select the field “End continuous operation. (only possible if continuous operation is activated) and enter the time with the arrow keys. Confirm entry with ***Confirm*** icon.

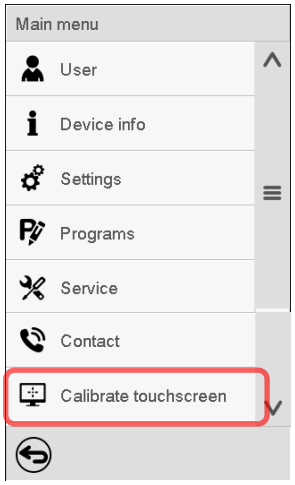
After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

14.4.2 Touchscreen calibration

Path: ***Main menu > Calibrate touchscreen***



Normal display.



Select “Calibrate touchscreen” and follow the instructions on the display.

You need to touch all four corners of the touchscreen to calibrate it. Appropriate boxes appear successively in each corner.

	The waiting icon shows how much time there is left to touch the currently activated box. If the box is not touched withing this period, calibration is aborted and the display changes to Normal display.

After completing the calibration, i.e., touching all four boxes, the display changes to Normal display.

14.5 Network and communication

For these settings at least the “Admin” authorization level is required.

14.5.1 Serial interfaces

The chamber is optionally equipped with a serial RS485 interface.

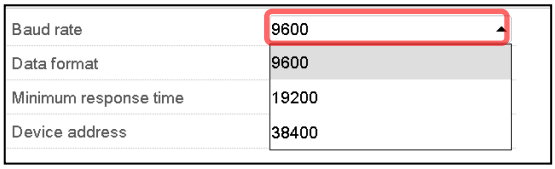
This menu allows to configure the communication parameters of the RS485 interface.

The device address is required to recognize chambers with this interface type in a network, e.g. when connecting it to the optional APT-COM™ 4 Multi Management Software (chap. 21.1). In this case do not change the other parameters.

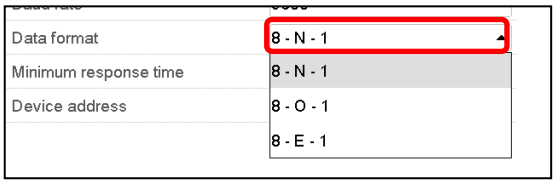
Path: ***Main menu > Settings > Serial interfaces***

“Serial interfaces” submenu.

- Select the desired setting in the field “Baud rate”.



- Select the desired setting in the field “Data format”.



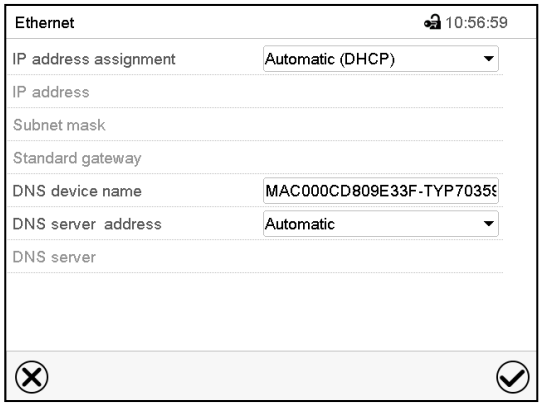
- Select the field “Minimum response time” and enter the desired minimum response time. Confirm entry with ***Confirm*** icon.
- Select the field “Device address” and enter the device adress. Factory setting is “1”. Confirm entry with ***Confirm*** icon.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

14.5.2 Ethernet

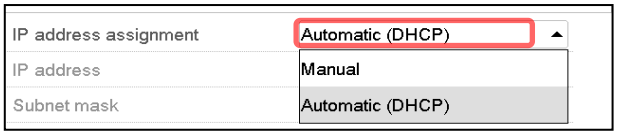
14.5.2.1 Configuration

Path: ***Main menu > Settings > Ethernet***

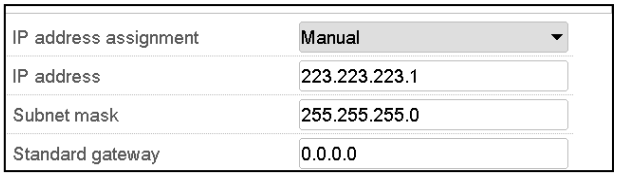


"Ethernet" submenu.

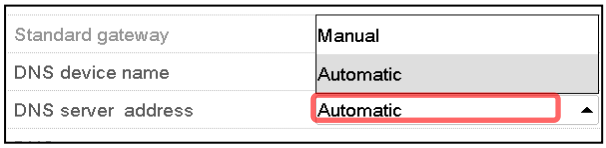
- In the field "IP address assignment" select the desired setting "Automatic (DHCP)" or "Manual".



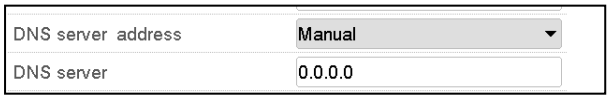
  With selection "Manual" you can enter the IP-address, the subnet mask and the standard gateway manually.



- Select "DNS device name" and enter the DNS device name. Confirm entry with ***Confirm*** icon.
- In the field "DNS server address" select the desired setting "Automatic" or "Manual".



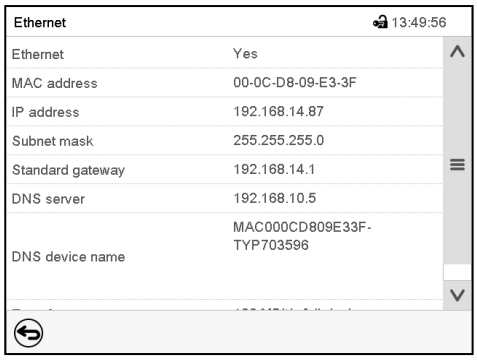
  With selection „Manual" you can enter the DNS server address manually.



After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

14.5.2.2 Display of MAC address

Path: ***Main menu > Device info > Ethernet***



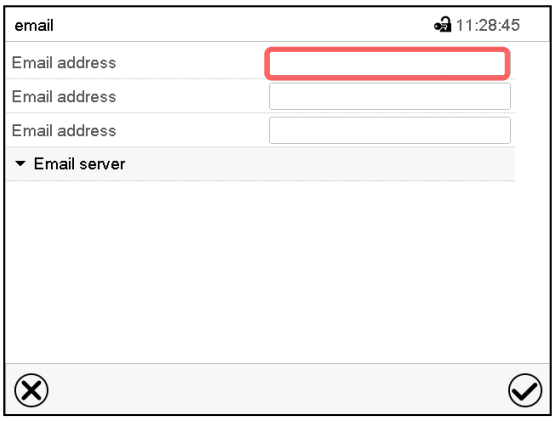
"Ethernet" submenu (example).

14.5.3 E-Mail

As soon as an alarm was triggered, an e-mail is sent to the configured e-mail address.

Path: ***Main menu > Settings > Email***

E-mail address entry:



"Email" submenu.

Select the desired e-mail address field and enter the e-mail address. You can use the ***Keybord change*** icon for entry. Confirm entry with ***Confirm*** icon.

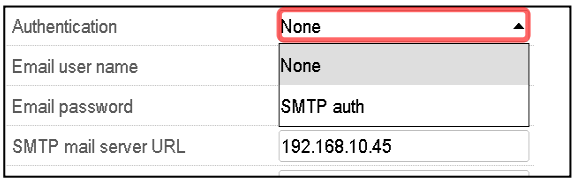
E-mail server settings:

"Email" submenu.

Select the field "Email server" to access the settings

- In the field "Authentication" select the desired setting "None" or "SMTP" auth".

  With the setting "SMTP auth", you can enter a password under "Email password".



- Select the field "Email user name" and enter the desired user name. Confirm entry with ***Confirm*** icon.
- Select the field "SMTP mail server URL" and enter the SMPT mail server URL. Confirm entry with ***Confirm*** icon.
- Select the field "SMTP port number" and enter the desired port number. Standard setting: "25". Confirm entry with ***Confirm*** icon.
- Select the field "Email sender" and enter the desired Email sender. Confirm entry with ***Confirm*** icon.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

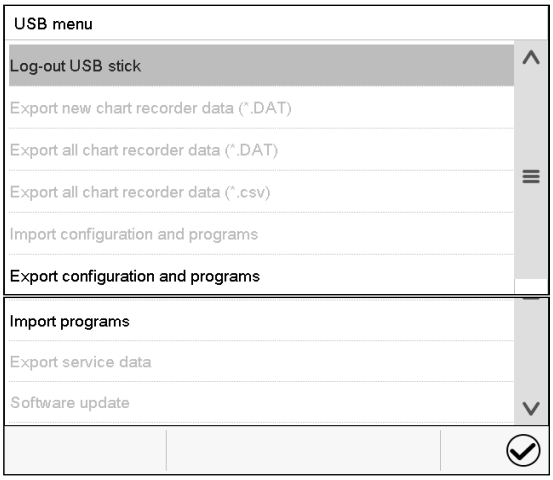
14.6 USB menu: Data transfer via USB interface

The USB port is located in the instrument box.

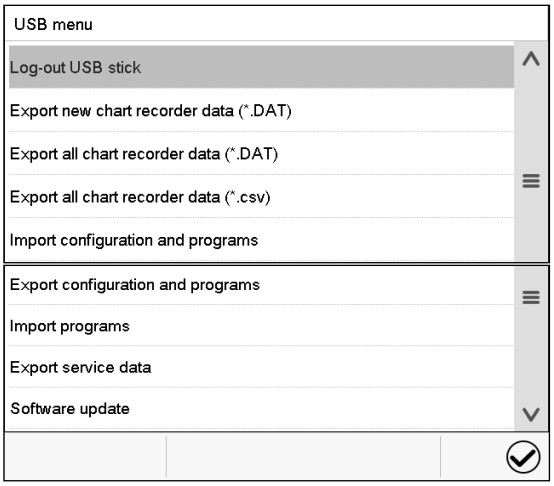
When you insert a USB-stick, the “USB menu” opens.

	The USB stick must be formatted with FAT32 and have at least 8GB of memory.

Depending on the user’s authorization level, different functions (highlighted in black) are available for the logged-in user.



Available functions
with “User” authorization level



Available functions
with “Admin” authorization level

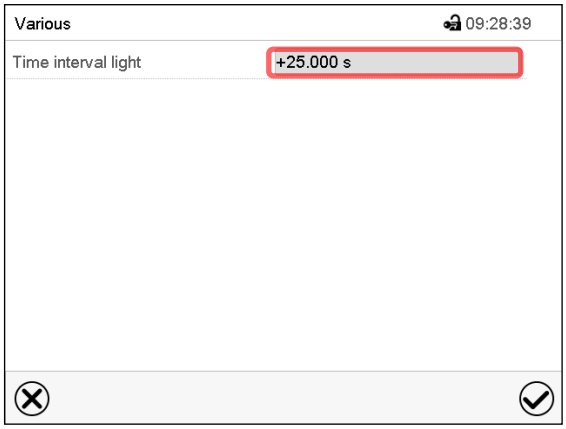
Function	Explanation
Log-out USB stick	Log-out USB stick bevor pulling it
Export new chart recorder data (*.DAT)	Export chart recorder data, which have been added since last export, in .dat format
Export all chart recorder data (*.DAT)	Export all chart recorder data in .dat format
Export all chart recorder data (*.csv)	Export all chart recorder data in .csv format
Import configuration and programs	Import configuration and timer / time / week programs
Export configuration and programs	Export configuration and timer / time / week programs
Import programs	Import timer / time / week programs
Export service data	Export service data (MKF 56: including self-test data, chap. 15.5)
Software update	Controller firmware update

14.7 Turning off the interior lighting automatically

	Press the ***Interior lighting*** icon to turn on and off the interior lighting.

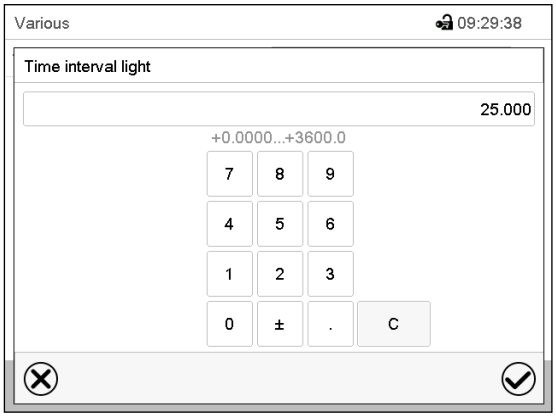
Additionally. you can define in this menu the interval after which the turned-on light will turn off automatically.

Path: ***Main menu > Settings > Various***



"Various" submenu

Select the field "Time interval light".



"Time interval light" entry menu

Enter the time in seconds after which the light shall turn off automatically.

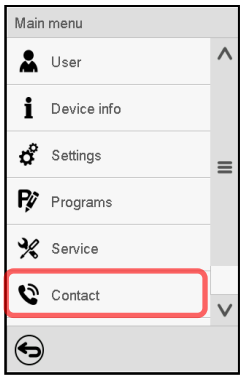
Setting range: 0 sec up to 3600 sec

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

15. General information

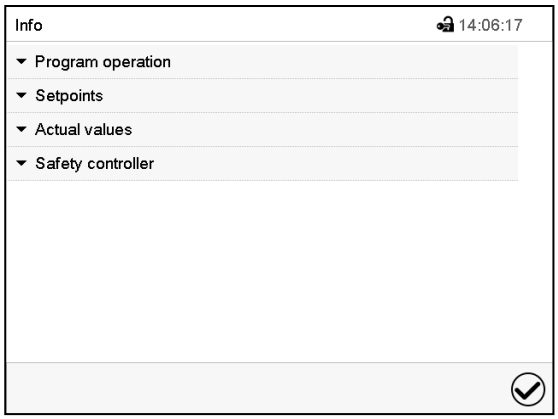
15.1 Service contact page

Path: ***Main menu > Contact***



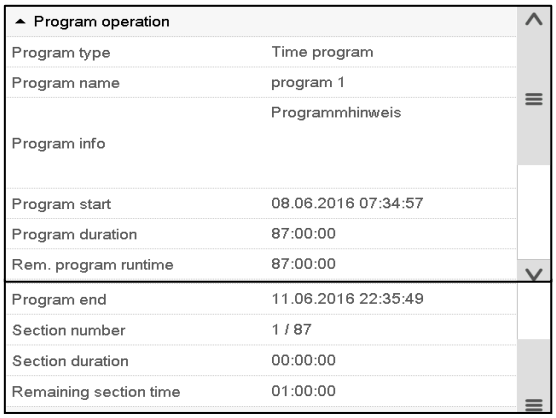
15.2 Current operating parameters

ⓘ	Press the ***Information*** icon to access the “Info” menu from Normal display.



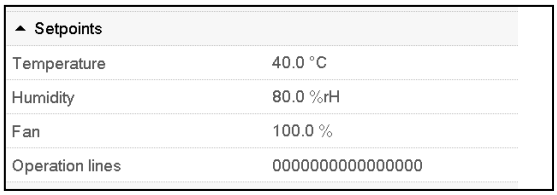
“Info” menu.
Select the desired information.

- Select “Program operation” to see information on a currently running program.



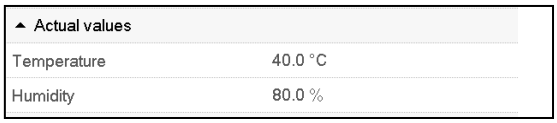
Program operation	
Program type	Time program
Program name	program 1
Program info	Programmhinweis
Program start	08.06.2016 07:34:57
Program duration	87:00:00
Rem. program runtime	87:00:00
Program end	11.06.2016 22:35:49
Section number	1 / 87
Section duration	00:00:00
Remaining section time	01:00:00

- Select “Setpoints“ to see information on the entered setpoints and special controller functions.



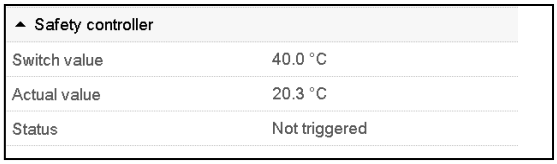
Setpoints	
Temperature	40.0 °C
Humidity	80.0 %rH
Fan	100.0 %
Operation lines	0000000000000000

- Select “Actual values” to see information on the current actual values.



Actual values	
Temperature	40.0 °C
Humidity	80.0 %

- Select “Safety controller” to see information on the safety controller status.

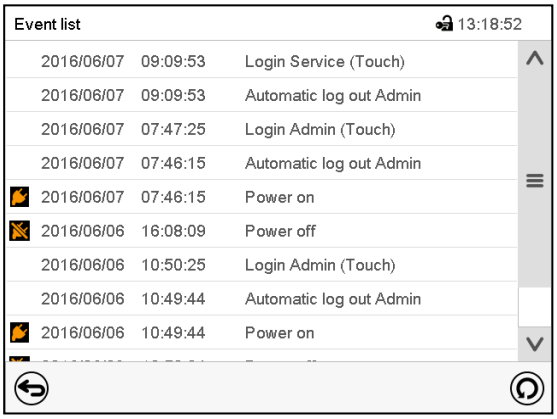


Safety controller	
Switch value	40.0 °C
Actual value	20.3 °C
Status	Not triggered

15.3 Event list

The “Event list” displays status information and errors of the current day. It enables to view the last 100 events or defective conditions of the chamber.

	Press the ***Event list*** icon to access the event list from Normal display.



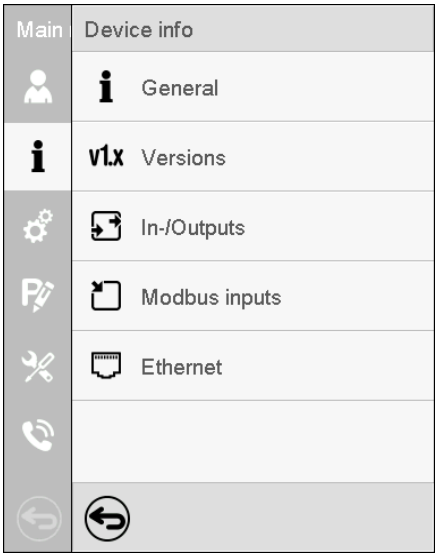
Event list

	Press the ***Update*** icon to update the event list.

	Attention: Following a modification of the language setting (chap. 14.1) or the storage interval of the chart recorder (chap. 16.2) the Event list is cleared.

15.4 Technical chamber information

Path: ***Main menu > Device info***



Chamber name and setup	
Versions of CPU, I/O module and safety controller	for BINDER Service
Information on digital and analog inputs and outputs and phase angle outputs	for BINDER Service
Information on modbus analog and digital inputs	for BINDER Service
Information on Ethernet connection, MAC address display	chap. 14.5.2
Back to main menu	

15.5 Self-test function (MK 56)

The self-test function enables an automated check of the proper chamber functioning as well as a targeted and reliable fault analysis. It is available with the “Master”, “Service”, and “Admin” authorization levels.

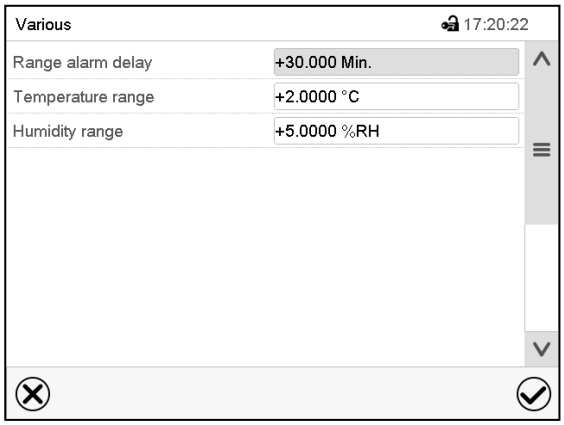
In this case, the chamber successively undergoes various defined operating states, which serves to determine reproducible characteristic values. These characteristic values provide information on the performance and precision of the individual functional systems of the chamber (e.g., heating, refrigeration, humidification) of the chamber.

The results of the self-test are stored in the service recorder of the controller. You can export them using the controller’s USB interface and send them to BINDER Service (use function “Export service data” to USB stick, chap. 14.6). BINDER Service will evaluate the data using an analyzing tool.

Activating the self-test mode

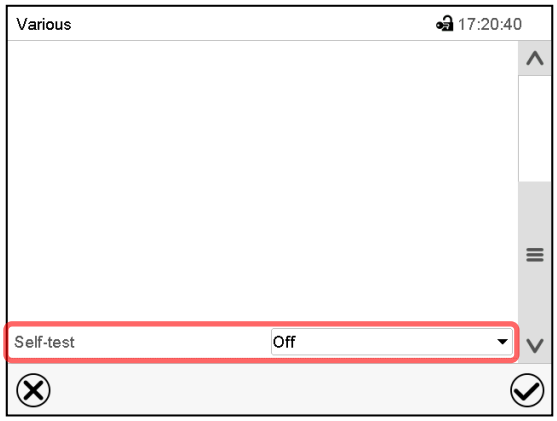
	In order to allow an optimum comparison of the determined characteristic values with the reference characteristic values, the ambient temperature should be in the range of +22 °C +/- 3 °C / *71.6 °F +/- 5.4 °F*. The chamber shall be unloaded (empty with standard equipment).

Path: ***Main menu > Settings > Various***



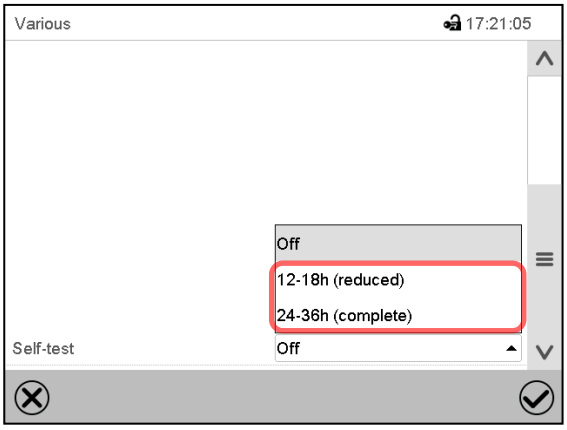
Submenu “Various”.

Scroll all the way down to access the “Self-test” function.



Submenu “Various”.

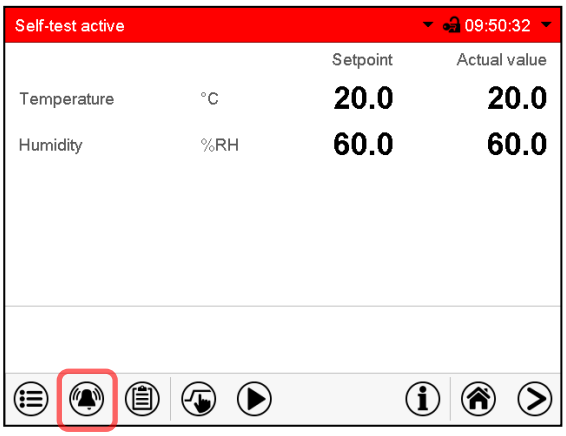
Select the field “Self-test”.



Submenu “Various”.

To start the self-test, select the desired test duration. Confirm entry with ***Confirm*** icon.

Return to Normal display with the ***Back*** icon to take over the entries.



Alarm message “Self-test active”.

The self-test program is running. The indicated set-points are non-functional.

With enabled buzzer: the buzzer sounds. Press the ***Alarm*** icon to access the “Active alarms” menu.

“Active alarms” menu.

The zero-voltage relay alarm output is not activated with the alarm message “Self-test active”.

Press the ***Reset alarm*** icon to mute the buzzer.

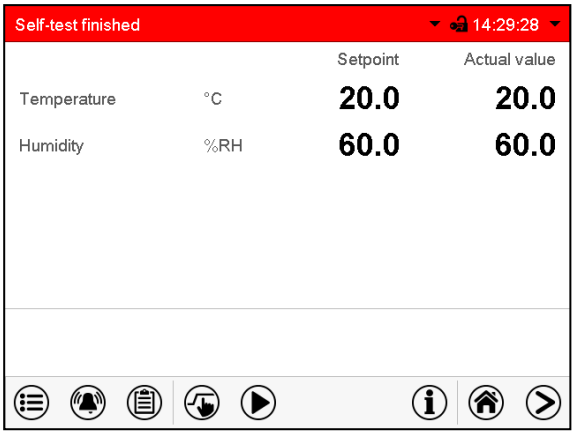
	Do not open and do not turn off the chamber while self-test is running.

After an interruption of the voltage supply, the self-test restarts.

Deactivating the self-test mode

Opening the chamber door will cancel the self-test.

This step allows you to cancel the self-test or deactivate the self-test mode after the chamber has completed the self-test or the self-test has been cancelled.

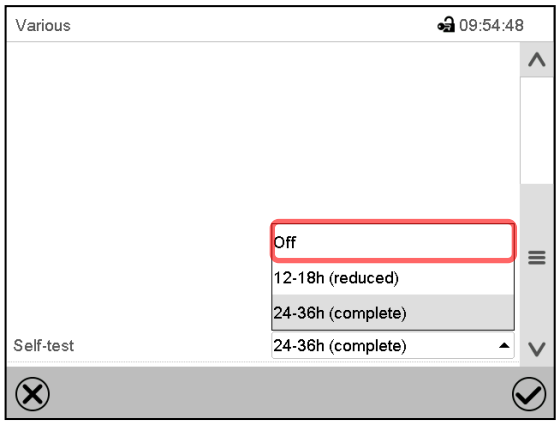


Alarm message “Self-test finished”.

The chamber is in Fixed-value mode and equilibrates to the indicated set-points.

With enabled buzzer: the buzzer sounds. Press the ***Alarm*** icon to access the “Active alarms” menu. Press the ***Reset alarm*** icon to mute the buzzer.

The self-test is completed. You can now deactivate the self-test mode.



Submenu “Various”.

Select the setting “off“ to deactivate the self-test mode after the self-test is completed or has been cancelled by opening the door, or to cancel a running self-test.

Confirm entry with ***Confirm*** icon.

	The alarm messages “Self-test active” and “Self-test finished” do not activate the zero-voltage relay alarm output. They are listed in the Event list.

16. Chart recorder display

This view offers graphic representation of the measurement course. Data representation imitates a chart recorder and allows recalling any set of measured data at any point of time taken from the recorded period.

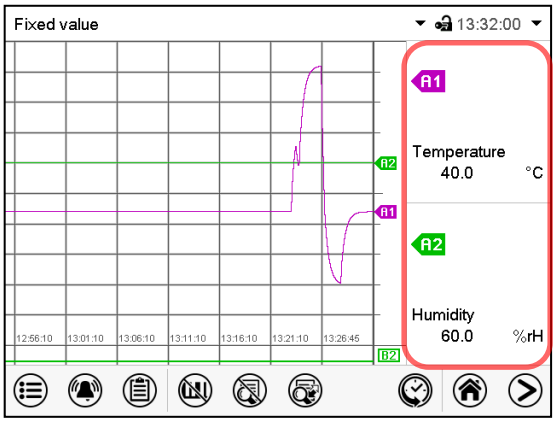
16.1 Views

	Press the ***Change view*** icon to access the pen recorder display.

16.1.1 Show and hide legend

	Show legend		***Hide legend***

Press the ***Show legend*** icon to display the legend on the right side of the display

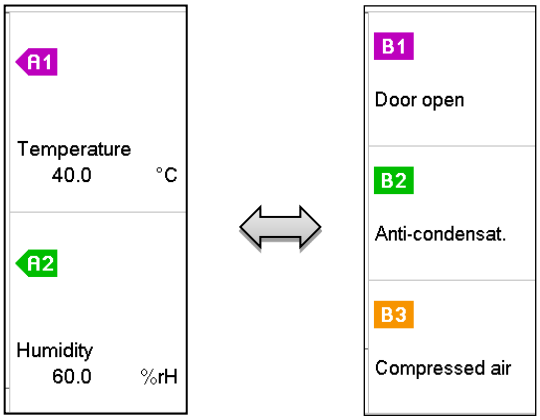


Legend shown on the right side of the display

16.1.2 Switch between legend pages

	Switch legend

Press the ***Switch legend*** icon to switch between the legend pages



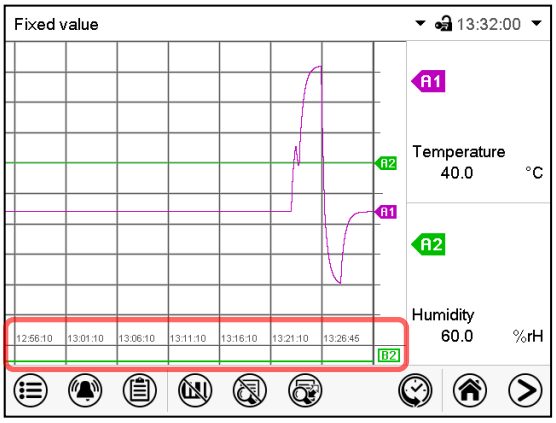
1st page 2nd page

Switching between the legend pages

16.1.3 Show and hide specific indications

	Show indications		***Hide indications***

Press the ***Show indications*** icon to display the indications “Door open” (B1), “Anti-condensat.” (B2), “Compressed air” (B3)

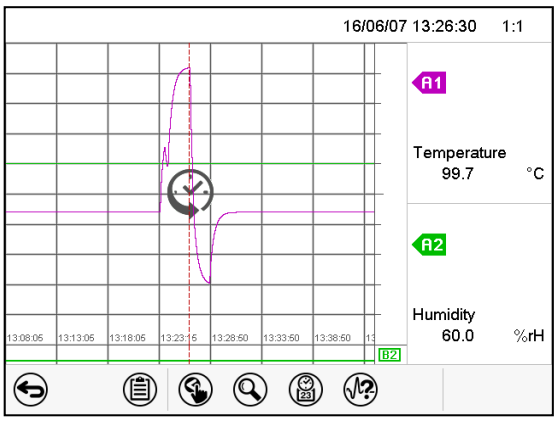


indications “Door open” (B1), “Anti-condensat.” (B2), “Compressed air” (B3) displayed.

16.1.4 History display

	History display

Press the ***History display*** icon to change to the history display.



History display.

The chart recorder is paused. Data recording continues in the background.

Move the central red line by tapping and holding to the desired position.

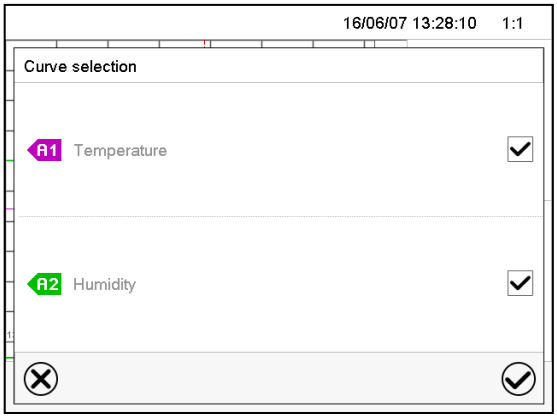
The legend at the right side shows the values of the current line position.

Then further icons appear:

History display: Curve selection

	Curve selection

Press the ***Curve selection*** icon to access the “Curve selection” submenu.



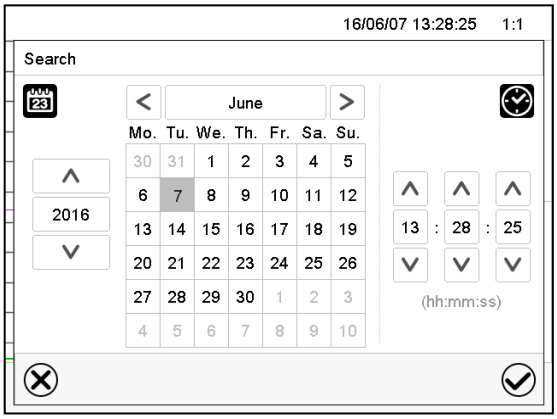
“Curve selection” submenu.

Select the curves to be displayed by checking the checkbox of the corresponding parameter. Press the ***Confirm*** icon

History display: Search the required instant

	Search

Press the ***Search*** icon to access the “Search” submenu.



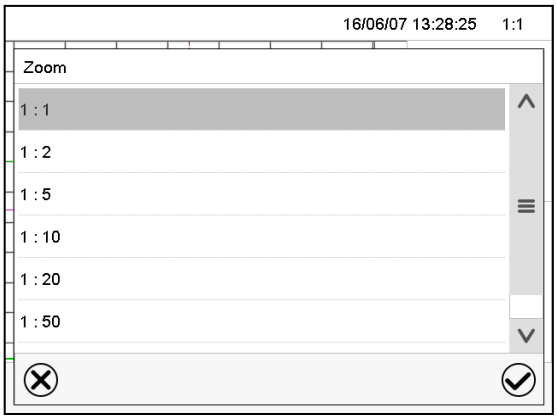
“Search” submenu.

Select the required instant by entering its date and time and press the ***Confirm*** icon

History display: Zoom function

	Zoom

Press the ***Zoom*** icon to access the “Zoom” submenu.

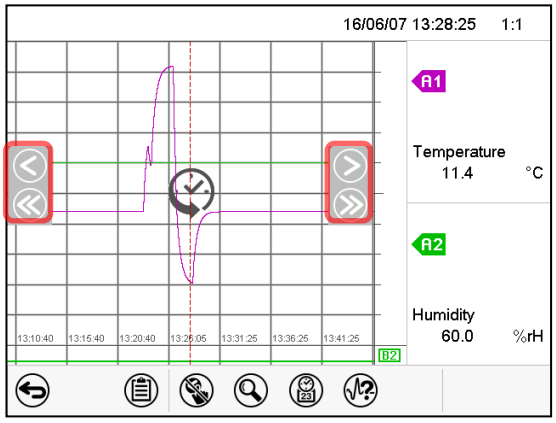


“Zoom” submenu.
Select the zoom factor and press the ***Confirm*** icon

History display: Show and hide *scroll buttons* to scroll to an instant

	Show scroll buttons		***Hide scroll buttons***

Press the ***Show scroll buttons*** icon to access the “Page selection” submenu.

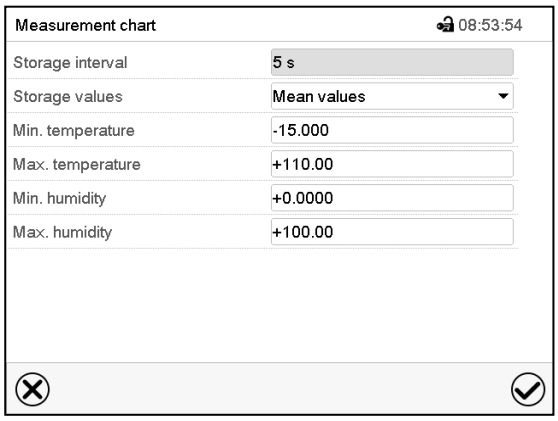


“Page selection” submenu.
Scroll buttons are shown on the left and on the right.
Use them to move along the timeline.

16.2 Setting the parameters

This menu allows setting the storage interval, the type of values to be shown and the scaling of the temperature and humidity charts.

Path: ***Main menu > Settings > Measurement chart***

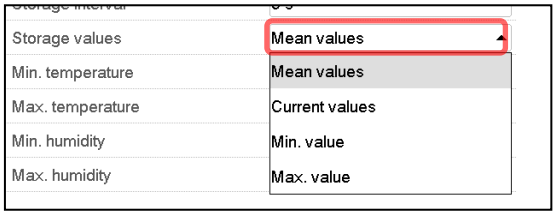


"Measurement chart" submenu.

- Select the field "Storage interval" and enter the desired storage interval. Confirm entry with ***Confirm*** icon.

  The available presentation depends on the pre-selected storage rate. Factory setting: 60 seconds. This means the higher the storage rate, the more precisely but shorter the data representation will be.

- In the field "Storage values" select the desired value type to be displayed.



- For scaling the representation select the desired minimum and maximum temperature or humidity value and enter the desired values. Temperature display range: -50 °C / *-58 °F* (MKF) / -80 °C / *-112 °F* (MKFT) up to 180 °C / *356 °F*. Humidity display range: 0% r.h. up to 100% r.h. Confirm entry with ***Confirm*** icon.

Setting the storage rate or rescaling (minimum and/or maximum) will clear the measured-value memory and the event list.

	NOTICE
	Danger of information loss when setting the storage rate or rescaling. **Data loss of measured-value memory and event list.** ➢ Change the storage rate or scaling ONLY if the previously registered data is no longer needed.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

17. Humidification / dehumidification system

The chamber is equipped with a capacitive humidity sensor. This results in a regulatory accuracy of up to +/- 2.5 % r.h. of the set point. The temperature-humidity diagrams (Figure 21) show the possible working range for humidity.

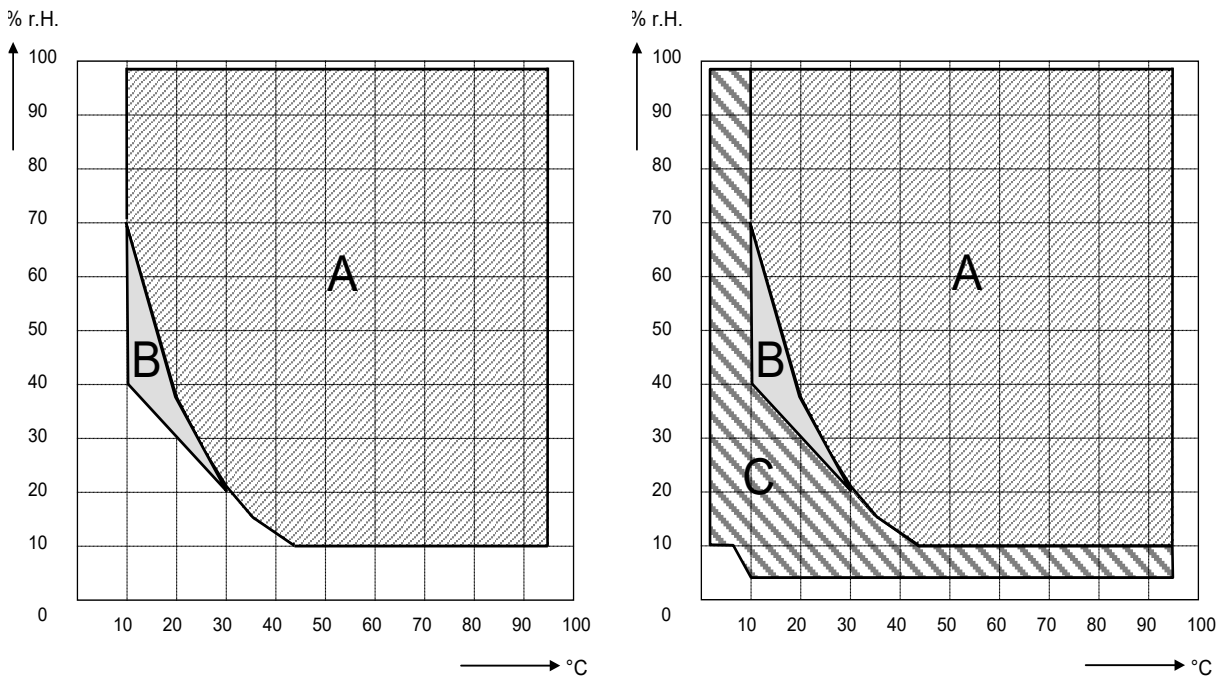
- In the “setpoints” menu you can turn the humidification module and thus the humidification and dehumidification system (humidification and dehumidification) on or off with the setting “Control on/off” (chap. **6.3**).

  With humidity control turned off, the humidification module cools down. After activation it will take up to 20 minutes until the humidification function is fully available again. This setting is required when operating the chamber without a water connection in order to avoid humidity alarms. The only alarm message for the humidity system (chap. 11.1.3) that is issued when the cause is appropriate is “Freshwater can overflow”.

- Controller function “Humidity off” serves to turn off humidity control in Fixed value operation (chap. 7.3, time program operation (chap. 9.7.3) and week program operation (chap. 10.6.5). This allows configuring the disconnection for individual program sections. For chambers without the compressed air dryer option, this is also possible by entering a humidity set-point between 0% r.h. and 4% r.h. or above 99% r.h.

  When the humidification / dehumidification system is turned off via special controller function it remains on standby (filled and heated). Therefore it is immediately available after turning on. All alarm messages are issued if the cause is appropriate.

When operating the chamber with activated humidity, humidity control turns off automatically at temperature set-points below 0 °C / *32 °F* or above 95 °C / *203 °F*. The information icon “Humidity off” is displayed in the screen header in Normal display. When the temperature setpoint is set back to the range from 0 °C / *32 °F* to 95 °C / *203 °F*, humidity control turns on again and the information icon “Humidity off” disappears.



Regular chambers

Chambers with optional compressed air dryer

Figure 21: Temperature-humidity diagrams

Range A: Control range of temperature and relative humidity.

Range B: Discontinuous range (no continuous operation, max. 24 hours. Observe hints on defrosting, chap. 18)

Range C: Enlarged climatic range with optional compressed air dryer.

	In climatic operation (with humidity) the preset temperature and humidity values must be situated within range A in order to achieve optimum regulation. In the short-term (max. 24 hours), set points in the discontinuous range (range B) can also be targeted. On the edges of the control range (ranges A + B) the regulatory accuracies of ± 2.5 % r.H. cannot be guaranteed.

	With temperature and humidity set-points outside ranges A and B, humidification control is automatically turned off. Humidity keeps being measured by the sensor and displayed, but may deviate in case of condensation.

The chamber is equipped with a door heating system to prevent condensation in the door area.

Operating the chamber at humidity values > 70 % r.h. for a long period may lead to corrosion on the housing.

	NOTICE
	Danger of corrosion on the housing due to condensation by excess humidity. **Damage to the chamber.** ➢ Dry the chamber completely before shut-down: • Set the humidity to 0 % r.h. The humidity system must be activated. • Set the temperature set point to 60 °C / *140 °F* (Manual mode). Let the chamber operate for approx. 2 hours with closed door. Remove the access port plugs. • Only then, shut down the chamber at the main power switch (1) and close the water supply tap.

	Having turned off the chamber by the main power switch (1), always close the water supply tap.

If you operate the chamber at high humidity and then immediately turn off the chamber, the internal wastewater collector may overflow due to the condensate. This may lead to the emergence of water at the chamber.

	NOTICE
	Danger of water emerging at the chamber due to the overflow of the internal wastewater tank by condensate. **Damage to the surroundings of the chamber.** ∅ Following high humidity operation, do NOT directly turn off the chamber. ➢ Pump off the condensate before shut-down: • Set the humidity to 0 % r.h. The humidity system must be activated. Operate the chamber for at least 2 hours. • Only then, shut down the chamber at the main power switch (1) and close the water supply tap.

17.1 Function of the humidifying and dehumidifying system

Humidifying system

The humidifying and dehumidifying system is located in the humidity generation module. In a cylindrical container with a volume of approx. 2 liters an electrical resistance heating evaporates water. The water content is kept exactly at the boiling point, and thus steam can be immediately generated in sufficient quantity for rapid humidity increases or for compensation of humidity losses, e.g. by door openings. Condensation forming on the outer walls of the useable volume is led through a water drain in the outer chamber into the wastewater can which is pumped off automatically to the wastewater pipe when required.

17.1.1 Freshwater

MKF 56: You can supply the chamber with freshwater via a water pipe or by manually filling an external freshwater can (option, chap. 21.8). You can mount the can on the rear of the chamber or place it next to the chamber.

MKF/MKFT from size 115 on: You can supply the chamber with freshwater via a water pipe or by manually filling the internal freshwater can. It is not necessary to switch between both possibilities. When connecting to a water pipe, the water can automatically fills up. The can is located behind the right door of the humidity generation module.

☞	**In order to ensure accurate humidifying, observe the following points with regard to the freshwater supply:** • Supply pressure 1 to 10 bar when connecting to a water pipe • Water type: deionized (demineralized) water, see chap. 4.2. • To ensure humidification during 24 hours even at high humidity set-points with manual water supply, we recommend filling the freshwater can at the end of each day. • Water intake temperature NOT below +5 °C / *41 °F* and not exceeding 40 °C / *104 °F*.

☞	BINDER GmbH is NOT responsible for the water quality provided by the customer. Any problems and malfunctions that might arise following use of water of deviating quality is excluded from liability by BINDER GmbH.

17.1.1.1 Automatic freshwater supply via water pipe

With this type of supply, the humidity system is continuously functional.

MKF/MKFT from size 115 on: The correct water supply can be monitored at the internal water can, where the water is intermediately stored also if a water pipe is connected. The correct filling level is automatically maintained at ½ to ¾ of the maximum level.

17.1.1.2 Manual fresh water supply via external freshwater can (option for MKF 56)

With this type of supply, the humidity system is functional only if the water can is sufficiently filled. Check the filling level daily. The water reserve in the can is sufficient for a period, which may last between one and several days, depending on the humidity demand (entered humidity set-point and number of door openings).

For installation please refer to chap. 21.8.

17.1.1.3 Manual fresh water supply via internal freshwater can (MKF/MKFT from size 115 on)

With this type of supply, the humidity system is functional only if the water can is sufficiently filled. Check the filling level daily. The water reserve in the water can is sufficient for a period, which may last between one and several days, depending on the humidity demand (entered humidity set-point and number of door openings). Fill the can up to the maximum level mark only. The cover of the water inlet valve must be screwed on the freshwater connection “IN” (15) (chap. 4.2.3).

17.1.2 Wastewater

The condensation water from the interior and, with chambers MKF/MKFT from size 115 on, excess fresh-water in the can (by manual excess filling or in case of fault) is collected in an internal can with a volume of approx. 1.5 liters. It is pumped off via the wastewater pipe.

Dehumidifying system

When the humidity system is activated, the chamber dehumidifies as needed in order to reach the entered humidity set-point inside the Control range of temperature and relative humidity (Figure 21).

Dehumidification occurs in case of need by means of a defined dew point undershoot of several evaporators of the refrigeration system. The condensate which forms is carried away as wastewater.

With temperature set-points outside the control range (hatched area in Figure 21), humidification and de-humidification are automatically turned off. If the humidity system is turned off while there are descending temperature curves, then operation of the refrigeration system may cause dehumidification of the charging material.

With humidity set-points outside the control range (hatched area in Figure 21), or with entry of set-point 0 % r.h., the humidification and dehumidification system is turned off even if the humidity system is activated.

For error indications concerning water supply and humidity system, see chap.11.1.3 and 23.3

18. Defrosting at refrigerating operation

BINDER alternating climate chambers are very diffusion-proof. To ensure high temperature precision there is no automatic cyclic defrosting device. However, at very low temperatures, the moisture in the air can condense on the evaporator plates leading to icing.

	Always close the door properly.

	Access ports must be sealed airtight with plugs or other suitable materials, as otherwise con-densation can lead to water accumulation in the usable space or icing. Also when cables have been led through the ports, seal all access ports to reduce these effects.

Operation with temperature set-points above +5 °C / *41 °F* at an ambient temperature of 20 °C / *68 °F*:

The air defrosts the ice cover automatically. Defrosting is continually performed.

Operation with temperature set-points below +5 °C / *41 °F* or in the discontinuous range (chap. 17):

The evaporator can cover with ice. Defrost the chamber manually.

	With temperature set-points below +5 °C / *41 °F*, regularly defrost the chamber manually: • Set the humidity to 0 % r.h. The humidity system must be activated. • Set the temperature to 60 °C / *140 °F* (Manual Mode). • Let the chamber operate for approx. 1 hour with the door closed.

	Too much ice on the evaporator is noticeable by reduced refrigerating performance.

When turning off the chamber following prolonged refrigerating below +5 °C / *41 °F*, there is danger of overflowing due to uncontrolled defrosting of icing on the evaporator.

	NOTICE
	Danger of overflowing due to uncontrolled defrosting of icing on the evaporator. **Damage to the surroundings of the chamber.** After several days of refrigerating below +5 °C / *41 °F*: ∅ Do NOT directly turn off the chamber. ➢ Manually defrost the chamber (see description above). ➢ Then, shut down the chamber at the main power switch (1) and close the tap of the water supply.

19. Anti-condensation protection

When operating the chamber without humidification, the anti-condensation protection condensates the chamber humidity at the coldest point in order to avoid the samples becoming wet from condensation. Anti-condensation protection is performed by the evaporator and can be programmed On/Off via controller function “Anti-condensation protection” in Fixed value and program modes.

☞	Use the anti-condensation protection only if absolutely necessary to prevent condensation on the charging material.

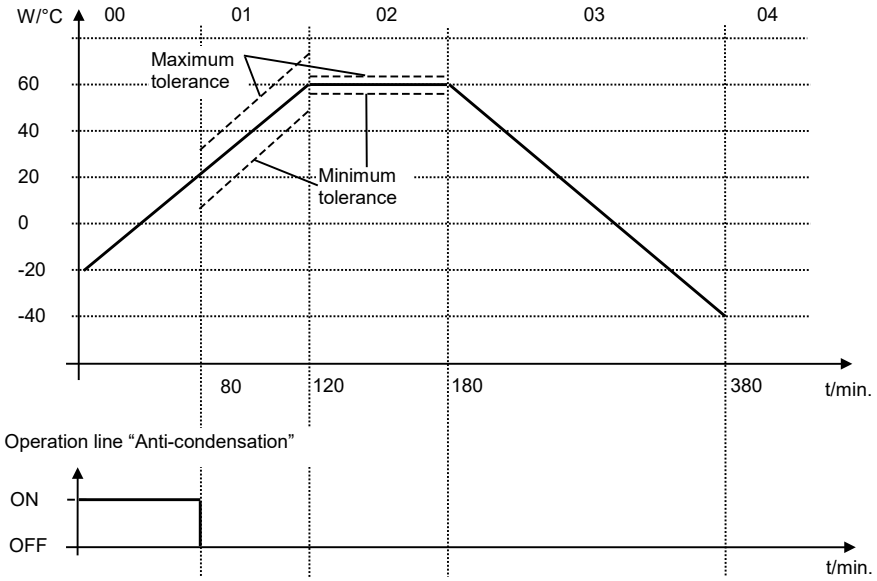
☞	Use the anti-condensation protection only when operating the chamber without humidification.

When the anti-condensation protection is enabled the refrigeration machine keeps operating within warming-up phases (On = refrigeration machine operating, Off = refrigeration machine off).

- **If possible, use the anti-condensation protection only during warm-up phases.** If necessary, you can also activate it during hold phases.
- **Do NOT use the anti-condensation protection above a temperature set-point of +20 °C / *68°F* maximum.**

To obtain optimal warming results without condensation on the samples, program a heating gradient of approx. 0.5 °C/min.

Example:



Depending on size, material, and shape of the charging material and on the heating-up rate, condensation may form despite the activated anti-condensation protection. This condensation is, however, reduced compared to the state without anti-condensation protection.

20. Zero-voltage switching outputs

The chambers are regularly equipped with four zero-voltage switching outputs (DIN sockets (7) and (8) located in the lateral control panel).

The controller functions serve to switch any device connected to the zero-voltage relay output. They can be programmed On/Off in Fixed value and program modes.

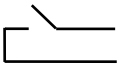
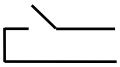
Connection for controller functions “Switching output 1” and “Switching output 2” occurs via DIN socket (7), connection for controller functions “Switching output 3” and “Switching output 4” via DIN socket (8) in the lateral control panel:

OUTPUT TRACK 1+2
24V/MAX.2,5A

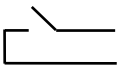
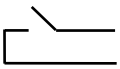
OUTPUT TRACK 3+4
24V/MAX.2,5A

Figure 22: Pin configuration of DIN sockets (7) left and (8) right

DIN socket (7):

Controller function “Switching output 1”	**Controller function “Switching output 2”**
 Pin 1: Pin Pin 2: Make	 Pin 4: Pin Pin 5: Make

DIN socket (8):

Controller function “Switching output 3”	**Controller function “Switching output 4”**
 Pin 1: Pin Pin 2: Make	 Pin 4: Pin Pin 5: Make

Maximum loading capacity of the switching contacts: 24V AC/DC – 2.5 A

	DANGER
	Electrical hazard through overload of contacts. **Deadly electric shock. Damage to the switching contacts and connection socket.** ∅ Do NOT exceed the maximum switching load of 24V AC/DC – 2.5A. ∅ Do NOT connect any devices with a higher loading capacity.

21. Options and accessories

21.1 APT-COM™ 4 Multi Management Software (accessory)

The chamber is regularly equipped with an Ethernet interface (5) that can connect the BINDER APT-COM™ 4 Multi Management Software. The MAC Address is indicated in the “Device info” controller menu (chap. 14.5.2.2). The actual temperature and humidity values are given at adjustable intervals. Programming can be performed graphically via PC. Up to 100 chambers can be cross-linked. For further information on networking, please refer to the APT-COM™ 4 operating manual.

21.1.1 APT-COM™ 4 Basic Edition

APT-COM™ 4 Basic Edition is included with the chamber. APT-COM™ 4 is available for download on the BINDER website. Upon registering the chamber, you will receive a license key with which you can activate the functionality of the Basic Edition for your downloaded version.

Registration of the Multi Management Software APT-COM™ BASIC-Edition

Register now for getting your free BINDER Multi Management Software APT-COM™ 4 BASIC-Edition.

With the purchase of your BINDER chamber you will receive the **BINDER Multi Management Software APT-COM4™ 4 BASIC-Edition** for free.

BINDER´s new Multi Management Software provides management, logging, programming and documentation options and much more.

Important characteristics of **APT-COM™ 4 BASIC-Edition**:

- Administration of up to five connected chambers
- Log management (creating, deleting, archiving)
- Documentation of recording values
- Central overview of all chambers in both graphic and tabular form
- Graphical presentation of recording values
- Graphical/numerical program editor
- Manual export of recording values (CSV/PDF file)
- Multilingual user interface (German, English, French, Spanish, Italian)
- Optional program execution via APT-COM™
- Timer function
- Import of data from APT-COM™ 3

Register your chamber today and request your personal software serial number.

Click here to register: https://www.binder-world.com/en/service-support/product-registration

21.2 RS485 interface (option)

With this option, the chamber is equipped with an additional 2-wire RS485 serial interface (5a) that can connect the BINDER APT-COM™ 4 Multi Management Software. The actual temperature and humidity values are given at adjustable intervals. For further information, please refer to the APT-COM™ 4 operating manual.

21.3 Analog outputs for temperature and humidity (option)

With this option, the chamber is equipped with analogue outputs 4-20 mA for actual value and set-point value of temperature and of humidity. These outputs allow transmitting data to external data registration systems or devices.

The connection “analog outputs for temperature” is realized as a DIN socket (9) in the lateral control panel as follows:

ANALOG OUTPUT TEMPERATURE 4-20 mA DC

PIN 1: Temperature actual value –
PIN 2: Temperature actual value +
PIN 4: Temperature set-point value –
PIN 5: Temperature set-point value +

MKF: Temperature range: -40 °C / *-40 °F* up to +180 °C / *-356 °F*
MKFT: Temperature range: -70 °C / *-94 °F* up to +180 °C / *-356 °F*

A suitable DIN plug is enclosed.

Figure 23: Pin allocation of DIN socket (9) for option analog outputs for temperature

The connection “analog outputs for humidity” is carried out as a DIN socket (10) in the lateral control panel as following:

ANALOG OUTPUT HUMIDITY 4-20 mA DC

PIN 1: Humidity actual value –
PIN 2: Humidity actual value +
PIN 4: Humidity set-point value –
PIN 5: Humidity set-point value +

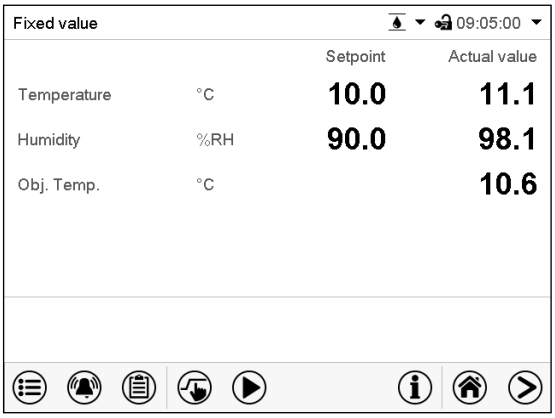
Humidity range: 0 % r.h. up to 100 % r.h.

A suitable DIN plug is enclosed.

Figure 24: Pin allocation of DIN socket (10) for option analog outputs for humidity

21.4 Object temperature display with flexible Pt 100 temperature sensor (option)

The object temperature display enables the determination of the actual temperature of the charging material during the whole process. The object temperature is measured via a flexible Pt100 temperature sensor and can be viewed on the controller display. You can immerse the sensor top protective tube of the flexible Pt 100 into liquid substances.



Normal display with object temperature display (sample values)

The object temperature data are put out together with the data of the temperature controller to the interface as second measuring channel and can be documented by the APT-COM™ 4 Multi Management Software (option, chap. 21.1) developed by BINDER.

Technical data of the Pt 100 sensor:

- Three-wire technique
- Class B (DIN EN 60751)
- Temperature range up to 320 °C / *608°F*
- Stainless steel protective tube with a length of 45 mm / *1.78 in*, material no. 1.4501

21.5 Compressed air connection (option)

This option permits directly connecting compressed air to the chamber.

Requirements for the compressed air supplied directly to the chamber

- Quality of the air: DIN ISO 8573-1:2010 [2:2:1]
- Supply pressure: 6-8 bar domestic connection
  If a different connection pressure is required, please contact BINDER Customized Solutions.
- Permissible temperature: +10 °C / *50 °F* up to +50 °C / *122 °F*.
- Air requirement: 15 m³/h (at normal pressure)
- Connection:

Connection is established to the coupling connector (20) in the rear panel : Standard quick acting closure socket for compressed air, nominal width 7.85 mm / *0.31 in*.

Activation:

Controller function “Compressed air valve” serves to open the solenoid valve of the compressed air connection (20).

21.6 Controlled compressed air dryer (option for MKF 56, 115, 240, 720, and MKFT)

This option permits stronger dehumidification and thus the chamber can obtain lower humidity value, see modified temperature-humidity diagram (chap. 17). Chambers with a compressed air dryer are particularly suitable for compliance with the common automotive standards.

Requirements for the compressed air supplied to the compressed air dryer:

- Quality of the air: DIN ISO 8573-1:2010 [4:4:3]

	No water must enter into the compressed air dryer (danger of destruction) No oil must enter into the compressed air dryer. Oil is the main cause of damage for the compressed air dryer and shortens its life span.

- Supply pressure: 6-8 bar domestic connection
  If a different connection pressure is required, please contact BINDER Customized Solutions.
- Permissible temperature: +10 °C / *50 °F* up to +50 °C / *122 °F*.
- Air requirement: 15 m³/h (at normal pressure)

Connection:

The compressed air dryer is supplied ready assembled.

Connection of the compressed air supply is established to the coupling connector (20) in the rear panel: Standard quick acting closure socket for compressed air, nominal width 7.85 mm / *0.31 in*.

Activation:

Controller function “Compr. air dryer” of the controller serves to activate the compressed air dryer.

Then controller function “Compressed air valve” serves to open the solenoid valve of the compressed air connection (20).

To turn on or off the special controller functions, please refer to chap. 7.3 for fixed value operation, 9.7.3 for time program operation, 10.6.5 for week program operation.

0 = controller function deactivated, 1 = controller function activated.

Note:

Automatic regeneration in a 2-minute interval is required for the function of the compressed air dryer. As this happens, a small amount of compressed air is suddenly released into the environment, what is associated with some noise.

Replacement intervals for wear parts:

The desiccant cartridges must be replaced after no more than 17,500 operating hours or 2 years. The filter must be replaced after a maximum of 8,760 hours or 1 year. We recommend an annual maintenance interval. To do this, use the maintenance kits available for 12 or 24 months. The activated carbon filter is able to filter out approx. 100 g of oil. Depending on the oil load in your compressed air, change the activated carbon filter at regular intervals, but at least once a year. Article numbers see chap. 25.7 Accessories and spare parts.

An exchange is also necessary when the status display on the rear panel is lit or flashes in yellow. Check the status display approx. once per month.

	Normal operating state
	Filter elements and desiccant cartridges must be replaced. Contact BINDER Service
	Alarm. Contact BINDER Service

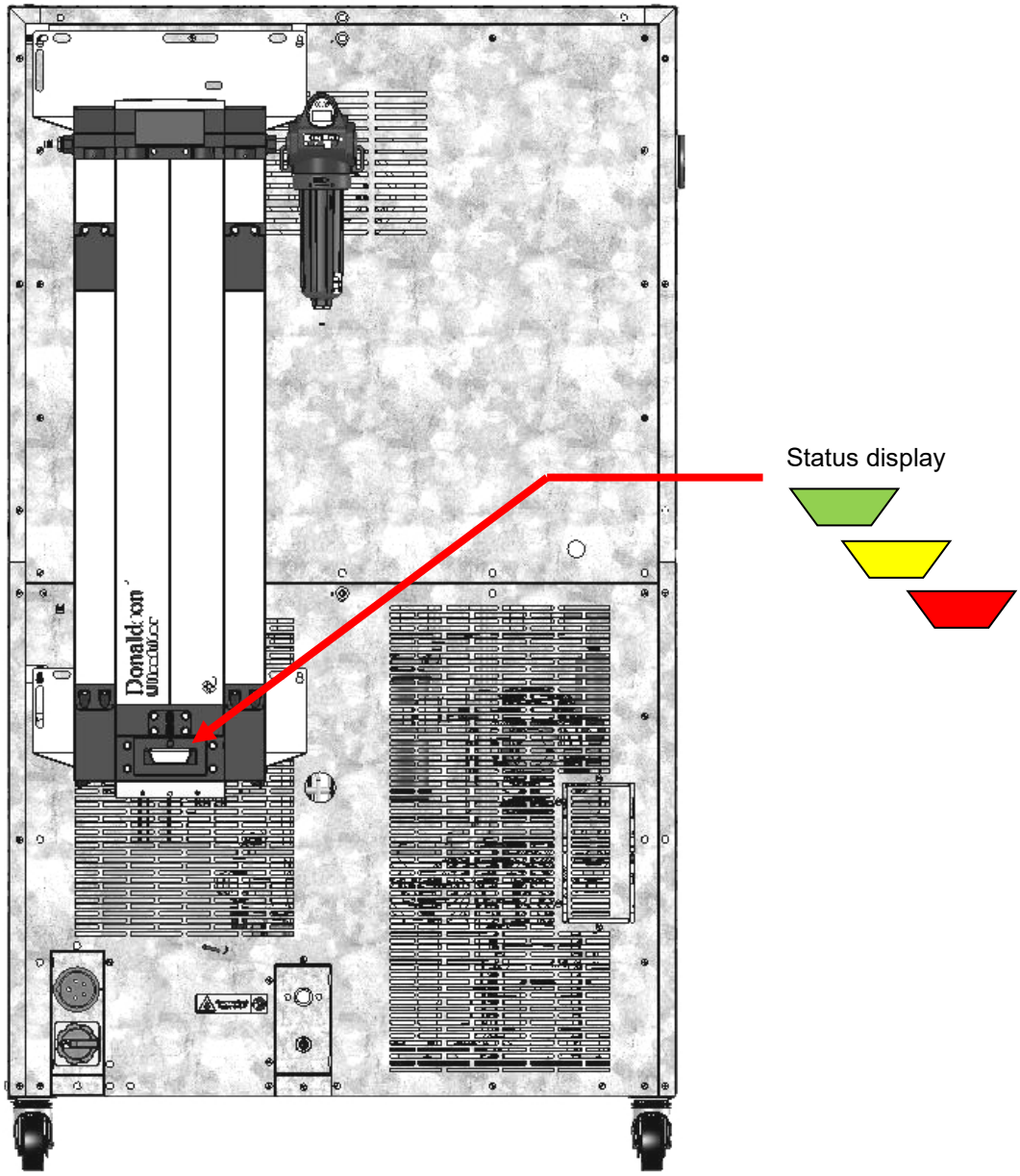


Figure 25: Rear chamber view with optional compressed air dryer (example: MKFT 115)

21.7 Water cooling (option for MKF 56, 115, 240, 720, and MKFT 720)

The water cooling serves to cool the chamber instead of the air cooling and reduces the heat, which is emitted to the ambient air during cooling operation.

MKF 56, 115, 240: The water-cooling option allows to select between air cooling and water cooling. The water cooling is turned on via the switch (3) in the lateral control panel. When it is turned off, the air cooling is active.

MKF/MKFT 720, MKF 1020: With the water-cooling option, the chamber always cools with the water cooling.

Retrofitting by the manufacturer is possible: The chamber must be returned to the BINDER factory for installation.

You can supply the chamber's humidity system with freshwater and drain the wastewater via a water pipe or manually with the internal water cans, like with the regular chamber. With the optional water cooling, the chamber is equipped with two additional connections for the inlet and outlet of the cooling water.

Water connections

With the optional water cooling the chamber is supplied with cooling water via a freshwater pipe (max. inlet temperature: 10 °C / *50 °F*).

- Connection of cooling water inlet: please refer to chap. 4.4.
- Connection of cooling water outlet: please refer to chap. 4.3.

21.8 External freshwater and wastewater cans (option for MKF 56)

If no suitable in-house water connection is available, you can manually supply water by filling the optional external freshwater can. There is an additional external water can for the waste water. The volume of each can is 20 liters / *0.71 cu.ft.*

You can place the cans next to the chamber.

21.8.1 Connecting the freshwater can and the pump

The water pump is attached to the MKF 56 housing with magnets.

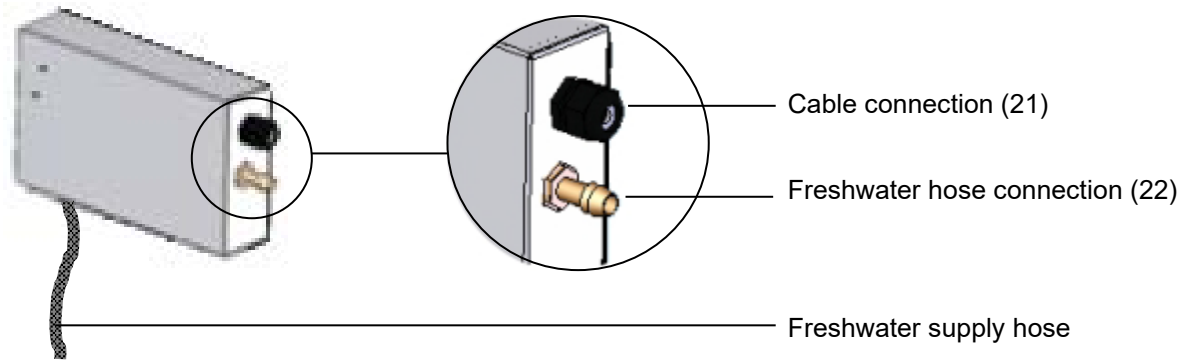


Figure 26: Water pump on the chamber rear panel

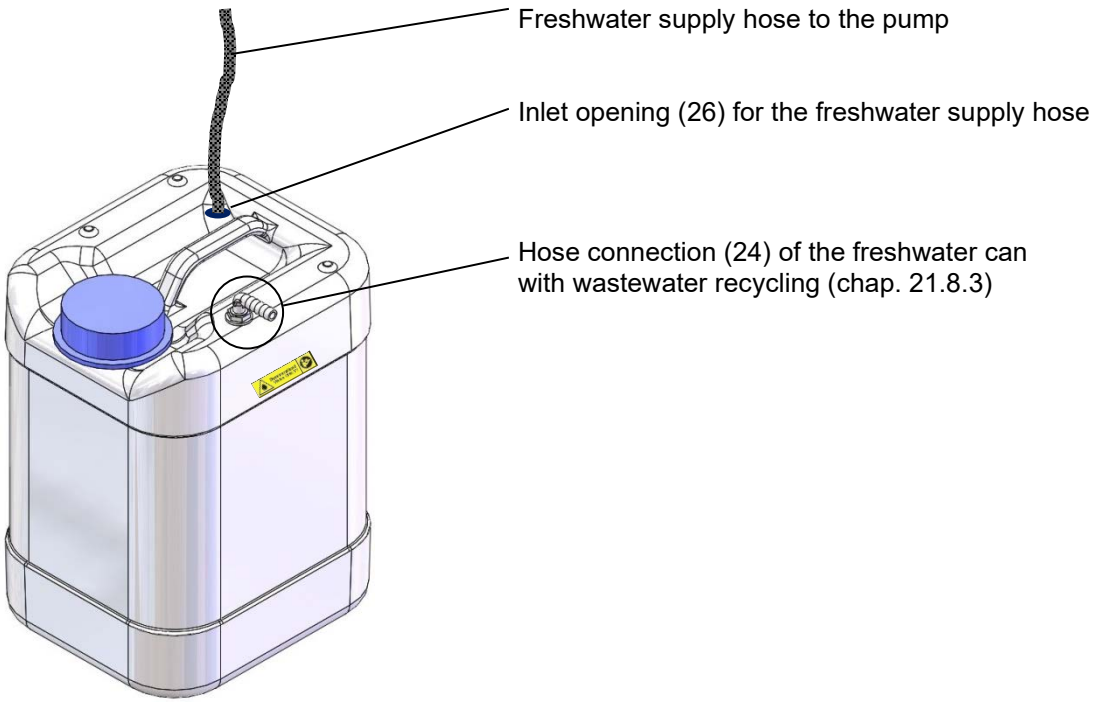


Figure 27: Freshwater can

Hose between the pump and the freshwater can

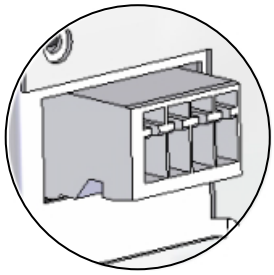
The freshwater supply hose is located at the bottom of the pump. Lead it through the inlet opening (26) into the freshwater can. The end of the hose must be placed at the bottom of the can.

Cable connection between the pump and the climatic chamber

Connect the cable plug from the cable connection (21) on the pump to the socket (18) at the rear of the chamber.

The socket (18) is marked with a sticker:

WATER TANK
24 VDC/MAX 0.2A



Socket (18)

Hose connections between the pump and the climatic chamber

Plug the freshwater hose into the hose connection (22) on the pump and secure it with a hose clamp. You can use a part of the standard supplied water hose.

Screw the hose nozzle (brass) to the free edge of the hose and screw it directly onto the freshwater connection “IN” (15) at the rear of the chamber.

When the freshwater can is empty, the message “Freshwater supply” will be displayed on the controller (chap. 11.1.3), the buzzer sounds, and the humidification module turns off. After acknowledging the alarm, the humidification module tries to fill up and start operating.

	To guarantee humidification during 24 hours even at high humidity set-points with manual water supply, we recommend filling the freshwater can (option) at the end of each day.

21.8.2 Connecting the wastewater can

Hose connection

Plug the wastewater hose to the hose connection (23) of the wastewater can and secure it with a hose clamp. You can use a part of the standard supplied water hose.

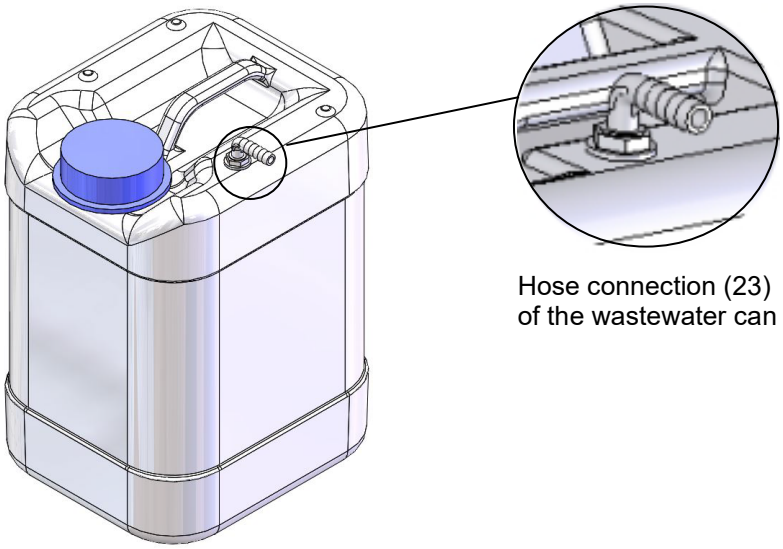


Figure 28: Wastewater can

Plug the free hose edge to the wastewater connection “OUT” (14) at the rear of the chamber and secure it with a hose clamp.

For emptying the wastewater can disconnect the hose first.

	NOTICE
	Danger of overflow of the wastewater can. **Damage to the surroundings of the chamber.** ➢ Regularly check the filling level of the wastewater can. ➢ Always empty the wastewater can in a timely manner before it is full.

	Bringing a source of humidity into the inner chamber may increase wastewater production. Regularly check the filling level of the wastewater can.

21.8.3 Connecting with wastewater recycling

When the chamber interior is clean, you can reuse the wastewater from the chamber. Connect the wastewater connection “OUT” (14) of the chamber with the hose connection (24) of the freshwater can. The wastewater can is not used in this case.

	NOTICE
	Danger of soiling of the vapor humidification system. **Damage to the chamber.** ➢ Make sure to reuse wastewater ONLY with a clean chamber interior. ➢ In case of soiling / contamination of the interior, conduct the wastewater to the wastewater connection or use the wastewater can.

	BINDER GmbH is NOT responsible for the water quality at the user's site, especially when reusing wastewater. Any problems and malfunctions that might arise following use of wastewater are excluded from liability by BINDER GmbH.

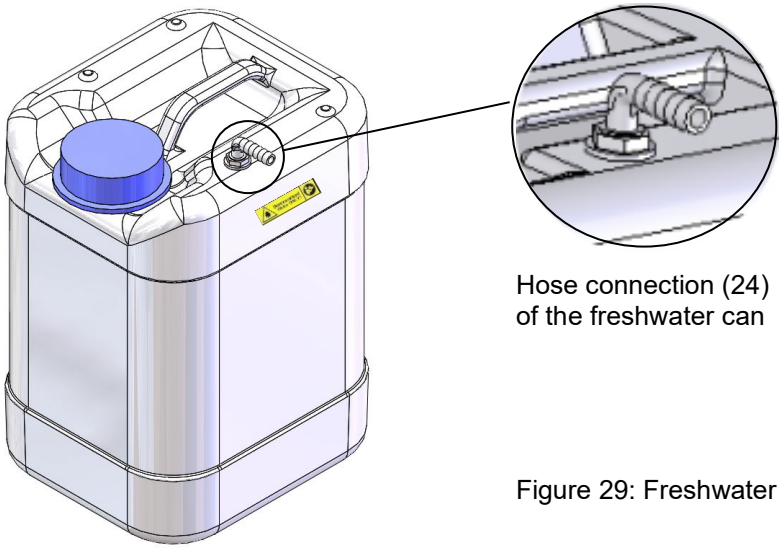
Cable connection between the pump and the climatic chamber

Connect the cable plug from the cable connection (21) on the pump to the socket (18) at the rear of the chamber as described in chap. 21.8.1.

Hose connection between the wastewater hose of the climatic chamber and the freshwater can

Plug the wastewater hose into the hose connection (24) of the freshwater can and secure it with a hose clamp. You can use a part of the standard supplied water hose.

Plug the free hose edge to the wastewater connection "OUT" (14) at the rear of the chamber and secure it with a hose clamp.



Hose connection (24)
of the freshwater can

Figure 29: Freshwater can

	Bringing a source of humidity into the inner chamber may increase wastewater production. Regularly check the filling level of the freshwater can.

21.9 BINDER Pure Aqua Service (option)

The optional BINDER water treatment system (disposable system) serves to treat tap water. The lifetime depends on water quality and the amount of treated water. The measuring equipment to assess the water quality is reusable.

	For detailed information on operating the water treatment system BINDER Pure Aqua Service and its function, please refer to the operating manual, supplied with BINDER Pure Aqua Service.

21.10 Water circle (option)

With thois option, the chamber is equipped with a lever for condensate recycling (chap. 4.2.4).

22. Cleaning and decontamination

Clean the chamber after each use in order to prevent potential corrosion damage by ingredients of the loading material.

Prior to renewed startup, allow the chamber to completely dry after all cleaning and decontamination measures.

DANGER

Electrical hazard by water entering the chamber.

Deadly electric shock.

- ∅ Do NOT spill water or cleaning agents over the inner and outer chamber surfaces.
- ∅ Do NOT put ANY cleaning aids (cloth or brush) into slots or openings on the chamber.
- ➢ Before cleaning, turn off the chamber at the main power switch and disconnect the power plug. Let the chamber cool down to ambient temperature.
- ➢ Completely dry the chamber before turning it on again.

22.1 Cleaning

Disconnect the chamber from the power supply before cleaning. Pull the power plug.

The interior of the chamber must be kept clean. Thoroughly remove any residues of test material.

Wipe the surfaces with a moistened towel. In addition, you can use the following cleaning agents:

Exterior surfaces inner chamber racks door gaskets	Standard commercial cleaning detergents free from acid or halides. Alcohol based solutions. We recommend using the neutral cleaning agent Art. No. 1002-0016.
Instrument panel	Standard commercial cleaning detergents free from acid or halides. We recommend using the neutral cleaning agent Art. No. 1002-0016.
Zinc coated hinge parts rear chamber wall	Standard commercial cleaning detergents free from acid or halides. Do NOT use the BINDER neutral cleaning agent on zinc coated surfaces. Other neutral cleaning agents may only be used if the manufacturer explicitly specifies that they are suitable for zinc-coated surfaces.

Do not use cleaning agents that may cause a hazard due to reaction with components of the device or the charging material. If there is doubt regarding the suitability of cleaning products, please contact BINDER service.

We recommend using the neutral cleaning agent Art. No. 1002-0016 for a thorough cleaning.

Any corrosive damage that may arise following use of other cleaning agents is excluded from liability by BINDER GmbH.

Any corrosive damage caused by a lack of cleaning, is excluded from liability by BINDER GmbH.

	NOTICE **Danger of corrosion by using unsuitable cleaners.** **Damage to the chamber.** ∅ Do NOT use acidic or chlorine cleaning detergents. ∅ Do NOT use a neutral cleaning agent on other kind of surfaces e.g., the zinc coated hinge parts or the rear chamber wall.

	For surface protection, perform cleaning as quickly as possible. After cleaning completely remove cleaning agents from the surfaces with a moistened towel. Let the chamber dry.

	Soapsuds may contain chlorides and must therefore NOT be used for cleaning.

	With every cleaning method, always use adequate personal safety controls.

Following cleaning, leave the chamber door open or remove the access port plugs.

	The neutral cleaning agent may cause health problems in contact with skin and if ingested. Follow the operating instructions and safety hints labeled on the bottle of the neutral cleaning agent.

Recommended precautions: To protect the eyes use sealed protective goggles. Wear gloves. Suitable protective gloves in full contact with media: butyl or nitrile rubber, penetration time >480 minutes.

	CAUTION **Danger of chemical burns through contact with skin or ingestion of the neutral cleaning agent.** **Skin and eye damage. Environmental damage.** ∅ Do not ingest the neutral cleaning agent. Keep it away from food and beverages. ∅ Do NOT empty the neutral cleaning agent into drains. ➢ Wear protective gloves and goggles. ➢ Avoid skin contact with the neutral cleaning agent.

22.2 Decontamination / chemical disinfection

The operator must ensure that proper decontamination is performed in case a contamination of the chamber by hazardous substances has occurred.

Disconnect the chamber from the power supply prior to chemical decontamination. Pull the power plug.

Do not use decontamination agents that may cause a hazard due to reaction with components of the device or the charging material. If there is doubt regarding the suitability of cleaning products, please contact BINDER service.

You can use the following disinfectants:

Inner chamber	Standard commercial surface disinfectants free from acid or halides. Alcohol based solutions. We recommend using the disinfectant spray Art. No. 1002-0022.

	For chemical disinfection, we recommend using the disinfectant spray Art. No. 1002-0022. Any corrosive damage that may arise following use of other disinfectants is excluded from liability by BINDER GmbH.

	With every decontamination / disinfection method, always use adequate personal safety controls.

In case of contamination of the interior by biologically or chemically hazardous material, there are two possible procedures depending on the type of contamination and charging material:

(1) Spray the inner chamber with an appropriate disinfectant.

Before start-up, the chamber must be absolutely dry and ventilated, as explosive gases may form during the decontamination process.

(2) If necessary, have strongly contaminated inner chamber parts removed by an engineer for cleaning, or have them exchanged. Sterilize the inner chamber parts in a sterilizer or autoclave.

	In case of eye contact, the disinfectant spray may cause eye damage due to chemical burns. Follow the operating instructions and safety hints labeled on the bottle of the disinfectant spray.

Recommended precautions: To protect the eyes use sealed protective goggles.

	CAUTION **Danger of chemical burns through eye contact with the disinfectant spray.** **Eye damage. Environmental damage** ∅ Do NOT empty the disinfectant into drains. ➢ Wear protective goggles.

	After using the disinfectant spray, allow the chamber to dry thoroughly, and aerate it sufficiently.

23. Maintenance and service, troubleshooting, repair, testing

23.1 General information, personnel qualification

- **Maintenance**

  See chap. 23.2

- **Simple troubleshooting**

  Chap. 23.3 describes troubleshooting by operating personnel. It does not require technical intervention into the chamber, nor disassembly of chamber parts.

  For personnel requirements please refer to chap. 1.1.

- **Detailed troubleshooting**

  If errors cannot be identified with simple troubleshooting, further troubleshooting must be performed by BINDER Service or by BINDER qualified service partners or technicians, in accordance with the description in the Service Manual.

  For personnel requirements please refer to the Service Manual.

- **Repair**

  Repair of the chamber can be performed by BINDER Service or by BINDER qualified service partners or technicians, in accordance with the description in the Service Manual.

  After maintenance, the chamber must be tested prior to resuming operation.

- **Electrical testing**

  To prevent the risk of electrical shock from the electrical equipment of the chamber, an annual repeat inspection as well as a test prior to initial startup and prior to resuming operation after maintenance or repair, are required. This test must meet the requirements of the competent public authorities. We recommend testing under EN 50678/VDE 0701 und EN 50699/VDE 0702 in accordance with the details in the Service Manual.

  For personnel requirements please refer to the Service Manual.

23.2 Maintenance intervals, service

DANGER

Electrical hazard during live maintenance work.

Deadly electric shock.

∅ The chamber must NOT become wet during operation or maintenance works.

∅ Do NOT remove the rear panel of the chamber.

➢ Disconnect the chamber before conducting maintenance work. Turn off the main power switch and pull the power plug.

➢ Make sure that general maintenance work will be conducted by licensed electricians or experts authorized by BINDER.

➢ Make sure that maintenance work at the refrigeration system will only be conducted by qualified personnel who underwent training in accordance with EN 13313:2010 (e.g. a refrigeration technician with certified expert knowledge acc. to Regulation (EU) 303/2008). Follow the national statutory regulations.

Ensure regular maintenance work is performed at least once a year and that the legal requirements are met regarding the qualifications of service personnel, scope of testing and documentation. All work on the refrigeration system (repairs, inspections) must be documented in a service log book (equipment records).

In the course of this annual maintenance, a leak test shall be carried out in accordance with Regulation (EU) 517/2014 (Article 4 and Article 10 (1) (b)).

The warranty becomes void if maintenance work is conducted by non-authorized personnel.

Have conducted regular maintenance work on the steam humidifier at least once a year. The operating behavior and the maintenance intervals of the humidifier essentially depend on the available water quality and the amount of steam produced in the meantime.

We recommend cleaning the condensers every 1 to 2 years. A qualified technician must perform cleaning.

Replace the door gasket only when cold. Otherwise, the door gasket may become damaged.

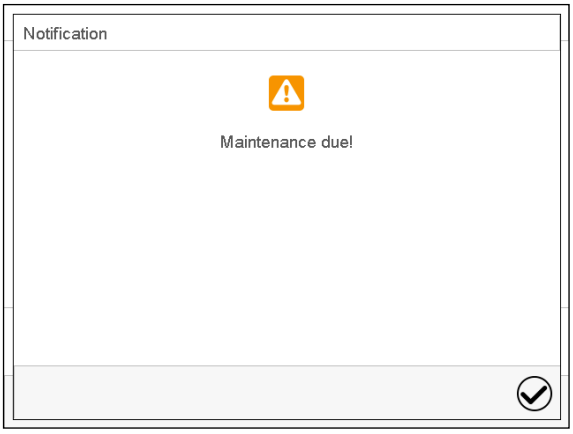
With an increased amount of dust in the ambient air, clean the condenser fan several times a year. We recommend checking the fan grid (behind the left maintenance access flap) every week. In case of visible dirt accumulation, disconnect the chamber and clean the fan grid by suction.

We recommend taking out a maintenance agreement. Please consult BINDER Service.

BINDER telephone hotline:	+49 (0) 7462 2005 555
BINDER fax hotline:	+49 (0) 7462 2005 93555
BINDER service hotline USA:	+1 866 885 9794 or +1 631 224 4340 x3 (toll-free in the USA)
BINDER service hotline Asia Pacific:	+852 390 705 04 or +852 390 705 03
BINDER Internet website	www.binder-world.com
BINDER address	BINDER GmbH, post office box 102, 78502 Tuttlingen, Germany

International customers, please contact your local BINDER distributor.

After 8760 operating hours or two years the following message appears:



After confirmation with the ***Confirm*** icon, the message window will pop up again every two weeks until it is reset by BINDER Service.

23.3 Simple troubleshooting

Defects and shortcomings can compromise the operational safety of the chamber and can lead to risks and damage to equipment and persons. If there are is a technical fault or shortcoming, take the chamber out of operation and inform BINDER Service. If you are not sure whether there is a technical fault, proceed according to the following list. If you cannot clearly identify an error or there is a technical fault, please contact BINDER Service.

☞	Only qualified service personnel authorized by BINDER must perform repair. Repaired chambers must comply with the BINDER quality standards.

Fault description	Possible cause	Required measures
General		
Chamber without function.	No power supply.	Check connection to power supply.
		Check whether the chamber is turned on at the main power switch.
	Wrong voltage.	Check power supply for correct voltage (chap. 4.8).
	Main power switch (1) not turned on	Turn on the main power switch (1).
	MKF/MKFT from size 115 on: Rear power switch (12) not turned on.	Turn on the rear power switch (12).

Fault description	Possible cause	Required measures
General (continued)		
Chamber without function.	Chamber fuse has responded.	Check chamber fuse and replace it if appropriate. If it responds again, contact BINDER service.
	Controller defective.	Contact BINDER service.
	Nominal temperature exceeded by 20 °C due to chamber failure. Over temperature protective device (class 1) responds.	
Heating		
Chamber heating permanently, set-point not maintained.	Semiconductor relay defective.	Contact BINDER service.
	Pt 100 sensor defective	
	Controller defective.	
	Controller not adjusted.	Calibrate and adjust controller.
Chamber doesn't heat up.	Heating element defective.	Contact BINDER service.
	Semiconductor relay defective	
Chamber doesn't heat up when turned on. Safety controller responds.	Inner chamber temperature has reached the safety controller set-point. Safety controller set too low.	Acknowledge the alarm on the controller. Check temperature setpoint setting. If appropriate, select suitable safety controller setpoint (chap. 12.2).
	Safety controller (chap. 12.2) defective.	Contact BINDER service.
Safety controller class 2 responds.	Limit temperature reached.	Acknowledge the alarm on the controller. Disconnect the chamber from the power supply and let it cool down. Detect cause and remove it. Start up the chamber and check control functions. If appropriate, select suitable limit value.
Over-/under temperature safety device class 2 (option) responds.	Limit temperature reached.	Acknowledge the alarm on the controller. Disconnect the chamber from the power supply and let it cool down. Detect cause and remove it. Press button "RESET CL 2.0" (2). Start up the chamber and check control functions. If appropriate, select suitable limit value.
Refrigerating performance		
No or low refrigerating performance.	Ambient temperature > 25 °C / 77°F (chap.3.4).	Select cooler place of installation.
	Combination of temperature/humidity values not in the optimum range (see temperature humidity diagram, Figure 21).	Select combination of temperature/humidity values in the optimum range (chap. 17).
	Compressor not turned on.	Contact BINDER service.
	Electro-valves defective.	
	No or not enough refrigerant.	

Fault description	Possible cause	Required measures
Refrigerating performance (continued)		
No refrigerating performance; information message “Preheat phase” on the controller display.	**MKF 56:** Main power switch (1) turned on less than 1 hour before operating the chamber.	Turn on the main power switch (1) at least one hour before operating the chamber.
	MKF / MKFT from size 115 on: Main power switch (1) and/or rear power switch (12) turned on less than 1 hour before operating the chamber.	Turn on the main power switch (1) and/or the rear power switch (12) at least one hour before operating the chamber.
Condensation		
Condensation at the samples.	Heating-up phase without anti-condensation protection.	Use the anti-condensation protection (chap. 19).
	Heating up very fast.	Select lower heating up speed (ramp).
Condensation or icing at the sides of the inner chamber.	Set-point for a long time below ambient temperature, icing in the preheating chamber.	Defrost the chamber (chap. 18).
Condensation at the samples or at the sides of the inner chamber; information message “Preheat phase” on the controller display.	**MKF 56:** Main power switch (1) turned on less than 1 hour before operating the chamber.	Turn on the main power switch (1) at least one hour before operating the chamber.
	MKF / MKFT from size 115 on: Main power switch (1) and/or rear power switch (12) turned on less than 1 hour before operating the chamber.	Turn on the main power switch (1) and/or the rear power switch (12) at least one hour before operating the chamber.
Humidity		
Humidity fluctuation: Control accuracy of +/- 2.5 % r.H. is not reached.	Door gasket defective.	Replace door gasket.
	Door opened very frequently.	Open doors less frequently.
Humidity fluctuation, together with temperature fluctuation > 1 °C with a set-point approx. 3 °C above ambient temperature.	Place of installation too hot.	Select cooler place of installation or contact BINDER service.
No or low dehumidification.	Capillary tube blocked.	Contact BINDER service.
	Not enough refrigerant.	
	Humidity control turned off.	Turn on humidity control (chap. 6.3, 7.3).
Alarm message “Humidity system” on the controller display.	Humidity module is defective	Turn off the chamber and contact BINDER service.
No dehumidification; information message “Preheat phase” on the controller display.	**MKF 56:** Main power switch (1) turned on less than 1 hour before operating the chamber.	Turn on the main power switch (1) at least one hour before operating the chamber.
	MKF / MKFT from size 115 on: Main power switch (1) and/or rear power switch (12) turned on less than 1 hour before operating the chamber.	Turn on the main power switch (1) and/or the rear power switch (12) at least one hour before operating the chamber.
Icing at the sides of the inner chamber.	Set-point was too long below ambient temperature.	Defrost the chamber (chap. 18).

Fault description	Possible cause	Required measures
Humidity (continued)		
Condensation at the sides of the inner chamber.	Combination of temperature/humidity set-point values not in the optimum range (see temperature humidity diagram, Figure 21)	Select combination of temperature/humidity set-point values in the optimum range (chap. 17).
	Temperature set-point was too long below ambient temperature, icing in the preheating chamber.	Defrost the chamber (chap. 18)
	Combination of temperature/humidity set-point values leads to falling below the dew point.	Select suitable combination of temperature/humidity set-point values.
Low humidity and temperature accuracy	**MKF 56:** Fan speed has been reduced.	**MKF 56:** Set fan speed to 100%.
Controller		
No chamber function (dark display).	Display mode “Standby” active.	Press on touchscreen.
	Main power switch (1) not turned on	Turn on the main power switch (1).
	MKF/MKFT from size 115 on: Rear power switch (12) not turned on.	Turn on the rear power switch (12).
Menu functions not available.	Menu functions not available with current authorization level.	Log in with the required higher authorization or contact BINDER service to obtain an activation code (chap. 13.6).
No access to controller	Password incorrect.	Contact BINDER service.
Chart recorder function: measured-value memory cleared; information lost.	New setting of storage rate or scaling (minimum and/or maximum) (chap. 16.2).	Change the storage rate or scaling ONLY if the previously registered data are no longer required.
Controller does not equilibrate to setpoints entered in Fixed value operation mode	Controller is not in Fixed value operation mode.	Change to Fixed value operation mode.
	Humidity control is turned off.	Turn on humidity control (chap. 6.3).
Controller does not equilibrate to program set-points.	Controller is not in program operation mode, or program delay time is running.	Start the program again. If appropriate, wait for the program delay time.
Program duration longer than programmed.	Tolerances have been programmed.	For rapid transition phases, do NOT program tolerance limits in order to permit maximum heating, refrigerating, or humidification speed.
Program keeps the last program setpoint constant while in setting “ramp”.	Program line with setting “ramp” is incomplete.	When programming with setting “ramp”, define the end value of the desired cycle by adding an additional section with a section time of at least one second.
Ramp temperature transitions are only realized as steps.	Setting “step” has been selected.	Select setting “ramp”.
Humidity alarm when operating without water connection.	Humidity control turned on.	Turn off humidity control (chap. 6.3).
Acknowledging the alarm does not cancel the alarm state.	Cause of alarm persists.	Remove cause of alarm. If the alarm state continues, contact BINDER service.
Alarm message: **- - - -** *or* **<-<-<** *or* **>->->**	Sensor rupture between sensor and controller or Pt 100 sensor defective.	Contact BINDER service.
	Short-circuit.	

Fault description	Possible cause	Required measures
Miscellaneous		
Impaired valve function of hose burst protection.	Calcification.	Remove calcifications by citric acid or acetic acid solutions (chap. 4.6). Have a plumber inspect the valve.

23.4 Sending the chamber back to BINDER GmbH

If you return a BINDER product to us for repair or any other reason, we will only accept the product upon presentation of an **authorization number** (RMA number) that has previously been issued to you. An authorization number will be issued after receiving your complaint either in writing or by telephone **prior** to your sending the BINDER product back to us. The authorization number will be issued following receipt of the information below:

- BINDER product type and serial number
- Date of purchase
- Name and address of the dealer from which you bought the BINDER product
- Exact description of the defect or fault
- Complete address, contact person and availability of that person
- Exact location of the BINDER product in your facility
- A contamination clearance certificate (chap. 27) must be faxed in advance

The authorization number must be applied to the packaging in such a way that it can be easily recognized or be recorded clearly in the delivery documents.

☞	For security reasons we cannot accept a chamber delivery if it does not carry an authorization number.

Return address:	BINDER GmbH Abteilung Service	Gänsäcker 16 78502 Tuttlingen Germany

24. Disposal

24.1 Disposal of the transport packing

Packing element	Material	Disposal
Straps to fix packing on pallet	Plastic	Plastic recycling
Wooden transport box (option)	Non-wood (compressed matchwood, IPPC standard)	Wood recycling
with metal screws	Metal	Metal recycling
Pallet with foamed plastic stuffing	Solid wood (IPPC standard)	Wood recycling
	PE foam	Plastic recycling
Shipping box with metal clamps	Cardboard	Paper recycling
	Metal	Metal recycling
Top cover	Cardboard	Paper recycling
Edge protection	Styropor® or PE foam	Plastic recycling
Protection of doors and racks	PE foam	Plastic recycling
Upholstered transport piece (L-type profile) for door support	Steel or aluminum with plastic	Keep it for transportation purpose. Disposal: Metal recycling
Bag for operating manual	PE foil	Plastic recycling
Insulating air cushion foil (packing of optional accessories)	PE foil	Plastic recycling

If recycling is not possible, all packing parts can also be disposed of with normal waste.

24.2 Decommissioning

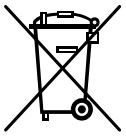
- Turn off the chamber at the main power switch On/Off (1) and disconnect it from the power supply.
- MKF/MKFT from size 115 on: Turn off the rear power switch (12).
- Close the tap used for the water supply.
- Turn off humidity control (chap. 6.3).
- Remove the water installation.
- Temporal decommissioning: See indications for appropriate storage, chap. 3.3.

  In case of a prolonged temporal decommissioning: Leave the chamber door open or remove the access port plugs. For several weeks out of service, we recommend turning on the chamber every 3 days and operating it about 30 minutes in the cooling mode. This will ensure a quicker restart.
- Final decommissioning: Dispose of the chamber as described in chap. 24.3 to 24.5.

24.3 Disposal of the chamber in the Federal Republic of Germany

BINDER devices are subject to Directive 2012/19/EU of the European Parliament and of the Council on waste electrical and electronic equipment (WEEE). They are intended exclusively for professional use and must NOT be disposed of at public collection points.

The chambers bear the symbol (crossed-out wheeled bin) for the marking of electrical and electronic equipment that must be disposed of separately in accordance with Directive 2012/19/EU and German national law for electrical and electronic equipment (Elektro- und Elektronikgerätegesetz, ElektroG), as amended. A significant part of the materials must be recycled in order to protect the environment.



At the end of the device's service life, have the chamber disposed of according to the applicable requirements of German national law for electrical and electronic equipment (ElektroG) or contact BINDER Service, who will organize the take-back and disposal of the chamber according to the ElektroG.

The end user is responsible for deleting any personal data from the device to be disposed of.

NOTICE

Danger of violation against existing law if not disposed of properly.

Failure to comply with applicable law.

∅ Do NOT dispose of BINDER devices at public collecting points.

➢ Have the device disposed of professionally at a recycling company which is certified according to the German national law for electrical and electronic equipment (ElektroG), as amended

or

➢ Instruct BINDER Service to dispose of the device. The general terms of payment and delivery of BINDER GmbH apply, which were valid at the time of purchasing the device.

Certified companies disassemble waste (used) BINDER equipment in primary substances for recycling according to Directive 2012/19/EU. The devices must be free from toxic, infectious or radioactive substances in order to eliminate any health hazards to the employees of the recycling companies.

Prior to handing the chamber over to a recycling company, it is the user's responsibility that it is free from toxic, infectious or radioactive substances.

- Prior to disposal, clean all introduced or residual toxic substances from the chamber.
- Prior to disposal, disinfect the chamber from all sources of infection. Be aware that sources of infection may also be located outside the inner chamber.
- If you cannot safely remove all toxic substances and sources of infection from the chamber, dispose of it as "special" waste according to national law.
- Fill out the contamination clearance certificate (chap. 27) and enclose it with the chamber.

WARNING

Danger of intoxication and infection through contamination of the chamber with toxic, infectious or radioactive substances.

Damages to health.

∅ NEVER take a chamber contaminated with toxic substances or sources of infection for recycling according to Directive 2012/19/EU.

➢ Prior to disposal, remove all toxic substances and sources of infection from the chamber.

➢ A chamber from which all toxic substances or sources of infection cannot be safely removed must be considered as "special" waste according to national law. Dispose of it accordingly.

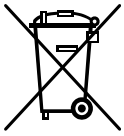
The refrigerants used R452a and R23 (MKFT only) are not inflammable at ambient pressure. They must not escape into the environment. In Europe, recovery of the refrigerants 452a (GWP 1945 acc. to IPCC Assessment Report 5) and R23 (GWP 14800 according to regulation (EU) 517/214) is mandatory. Ensure the compliance with the applicable legal requirements regarding qualification of staff, disposal, and documentation. (GWP = Global warming potential)

The main board of the chamber includes a lithium cell. As the end user, you are legally obliged to return used batteries. Old batteries and rechargeable batteries must not be disposed of with household waste. They can be handed in free of charge at the community's public collection points and wherever batteries and accumulators of the type in question are sold.

24.4 Disposal of the chamber in the member states of the EU except for the Federal Republic of Germany

BINDER devices are subject to Directive 2012/19/EU of the European Parliament and of the Council on waste electrical and electronic equipment (WEEE). They are intended exclusively for professional use and must NOT be disposed of at public collection points.

The chambers bear the symbol (crossed-out wheeled bin) for the marking of electrical and electronic equipment that must be disposed of separately in accordance with Directive 2012/19/EU. A significant part of the materials must be recycled in order to protect the environment.



At the end of the device's service life, notify the distributor from who sold you the device so that the distributor takes back and disposes of the device in accordance with the applicable national provisions implementing Directive 2012/19/EU.

The end user is responsible for deleting any personal data from the device to be disposed of.

NOTICE

Danger of violation against existing law if not disposed of properly.

Failure to comply with applicable law.

∅ Do NOT dispose of BINDER devices at public collecting points.

➢ Have the device disposed of professionally at a recycling company, which is certified according to conversion of the Directive 2012/19/EU into national law.

or

➢ Instruct the distributor who sold you the device to dispose of it. The agreements apply that were agreed with the distributor when purchasing the chamber (e.g. his general terms of payment and delivery).

➢ If your distributor is not able to take back and dispose of the chamber, please contact BINDER service.

Certified companies disassemble waste (used) BINDER equipment in primary substances for recycling according to Directive 2012/19/EU. The devices must be free from toxic, infectious or radioactive substances in order to eliminate any health hazards to the employees of the recycling companies.

Prior to handing the chamber over to a recycling company, it is the user's responsibility that it is free from toxic, infectious or radioactive substances.

- Prior to disposal, clean all introduced or residual toxic substances from the chamber.
- Prior to disposal, disinfect the chamber from all sources of infection. Be aware that sources of infection may also be located outside the inner chamber.
- If you cannot safely remove all sources of infection and toxic substances from the chamber, dispose of it as "special" waste according to national law.
- Fill out the contamination clearance certificate (chap. 27) and enclose it with the chamber.

WARNING

Danger of intoxication and infection through contamination of the chamber with toxic, infectious or radioactive substances.

Damages to health.

∅ NEVER take a chamber contaminated with toxic substances or sources of infection for recycling according to Directive 2012/19/EU.

➢ Prior to disposal, remove all toxic substances and sources of infection from the chamber.

➢ A chamber from which all toxic substances or sources of infection cannot be safely removed must be considered as "special" waste according to national law. Dispose of it accordingly.

The refrigerants used R452a and R23 (MKFT only) are not inflammable at ambient pressure. They must not escape into the environment. In Europe, recovery of the refrigerants 452a (GWP 1945 acc. to IPCC Assessment Report 5) and R23 (GWP 14800 according to regulation (EU) 517/214) is mandatory. Ensure the compliance with the applicable legal requirements regarding qualification of staff, disposal, and documentation. (GWP = Global warming potential)

The main board of the chamber includes a lithium cell. The disposal of batteries within the EU must be carried out in accordance with the current EU directives as well as national, regional and local environmental protection regulations.

24.5 Disposal of the chamber in non-member states of the EU

NOTICE

Danger of violation against existing law if not disposed of properly.

Failure to comply with applicable law. Alteration of the environment.

- For final decommissioning and disposal of the chamber, please contact BINDER service.
- Follow the statutory regulations for appropriate, environmentally friendly disposal.

The refrigerants used R452a and R23 (MKFT only) are not inflammable at ambient pressure. They must not escape into the environment. In Europe, recovery of the refrigerants 452a (GWP 1945 acc. to IPCC Assessment Report 5) and R23 (GWP 14800 according to regulation (EU) 517/214) is mandatory. Ensure the compliance with the applicable legal requirements regarding qualification of staff, disposal, and documentation. (GWP = Global warming potential)

The main board of the chamber includes a lithium cell. Used batteries must be disposed of properly. Please ensure that you dispose of the battery in accordance with the regulations in force in your country.

25. Technical description

25.1 Factory calibration and adjustment

The chambers were calibrated and adjusted in the factory. Calibration and adjustment were performed using standardized test instructions, according to the QM DIN EN ISO 9001 system applied by BINDER (certified since December 1996 by TÜV CERT). All test equipment used is subject to the administration of measurement and test equipment that is also constituent part of the BINDER QM DIN EN ISO 9001systems. They are controlled and calibrated to a DKD-Standard at regular intervals.

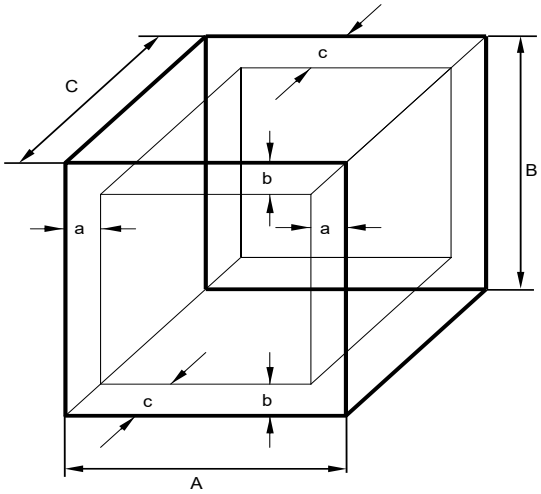
Repeated calibrations are recommended in periods of 12 months.

25.2 Over current protection

The chambers are equipped with an internal protection not accessible from outside. If these fuses have responded, please contact an electronic engineer or BINDER service.

25.3 Definition of usable volume

The usable volume illustrated below is calculated as follows:



A, B, C = internal dimensions (W, H, D)

a, b, c = distance to wall

a = 0.1*A

b = 0.1*B

c = 0.1*C

V_{USE} = (A - 2 * a) * (B - 2 * b) * (C - 2 * c)

Figure 30: Determination of the useable volume

The technical data refers to the defined usable volume.

	Do NOT place samples outside this usable volume. Do NOT load this volume by more than half to enable sufficient airflow inside the chamber. Do NOT divide the usable volume into separate parts with large area samples. Do NOT place samples too close to each other in order to permit circulation between them and thus obtain a homogenous distribution of temperature and humidity.

25.4 MKF (E5) technical data

Chamber size		**56**	**115**	**240**	**400**	**720**	**1020**
Exterior dimensions							
Width, gross (including 18 mm / *0.7 in* for 1 access port (MKF 56, 115, 240, 400), 36 mm / *1.4 in* for 2 access ports (MKF 720, 1020) with plug)	mm *inch*	745 *29.33*	1000 *39.37*	1135 *44.69*	1135 *44.69*	1615 *63.58*	1615 *63.58*
Height, gross (incl. castors)	mm *inch*	1450 *57.09*	1725 *67.91*	1715 *67.52*	1725 *67.91*	2005 *78.94*	2005 *78.94*
Depth, gross (incl. cable and door handle)	mm *inch*	835 *32.87*	915 *36.02*	1000 *39.37*	1438 *56.61*	1230 *48.43*	1523 *59.96*
Depth, gross (incl. cable and door handle) with optional compressed air dryer	mm *inch*	985 *38.78*	1085 *42.72*	1170 *46.06*	--	1400 *55.12*	--
Depth, gross (incl. cable and door handle) with voltage and frequency changer	mm *inch*	--	1530 *60.24*	1615 *63.58*	2068 *81.42*	1845 *72.64*	2153 *84.76*
Wall clearance rear (minimum)	mm / *inch*	300 / *11.81*	300 / *11.81*	300 / *11.81*	500 *19.7*	300 *11.8*	300 *11.8*
Wall clearance rear with optional compressed air dryer or to set up the voltage and frequency changer (minimum)	mm *inch*	1000 *39.37*	1000 39.37	1000 39.37	1000 39.37	1000 39.37	1000 39.37

Chamber size		56	115	240	400	720	1020
Exterior dimensions (continued)							
Wall clearance sides (minimum)	mm / *inch*	200 / *7.87*	200 / *7.87*	200 / *7.87*	300 / *11.81*	200 / *7.87*	200 / *7.87*
Window width	mm / *inch*	288 / *11.34*	288 / *11.34*	508 / *19.99*	508 / *19.99*	508 / *19.99*	508 / *19.99*
Window height	mm / *inch*	255 / *10.04*	220 / *8.66*	300 / *11.81*	300 / *11.81*	300 / *11.81*	300 / *11.81*
Doors							
Number of doors		1	1	1	1	1	1
Interior dimensions							
Width	mm *inch*	400 *15.75*	600 *23.62*	735 *28.94*	735 *28.94*	1200 *47.24*	1200 *47.24*
Height	mm / *inch*	420 / *16.54*	480 / *18.90*	700 / *27.56*	700 / *27.56*	1020 / *40.16*	1020 / *40.16*
Depth	mm / *inch*	355 / *13:98*	400 / *15.75*	443 / *17.44*	810 / *31.89*	600 / *23.62*	810 / *31.89*
Interior volume	l / *cu.ft.*	60 / *2.12*	115 / *4.06*	228 / *8.05*	417 *14.73*	734 / *25.92*	991 *35.00*
Racks							
Quantity of racks (regular)		1	1	1	1	1	1
Quantity of racks (max.)		4	4	6	6	11	11
Maximum load per rack	kg / *lbs.*	15 / *33*	30 / *66*	30 / *66*	30 / *66*	40 / *88*	40 / *88*
Maximum permitted total load	kg / *lbs.*	60 / *132*	60 / *132*	70 / *155*	150 *331*	160 *353*	200 *441*
Weight							
Weight (empty)	kg / *lbs.*	175 / *386*	280 / *617*	360 / *794*	432 / *952*	590 / *1300*	636 / *1402*
Weight (empty) with optional compressed air dryer	kg / *lbs.*	200	295 / *650*	375 / 827	--	605 / *1334*	--
Temperature data (without humidity)							
Temperature range	°C *°F*	-40 to +180 *-40 to 356*	-40 to +180 *-40 to 356*	-40 to +180 *-40 to 356*	-40 to +180 *-40 to 356*	-40 to +180 *-40 to 356*	-40 to +180 *-40 to 356*
Temperature fluctuation	+/- K	0.1 to 0.5	0.1 to 0.6	0.1 to 0.5	0.1 to 0.5	0.1 to 0.5	0.1 to 0.5
Temperature uniformity (variation)	+/- K	0.5 to 1.5	0.1 to 1.3	0.1 to 1.5	0.1 to 1.2	0.1 to 1.8	0.1 to 1.8
Average heating up speed acc. to IEC 60068-3-5	K/min.	5.0	5.5	5.0	5.0	4.8	5.5
Average cooling down speed acc. to IEC 60068-3-5	K/min.	5.0	4.5	5.0	5.0	4.8	5.0
Heating up from -40 °C to 180 °C	minutes	60	60	60	55	85	60
Cooling down time from 180 °C to -40 °C	minutes	90	100	120	115	120	120
Max. heat compensation at 25 °C / *77 °F*	W	1200	2100	2800	--	5800	--
Max. heat compensation at 20 °C / *68 °F*	W	--	--	--	4500	--	6000

Chamber size		56	115	240	400	720	1020
Climatic data (with humidity)							
Temperature range	°C *°F*	+10 to +95 *50 to 203*	+10 to +95 *50 to 203*	+10 to +95 *50 to 203*	+10 to +95 *50 to 203*	+10 to +95 *50 to 203*	+10 to +95 *50 to 203*
Temperature range with optional compressed air dryer	°C *°F*	0 to +95 *32 to 203*	0 to +95 *32 to 203*	0 to +95 *32 to 203*	--	0 to +95 *32 to 203*	--
Temperature fluctuation	+/- K	0.1 to 1.3	0.1 to 1.3	0.1 to 1.3	0.1 to 1.3	0.2 to 1.5	0.1 to 1.5
Temperature uniformity (variation)	+/- K	0.5 to 1.5	--	--	0.1 to 1.5	--	0.1 to 2.0
Humidity range	% r.h.	10 to 98	10 to 98	10 to 98	10 to 98	10 to 98	10 to 98
Humidity range with optional compressed air dryer	% r.h.	5 to 98	5 to 98	5 to 98	--	5 to 98	--
Humidity fluctuation	+/- % r.h.	≤ 2.5	≤ 2.5	≤ 2.5	2.5	≤ 2.5	2.5
Dew point temperature range	°C *°F*	+5 to +94 *41 to 201*	+5 to +94 *41 to 201*	+5 to +94 *41 to 201*	+5 to +94 *41 to 201*	+5 to +94 *41 to 201*	+5 to +94 *41 to 201*
Dew point temperature range with optional compressed air dryer	°C *°F*	-28 to +94 *-18.4 to 201*	-28 to +94 *-18.4 to 201*	-28 to +94 *-18.4 to 201*	--	-28 to +94 *-18.4 to 201*	--
Max. heat compensation at 25 °C / *77 °F* and 90 % r.h. (without optional compressed air dryer)	W	400	400	400	800	1000	1500
Electrical data							
System of protection acc. to EN 60529	IP	20	20	20	20	20	20
Nominal voltage (+/-10%) at 50 Hz power frequency	V	230	400	400	400	400	400
Current type		1N~	3N~	3N~	3N~	3N~	3N~
Nominal power	kW	2.80	4.80	6.80	8.00	11.00	12.50
Power plug		IEC connector plug (grounded)	CEE plug 5-poles 16 A	CEE plug 5-poles 16 A	CEE plug 5-poles 16 A	CEE plug 5-poles 32 A	CEE plug 5-poles 32 A
Over-voltage category acc. to IEC 61010-1		II	II	II	II	II	II
Pollution degree acc. to IEC 61010-1		2	2	2	2	2	2
Over-current release category B, internal	Amp	16	3 x 16	3 x 16	3 x 16	3 x 25	3 x 32
Different electrical data for chambers constructed for the USA and Canada (model version MKF056-240V)							
Nominal voltage (+/-10%) at 60 Hz power frequency	V	240	--	--	--	--	--
Current type		2~	--	--	--	--	--
Electrical data of the voltage and frequency changer							
System of protection acc. to EN 60529	IP	--	23	23	23	23	23
Nominal voltage (+/-10%) at 60 Hz power frequency (input side)	V	--	480	480	480	480	480
Current type		--	3N~	3N~	3N~	3N~	3N~
Nominal power	kW	--	9	9	13	13	13

Chamber size		56	115	240	400	720	1020
Electrical data of the voltage and frequency changer (continued)							
Over-voltage category acc. to IEC 61010-1		--	II	II	II	II	II
Pollution degree acc. to IEC 61010-1		--	2	2	2	2	2
Fuse	A	--	16	16	25	25	25
Environment-specific data							
Noise level (mean value)	dB(A)	59	62	65	65	65	69
Noise level with optional compressed air dryer (short-term) (mean value)	dB(A)	85	85	85	--	85	--
Noise level with voltage and frequency changer (mean value)	dB(A)	--	67	67	67	67	70
Energy consumption at +25 °C / *77 °F* and 60 % r.h.	Wh/h	800	1000	1500	1900	3000	2200
Filling weight of refrigerant R452a (GWP 1945 acc. to IPCC Assessment Report 5)	kg / *lbs.*	1.50 / *33.1*	2.00 / *4.41*	2.20 / *4.85*	3.10 / *6.83*	5.00 / *11.02*	5.00 / *11.02*

Note: Chambers with voltage and frequency changer: Average heating up time reduced by 0.3 K/min each.

All technical data is specified for unloaded chambers with standard equipment at an ambient temperature of +22 °C +/- 3 °C / *71.6 °F +/- 5.4 °F* and a power supply voltage fluctuation of +/-10%. Specification of the sound pressure level +/- 1 dB(A). Technical data is determined in accordance to BINDER Factory Standard Part 2:2015 and DIN 12880:2007.

All indications are average values, typical for chambers produced in series. We reserve the right to change technical specifications at any time.

☞	If the chamber is fully loaded, the specified heating up and cooling down times may vary according to the load.

☞	Bringing a source of humidity into the inner chamber will affect the minimum humidity specification and may affect the humidity accuracy.

25.5 MKFT (E5) technical data

Chamber size		115	240	720
Exterior dimensions				
Width, gross (including 18 mm / *0.7 in* for 1 access port (MKFT 115, 240), 36 mm / *1.4 in* for 2 access ports (MKFT 720), with plug)	mm / *inch*	1000 / *39.37*	1135 / *44.69*	1615 / *63.58*
Height, gross (incl. castors)	mm / *inch*	1725 / *67.91*	1940 / *76.38*	2005 / *78.94*
Depth, gross (incl. cable and door handle)	mm / *inch*	915 / *36.02*	1000/ *39.37*	1230 / *48.43*
Depth, gross (incl. cable and door handle) with optional compressed air dryer	mm / *inch*	1085 / *42.72*	1170 / *46.06*	1400 / *55.12*
Depth, gross (incl. cable and door handle) with voltage and frequency changer	mm / *inch*	1530 / *60.24*	1615 / *63.58*	1845 / *72.64*
Exterior dimensions				
Wall clearance rear (minimum)	mm / *inch*	300 / *11.81*	300 / *11.81*	300 / *11.81*
Wall clearance rear with optional compressed air dryer or to set up the voltage and frequency changer (minimum)	mm / *inch*	1000 / 39.37	1000 / 39.37	1000 / 39.37
Wall clearance sides (minimum)	mm / *inch*	200 / *7.87*	200 / *7.87*	200 / *7.87*
Window width	mm / *inch*	288 / *11.34*	508 / *19.99*	508 / *19.99*
Window height	mm / *inch*	220 / *8.66*	300 / *11.81*	300 / *11.81*

Chamber size		115	240	720
Doors				
Number of doors		1	1	1
Interior dimensions				
Width	mm / *inch*	600 / *23.62*	735 / *28.94*	1200 / *47.24*
Height	mm / *inch*	480 / *18.90*	700 / *27.56*	1020 / *40.16*
Depth	mm / *inch*	400 / *15.75*	443 / *17.44*	600 / *23.62*
Interior volume	l / *cu.ft.*	115 / *4.06*	228 / *8.05*	734 / *25.92*
Racks				
Quantity of racks (regular)		1	1	1
Quantity of racks (max.)		4	6	11
Maximum load per rack	kg / *lbs.*	30 / *66*	30 / *66*	40 / *88*
Maximum permitted total load	kg / *lbs.*	60 / *132*	70 / *155*	160 / *353*
Weight				
Weight (empty)	kg / *lbs.*	330 / *728*	415 / *915*	635 / *1400*
Weight (empty) with optional compressed air dryer	kg / *lbs.*	345 / *761*	430 / *948*	650 / *1433*
Temperature data (without humidity)				
Temperature range	°C *°F*	-70 to +180 *-94 to 356*	-70 to +180 *-94 to 356*	-70 to +180 *-94 to 356*
Temperature fluctuation	± K	0.1 to 0.5	0.1 to 0.5	0.1 to 0.5
Temperature uniformity (variation)	± K	0.1 to 1.3	0.2 to 1.8	0.3 to 2.0
Average heating up speed acc. to IEC 60068-3-5	K/min.	5.5	5.0	4.8
Average cooling down speed acc. to IEC 60068-3-5	K/min.	4.2	4.2	4.0
Heating up time from -70 °C to 180 °C	minutes	60	75	80
Cooling down time from 180 °C to -70 °C	minutes	110	110	120
Max. heat compensation at 25 °C / *77°F*	W	1500	3000	5000
Climatic data (with humidity)				
Temperature range	°C *°F*	+10 to +95 50 to 203	+10 to +95 50 to 203	+10 to +95 50 to 203
Temperature range with optional compressed air dryer	°C *°F*	0 to +95 *32 to 203*	0 to +95 *32 to 203*	0 to +95 *32 to 203*
Temperature fluctuation	± K	0.1 to 1.0	0.1 to 1.5	0.1 to 1.0
Humidity range	% r.h.	10 to 98	10 to 98	10 to 98
Humidity range with optional compressed air dryer	% r.h.	5 to 98	5 to 98	5 to 98
Humidity fluctuation	± % r.h.	≤ 2.5	≤ 2.5	≤ 2.5
Dew point temperature range	°C *°F*	+5 to +94 *41 to 201*	+5 to +94 *41 to 201*	+5 to +94 *41 to 201*
Dew point temperature range with optional compressed air dryer	°C *°F*	-28 to +94 *-18.4 to 201*	-28 to +94 *-18.4 to 201*	-28 to +94 *-18.4 to 201*
Max. heat compensation at 25 °C / *77 °F* and 90 % r.h. (without optional compressed air dryer)	W	400	400	800
Electrical data				
IP-system of protection acc. to EN 60529	IP	20	20	20
Nominal voltage (+/-10%) at 50 Hz power frequency	V	400	400	400
Current type		3N~	3N~	3N~
Power frequency	Hz	50	50	50
Nominal Power	kW	6.20	7.50	13.00
Power plug		CEE plug 5-poles 16 A	CEE plug 5-poles 16 A	CEE plug 5-poles 32 A

Chamber size		115	240	720
Electrical data (continued)				
Over-voltage category acc. to IEC 61010-1		II	II	II
Pollution degree acc. to IEC 61010-1		2	2	2
Over-current release category B, 3 x internal	Amp	16	16	25
Electrical data of the voltage and frequency changer				
IP-system of protection acc. to EN 60529	IP	23	23	23
Nominal voltage (+/-10%) at 60 Hz power frequency (input side)	V	480	480	480
Current type		3N~	3N~	3N~
Nominal power	kW	9	9	13
Over-voltage category acc. to IEC 61010-1		II	II	II
Pollution degree acc. to IEC 61010-1		2	2	2
Fuse	A	16	16	25
Environment-specific data				
Noise level (mean value)	dB(A)	62	65	69
Noise level with optional compressed air dryer (short-term) (mean value)	dB(A)	85	85	85
Noise level with voltage and frequency changer (mean value)	dB(A)	67	67	67
Energy consumption at +25 °C / *77 °F* and 60 % r.h.	Wh/h	1000	1400	2200
Filling weight of refrigerant R452a (1st stage cooling, GWP 1945 acc. to IPCC Assessment Report 5)	kg / *lbs.*	1.60 / *3.53*	2.20 / *4.85*	4.00 / *8.82*
Filling weight of refrigerant R23 (2nd stage cooling, GWP 14800 according to regulation (EU) 517/214)	kg / *lbs.*	0.32 / *0.71*	0.40 / *0.88*	0.87 / *1.92*

Note: Chambers with voltage and frequency changer: Average heating up time reduced by 0.3 K/min each.

All technical data is specified for unloaded chambers with standard equipment at an ambient temperature of +22 °C +/- °C / *71.6 °F +/- 5.4 °F* and a power supply voltage fluctuation of +/-10%. Specification of the sound pressure level +/- 1 dB(A).Technical data is determined in accordance to BINDER Factory Standard Part 2:2015 and DIN 12880:2007.

All indications are average values, typical for chambers produced in series. We reserve the right to change technical specifications at any time.

☞	If the chamber is fully loaded, the specified heating up and cooling down times may vary according to the load.

☞	Bringing a source of humidity into the inner chamber will affect the minimum humidity specification and may affect the humidity accuracy.

25.6 Equipment and options (extract)

☞	To operate the chamber, use only original BINDER accessories or accessories / components from third-party suppliers authorized by BINDER. The user is responsible for any risk arising from using unauthorized accessories.

Regular equipment
Microprocessor display program controller for temperature and humidity regulation
Electronically controlled humidifying and dehumidifying system with capacitive humidity sensor *) (humidity range, see diagram)
MKF/MKFT from size 115 on: Integrated freshwater can
MKF/MKFT from size 115 on: Alarm message in case of lack of water inside the freshwater can

Regular equipment
Heated window and interior lighting
Programmable anti-condensation protection of charging material
Environmentally friendly refrigerants R452a (MKF / MKFT) and R23 (MKFT)
Safety controller (temperature safety device class 2 acc. to DIN 12880:2007)
2 zero-voltage relay outputs, addressable via special controller functions
Ethernet interface for computer communication
1 access port with silicone plug, diameter 50 mm / *1.97 in* left (sizes 56, 115, 240) 1 access port with silicone plug, diameter 50 mm / *1.97 in* left (size 400) 2 access ports with silicone plug, diameter 80 mm / *3.18 in* left and right (sizes 720, 1020)
Rack, stainless steel
Aeration / venting
Four castors (2 lockable)

*) A water supply (1 to 10 bar) is necessary for the installation of the humidifying and de-humidifying system. If no suitable house water connection is available, you can manually supply water by filling a freshwater can (internal water can: regular with MKF/MKFT from size 115 on; external water can: option for MKF 56). Furthermore, a water drain in a max. distance of 3 meters / *9.8 ft.* and a max. height of 1 meter / *3.3 ft.* is required.

Options / accessories
Additional rack, stainless steel
Perforated rack, stainless steel
Reinforced rack with 1 set of rack lockings
Securing elements for additional fastening of racks (4 pieces)
Lockable door
Communication interface RS485
2 zero-voltage relay outputs, addressable via special controller functions
Safety kit for water connection with hose burst protection device and reflux protection device, pre-mounted assembly (available via BINDER Customized Solutions)
Access ports 30 mm, 50 mm, 80 mm, 100 mm, 125 mm, left or right, with silicone plug
Over-/under temperature safety device class 2
Analogue outputs 4-20 mA actual and set-point values for temperature and humidity with 6 pole DIN socket, DIN plug included
Object temperature display with flexible Pt100 temperature sensor
Controlled compressed air dryer suitable for compliance with the common automotive standards (MKF 56, 115, 240, 720, MKFT)
Water cooling (option for MKF sizes 56, 115, 240, 720, 1020 and MKFT 720)
Notch-type access port 35 x 100 mm in the door
MKF 56: External freshwater and wastewater cans (20 liters / *0.71 cu.ft.* each)
BINDER Pure Aqua Service
Exchange cartridge for BINDER Pure Aqua Service
MKF/MKFT from size 115 on: Water circle: condensate recycling
Calibration of temperature and humidity including certificate
Spatial temperature and humidity measurement including certificate
Spatial temperature measurement acc. to DIN 12880 and humidity measurement with 9 measuring points at 25 °C / *77°F* and 60% r.h. or at specified values, with measuring protocol and certificate
Qualification folder

☞	If the refrigerating machine is continuously operated, the lifetime of the condenser-fan is 2.3 years.

25.7 Accessories and spare parts (extract)

☞	BINDER GmbH is responsible for the safety features of the chamber only, provided skilled electricians or qualified personnel authorized by BINDER perform all maintenance and repair, and if components relating to chamber safety are replaced in the event of failure with original spare parts. The user is responsible for any risks arising from using unauthorized accessories / components.

Chamber size	**56**	**115**	**240**	**400**	**720**	**1020**
Description	**Art. no.**					
Rack, stainless steel	6004-0150	6004-0008	6004-0097	6004-0244	6004-0102	6004-0245
Perforated rack, stainless steel	6004-0182	6004-0030	8009-0447	8009-1182	8009-0511	8009-1183
Reinforced rack, stainless steel (sizes 115/240/720 with 1 set of rack lockings)	8012-1091	8012-0709	8012-0605	8012-2104	8012-0684	8012-2105
Rack lockings (4 pieces)	---	8012-0620	8012-0620	---	8012-0620	---
Door gasket, silicone, inside	6005-0262	6005-0151	6005-0188	6005-0188	6005-0199	6005-0199
Door gasket, silicone, outside	6005-0263	6005-0152	6005-0157	6005-0157	6005-0173	6005-0173

Description	**Art. no.**
Plug for silicon access port d50	6016-0032
Plug for silicon access port d80	6016-0029
Water connection kit	8009-0135
Safety kit for water connection with hose burst protection device and reflux protection device	BINDER Customized Solutions
BINDER Pure Aqua Service	8012-0759
Exchange cartridge for BINDER Pure Aqua Service	6011-0165
Maintenance kit DLT Ultrapac SMART, 12 months	6017-0068
Maintenance kit DLT Ultrapac SMART, 24 months	6017-0069
Activated carbon cartridge for DF-AKC	6014-0035
Neutral cleaning agent, 1 kg	1002-0016

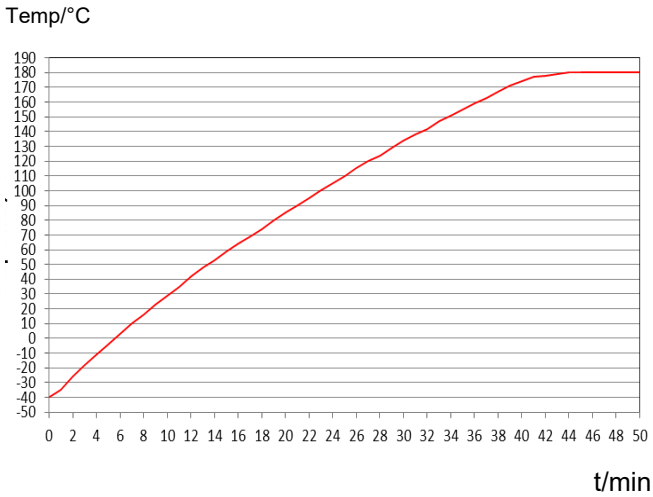
For information on components not listed here, please contact BINDER Service.

Validation service	**Art. no.**
Qualification folder IQ-OQ (printed version)	7007-0002
Qualification folder IQ-OQ (digital version)	7057-0002
Qualification folder IQ-OQ-PQ (printed version)	7007-0006
Qualification folder IQ-OQ-PQ (digital version)	7057-0006
Execution of IQ-OQ	DL420300
Execution of IQ-OQ-PQ	DL440500

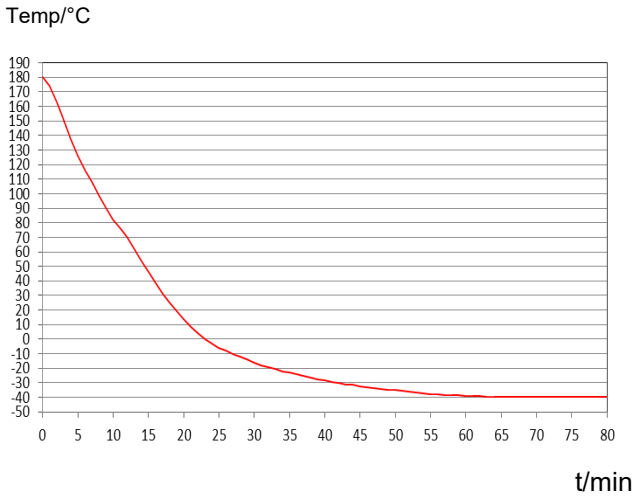
Calibration service	**Art. no.**
Calibration of temperature and humidity including certificate (1 measuring point)	DL300301
Spatial temperature and humidity measurement including certificate (9 measuring points temperature, 1 measuring point humidity)	DL300309
Spatial temperature and humidity measurement including certificate (18 measuring points temperature, 1 measuring point humidity)	DL300318
Spatial temperature and humidity measurement including certificate (27 measuring points temperature, 1 measuring point humidity)	DL300327

25.8 MKF heating-up and cooling-down graphs

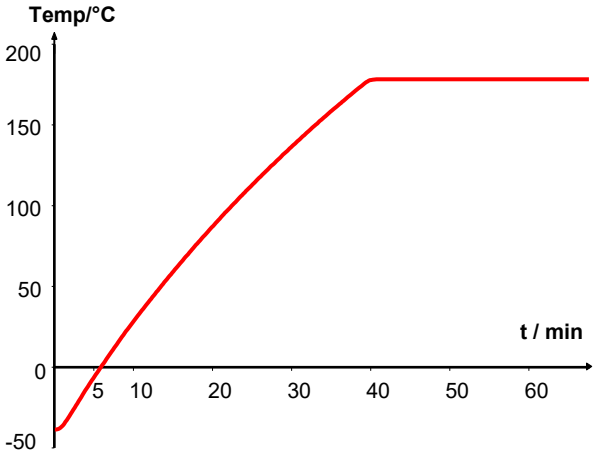
Heating-up graph MKF 56



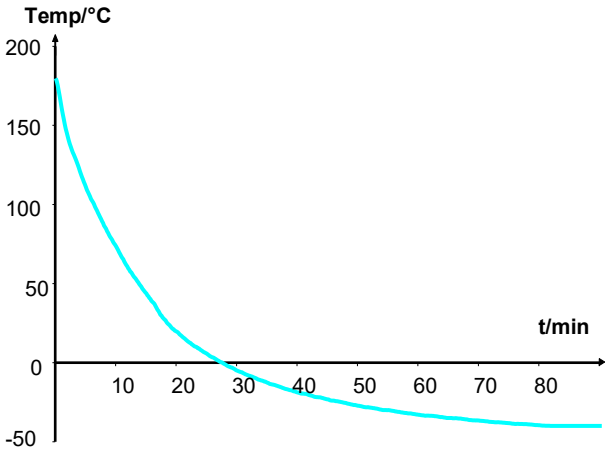
Cooling-down graph MKF56



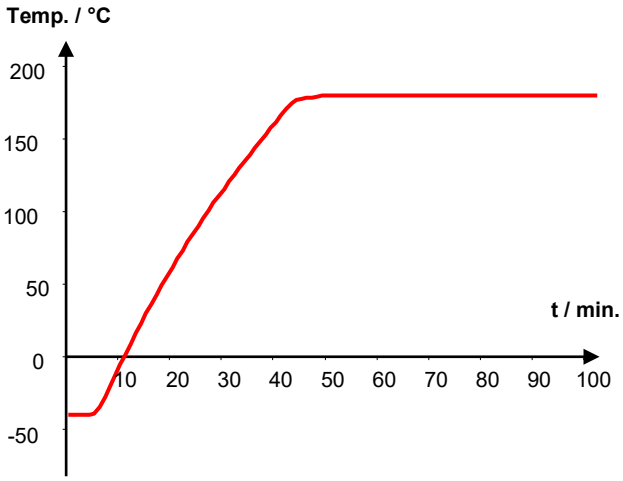
Heating-up graph MKF 115



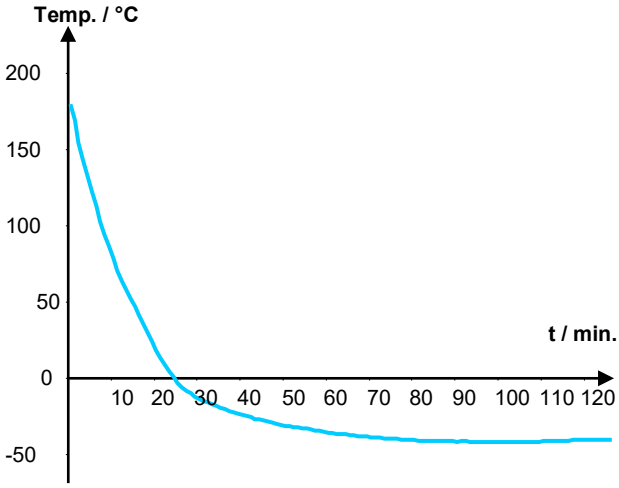
Cooling-down graph MKF 115



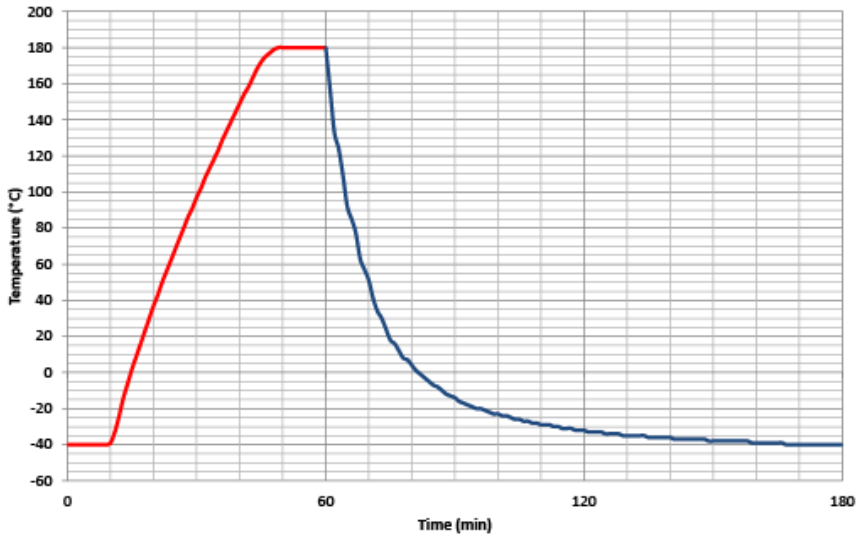
Heating-up graph MKF 240



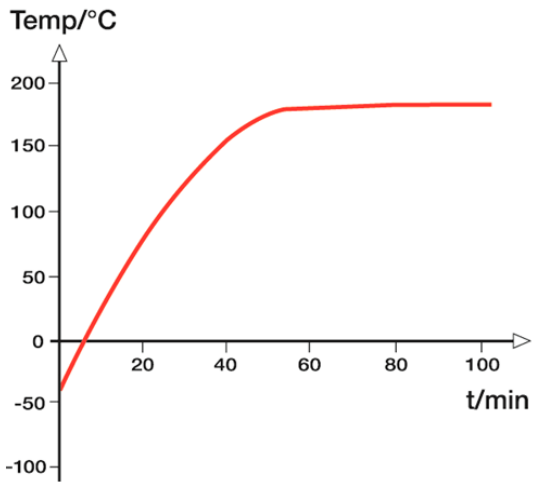
Cooling-down graph MKF 240



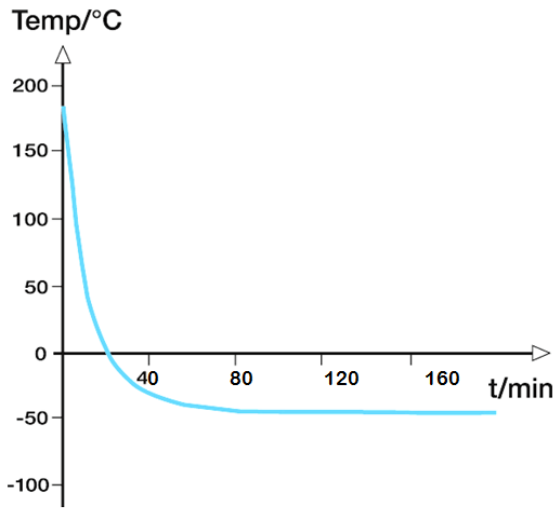
Heating-up and cooling-down graph MKF 400



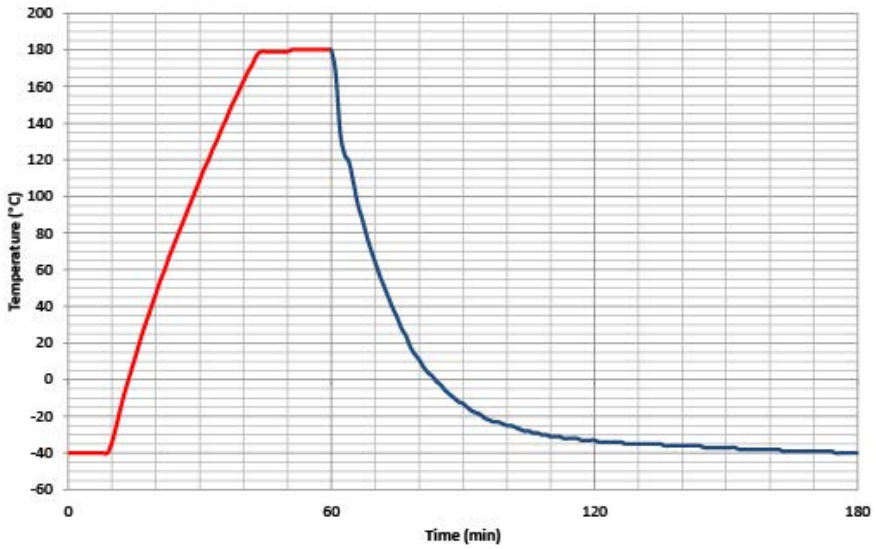
Heating-up graph MKF 720



Cooling-down graph MKF 720

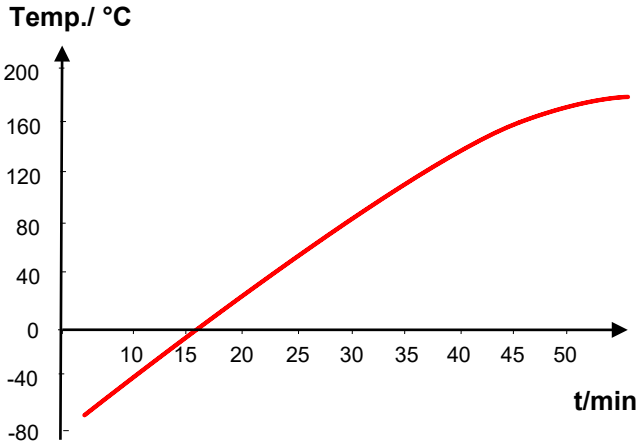


Heating-up and cooling-down graph MKF 1020

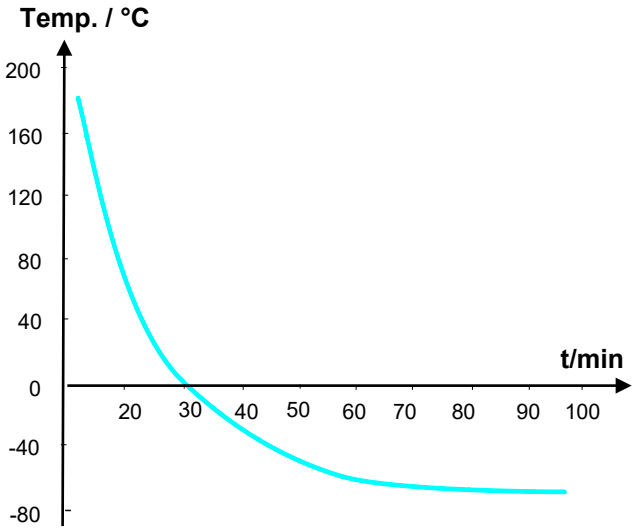


25.9 MKFT heating-up and cooling-down graphs

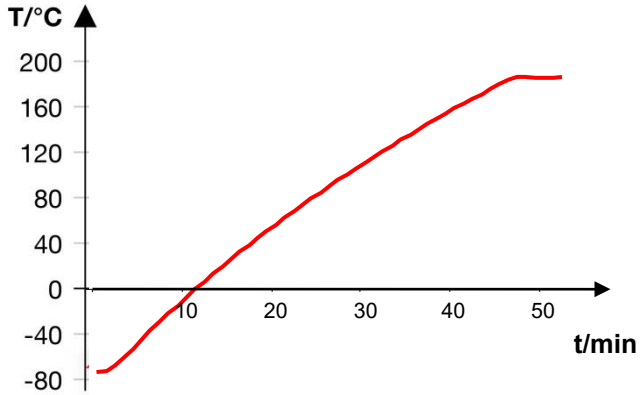
Heating-up graph MKFT 115



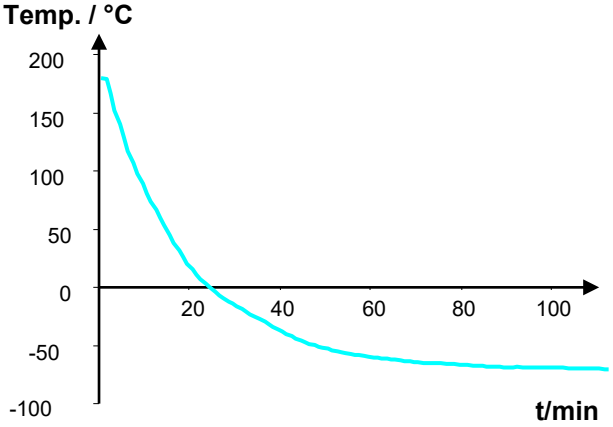
Cooling-down graph MKFT 115



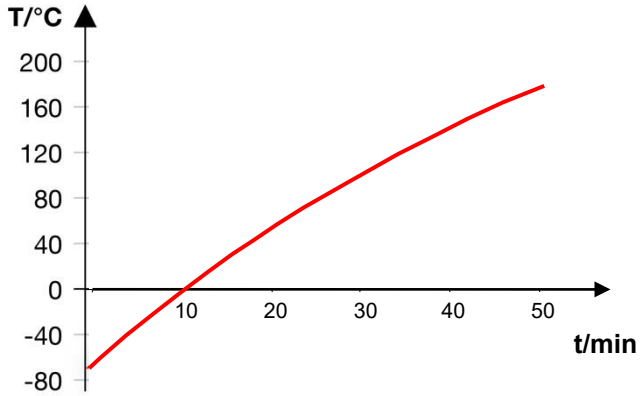
Heating-up graph MKFT 240



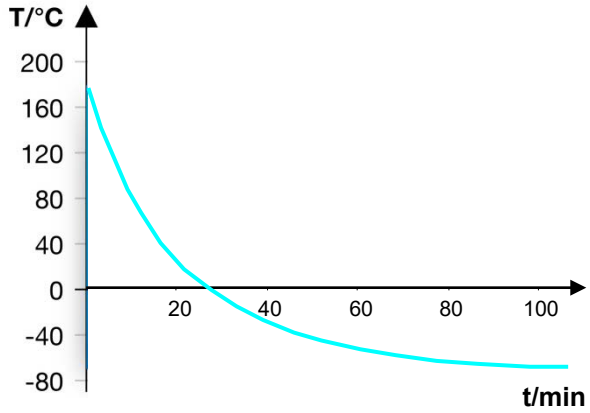
Cooling-down graph MKFT 240



Heating-up graph MKFT 720

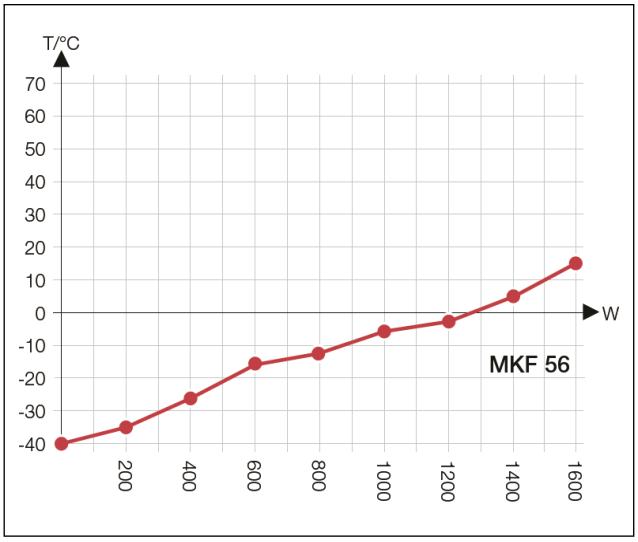


Cooling-down graph MKFT 720

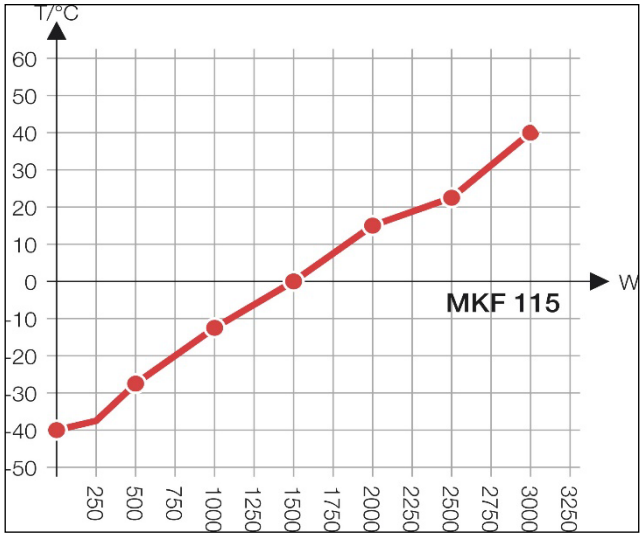


25.10 MKF heat compensation graphs

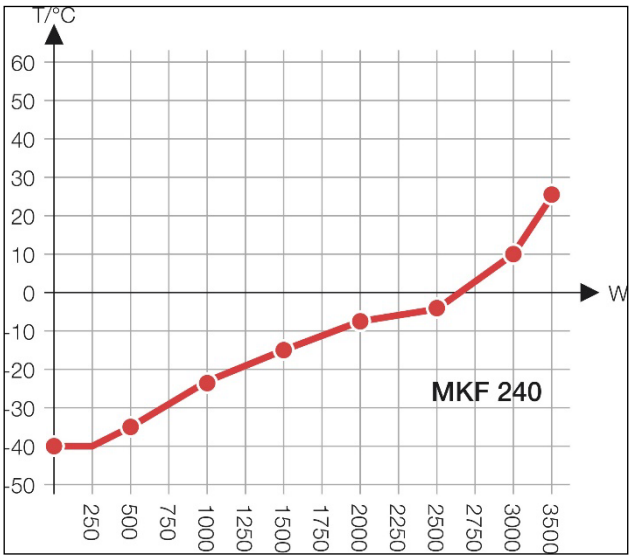
MKF 56 heat compensation



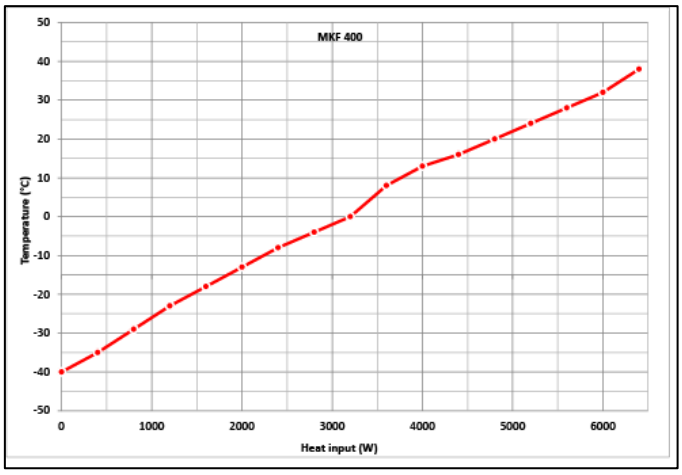
MKF 115 heat compensation



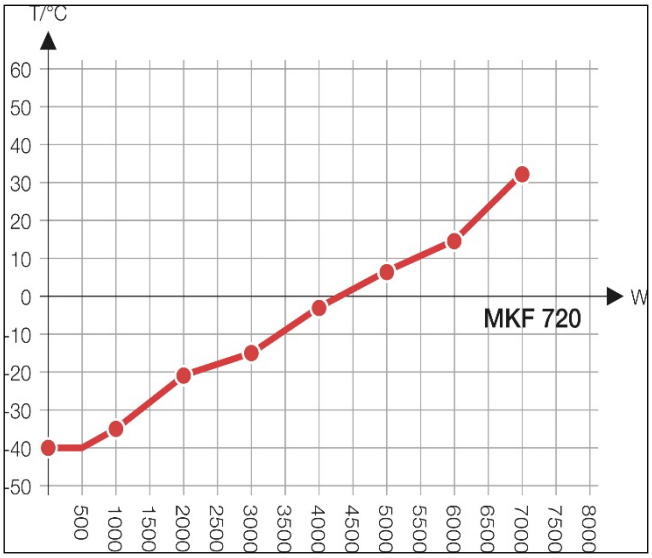
MKF 240 heat compensation



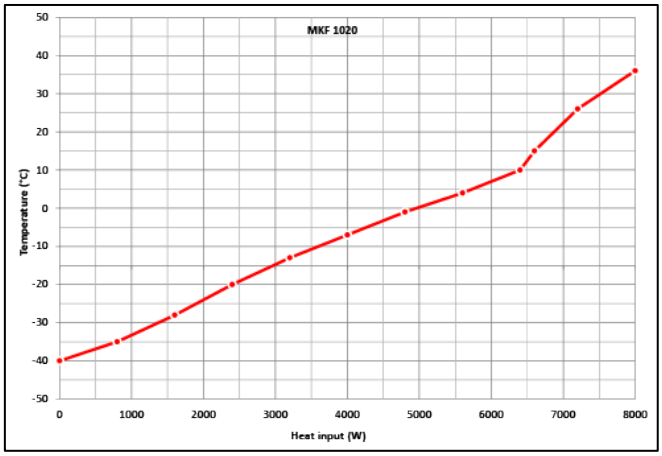
MKF 400 heat compensation



MKF 720 heat compensation



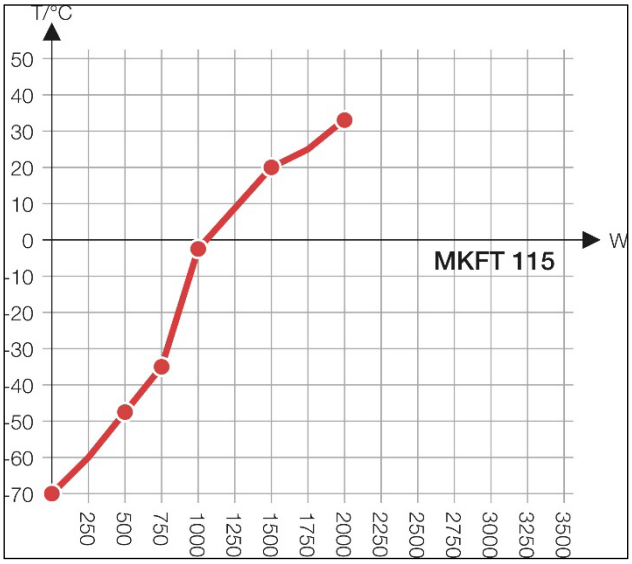
MKF 1020 heat compensation



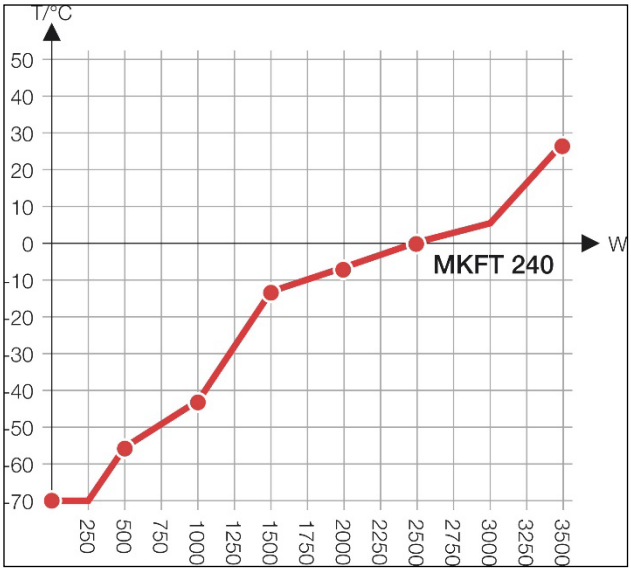
	Bringing in a heat load leads to continuous operation of refrigerating machine. In this case frequent maintenance intervals are necessary.

25.11 MKFT heat compensation graphs

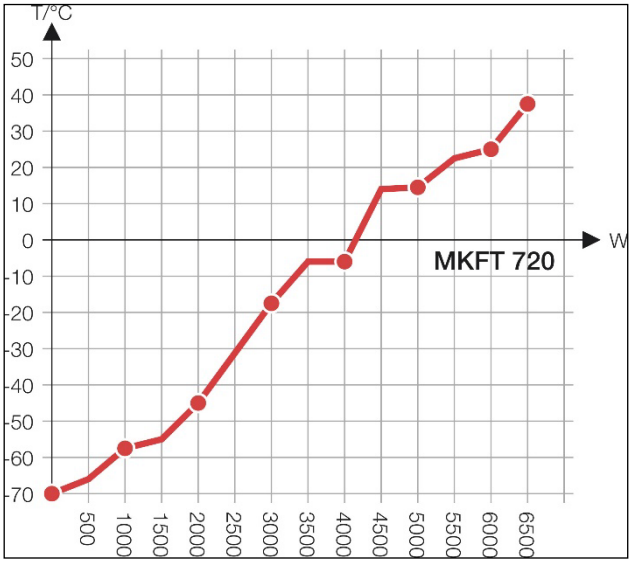
MKFT 115 heat compensation



MKFT 240 heat compensation



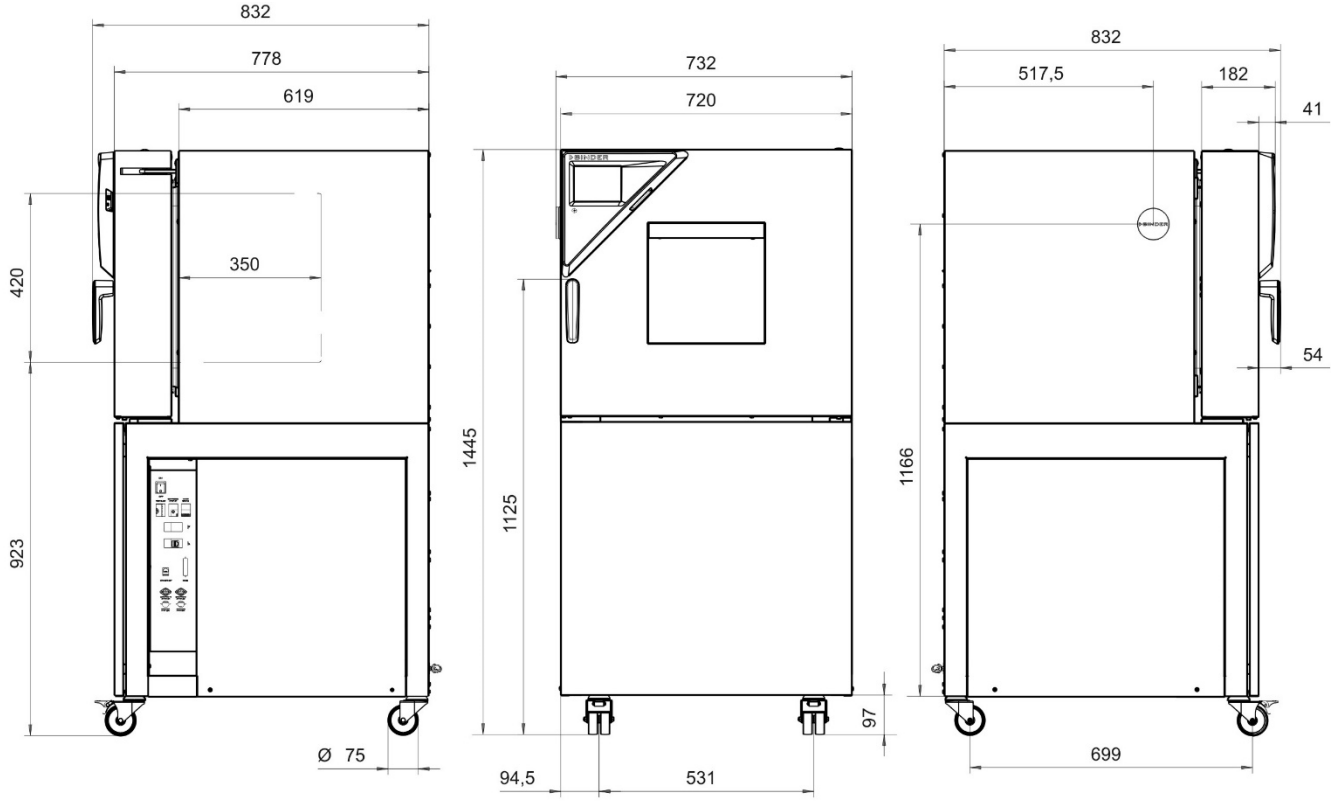
MKFT 720 heat compensation

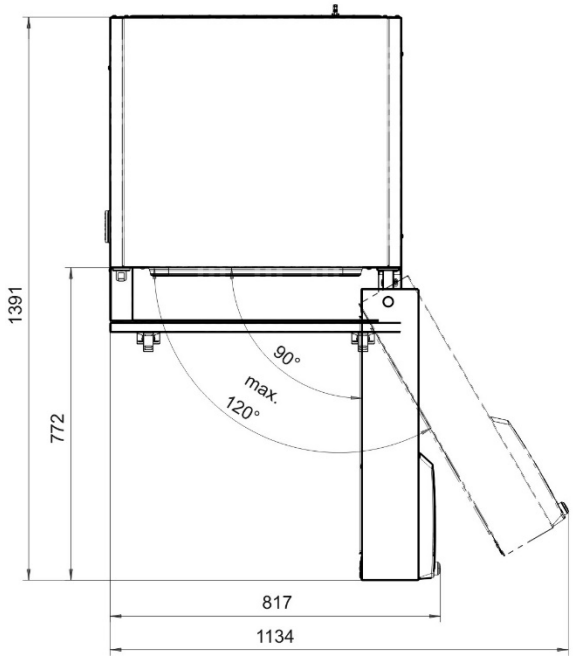


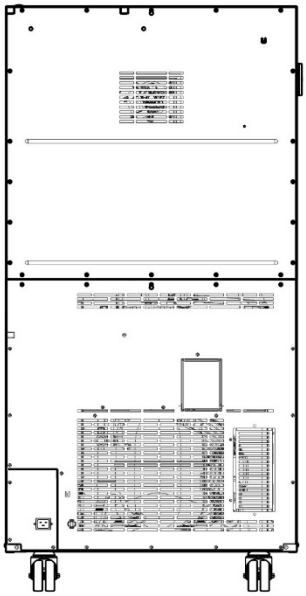
	Bringing in a heat load leads to continuous operation of refrigerating machine. In this case frequent maintenance intervals are necessary.

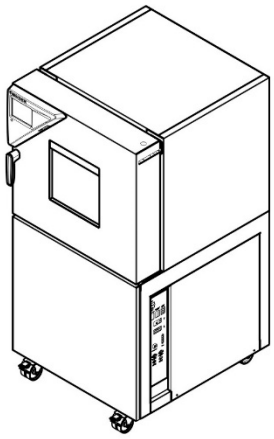
25.12 Dimensions

MKF 56 dimensions:









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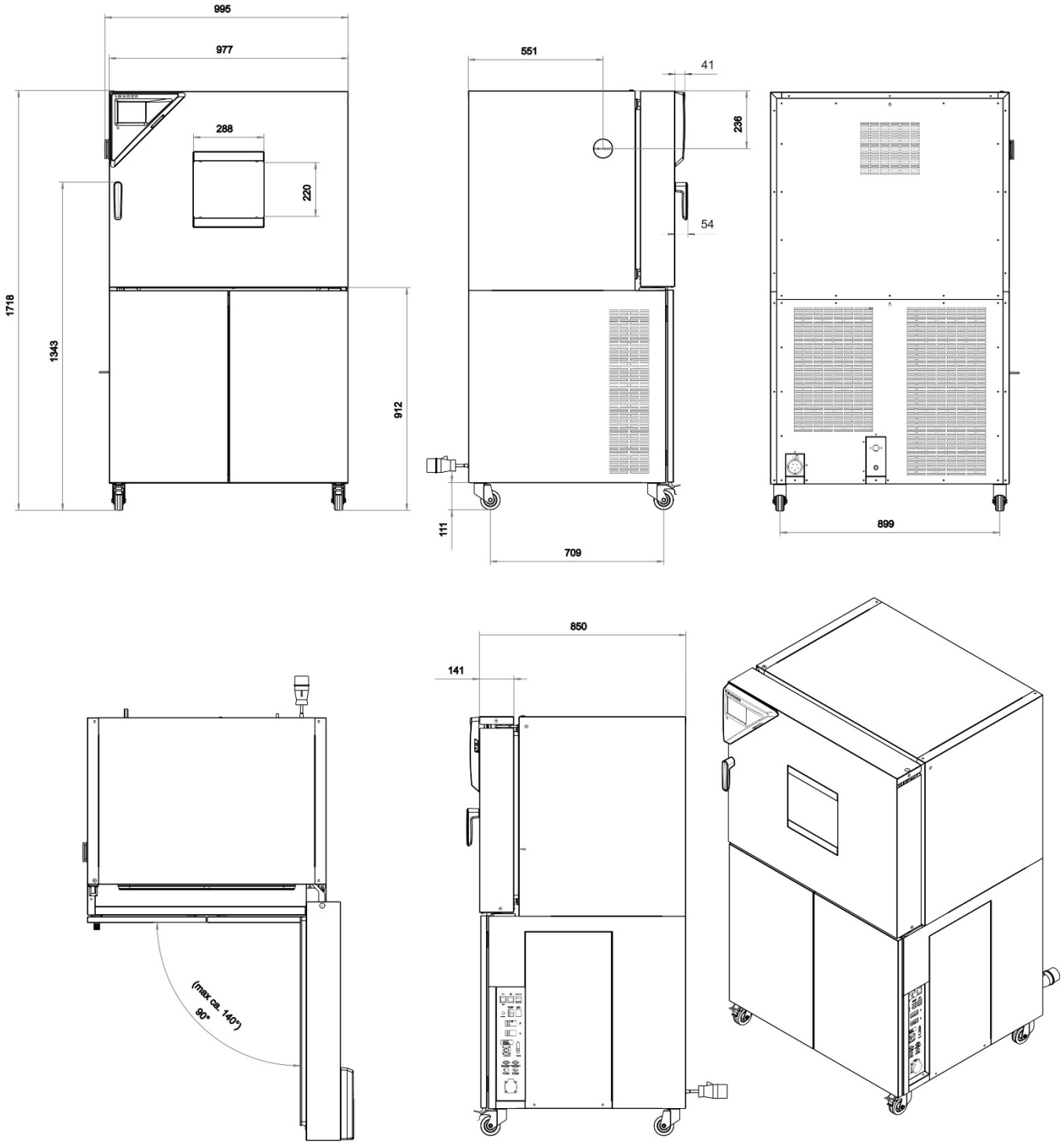
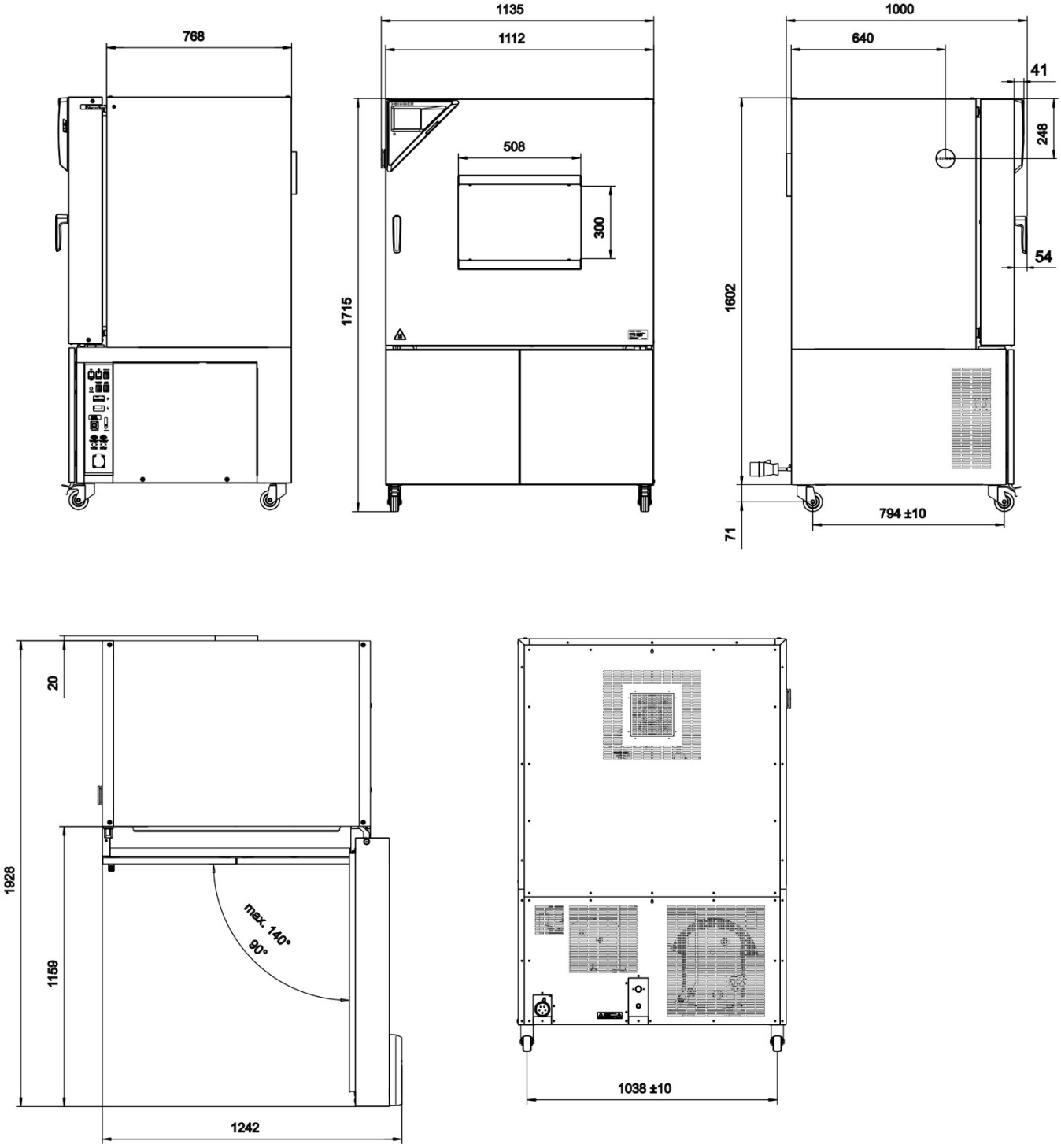
MKF / MKFT 115 dimensions:



[mm]

MKF 240 dimensions:



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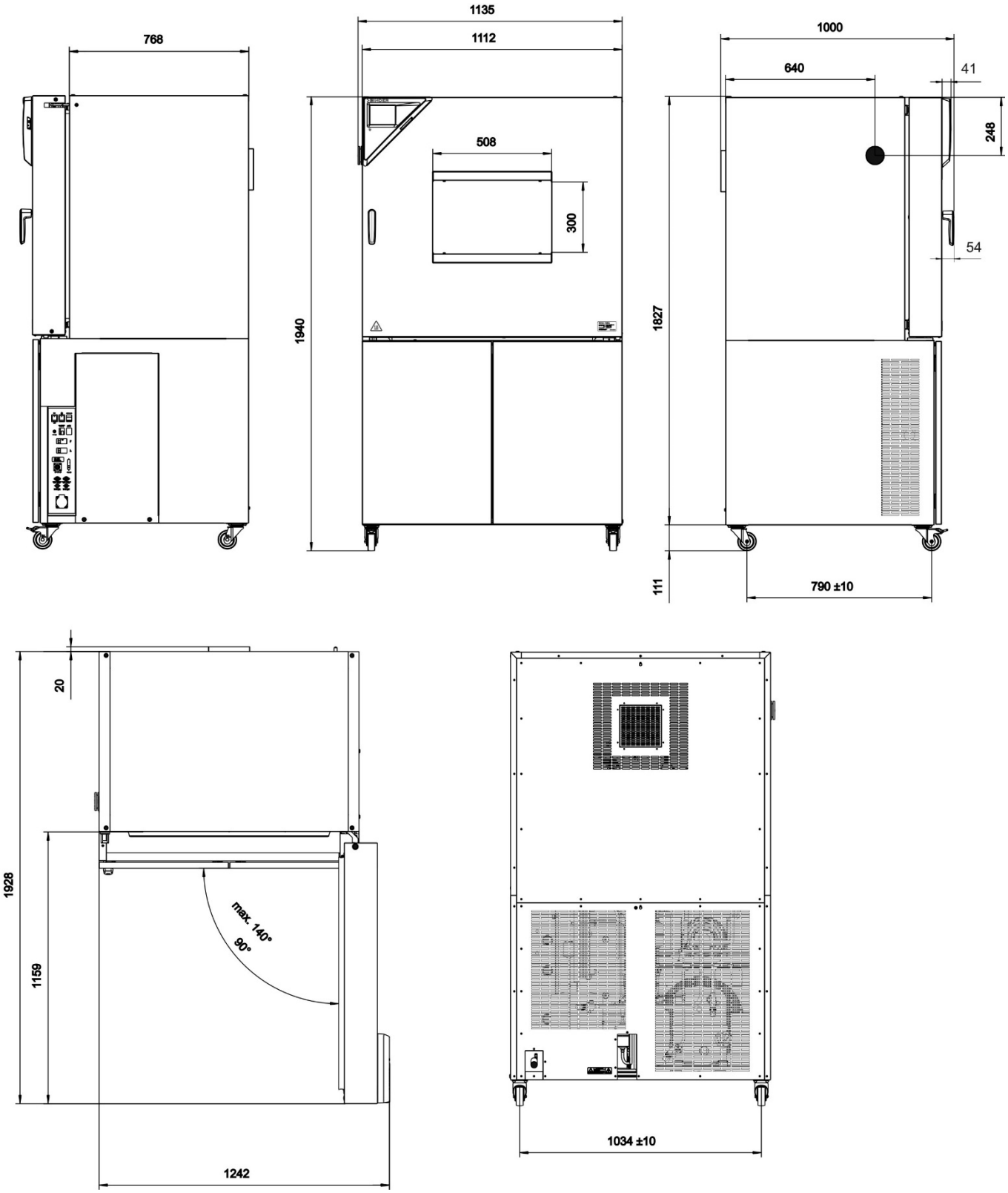
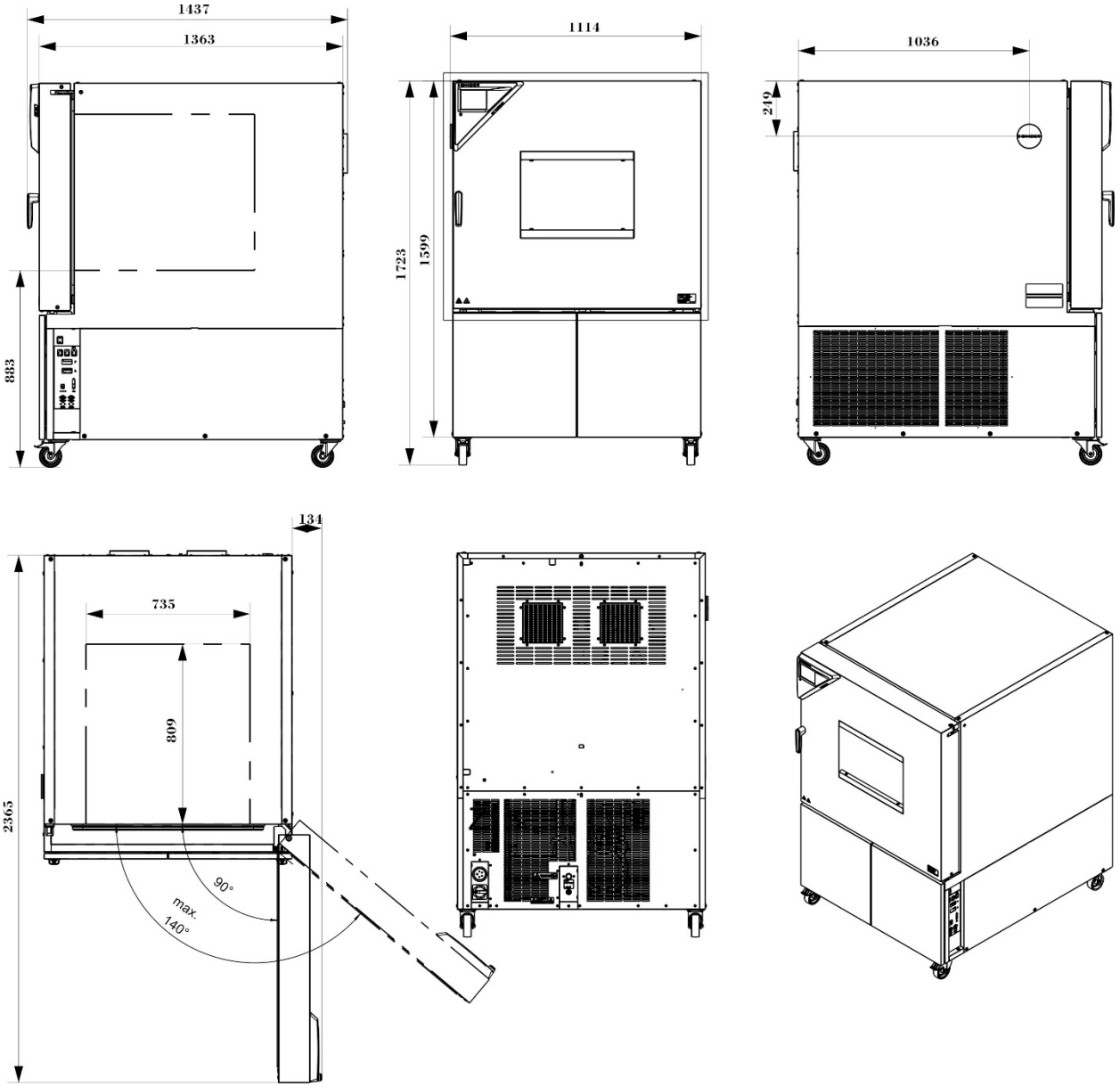
MKFT 240 dimensions:



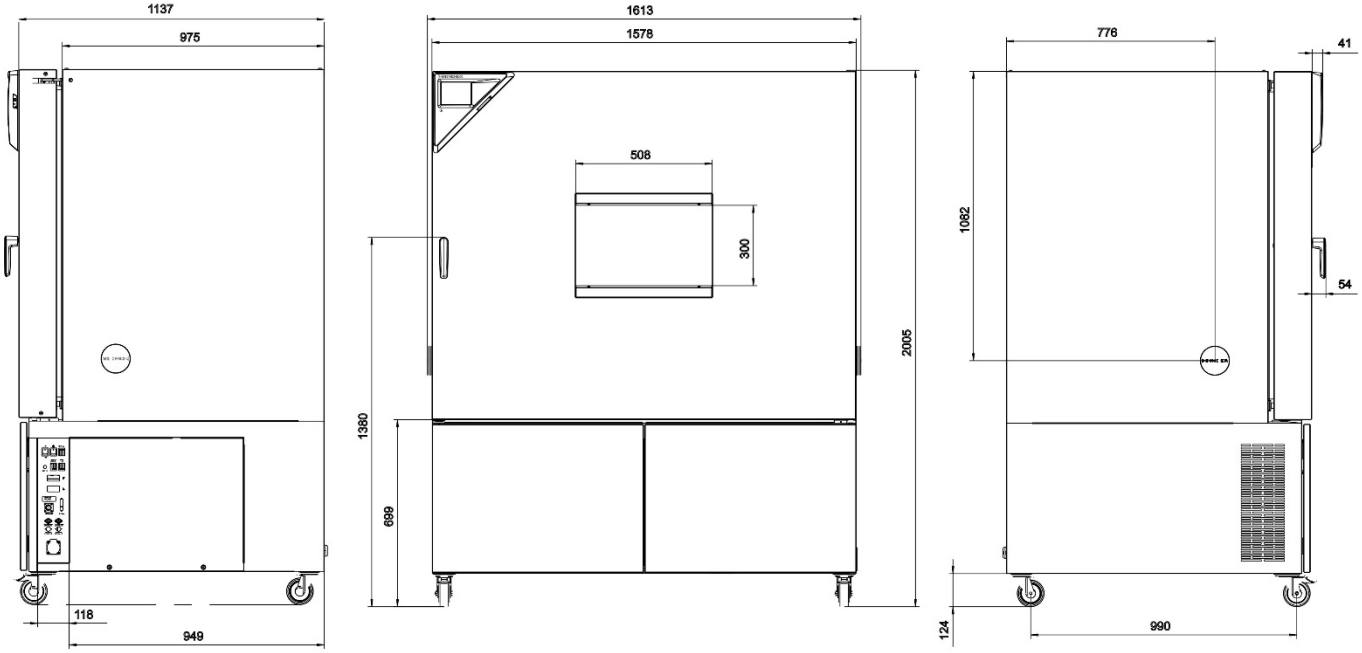
[mm]

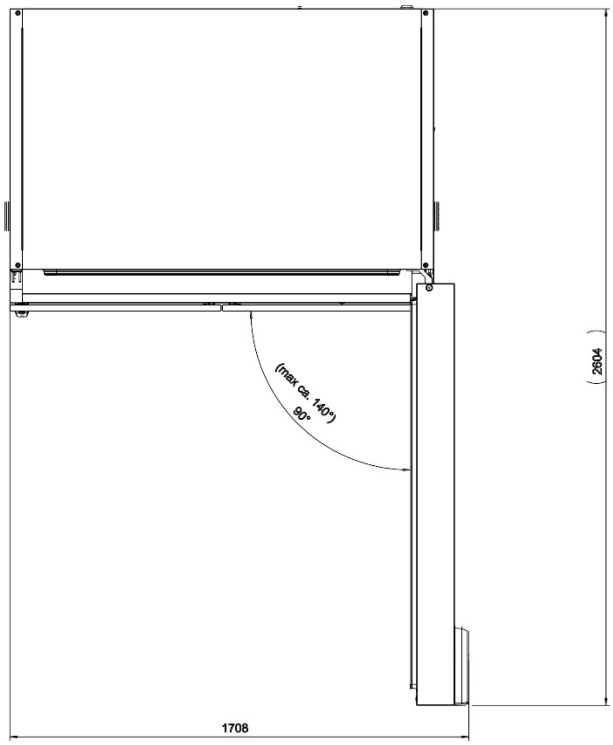
MKF 400 dimensions:

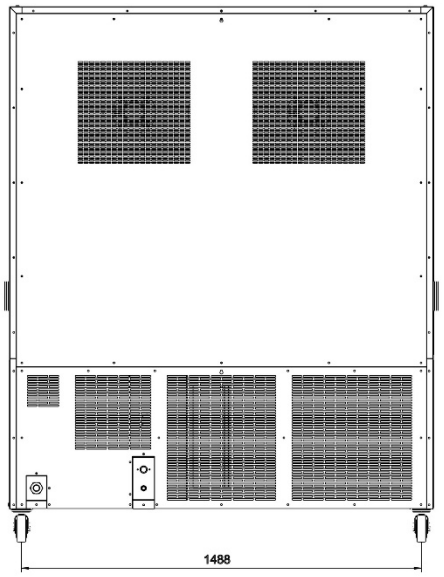


[mm]

MKF / MKFT 720 dimensions:

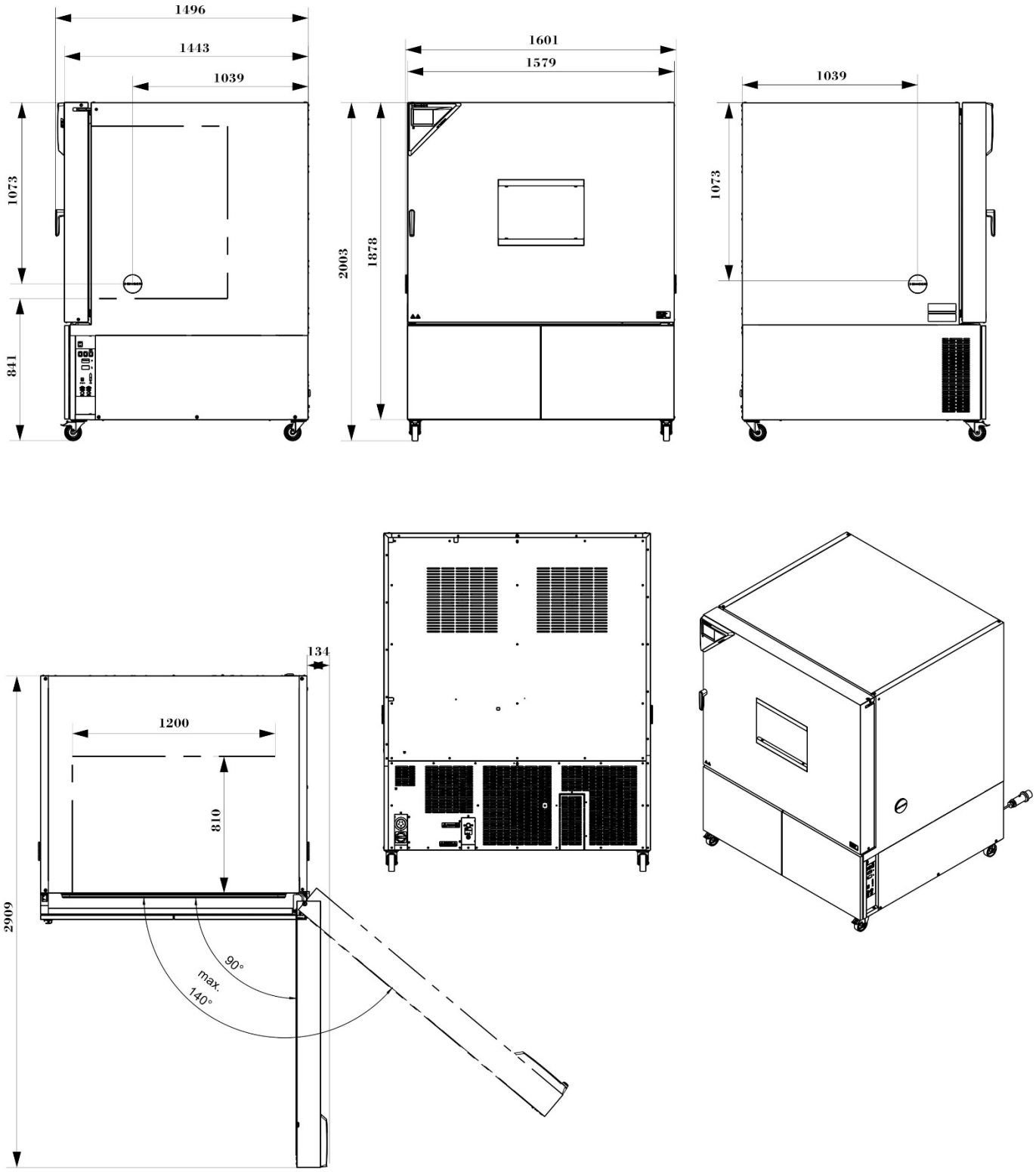






[mm]

MKF 1020 dimensions:



[mm]

26. Certificates and declarations of conformity

26.1 EU Declaration of Conformity for MKF

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CE EU-Konformitätserklärung / EU Declaration of Conformity / Déclaration de conformité UE / Declaración de conformidad UE / Dichiarazione di conformità UE / Декларация соответствия EU	
Hersteller / Manufacturer / Fabricant / Fabricante / Fabbricante / Производитель	BINDER GmbH
Anschrift / Address / Adresse / Dirección / Indirizzo / Адрес	Im Mittleren Ösch 5, 78532 Tuttlingen, Germany
Produkt / Product / Produit / Producto / Prodotto / Продукт	Wechselklimaschränke Alternating climate chambers Enceintes climatiques pour des conditions variables Cámaras de clima alternante Camere per condizioni climatiche con alternanza Камеры моделирования условий окружающей среды для сложных температурных условий
Typenbezeichnung / Type / Type / Tipo / Tipo / Тип	MKF 56 (230V/240V), MKF 115, MKF 240, MKF 400, MKF 720, MKF 1020 (E5)
Art. No. / Art. no. / Réf. / Art. Nº / Art. n. / № арт.	9020-0378, 9120-0378, 9020-0389, 9120-0389 9020-0379, 9120-0379, 9020-0380, 9120-0380 9020-0408, 9120-0408, 9020-0381, 9120-0381 9020-0409, 9120-0409

Die oben beschriebenen Maschinen sind konform mit folgenden EG/EU-Richtlinien (gemäß Veröffentlichung im Amtsblatt der europäischen Kommission):

The machines described above are in conformity with the following EC/EU Directives (as published in the Official Journal of the European Union):

Les machines décrites ci-dessus sont conformes aux directives CE/UE suivantes (selon leur publication dans le Journal officiel de l'Union européenne):

La máquina descrita arriba cumple con las siguientes directivas de la CE/UE (publicados en el Diario oficial de la Unión Europea):

Le macchine sopra descritte sono conforme alle seguenti direttive CE/UE (secondo la pubblicazione nella Gazzetta ufficiale della Commissione europea):

Машина,указанная выше, полностью соответствует следующим регламентам EC/EU (опубликованным в Официальном журнале Европейского Содружества):

- **2006/42/EC**
  Maschinenrichtlinie 2006/42/EG / Machinery directive 2006/42/EC / Directive Machines 2006/42/EC / Directiva 2006/42/CE (Máquinas) / Direttiva macchine 2006/42/CE / Директива о машинах 2006/42/EC
- **2014/30/EU**
  EMV-Richtlinie 2014/30/EU / EMC Directive 2014/30/EU / Directive CEM 2014/30/UE / Directiva CEM 2014/30/UE / Direttiva EMC 2014/30/UE / Директива ЭМС 2014/30/EU
- **2011/65/EU, (EU) 2015/863**
  RoHS-Richtlinien 2011/65/EU und (EU) 2015/863 / RoHS Directives 2011/65/EU and (EU) 2015/863 / Directives RoHS 2011/65/UE et (UE) 2015/863 / Directivas RoHS 2011/65/UE y (UE) 2015/863 / Direttive RoHS 2011/65/UE et (UE) 2015/863 / Директивы RoHS 2011/65/EU и (EU) 2015/863

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Benjamin Jeuthe
Amtsgericht Stuttgart, HRB 727150
Sitz der Gesellschaft: Tuttlingen
Ust.-ID.-Nr.: DE815021304

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Deutsche Bank Tuttlingen
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SWIFT: DEUT DE SS653

BINDER
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Die oben beschriebenen Maschinen entsprechen aufgrund ihrer Konzipierung und Bauart sowie in der von uns in Verkehr gebrachten Ausführung den einschlägigen grundlegenden Sicherheits- und Gesundheitsanforderungen der genannten EG/EU-Richtlinien.

The machines described above are conform to the mentioned EC/EU directives in regard to the relevant safety and health demands due to their conception and style of construction as well as to the version put onto market by us.

Les machines décrites ci-dessus correspondent aux demandes de sécurité et de santé des directives citées de la CE/UE due à leur conception et construction et dans la réalisation mise sur le marché par nous.

Las máquinas descritas arriba se corresponden con los requisitos básicos pertinentes de seguridad y salud de las citadas directivas de la CE/UE debido a su concepción y fabricación, así como a la realización llevada a cabo por nosotros.

Le macchine sopra descritte sono conforme ai requisiti essenziali di sanità e sicurezza pertinenti delle summenzionate direttive CE/UE in termini di progettazione, tipo di costruzione ed esecuzione messa da noi in circolazione.

Машины описано выше, соответствует указанным директивам EC/EU в отношении требований соответствующей безопасности и здоровья по концепции и конструкции так же как и версия, применяемая нами на рынке.

Die oben beschriebenen Maschinen tragen entsprechend die Kennzeichnung CE.

The machines described above, corresponding to this, bear the CE-mark.

Les machines décrits ci-dessus, en correspondance, portent l'indication CE.

Las maquinas descritas arriba, en conformidad, llevan la indicación CE.

Le macchine sopra descritte sono contrassegnate dal marchio CE.

Машины описано выше, в соответствии с изложенным выше маркированы знаком CE.

Die oben beschriebenen Maschinen sind konform mit folgenden harmonisierten Normen:

The machines described above are in conformity with the following harmonized standards:

Les machines décrits ci-dessus sont conformes aux normes harmonisées suivantes:

Las maquinas descritas arriba cumplen con las siguientes normas:

Le macchine sopra descritte sono conforme alle seguenti normative armonizzate:

Машины описано выше, полностью соответствуют следующим стандартам:

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Ust.-ID.-Nr.: DE815021304

Kreissparkasse Tuttlingen
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SWIFT: DEUT DE SS653

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Sicherheit / Safety / Sécurité / Seguridad / Sicurezza / Нормативы по безопасности
• **EN ISO 12100:2010 + Corr. 1:2011** • **EN ISO 13732-1:2008** • **EN 60204-1:2018**
EMV / EMC / CEM / CEM / EMC / ЭМС
• **EN 61326-1:2021**
RoHS
• **EN IEC 63000:2018**

78532 Tuttlingen, 14.01.2025
BINDER GmbH

P. Wimmer
Chief Technology Officer
Chief Technology Officer (CTO)
Directeur de la technologie
Director de la tecnología
Direttore tecnico
Главный технический директор

J. Bollaender
Leiter F & E und Dokumentationsbevollmächtigter
Director R & D and documentation representative
Chef de service R&D et autorisé de documentation
Responsable I & D y representante de documentación
Direttore R & D e responsabile della documentazione
Глава департамента R&D представитель документации

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26.2 EU Declaration of Conformity for MKFT

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CE EU-Konformitätserklärung / EU Declaration of Conformity / Déclaration de conformité UE / Declaración de conformidad UE / Dichiarazione di conformità UE / Декларация соответствия EU	
Hersteller / Manufacturer / Fabricant / Fabricante / Fabbricante / Производитель	BINDER GmbH
Anschrift / Address / Adresse / Dirección / Indirizzo / Адрес	Im Mittleren Ösch 5, 78532 Tuttlingen, Germany
Produkt / Product / Produit / Producto / Prodotto / Продукт	Wechselklimaschränke mit Tieftemperatur Alternating climate chambers with deep temperature Enceintes climatiques pour des conditions variables à basses températures Cámaras de clima alternante con zona de baja temperatura Camere per condizioni climatiche con alternanza, con zona di temperatura bassa Камеры моделирования условий окружающей среды для сложных условий в области низких температур
Typenbezeichnung / Type / Type / Tipo / Tipo / Тип	MKFT 115, MKFT 240, MKFT 720 (E5)
Art. No. / Art. no. / Réf. / Art. Nº / Art. n. / № арт.	9020-0382, 9120-0382, 9020-0383, 9120-0383 9020-0384, 9120-0384

Die oben beschriebenen Maschinen sind konform mit folgenden EG/EU-Richtlinien (gemäß Veröffentlichung im Amtsblatt der europäischen Kommission):

The machines described above are in conformity with the following EC/EU Directives (as published in the Official Journal of the European Union):

Les machines décrites ci-dessus sont conformes aux directives CE/UE suivantes (selon leur publication dans le Journal officiel de l'Union européenne):

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  RoHS-Richtlinien 2011/65/EU und (EU) 2015/863 / RoHS Directives 2011/65/EU and (EU) 2015/863 / Directives RoHS 2011/65/UE et (UE) 2015/863 / Directivas RoHS 2011/65/UE y (UE) 2015/863 / Direttive RoHS 2011/65/UE et (UE) 2015/863 / Директивы RoHS 2011/65/EU и (EU) 2015/863

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IBAN: DE56 6537 0075 0213 8709 00
SWIFT: DEUT DE SS653

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The machines described above are conform to the mentioned EC/EU directives in regard to the relevant safety and health demands due to their conception and style of construction as well as to the version put onto market by us.

Les machines décrites ci-dessus correspondent aux demandes de sécurité et de santé des directives citées de la CE/UE due à leur conception et construction et dans la réalisation mise sur le marché par nous.

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Машины описано выше, соответствует указанным директивам EC/EU в отношении требований соответствующей безопасности и здоровья по концепции и конструкции так же как и версия, применяемая нами на рынке.

Die oben beschriebenen Maschinen tragen entsprechend die Kennzeichnung CE.

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Les machines décrits ci-dessus, en correspondance, portent l'indication CE.

Las maquinas descritas arriba, en conformidad, llevan la indicación CE.

Le macchine sopra descritte sono contrassegnate dal marchio CE.

Машины описано выше, в соответствии с изложенным выше маркированы знаком CE.

Die oben beschriebenen Maschinen sind konform mit folgenden harmonisierten Normen:

The machines described above are in conformity with the following harmonized standards:

Les machines décrits ci-dessus sont conformes aux normes harmonisées suivantes:

Las maquinas descritas arriba cumplen con las siguientes normas:

Le macchine sopra descritte sono conforme alle seguenti normative armonizzate:

Машины описано выше, полностью соответствуют следующим стандартам:

EMV / EMC / CEM / CEM / EMC / ЭМС
• **EN 61326-1:2021**
RoHS
• **EN IEC 63000:2018**

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Geschäftsführung:
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SWIFT: DEUT DE SS653

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Best conditions for your success

Sicherheit / Safety / Sécurité / Seguridad / Sicurezza / Нормативы по безопасности
• **Baumusterprüfbescheinigung NV 24127, ausgestellt von der DGUV Test am 24.06.2024 gemäß den DGUV Test Prüfgrundsätzen GS-NV 5:2019/08 in Übereinstimmung mit EN ISO 12100, EN ISO 13732-1, EN 60204-1** • **Type Test Certificate NV 24127 issued by the DGUV Test on June 24, 2024 acc. to the DGUV Test Principles GS-NV 5:2019/08 in accordance with EN ISO 12100, EN ISO 13732-1, EN 60204-1** • **Certificat d'examen de type NV 24127, émis par la DGUV Test le 24.06.2024 selon les principes de test DGUV Test GS-NV 5: 2019/08 conformément aux normes EN ISO 12100, EN ISO 13732-1, EN 60204-1** • **Certificado de examen de tipo NV 24127, emitido por DGUV Test el 24.06.2024 de acuerdo con los principios de prueba DGUV Test GS-NV 5: 2019/08 de acuerdo con las normas EN ISO 12100, EN ISO 13732-1, EN 60204-1** • **Certificato di esame del tipo NV 24127, rilasciato da DGUV Test il 24.06.2024 in conformità con i principi di prova DGUV Test GS-NV 5: 2019/08 secondo secondo le norme EN ISO 12100, EN ISO 13732-1, EN 60204-1** • **Сертификат типового испытания NV 24127, выданный «DGUV Test» 24.06.2024 в соответствии с принципами испытаний DGUV Test GS-NV 5: 2019/08 в соответствии со стандартами EN ISO 12100, EN ISO 13732-1, EN 60204-1**

78532 Tuttlingen, 14.01.2025

BINDER GmbH

P. Wimmer

Chief Technology Officer
Chief Technology Officer (CTO)
Directeur de la technologie
Director de la tecnología
Direttore tecnico
Главный технический директор

J. Bollaender

Leiter F & E und Dokumentationsbevollmächtigter
Director R & D and documentation representative
Chef de service R&D et autorisé de documentation
Responsable I & D y representante de documentación
Direttore R & D e responsabile della documentazione
Глава департамента R&D представитель документации

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BINDER GmbH
Im Mittleren Ösch 5
78502 Tuttlingen
Deutschland

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info@binder-world.com
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Geschäftsführung:
Dipl.-Ing. Peter M. Binder,
Michael Binder-Pfaff, Peter Wimmer,
Benjamin Jeuthe
Amtsgericht Stuttgart, HRB 727150
Sitz der Gesellschaft: Tuttlingen
Ust.-ID.-Nr.: DE815021304

Kreissparkasse Tuttlingen
IBAN: DE05 6435 0070 0000 0022 66
SWIFT: SOLA DE S1TUT
Deutsche Bank Tuttlingen
IBAN: DE56 6537 0075 0213 8709 00
SWIFT: DEUT DE SS653

26.3 UKCA Declaration of Conformity for MKF

BINDER
Best conditions for your success

UK CA

UKCA Declaration of Conformity

Name and address of manufacturer	BINDER GmbH Im Mittleren Ösch 5, 78532 Tuttlingen, Germany
Name and address of UK Authorised Representative	Comply Express Ltd Unit C2, Coalport House, Stafford Park 1, Telford TF3 3BD
Object of the Declaration	Alternating climate chambers
Type Designation	MKF 56, MKF 115, MKF 240, MKF 400, MKF 720, MKF 1020 (E5)
BINDER Art. No.	9020-0378, 9120-0378, 9020-0379, 9120-0379, 9020-0380, 9120-0380, 9020-0381, 9120-0381, 9020-0408, 9120-0408, 9020-0409, 9120-0409

The Objects of the Declaration described above are in conformity with the relevant UK Regulations and UK Guidelines:

- **Supply of Machinery (Safety) Regulations 2008**
  Statutory Instruments 2008 No. 1597 – Health and safety
- **Electromagnetic Compatibility Regulations 2016**
  Statutory Instruments 2016 No. 1091 – Electromagnetic Compatibility
- **The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012**
  Statutory Instruments 2012 No. 3032 – Environmental Protection

References of standards and/or technical specifications applied for this Declaration of Conformity, or parts thereof:

S.I. 2008 No. 1597:	EN ISO 12100:2010 EN ISO 13732-1:2008 EN 60204-1:2018
S.I. 2016 No. 1091:	EN 61326-1:2021
S.I. 2012 No. 3032:	EN IEC 63000:2018

This Declaration is issued under the sole responsibility of the manufacturer.

Tuttlingen	14.01.2025			
Place	Date	P. Wimmer Chief Technology Officer	J. Bollaender Director R & D	BINDER GmbH

BINDER GmbH
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78502 Tuttlingen
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IBAN: DE56 6537 0075 0213 8709 00
SWIFT: DEUT DE SS653

26.4 UKCA Declaration of Conformity for MKFT

BINDER
Best conditions for your success

UK CA

UKCA Declaration of Conformity

Name and address of manufacturer	BINDER GmbH Im Mittleren Ösch 5, 78532 Tuttlingen, Germany
Name and address of UK Authorised Representative	Comply Express Ltd Unit C2, Coalport House, Stafford Park 1, Telford TF3 3BD
Object of the Declaration	Alternating climate chambers with deep temperature
Type Designation	MKFT 115, MKFT 240, MKFT 720 (E5)
BINDER Art. No.	9020-0382, 9120-0382, 9020-0383, 9120-0383, 9020-0384, 9120-0384

The Objects of the Declaration described above are in conformity with the relevant UK Regulations and UK Guidelines:

- **Supply of Machinery (Safety) Regulations 2008**
  Statutory Instruments 2008 No. 1597 – Health and safety
- **Electromagnetic Compatibility Regulations 2016**
  Statutory Instruments 2016 No. 1091 – Electromagnetic Compatibility
- **The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012**
  Statutory Instruments 2012 No. 3032 – Environmental Protection

References of standards and/or technical specifications applied for this Declaration of Conformity, or parts thereof:

S.I. 2008 No. 1597:	EN ISO 12100:2010 EN ISO 13732-1:2008 EN 60204-1:2018
S.I. 2016 No. 1091:	EN 61326-1:2021
S.I. 2012 No. 3032:	EN IEC 63000:2018

This Declaration is issued under the sole responsibility of the manufacturer.

Tuttlingen	14.01.2025			
Place	Date	P. Wimmer Chief Technology Officer	J. Bollaender Director R & D	BINDER GmbH

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Deutsche Bank Tuttlingen
IBAN: DE56 6537 0075 0213 8709 00
SWIFT: DEUT DE SS653

26.5 Certificate for the GS mark of conformity of the "Deutsche Gesetzliche Unfallversicherung e.V." (German Social Accident Insurance) DGUV

DGUV Test
Prüf- und Zertifizierungsstelle
Nahrungsmittel und Verpackung
Fachbereich Nahrungsmittel

Zertifikat
Nr. **NV 24126**
vom 24.06.2024

GS-Zertifikat

Name und Anschrift des Zertifikatsinhabers: (Auftraggeber)	**Binder GmbH** Im Mittleren Ösch 5 78532 Tuttlingen
Produktbezeichnung:	**Wechselklimaschränke**
Typ:	MK 56, MK 115, MK 240, MK 400, MK 720, MK 1020, MKF 56, MKF 115, MKF 240, MKF 400, MKF 720, MKF 1020, MKT 115, MKT 240, MKT 720, MKFT 115, MKFT 240, MKFT 720
Prüfgrundlage:	GS-NV 5:2019/08 Prüfgrundsätze für Kühl- und Gefriermaschinen für Industrie und Gewerbe
Zugehöriger Prüfbericht:	Prüfbericht zum Zertifikat NV 24126
Weitere Angaben:	Das Zertifikat bezieht sich auf die im zugehörigen Prüfbericht beschriebene Ausführung des Produkts. Nachfolgebescheinigung zu derjenigen mit der Prüfnummer NV 22059.

Das geprüfte Baumuster stimmt mit den in § 21 Absatz 1 des Produktsicherheitsgesetzes genannten Anforderungen überein. Der Zertifikatsinhaber ist berechtigt, das umseitig abgebildete GS-Zeichen an den mit dem geprüften Baumuster übereinstimmenden Produkten anzubringen. Der Zertifikatsinhaber hat dabei die umseitig aufgeführten Bedingungen zu beachten.

Dieses Zertifikat einschließlich der Berechtigung zur Anbringung des GS-Zeichens ist gültig bis einschließlich:

23.06.2029

Weiteres über die Gültigkeit, eine Gültigkeitsverlängerung und andere Bedingungen regelt die Prüf- und Zertifizierungsordnung.

Unterschrift (Zertifizierer)

PZB04_D 01.18

Deutsche Gesetzliche Unfallversicherung (DGUV) e.V.
Spitzenverband der gewerblichen Berufsgenossenschaften und der Unfallversicherungsträger der öffentlichen Hand
Vereinsregister-Nr. VR 751 B, Amtsgericht Charlottenburg

DGUV Test Prüf- und Zertifizierungsstelle Nahrungsmittel und Verpackung
Fachbereich Nahrungsmittel
Dynamostraße 7 – 11 • 68165 Mannheim • Deutschland
Telefon: +49 (0) 6 21 44 56-34 30 • Fax: +49 (0) 800 1977 553 16625

DAkkS Deutsche Akkreditierungsstelle D-ZE-17009-08-00

Rückseite GS-Zertifikat: NV 24126

GS-Zeichen

NV 24126

Normalausführung

NV 24126 dguv.de/dguv-test

Bei einer Höhe von 20 mm oder weniger auch zulässige Ausführung

1. Der Zertifikatsinhaber hat die Voraussetzungen einzuhalten, die bei der Herstellung des umseitig genannten Produktes zu beachten sind, um die Übereinstimmung mit dem geprüften Baumuster zu gewährleisten.

2. Die Prüf- und Zertifizierungsstelle des Fachbereichs Nahrungsmittel führt in regelmäßigen Abständen Kontrollmaßnahmen zur Überwachung der Herstellung und rechtmäßigen Verwendung des GS-Zeichens durch.

3. Die für die Herstellung verantwortliche Person hat sich zur Einhaltung der Voraussetzungen nach Nummer 1 und Duldung der Kontrollmaßnahmen verpflichtet.

4. Die Prüf- und Zertifizierungsstelle entzieht dem Zertifikatsinhaber die Zuerkennung des GS-Zeichens, wenn sich die Anforderungen nach § 21 Absatz 1 Produktsicherheitsgesetz geändert haben oder die Voraussetzungen nach Nummer 1 nicht eingehalten werden.

5. Das GS-Zeichen darf nur verwendet und mit ihm darf nur geworben werden, wenn die Voraussetzungen nach § 22 Produktsicherheitsgesetz erfüllt sind.

27. Contamination clearance certificate

27.1 For chambers located outside the USA and Canada

Declaration regarding safety and health

Erklärung zur Sicherheit und gesundheitlichen Unbedenklichkeit

The German Ordinance on Hazardous Substances (GefStofV), and the regulations regarding safety at the workplace, require that this form be filled out for all products that are returned to us, so that the safety and the health of our employees can be guaranteed.

Die Sicherheit und Gesundheit unserer Mitarbeiter, die Gefahrstoffverordnung GefStofV und die Vorschriften zur Sicherheit am Arbeitsplatz machen es erforderlich, dass dieses Formblatt für alle Produkte, die an uns zurückgeschickt wird.

☞	Note: A repair is not possible without a completely filled out form. Ohne Vorliegen des vollständig ausgefüllten Formblattes ist eine Reparatur nicht möglich.

- A completely filled out form must be transmitted via Fax (+49 (0) 7462 2005 93555) or by letter in advance, so that this information is available before the equipment/component part arrives. A second copy of this form must accompany the equipment/component part. In addition, the carrier should be informed.

  Eine vollständig ausgefüllte Kopie dieses Formblattes soll per Telefax (Nr. +49 (0) 7462 2005 93555) oder Brief vorab an uns gesandt werden, so dass die Information vorliegt, bevor das Gerät/Bauteil eintrifft. Eine weitere Kopie soll dem Gerät/Bauteil beigefügt sein. Ggf. ist auch die Spedition zu informieren.

- Incomplete information or non-conformity with this procedure will inevitably lead to substantial delays in processing. Please understand the reason for this measure, which lies outside our area of influence and will help us to speed up this procedure.

  Unvollständige Angaben oder Nichteinhalten dieses Ablaufs führen zwangsläufig zu beträchtlichen Verzögerungen in der Abwicklung. Bitte haben Sie Verständnis für Maßnahmen, die außerhalb unserer Einflussmöglichkeiten liegen und helfen Sie mit, den Ablauf beschleunigen.

- **Please print and fill out this form completely.**

  Bitte unbedingt vollständig ausfüllen!

1.	**Unit/ component part / type:** / **Gerät / Bauteil / Typ:**
2.	**Serial No./ Serien-Nr.:**
3.	**Details about utilized substances / biological substances** / **Einzelheiten über die eingesetzten Substanzen/biologische Materialien:**
3.1	**Designations** / **Bezeichnungen:** a) _____ b) _____ c) _____
3.2	**Safety measures required for handling these substances** / **Vorsichtsmaßnahmen beim Umgang mit diesen Stoffen:** a) _____ b) _____ c) _____

3.3 Measures to be taken in case of skin contact or release into the atmosphere / Maßnahmen bei Personenkontakt oder Freisetzung:

a) _____

b) _____

c) _____

d) _____

3.4 Other important information that must be taken into account / Weitere zu beachtende und wichtige Informationen:

a) _____

b) _____

c) _____

4. Declaration on the risk of these substances (please checkmark the applicable items) / Erklärung zur Gefährlichkeit der Stoffe (bitte Zutreffendes ankreuzen) :

❑ **4.1 For non toxic, non radioactive, biologically harmless materials / für nicht giftige, nicht radioaktive, biologisch ungefährliche Stoffe:**

We hereby guarantee that the above-mentioned unit / component part… / Wir versichern, dass o.g. Gerät/Bauteil...

❑ Has not been exposed to or contains any toxic or otherwise hazardous substances / weder giftige noch sonstige gefährliche Stoffe enthält oder solche anhaften.

❑ That eventually generated reaction products are non-toxic and also do not represent a hazard / auch evtl. entstandene Reaktionsprodukte weder giftig sind noch sonst eine Gefährdung darstellen.

❑ Eventual residues of hazardous substances have been removed / evtl. Rückstände von Gefahrstoffen entfernt wurden.

❑ **4.2 For toxic, radioactive, biologically harmful or hazardous substances, or any other hazardous materials / für giftige, radioaktive, biologisch bedenkliche bzw. gefährliche Stoffe oder anderweitig gefährliche Stoffe.**

We hereby guarantee that … / Wir versichern, dass …

❑ The hazardous substances, which have come into contact with the above-mentioned equipment/component part, have been completely listed under item 3.1 and that all information in this regard is complete / die gefährlichen Stoffe, die mit dem o.g. Gerät/Bauteil in Kontakt kamen, in 3.1 aufgelistet sind und alle Angaben vollständig sind.

❑ That the unit /component part has not been in contact with radioactivity / das Gerät/Bauteil nicht mit Radioaktivität in Berührung kam

5. Kind of transport / transporter / Transportweg/Spediteur:

Transport by (means and name of transport company, etc.) Versendung durch (Name Spediteur o.ä.)

_____

Date of dispatch to BINDER GmbH / Tag der Absendung an BINDER GmbH:

_____

We hereby declare that the following measures have been taken / Wir erklären, dass folgende Maßnahmen getroffen wurden:

- ❑ Hazardous substances were removed from the unit including component parts, so that no hazard exists for any person in the handling or repair of these items / das Gerät/Bauteil wurde von Gefahrstoffen befreit, so dass bei Handhabung/Reparaturen für die betreffenden Person keinerlei Gefährdung besteht
- ❑ The unit was securely packaged and properly identified / das Gerät wurde sicher verpackt und vollständig gekennzeichnet.
- ❑ Information about the hazardousness of the shipment (if required) has been provided to the transporter / der Spediteur wurde (falls vorgeschrieben) über die Gefährlichkeit der Sendung informiert.

We hereby commit ourselves and guarantee that we will indemnify BINDER GmbH for all damages that are a consequence of incomplete or incorrect information provided by us, and that we will exempt BINDER GmbH from eventual damage claims by third parties./ Wir versichern, dass wir gegenüber BINDER für jeden Schaden, der durch unvollständige und unrichtige Angaben entsteht, haften und BINDER gegen eventuell entstehende Schadenansprüche Dritter freistellen.

We are aware that, in accordance with Article 823 of the German Civil Code (BGB), we are directly liable with regard to third parties, in this instance especially the employees of BINDER GmbH, who have been entrusted with the handling / repair of the unit / component. / Es ist uns bekannt, dass wir gegenüber Dritten – hier insbesondere mit der Handhabung/Reparatur des Geräts/des Bauteils betraute Mitarbeiter der Firma BINDER - gemäß §823 BGB direkt haften

Name: _____

Position/Title: _____

Date / Datum: _____

Signature / Unterschrift: _____

Company stamp / Firmenstempel:

Equipment that is returned to the factory for repair must be accompanied by a completely filled out contamination clearance certificate. For service and maintenance on site, such a contamination clearance certificate must be submitted to the service technician before the start of any work. No repair or maintenance of the equipment is possible, without a properly filled out contamination clearance certificate.

27.2 For chambers located in the USA and Canada

Product Return Authorization Request

Please complete this form and the Customer Decontamination Declaration (next 2 pages) and attach the required pictures. E-mail to: IDL_SalesOrderProcessing_USA@binder-world.com

After we have received and reviewed the complete information we will decide on the issue of a RMA number. Please be aware that size specifications, voltage specifications as well as performance specifications are available on the internet at www.binder-world.us at any time.

Take notice of shipping laws and regulations.

	Please fill:	
Reason for return request	O Duplicate order	
	O Duplicate shipment	
	O Demo	*Page one completed by sales*
	O Power Plug / Voltage	115V / 230 V / 208 V / 240V
	O Size does not fit space	
	O Transport Damage	Shock watch tripped? *(pictures)*
	O Other (specify below)	
	_____	
Is there a replacement PO?	O Yes O No	
If yes -> PO #		
If yes -> Date PO placed		
Purchase order number		
BINDER model number		
BINDER serial number		
Date unit was received		
Was the unit unboxed?	O Yes O No	
Was the unit plugged in?	O Yes O No	
Was the unit in operation?	O Yes O No	
Pictures of unit attached? *Pictures of Packaging attached?*	O Yes O No O Yes O No	Pictures have to be attached!

	Customer Contact Information	Distributor Contact Information
Name		
Company		
Address		
Phone		
E-mail		

Customer (End User) Decontamination Declaration

Health and Hazard Safety declaration

To protect the health of our employees and the safety at the workplace, we require that this form is completed by the user for all products and parts that are returned to us. (Distributors or Service Organizations cannot sign this form)

☞	NO RMA number will be issued without a completed form. Products or parts returned to our NY warehouse without a RMA number will be refused at the dock.

A second copy of the completed form must be attached to the outside of the shipping box.

1.	**Unit/ component part / type**:
2.	**Serial No.**
3.	**List any exposure to hazardous liquids, gasses or substances and radioactive material**
3.1	**List with MSDS sheets attached where available or needed (if there is not enough space available below, please attach a page):**
a)	_____
b)	_____
c)	_____
3.2	**Safety measures required for handling the list under 3.1**
a)	_____
b)	_____
c)	_____
3.3	**Measures to be taken in case of skin contact or release into the atmosphere**:
a)	_____
b)	_____
c)	_____
d)	_____
3.4	**Other important information that must be considered**:
a)	_____
b)	_____
c)	_____

4. Declaration of Decontamination
For toxic, radioactive, biologically and chemically harmful or hazardous substances, or any other hazardous materials. **We hereby guarantee that** 4.1 Any hazardous substances, which have come into contact with the above-mentioned equipment / component part, have been completely listed under item 3.1 and that all information in this regard is complete. 4.2 That the unit /component part has not been in contact with radioactivity 4.3 Any Hazardous substances were removed from the unit / component part, so that no hazard exists for a persons in the shipping, handling or repair of these returned unit 4.4 The unit was securely packaged in the original undamaged packaging and properly identified on the outside of the packaging material with the unit designation, the RMA number and a copy of this declaration. 4.5 Shipping laws and regulations have not been violated.
I hereby commit and guarantee that we will indemnify BINDER Inc. for all damages that are a consequence of incomplete or incorrect information provided by us, and that we will indemnify and hold harmless BINDER Inc. from eventual damage claims by third parties.
Name: _____ Position: _____ Company: _____ Address: _____ Phone #: _____ Email: _____ Date: _____ Signature: _____

☞	Equipment returned to the NY warehouse for repair must be accompanied by a completed customer decontamination declaration. For service and maintenance works on site, such a customer decontamination declaration must be submitted to the service technician before the start of work. No repair or maintenance of the equipment is possible without a completed form.