

Model ED 400 | Drying and heating chambers with gravity convection

The strengths of a BINDER ED series drying chamber include routine drying and sterilization tasks up to 300 °C. Thanks to the gravity convection, all thermal processes which use this drying chamber are highly efficient. The ED series ensures fast, uniform drying.

BENEFITS

- Uniform drying conditions thanks to APT.line™ technology
- Identical test conditions throughout the chamber interior independent of sample size and quantity
- · Outstanding thermal insulation saves operation costs



Model 400

IMPORTANT FEATURES

- Temperature range: room temperature plus 5 °C to 300 °C
- APT.line™ preheating chamber technology
- · Gravity convection
- Adjustable exhaust air flap

- Controller with timer functions
- 2 chrome-plated racks
- Class 2 independent adjustable temperature safety device (DIN 12880) with visual alarm

ORDERING INFORMATION

Interior volume		Power supply - unit fuse	Plug*	Version	Model version	ArtNo.
[cu.ft.]	[L]					
Model ED 400)					
		208 V 3~ 60 Hz -16,0 A	NEMA L21-20	with RS 422	ED400UL-208V-I	9010-0168
14	400	400 V 3~/N/PE 50/60 Hz -16,0 A	CEE 16 / 6 H plug 5- pin	with RS 422	ED400-400V-I	9010-0075



TECHNICAL DATA

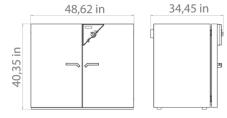
TECHNICAL DATA	TECHNICAL DATA				
Data					
Designation	ED400-400V-I	ED400UL-208V-I			
Article Number	9010-0075	9010-0168			
Option model	with RS 422	with RS 422			
Performance Data Temperature					
Temperature range	+5 °C above ambient temperature to 300 °C	+5 °C above ambient temperature to 300 °C			
Temperature uniformity at 150°C	3.0 ± K	3.0 ± K			
Temperature fluctuation at 150°C	0.5 ± K	0.5 ± K			
Heating up time to 150°C	71 min	71 min			
Recovery time after door was opened for 30 s at 150°C	31 min	31 min			
Air change data					
Air change rate at 150°C	10 x/h	10 x/h			
Electrical data					
Rated Voltage	400 V	208 V			
Power frequency	50/60 Hz	60 Hz			
Nominal power	3,4 kW	3.4 kW			
Unit fuse	16,0 A	16,0 A			
Phase (Nominal voltage)	3~/N/PE	3~			
Dimensions and weights					
Interior volume	14 cu.ft.	14 cu.ft.			
Net weight of the unit (empty)	276 lbs	276 lbs			
Load per rack	77 lbs	77 lbs			
Permitted load	198 lbs	198 lbs			
Wall clearance back	6,3 in	6,3 in			
Wall clearance sidewise	3,94 in	3,94 in			
Housing dimensions not incl. fittings and connections					
Width net	48.62 in	48.62 in			
Height net	40.35 in	40.35 in			
Depth net	30.12 in	30.12 in			
Internal Dimensions					



Interior width	39.37 in	39.37 in		
Interior height	31.5 in	31.5 in		
Interior depth	20.47 in	20.47 in		
Unit doors	2	2		
Environment-specific data				
Energy consumption at 150°C	672 Wh/h	672 Wh/h		
Fixtures				
Number of shelves (std./max.)	2/10	2/10		

All technical data is specified for unloaded units with standard equipment at an ambient temperature of +22 °C ±3 °C and a power supply voltage fluctuation of ±10%. The temperature data is determined in accordance to BINDER factory standard following DIN 12880, observing the recommended wall clearances of 10 % of the height, width, and depth of the inner chamber. All indications are average values, typical for units produced in series. We reserve the right to change technical specifications at any time.

DIMENSIONS Incl. fittings and connections [mm]



OPTIONS

Designation	Description	ED 400	*	ArtNo.
	back			
	10 mm	•	01	8012-1282
	30 mm	•	01	8012-0540
	50 mm	•	01	8012-0546
	left			
	10 mm	•	01	8012-1275
Access port with silicone plug	30 mm	•	01	8012-0537
	50 mm	•	01	8012-0542
	100 mm	•	01	8012-0722
	right			
	10 mm	•	01	8012-1268
	30 mm	•	01	8012-0536
	50 mm	•	01	8012-0541



Designation	Description	ED 400	*	ArtNo.
	100 mm	•	01	8012-0721
	top			
	10 mm	•	01	8012-1262
	30 mm	•	01	8012-0539
	50 mm	•	01	8012-0545
	100 mm	•	01	8012-0547
	Switchable acoustic alarm, with adjustable limit value on the independent temperature safety device			
Alarm function for overheating	120/208 V option model	•	-	8012-1303
	230/400 V option model	•	-	8012-1299
Analog output 4-20 mA	for temperature values (output not adjustable)	•	-	8012-0430
Calibration certificate, expanded	for temperature; for extending the measurement in center of chamber to include another test temperature	•	-	8012-1115
	for temperature, measurement in center of chamber at specified temperature	•	-	8012-1134
Calibration certificate,	temperature measurement incl. certificate, 9 measuring points at specified temperature	•	-	8012-1551
temperature	temperature measurement incl. certificate, 15- 18 measuring points at specified temperature	•	-	8012-1572
	temperature measurement incl. certificate and 27 measuring points at specified temperature	•	-	8012-1593
Class 3.1 independent temperature safety device	with visual alarm (DIN 12880)	•	-	8012-0032
Door gasket	made of FKM, silicone-free	•	-	8012-0497
Door lock	lockable door handle	•	-	8012-1253
Inner chamber, reinforced	including 2 reinforced racks	•	-	8012-1730
Measurement of air exchange rate	in accordance with ASTM D5374, definition and protocol according to ambient temperature	•	-	8012-0195
Pt 100 temperature sensor	additional flexible Pt 100, interior, with external connection incl. LEMO connector (3-pin)	•	-	8012-1173
Viewing window and interior	viewing window in each door, 290 x 470 mm, and 30 W interior lighting			
lighting	400 V option model	•	-	8012-0269

ACCESSORIES

Designation	Description	ED 400	*	ArtNo.
APT-COM™ 4 BASIC-Edition	for simple logging and documentation requirements with up to 5 networked units.			



Designation	Description	ED 400	*	ArtNo.
	version 4, BASIC edition	•	-	9053-0039
APT-COM™ 4 GLP-Edition	for working under GLP-compliant conditions. Measured values are documented in a tamper- proof way in line with the requirements of FDA Regulation 21 CFR 11.			
	version 4, GLP edition	•	-	9053-0042
APT-COM™ 4 PROFESSIONAL- Edition	convenient unit and user management built on the BASIC edition. Suitable for networking up to 100 units.			
Euition	version 4, PROFESSIONAL edition	•	-	9053-0040
pH-neutral detergent	concentrated, for gentle remove of residual contaminants; 1 kg	•	-	8012-2250
	IQ/OQ/PQ documents – supporting documents for validation performed by customers, according to customer requirements, PQ section added to qualification folder IQ/OQ; parameters: temperature, $\mathrm{CO_2}$, $\mathrm{O_2}$ – or pressure, depending on unit			
	Digital in PDF format	•	-	7057-0005
	Hard copy inside folder	•	-	7007-0005
Qualification documents	IQ/OQ documents – supporting documents for validation performed by customers, consisting of: IQ/OQ checklists incl. calibration guide and comprehensive unit documentation; parameters: temperature, ${\rm CO_2}$, ${\rm O_2}$, pressure, depending on unit			
	Digital in PDF format	•	-	7057-0001
	Hard copy inside folder	•	-	7007-0001
	chrome plated	•	-	8012-2036
Rack	stainless steel	•	-	8012-2159
Shelf, perforated	Stainless steel	•	-	8012-2162
Table on castors	stable cart, casters with locking brakes, dimensions: W 1,300 x D 800 x H 780 mm	•	-	9051-0019

SERVICES

Designation	Description	*	ArtNo.
Calibration services			
Measurement of air exchange rate	including certificate (in accordance with ASTM D5374)	05	DL33-0000
	Calibration of one (1) test temperature specified by the user in center of chamber, including certificate Travel to be quoted separate.	05	DL30-0110
Temperature calibration	Extension of calibration of one (1) additional test temperature specified by the user in the center of the usable space, including certificate Travel to be quoted separate.	05	DL30-0102
Temperature measurement, 9 measuring points	Temperature measurement with 9 measuring points with a set value specified by the user, including certificate. Travel to be quoted separate. A total of 3 shelves are required.	05	DL30-0109



Temperature measurement, 18 measuring points the sear, including certificate. Travel to be quoted separate. A total of 2 shelves are required. Temperature measurement, 27 measuring points the sear, including certificate. Travel to be quoted separate. A total of 3 shelves are required. Temperature measurement, 27 measuring points the sear, including certificate. Travel to be quoted separate. A total of 3 shelves are required. Temperature measurement, 27 measuring points the sear, including certificate. Travel to be quoted separate. A total of 3 shelves are required. Temperature measurement with 27 measuring points with a set value specified by the sear, including certificate. Travel to be quoted separate. A total of 3 shelves are required. Temperature measurement, 27 measuring points with a set value specified by the sear, including certificate. Travel to be quoted separate. A total of 3 shelves are required. Temperature measurement, 27 measuring points with a set value specified by the search points of the search of	Designation	Description	*	ArtNo.		
Temperature measurement, 27 measuring points the user, including certificate. Travel to be quoted separate. A total of 3 shelves o DI 30-0127 Installation services Connect the unit to the customer-side connections (electricity, water, wastewater, gas), basic functions check, brief operating instructions (exctunpacking, setup, controller instructions, programming, installation work) Travel to be quoted as separate. Unit instructions Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming, Installation work) Travel to be quoted as separate. Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate of Shocount on Spare Parts and Labor for any additional Services needed West - tear parts to be purchased or billed to customer. Travel to be quoted as separate. Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate of Temperature. 25% Biscount on Spare Parts and Labor for any additional Services needed. One additional coursery visit per year can be used for service valve or service valve or operator. West - tear parts to be purchased or billed to customer. Travel to be quoted separate. Preventive maintenance One off maintenance service in accordance with maintenance schedule. Visual trapection of mechanical and electrical components, testing of all key functions. Checking as last temperature septicied by the user needed or device with or water and the customer. Travel to be quoted separate. Annual Device Inspection Includes Preventive Maintenance schedule. Visual trapection of mechanical and electrical components, testing of all key functions. Checking as last temperature in extent of customer. Travel to be quoted as separate. SILVER 3 year maintenance contract Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate sylis Discount on Spare Parts and Labor for any additional Services needed One additional Courtsylvist per year can be used for	Temperature measurement, 18 measuring points	the user, including certificate. Travel to be quoted separate. A total of 2 shelves	05	DL30-0118		
Connect the unit to the customer-side connections (electricity, water, wastewater, gas), basic functions check, bird operating instructions (electricity, mater, wastewater, gas), basic functions check, bird operating instructions (exc.), unpacking, setup, controller instructions programming, installation work) travel to be quoted as separate. Unit instructions Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming. Travel to be quoted as separate Limited to 3 hours. Maintenance services Annual Device inspection includes Preventive Maintenance with Galibration Certificate, 10% Discount on Spare Parts and Labor for any additional Services needed Witer + lear parts to be purchased or billed to customer. Travel to be quoted as separate. Annual Device inspection includes Preventive Maintenance with Galibration Certificate of Temperature, 25% Discount on Spare Parts and Labor for any additional Services needed Witer + lear parts to be purchased or billed to customer. Travel to be quoted as separate. Annual Device inspection includes Preventive Maintenance with Galibration Certificate of Temperature, 25% Discount on Spare Parts and Labor for any additional Services needed One additional coursety with preventive Maintenance with Galibration Certificate of Temperature, 25% Discount on Spare Parts and Labor for any additional Services needed one additional coursety with preventive Maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Checking a test temperature specified by the user in centre of usable space of all key functions. Checking a test temperature specified by the user in centre of usable space of all key functions. Checking a test temperature specified by the user in centre of usable space of all key functions. Certificates six Bioscount on Spare Parts and Labor for any additional Services needed One additional courteey with prevent	Temperature measurement, 27 measuring points	the user, including certificate. Travel to be quoted separate. A total of 3 shelves	05	DL30-0127		
Unit installation controller instructions, brogramming, installations, (excl. unpacking, setup, optional controller instructions, programming, installation work) Travel to be quoted as separate. Unit instruction Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming. Travel to be quoted as separate United to 3 hours. Maintenance services Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate, 30% Discount on Spare Parts and Labor for any additional Services needed Wear + tear parts to be purchased or billed to customer. Travel to be quoted as separate. Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate of Temperature, 25% Discount on Spare Parts and Labor for any additional Services needed. One additional courtersy vist prevare can be used for service visit or operator. Wear + tear parts to be purchased or billed to customer. Travel to be quoted as separate. Annual Device Inspection Includes Preventive Maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Checking a test I emperature specified by the user in center of usable space. Dispection of mechanical and electrical components, testing of all key functions. Checking a test I emperature specified by the user in center of usable space. SILVER 3-year maintenance contract Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate syst. Discount on Spare Parts and Labor for any additional Services needed One additional courtery visit per year can be used for service visit or operator training. Wear + teap parts to be purchased or billed to customer. Travel to be quoted as separate. Validation services Execution of IQ/OQ/PQ Execution of IQ/OQ/PQ Execution of IQ/OQ/PQ in accordance with qualification folder. Travel to be quoted separate. Warranty service	Installation services					
Unit instructions of the control electronics including programming. Travel to be quoted as separate United to 3 hours. Annual Device inspection includes Preventive Maintenance with Calibration Certificate 1:0% Discount on Spare Parts and Labor for any additional Services needed Wear + tear parts to be purchased or billed to customer. Travel to be quoted as separate. Annual Device inspection includes Preventive Maintenance with Calibration Certificate of Temperature. 2:5% Discount on Spare Parts and Labor for any additional Services needed. One additional courtesy visit per year can be used for service visit or operator. Wear + tear parts to be purchased or billed to customer. Travel to be quoted separate. One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Checking a test temperature specified by the user in center of usable space without certificate 15% Discount on Spare Parts and Labor for any additional Services Annual Device inspection Includes Preventive Maintenance with Calibration Certificate 15% Discount on Spare Parts and Labor for any additional Services SILVER 3-year maintenance contract Annual Device inspection Includes Preventive Maintenance with Calibration Certificate 15% Discount on Spare Parts and Labor for any additional Services SILVER 3-year maintenance contract Preventive maintenance contract Preventive maintenance contract Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate 15% Discount on Spare Parts and Labor for any additional Services Execution of IQ/OQ in accordance with qualification folder. Travel to be quoted separate. Dictional Services Execution of IQ/OQ/PQ in accordance with qualification folder. Travel to be quoted separate.	Unit installation	gas), basic functions check, brief operating instructions. (excl.: unpacking, setup, controller instructions, programming, installation work) Travel to be quoted as	05	DL10-0100		
Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate. 10% Discount on Spare Parts and Labor for any additional Services needed Wear + tear parts to be purchased or billed to customer. Travel to be quoted as separate. Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate of Temperature. 25% Discount on Spare Parts and Labor for any additional Services needed. One additional courtesy visit per year can be used for service visit or operator. Wear + tear parts to be purchased or billed to customer. Travel to be quoted separate. One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Checking a test temperature specified by the user in center of usable space without certificate. Wear + tear parts need to be purchased or billed to customer. Travel to be quoted as separate. Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate 15% Discount on Spare Parts and Labor for any additional Certificate 15% Discount on Spare Parts and Labor for any additional Services needed One additional courtesy visit per year can be used for service visit or operator training. Wear + tear parts to be purchased or billed to customer. Travel to be quoted separate. Validation services Execution of IQ/OQ in accordance with qualification folder. Travel to be quoted separate. DL20-0815 DL40-0100 Execution of IQ/OQ/PQ Execution of IQ/OQ/PQ in accordance with qualification folder. Travel to be quoted separate.	Unit instructions	of the control electronics including programming. Travel to be quoted as separate	05	DL10-0500		
BRONZE 3-year maintenance contract Certificate. 10% Discount on Spare Parts and Labor for any additional Services needed Wear + tear parts to be purchased or billed to customer. Travel to be quoted as separate. Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate of Temperature. 25% Discount on Spare Parts and Labor for any additional Services needed. One additional courtesy visit per year can be used for service visit or operator. Wear + tear parts to be purchased or billed to customer. Travel to be quoted separate. One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Checking a test temperature specified by the user in center of usable space without certificate. Wear + tear parts need to be purchased or billed to customer. Travel to be quoted as separate. Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate 15% Discount on Spare Parts and Labor for any additional Services needed One additional courtesy visit per year can be used for service visit or operator training. Wear + tear parts to be purchased or billed to customer. Travel to be quoted separate. Validation services Execution of IQ/OQ Execution of IQ/OQ in accordance with qualification folder. Travel to be quoted separate. Warranty service Warranty service	Maintenance services					
Getificate of Temperature. 25% Discount on Spare Parts and Labor for any additional Service wist to reperator. Wear + tear parts to be purchased or billed to customer. Travel to be quoted separate. One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Checking a test temperature specified by the user in center of usable space without certificate. Wear + tear parts need to be purchased or billed to customer. Travel to be quoted as separate. Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate 15% Discount on Spare Parts and Labor for any additional Services needed One additional courtesy visit per year can be used for service visit or operator training. Wear + tear parts to be purchased or billed to customer. Travel to be quoted separate. Validation services Execution of IQ/OQ Execution of IQ/OQ in accordance with qualification folder. Travel to be quoted separate. Os DL20-0815 DL40-0100 Execution of IQ/OQ/PQ in accordance with qualification folder. Travel to be quoted separate. Warranty service	BRONZE 3-year maintenance contract	Certificate. 10% Discount on Spare Parts and Labor for any additional Services needed Wear + tear parts to be purchased or billed to customer. Travel to be	05	DL20-0720		
Inspection of mechanical and electrical components, testing of all key functions. Checking a test temperature specified by the user in center of usable space without certificate. Wear + tear parts need to be purchased or billed to customer. Travel to be quoted as separate. Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate 15% Discount on Spare Parts and Labor for any additional Services needed One additional courtesy visit per year can be used for service visit or operator training. Wear + tear parts to be purchased or billed to customer. Travel to be quoted separate. Validation services Execution of IQ/OQ Execution of IQ/OQ in accordance with qualification folder. Travel to be quoted separate. Execution of IQ/OQ/PQ Execution of IQ/OQ/PQ in accordance with qualification folder. Travel to be quoted separate. O5 DL40-0100 DL40-0500 Warranty service	GOLD 3-year maintenance contract	Certificate of Temperature. 25% Discount on Spare Parts and Labor for any additional Services needed. One additional courtesy visit per year can be used for service visit or operator. Wear + tear parts to be purchased or billed to customer.	05	DL20-0915		
Certificate 15% Discount on Spare Parts and Labor for any additional Services needed One additional courtesy visit per year can be used for service visit or operator training. Wear + tear parts to be purchased or billed to customer. Travel to be quoted separate. Validation services Execution of IQ/OQ Execution of IQ/OQ in accordance with qualification folder. Travel to be quoted separate. Execution of IQ/OQ/PQ Execution of IQ/OQ/PQ in accordance with qualification folder. Travel to be quoted separate. O5 DL40-0100 Execution of IQ/OQ/PQ in accordance with qualification folder. Travel to be quoted separate.	Preventive maintenance	inspection of mechanical and electrical components, testing of all key functions. Checking a test temperature specified by the user in center of usable space without certificate. Wear + tear parts need to be purchased or billed to customer.	05	DL20-0601		
Execution of IQ/OQ in accordance with qualification folder. Travel to be quoted separate. Execution of IQ/OQ/PQ in accordance with qualification folder. Travel to be quoted separate. Execution of IQ/OQ/PQ in accordance with qualification folder. Travel to be quoted separate. DL44-0500 Warranty service	SILVER 3-year maintenance contract	Certificate 15% Discount on Spare Parts and Labor for any additional Services needed One additional courtesy visit per year can be used for service visit or operator training. Wear + tear parts to be purchased or billed to customer. Travel	05	DL20-0815		
Execution of IQ/OQ/PQ Execution of IQ/OQ/PQ in accordance with qualification folder. Travel to be quoted separate. O5 DL46-0100 D149-0500 Warranty service	Validation services					
Separate. Warranty service	Execution of IQ/OQ		05	DL40-0100		
	Execution of IQ/OQ/PQ		05	DL44-0500		
1-year warranty extension The warranty is extended by 1 year from the delivery date, wear parts are excluded 05 DL50-0010	Warranty service					
	1-year warranty extension	The warranty is extended by 1 year from the delivery date, wear parts are excluded	05	DL50-0010		



NOTES

- O1 Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge.
- Quoted prices do not include travel costs. Please refer to the chapter on BINDER Service for travel costs for your region. Quoted prices for services performed in Switzerland do not include a country-specific added fee (available on request).

BINDER GmbH

Tuttlingen, Germany TEL +49 7462 2005 0 info@binder-world.com www.binder-world.com BINDER Inc.

Bohemia, NY, USA TEL +1 631 224 4340 usa@binder-world.com www.binder-world.us BINDER Environmental Testing Equipment (Shanghai) Co., Ltd.

Shanghai, P.R. China TEL +86 21 685 808 25 china@binder-world.com www.binder-world.com

BINDER Asia Pacific (Hong Kong) Ltd.

Kowloon, Hong Kong, P.R. China TEL +852 39070500 asia@binder-world.com www.binder-world.com