BINDER
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Operating Manual

Translation of the original operating manual

MK (E6)

Alternating climate chambers with program control

Model	Voltage variant	Model version	Art. No.
MK 240	400 V / 50 Hz	MK 240 (E6) (400V/50Hz)	9020-0513, 9120-0513
	480 V / 60 Hz	MK 240 (E6) (480V/60Hz)	9020-0515, 9120-0515
MK 400	400 V / 50 Hz	MK 400 (E6) (400V/50Hz)	9020-0518, 9120-0518
	480 V / 60 Hz	MK 400 (E6) (480V/60Hz)	9020-0520, 9120-0520
MK 720	400 V / 50 Hz	MK 720 (E6) (400V/50Hz)	9020-0522, 9120-0522
	480 V / 60 Hz	MK 720 (E6) (480V/60Hz)	9020-0524, 9120-0524
MK 1020	400 V / 50 Hz	MK 1020 (E6) (400V/50Hz)	9020-0527, 9120-0527
	480 V / 60 Hz	MK 1020 (E6) (480V/60Hz)	9020-0529, 9120-0529

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Dear customer,

For the correct operation of the chambers, it is important that you read this operating manual completely and carefully and observe all instructions as indicated. Failure to read, understand and follow the instructions may result in personal injury. It can also lead to damage to the chamber and/or poor equipment performance.

1. Safety

1.1 Personnel Qualification

The chamber must only be installed, tested, and started up by personnel qualified for assembly, startup, and operation of the chamber. Qualified personnel are persons whose professional education, knowledge, experience and knowledge of relevant standards allow them to assess, carry out, and identify any potential hazards in the work assigned to them. They must have been trained and instructed, and be authorized, to work on the chamber and have knowledge of the operating instructions.

The chamber should only be operated by laboratory personnel especially trained for this purpose and familiar with all precautionary measures required for working in a laboratory. Observe the national regulations on minimum age of laboratory personnel.

1.2 Operating manual

The initial commissioning and usage of the chambers during the entire product life cycle is only permitted with this operating manual. The operating manual must be read completely before usage. Always keep it handy for reference in the vicinity of the chamber. If selling the chamber, hand over the operating manual to the purchaser.

To avoid injuries and damage observe the safety instructions of the operating manual. Failure to follow instructions and safety precautions can lead to significant risks.

	DANGER
	Dangers due to failure to observe the instructions and safety precautions. **Serious injuries and chamber damage. Risk of death.** ➢ Observe the safety instructions in this Operating Manual. ➢ Follow the operating procedures in this Operating Manual. ➢ Carefully read the complete operating instructions of the chamber prior to installing and using the chamber. ➢ Keep the operating manual for future reference

	Make sure that all persons who use the chamber and its associated work equipment have read and understood the Operating Manual.

This Operating Manual is supplemented and updated as needed. Always use the most recent version of the Operating Manual. When in doubt, call the BINDER Service Hotline for information on the up-to-dateness and validity of this Operating Manual.

1.3 Legal considerations

This operating manual is for informational purposes only. It contains information for correct and safe installing, start-up, operation, decommissioning, cleaning and maintenance of the product. Note: the contents and the product described are subject to change without notice.

Understanding and observing the instructions in this operating manual are prerequisites for hazard-free use and safety during operation and maintenance. Images are to provide basic understanding. They may deviate from the actual version of the chamber. The actual scope of delivery can, due to optional or special design, or due to recent technical changes, deviate from the information and illustrations in these instructions this operating manual. In no event shall BINDER be held liable for any damages, direct or incidental arising out of or related to the use of this manual.

This operating manual cannot cover all conceivable applications. If you would like additional information, or if special problems arise that are not sufficiently addressed in this manual, please ask your dealer or contact us directly, e.g. by phone at the number located on page one of this manual

Furthermore, we emphasize that the contents of this operating manual are not part of an earlier or existing agreement, description, or legal relationship, nor do they modify such a relationship. All obligations on the part of BINDER derive from the respective purchase contract, which also contains the entire and exclusively valid statement of warranty administration and the general terms and conditions, as well as the legal regulations valid at the time the contract is concluded. The statements in this manual neither augment nor restrict the contractual warranty provisions.

1.3.1 Intellectual property

This operating manual is protected by copyright. Any unauthorized copying or disclosure to third parties is strictly prohibited. We reserve the right to take legal action and, if necessary, to assert claims for damages in the event of infringement.

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Please visit www.binder-world.com for more information.

1.4 Structure of the safety instructions in the operating manual

In this operating manual, the following safety definitions and symbols indicate dangerous situations following the harmonization of ISO 3864-2 and ANSI Z535.6.

1.4.1 Signal word panel

Depending on the probability of serious consequences, potential dangers are identified with a signal word, the corresponding safety color, and if appropriate, the safety alert symbol.

DANGER
Indicates an imminently hazardous situation that, if not avoided, will result in death or serious (irreversible) injury.

WARNING
Indicates a potentially hazardous situation which, if not avoided, could result in death or serious (irreversible) injury

CAUTION
Indicates a potentially hazardous situation which, if not avoided, may result in moderate or minor (reversible) injury

NOTICE
Indicates a potentially hazardous situation which, if not avoided, may result in damage to the product and/or its functions or of a property in its proximity.

1.4.2 Safety alert symbol

Use of the safety alert symbol indicates a **risk of injury**.

Observe all measures that are marked with the safety alert symbol in order to avoid death or injury.

1.4.3 Pictograms

Warning signs			
Electrical hazard	Hot surface	Explosive atmosphere	Stability hazard
Lifting hazard	Pollution Hazard	Harmful substances	CO_2 suffocation and poisoning hazard
Risk of corrosion and / or chemical burns	Biohazard	Danger of frost	
Mandatory action signs			
Mandatory regulation	Read operating instructions	Disconnect the power plug	Lift with mechanical assistance
Environment protection	Wear protective gloves	Wear safety goggles	

Prohibition signs			
Do NOT touch	Do NOT spray with water	Do NOT climb	

	Information to be observed in order to ensure optimum function of the product.

1.4.4 Word message panel structure

Type / cause of hazard.
Possible consequences.
∅ Instruction how to avoid the hazard: prohibition.
➢ Instruction how to avoid the hazard: mandatory action.

Observe all other notes and information not necessarily emphasized in the same way, in order to avoid disruptions that could result in direct or indirect injury or property damage.

1.5 Localization / position of safety and information labels on the chamber

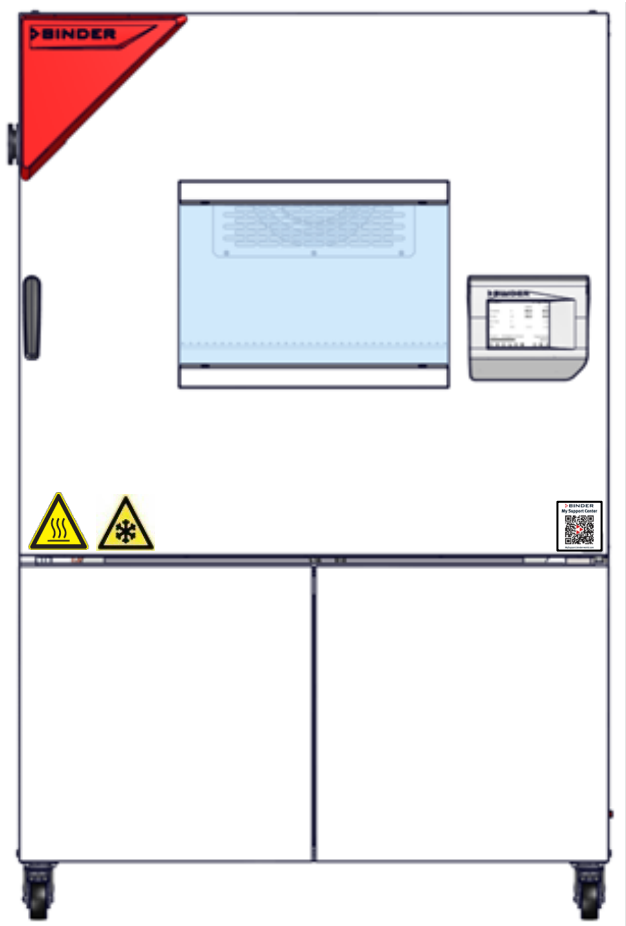
The following labels are located on the chamber:

Pictograms (Warning signs)	
	Hot surface (on chamber door)
	Cold surface (on chamber door)
	Operation only with residual current circuit breakers type B

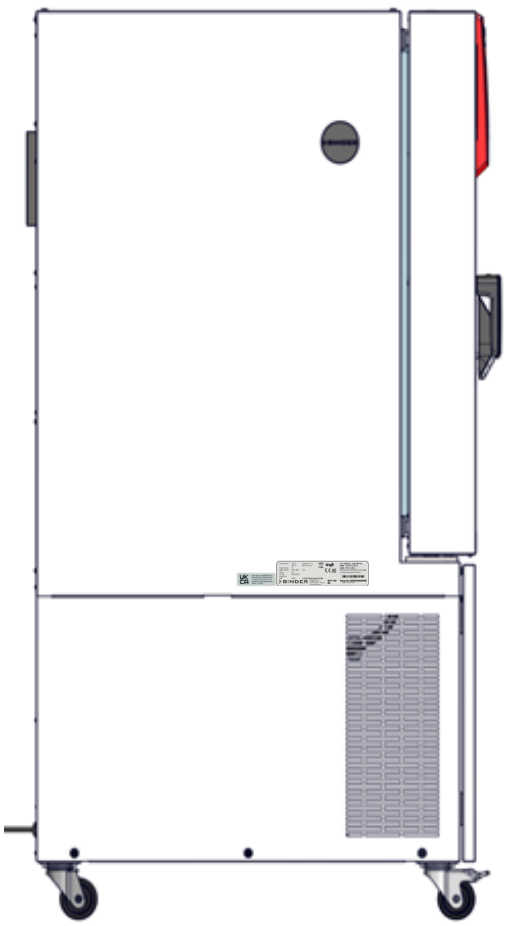
	Keep safety labels complete and legible.

Replace safety labels that are no longer legible. Contact BINDER service for these replacements.

Information	
BINDER My Support Center MySupport.binder-world.com	QR-Code and URL to contact the BINDER Support Center (on chamber front)
	Type plate with CE conformity marking (on left chamber side)
	UKCA label (on left chamber side)



Chamber front



Left chamber side

Figure 1: Position of labels on the chamber (example: size 240)

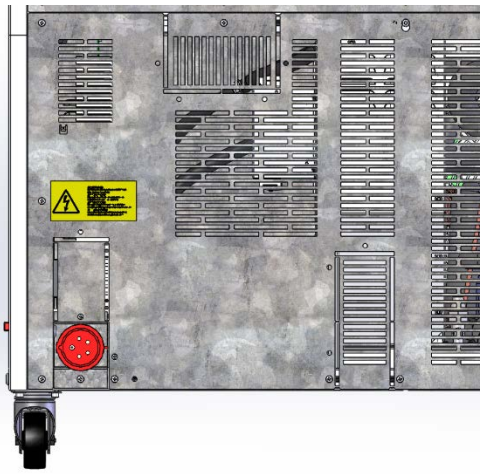


Figure 2: Position of the safety label regarding residual current circuit breakers on the chamber rear

1.6 Type plate

The type plate sticks to the left side of the chamber, bottom right-hand, above the refrigerating module.

Figure 3: Type plate (example of MK 240 regular 50 Hz chamber)

Indications of the type plate (example)

Indication		Information
BINDER		Manufacturer: BINDER GmbH
MK 240		Model
Alternating climate chamber		Device name
Serial No.	00000000000000	Serial no. of the chamber
Built	2026	Year of construction
Nominal temperature	180 °C 356 °F	Nominal temperature
IP protection	20	IP type of protection acc. to EN 60529
Temp. safety device	DIN 12880	Temperature safety device acc. to standard DIN 12880
Class	2.0	Class of temperature safety device
Art. No.	9020-0513	Art. no. of the chamber
Project No.	---	Optional: Special application acc. to project no.
5,20 kW		Nominal power
400 V / 50 Hz		Nominal voltage +/- 10% at the indicated power frequency
3 N ~		Current type
8,9 A		Nominal current
Max operating pressure 120 bar		Max operating pressure in the refrigerating system
R744 – 1,40 kg		Refrigerant type, filling weight
Contains CO2 gas		

Symbols on the type plate

Symbol	Information
CE	CE conformity marking
	Electrical and electronic equipment manufactured / placed on the market in the EU after 13 August 2005 and to be disposed of in separate collection according to Directive 2012/19/EU on waste electrical and electronic equipment (WEEE).
DGUV Test GS	GS mark of conformity of the “Deutsche Gesetzliche Unfallversicherung e.V. (DGUV), Prüf- und Zertifizierungsstelle Nahrungsmittel und Verpackung im DGUV Test“ (German Social Accident Insurance (DGUV), Testing and Certification Body for Foodstuffs and Packaging Industry in DGUV Test).
EAC	The chamber is certified according to Customs Union Technical Regulation (CU TR) for the Eurasian Economic Union (Russia, Belarus, Armenia, Kazakhstan Kyrgyzstan).

1.7 UKCA Label

With the 50 Hz chambers, the sticker with UKCA Authorised Representative details sticks next to the type plate to the left side of the chamber, bottom right-hand.

Figure 4: UKCA Label

Symbol on the sticker

Symbol	Information
UK CA	UKCA conformity marking (not valid with 60 Hz chambers)

1.8 General safety instructions on installing and operating the chamber

With regard to operating the chambers and to the installation location, please observe the local and national regulations relevant for your country (for Germany: DGUV guidelines 213-850 on safe working in laboratories, issued by the employers’ liability insurance association).

Ensure sufficient room volume. The calculation of the required room volume must be carried out according to EN 378-1:2016+A1:2020 (chap. 3.4).

BINDER GmbH is only responsible for the safety features of the chamber provided skilled electricians or qualified personnel authorized by BINDER perform all maintenance and repair, and if components relating to chamber safety are replaced in the event of failure with original spare parts.

To operate the chamber, use only original BINDER accessories or accessories from third-party suppliers authorized by BINDER. The user is responsible for any risk caused by using unauthorized accessories.

	NOTICE
	Danger of overheating due to lack of ventilation. **Damage to the chamber.** ∅ Do NOT install the chamber in unventilated recesses. ➢ Ensure sufficient ventilation for dispersal of the heat. ➢ Observe the prescribed minimum distances when installing the chamber (chap. 3.4)

Do not install or operate the chamber in hazardous locations.

	DANGER
	Danger of explosion due to combustible dusts or explosive mixtures in the vicinity of the chamber. **Serious injury or death from burns and / or explosion pressure.** ∅ Do NOT operate the chamber in potentially explosive areas. ➢ KEEP combustible dust or air-solvent mixtures AWAY from the chamber.

The chamber does not dispose of any measures of explosion protection.

	DANGER
	Danger of explosion due to introduction of flammable or explosive substances in the chamber. **Serious injury or death from burns and / or explosion pressure.** ∅ Do NOT introduce any substance into the chamber which is combustible or explosive at working temperature. ∅ Do NOT introduce any combustible dust or air-solvent mixture in the inner chamber.

Any solvent contained in the charging material must not be explosive or inflammable. I.e., irrespective of the solvent concentration in the steam room, NO explosive mixture with air must form. The temperature inside the chamber must lie below the flash point or below the sublimation point of the charging material.

Familiarize yourself with the physical and chemical properties of the charging material, as well as the contained moisture constituent and its behavior with the addition of heat energy.

Familiarize yourself with any potential health risks caused by the charging material, the contained moisture constituent or by reaction products that may arise during the temperature process. Take adequate measures to exclude such risks prior to putting the chamber into operation.

	DANGER
	Electrical hazard by water entering the chamber. **Deadly electric shock.** ∅ The chamber must NOT become wet during operation, cleaning, or maintenance. ∅ Do NOT install the chamber in damp areas or in puddles. ➢ Set up the chamber in a splash-proof manner.

The chambers were produced in accordance with VDE regulations and were routinely tested in accordance to VDE 0411-1 (IEC 61010-1).

During and shortly after operation, the temperature of the inner surfaces almost equals the set-point. The window, the access ports and the inner chamber will become hot during operation.

	CAUTION **Danger of burning by touching hot chamber parts during operation.** **Burns.** ∅ Do NOT touch the inner surfaces, the front panel around the inner chamber, the window, the access port area or the charging material during operation.

 	WARNING **Danger of injury and damages by the chamber tipping over or breakaway of the protruding lower housing cover.** **Injuries and damage to the chamber and the loading material** ∅ Do NOT load the lower housing cover with heavy objects while the chamber door is open and do NOT climb on it.

Carbon dioxide (CO_2) is used as a refrigerant. CO_2 in high concentrations is hazardous to health. It is colorless and almost odorless and therefore practically imperceptible. Escaping CO_2 gas is heavier than air and accumulates at the ground or possibly in lower-lying parts of the building. There is danger of suffocation and poisoning. Hazards due to uncontrolled gas release must be effectively avoided. Vent out any CO_2 gas that may escape via good room ventilation or a suitable connection to an exhaust system. The installation of a CO_2 warning system is recommended. It should be located 30 cm / *11.8 in* above ground. The signal must be visible from the outside.

	DANGER **Danger of suffocation and poisoning due to high concentration of CO_2 (> 4 Vol.-%).** **Death by suffocation.** ∅ Do NOT set up the chamber in non-ventilated recesses. ➢ Ensure technical ventilation measures. ➢ Observe the relevant regulations for handling CO_2.

Even when CO_2 or systems operated with CO_2 are handled carefully and appropriately, a residual risk remains, which can lead to life-threatening situations under certain circumstances. Therefore, we strongly recommend continuous monitoring of CO_2 concentration in the ambient air of the chamber.

1.9 Intended use

	Following the instructions in this operating manual and conducting regular maintenance work (chap. 20) are part of the intended use.

Any use of the chambers that does not comply with the requirements specified in this Operating Manual shall be considered improper use.

Other applications than those described in this chapter are not approved.

Use

Alternating climate chambers MK are suitable for temperature treatment of solid or pulverized charging material, as well as bulk material, using the supply of heat or cold.

The chambers can be used for drying processes, but they are particularly suitable for all tasks that occur in materials testing and aging tests. The chambers are suitable for harmless materials.

Do NOT use the chamber for drying purpose, especially if greater quantities of steam leading to condensation will be set free.

Requirements for the chamber load

Any solvent must not be explosive and flammable. A mixture of any component of the charging material with air must NOT be explosive. The operating temperature must lie below the flash point or below the sublimation point of the charging material. Any component of the charging material must NOT be able to release toxic gases.

The charging material shall not contain any corrosive ingredients that may damage the machine components made of stainless steel, aluminum, and copper. Such ingredients include in particular acids and halides. Any corrosive damage caused by such ingredients is excluded from liability by BINDER GmbH.

The chamber does not dispose of any measures of explosion protection.

DANGER

Explosion or implosion hazard and danger of poisoning through the introduction of unsuitable loading material.

Poisoning. Serious injury or death from burns and / or explosion pressure.

- ∅ Do NOT introduce any substance combustible or explosive at working temperature into the chamber, in particular no energy sources such as batteries or lithium-ion batteries.
- ∅ NO explosive dust or air-solvent mixture in the inner chamber.
- ∅ Do NOT introduce any substance which could lead to release of toxic gases.

Contamination of the chamber by toxic, infectious or radioactive substances must be prevented.

WARNING

Danger of intoxication and infection through contamination of the chamber with toxic, infectious or radioactive substances.

Damages to health.

- ➢ Protect the interior of the chamber from contamination by toxic, infectious or radioactive substances.
- ➢ Take suitable protective measures when introducing and removing toxic, infectious or radioactive material

In case of foreseeable use of the chamber there is no risk for the user through the integration of the chamber into systems or by special environmental or operating conditions in the sense of EN 61010-1. For this, the intended use of the chamber and all its connections must be observed.

Medical devices

The chambers are not classified as medical devices as defined by Regulation (EU) No 2017/745.

Due to the special demands of the Medical Products legislation, these chambers are not qualified to perform sterilization of medical devices as defined by Regulation (EU) No 2017/745.

Personnel Requirements

Only trained personnel with knowledge of the Operating Manual can set up and install the chamber, start it up, operate, clean, and take it out of operation. Service and repairs call for further technical requirements (e.g. electrical know-how), as well as knowledge of the service manual.

Installation site requirements

The chambers are designed for setting up inside a building (indoor use).

The requirements described in the Operating Manual for installation site and ambient conditions (chap. 3.4) must be met.

Carbon dioxide (CO_2) is used as a refrigerant. Vent out any CO_2 gas that may escape via good room ventilation or a suitable connection to an exhaust system.

1.10 Foreseeable Misuse

Other applications than those described in chap. 1.9 are not approved.

This expressly includes the following misuses (the list is not exhaustive), which pose risks despite the inherently safe construction and existing technical safety equipment:

- Non-observance of Operating Manual
- Non-observance of information and warnings on the chamber (e.g. control unit messages, safety identifiers, warning signals)
- Installation, startup, operation, maintenance and repair by untrained, insufficiently qualified, or unauthorized personnel
- Installation in a room that is too small (calculation according to EN 378-1:2016+A1:2020)
- Missed or delayed maintenance and testing
- Non-observance of traces of wear and tear
- Insertion of materials excluded or not permitted by this Operating Manual.
- Non-compliance with the admissible parameters for processing the respective material.
- Installation, testing, service or repair in the presence of solvents
- Installation of replacement parts and use of accessories and operating resources not specified and authorized by the manufacturer
- Installation, startup, operation, maintenance or repair of the chamber in absence of operating instructions
- Bypassing or changing protective systems, operation of the chamber without the designated protective systems
- Non-observance of messages regarding cleaning and disinfection of the chamber.
- Spilling water or cleaning agent on the chamber, water penetrating into the chamber during operation, cleaning or maintenance.
- Cleaning activity while the chamber is turned on.
- Operation of the chamber with a damaged housing or damaged power cord
- Continued operation of the chamber during an obvious malfunction
- Insertion of objects, particularly metallic objects, in louvers or other openings or slots on the chamber
- Human error (e.g. insufficient experience, qualification, stress, exhaustion, laziness)

To prevent these and other risks from incorrect operation, the operator shall issue operating instructions. Standard operating procedures (SOPs) are recommended.

1.11 Residual Risks

The unavoidable design features of a chamber, as well as its proper field of application, can also pose risks, even during correct operation. These residual risks include hazards which, despite the inherently safe design, existing technical protective equipment, safety precautions and supplementary protective measures, cannot be ruled out.

Messages on the chamber and in the Operating Manual warn of residual risks. The consequences of these residual risks and the measures required to prevent them are listed in the Operating Manual. Moreover, the operator must take measures to minimize hazards from unavoidable residual risks. This includes, in particular, issuing operating instructions.

The following list summarizes the hazards against which this Operating Manual and the Service Manual warn, and specifies protective measures at the appropriate spots:

Unpacking, Transport, Installation

- Sliding or tilting the chamber
- Setup of the chamber in unauthorized areas
- Installation of a damaged chamber
- Installation of a chamber with damaged power cord
- Inappropriate site of installation
- Missing protective conductor connection

Normal operation

- Assembly errors
- Contact with hot surfaces on the housing
- Contact with hot surfaces in the interior and inside of doors
- Emission of non-ionizing radiation from electrical operating resources
- Contact with live parts in normal state

Cleaning and Decontamination

- Penetration of water into the chamber
- Inappropriate cleaning and decontamination agents
- Enclosure of persons in the interior

Malfunction and Damage

- Continued operation of the chamber during an obvious malfunction or outage of the heating or cooling system
- Contact with live parts during error status
- Operation of a unit with damaged power cord

Maintenance

- Maintenance work on live parts.
- Execution of maintenance work by untrained/insufficiently qualified personnel
- Electrical safety analysis during annual maintenance not performed

Trouble-shooting and Repairs

- Non-observance of warning messages in the Service Manual
- Trouble-shooting of live parts without specified safety measures
- Absence of a plausibility check to rule out erroneous inscription of electrical components
- Performance of repair work by untrained/insufficiently qualified personnel
- Inappropriate repairs which do not meet the quality standard specified by BINDER
- Use of replacement parts other than BINDER original replacement parts
- Electrical safety analysis not performed after repairs

1.12 Operating instructions

Depending on the application and location of the chamber, the operator of the alternating climate chamber must provide the relevant information for safe operation of the chamber in a set of operating instructions.

	Keep these operating instructions with the chamber at all times in a place where they are clearly visible. They must be comprehensible and written in the language of the employees.

1.13 Measures to prevent accidents

The operator of the chamber must observe the local and national regulations (for Germany: the rule “Operation of work equipment. Operation of refrigeration systems, heat pumps and refrigeration equipment”, GUV-R 500 chap. 2.35) and take precautions to prevent accidents.

The manufacturer took the following measures to prevent ignition and explosions:

- **Indications on the type plate**

  See operating manual chap. 1.6.

- **Operating manual**

  An operating manual is available for each chamber.

- **Overtemperature monitoring**

  The chamber is equipped with a temperature display, which can be read from outs.

  The chamber is equipped with an additional safety controller (temperature safety device class 2 acc. to DIN 12880:2007). Visual and audible (buzzer) signals indicate temperature exceeding.

- **Safety, measurement, and control equipment**

  The safety, measuring, and control equipment is easily accessible.

- **Electrostatic charge**

  The interior parts are grounded.

- **Non-ionizing radiation**

  Non-ionizing radiation is not intentionally produced, but released only for technical reasons by electrical equipment (e.g. electric motors, power cables, solenoids). The machine has no permanent magnets. If persons with active implants (e.g. pacemakers, defibrillators) keep a safe distance (distance of field source to implant) of 30 cm, an influence of these implants can be excluded with high probability.

- **Protection against touchable surfaces**

  Tested according to EN ISO 13732-1:2008.

- **Floors**

  See operating manual chap. 3.4 for correct installation

- **Cleaning**

  See operating manual chap. 21.3.

- **Examinations**

  The chambers have been inspected by the “Deutsche Gesetzliche Unfallversicherung e.V. (DGUV) (German Social Accident Insurance (DGUV)” (German Social Accident Insurance (DGUV), Testing and Certification Body for Foodstuffs and Packaging Industry in DGUV Test) and bears the GS mark.

1.14 Reporting Cybersecurity Vulnerabilities

If you identify a potential cybersecurity vulnerability in this product, please report it to our central point of contact:

psirt@binder-world.com

2. Chamber description

The alternating climate chamber MK is a specially developed precision cooling/warming cabinet for the domain of industrial material testing and environment simulation, with an unrivalled capacity, which far exceeds the capabilities of normal test cabinets, providing the ideal facilities for solving all the problems which occur during material as well as ageing and stress tests.

The chambers are equipped with a multifunctional microprocessor display controller for temperature with a digital display accurate to one-tenth of a degree. With its comprehensive program control functions, the display program controller MB2 permits the high precision performance of temperature cycles with rapid heating up and cooling down phases.

The patented APT.line™ preheating chamber and air conduction technology guarantees excellent spatial temperature values for the total working area. The chamber is equipped with a powerful refrigerating system permitting rapid cooling-down speeds. In addition, it provides almost unlimited possibilities for adaptation to individual customer requirements based upon extensive programming options.

Material: The high-quality housing insulation guarantees both a low noise mode of operation and a consistently low housing temperature. The inner chamber, the pre-heating chamber and the interior side of the doors are all made of stainless steel (German material no. 1.4301, US equivalent AISI 304). When operating the chamber at temperatures above 150 °C / *302°F,* the impact of the oxygen in the air may cause discoloration of the metallic surfaces (yellowish-brown or blue) by natural oxidation processes. These colorations are harmless and will in no way impair the function or quality of the chamber. The housing is RAL 9003 powder-coated. All corners and edges are also completely coated.

Controller: The efficient program controller is equipped with a multitude of operating functions, in addition to recorder and alarm functions. Programming of test cycles is easily accomplished via the modern touchscreen display controller MB2 and is also possible directly with a computer via Intranet in connection with the APT-COM™ 4 Multi Management Software (option, chap. 19.1). The chamber comes regularly equipped with an Ethernet serial interface for computer communication. In addition, the BINDER APT-COM™ 4 Multi Management Software (accessory) permits networking up to 100 chambers and connecting them to a PC for controlling and programming, as well as recording and representing temperature data. For further options, see chap. 23.5.

The chambers are equipped with four castors. Both front castors can be easily locked via the attached brakes.

You can operate the chambers in a temperature range from -48 °C / *-54.4 °F* up to +180 ºC / *356 °F*.

Sizes 240, 400: temperature range from -50 °C */ -58 °F* up to +180 ºC / *356 °F*; range -50 °C / *-58 °F* up to -48 °C / *-54.4 °F* not provided for continuous operation, max. 8 hours operating duration in this range

2.1 Chamber overview

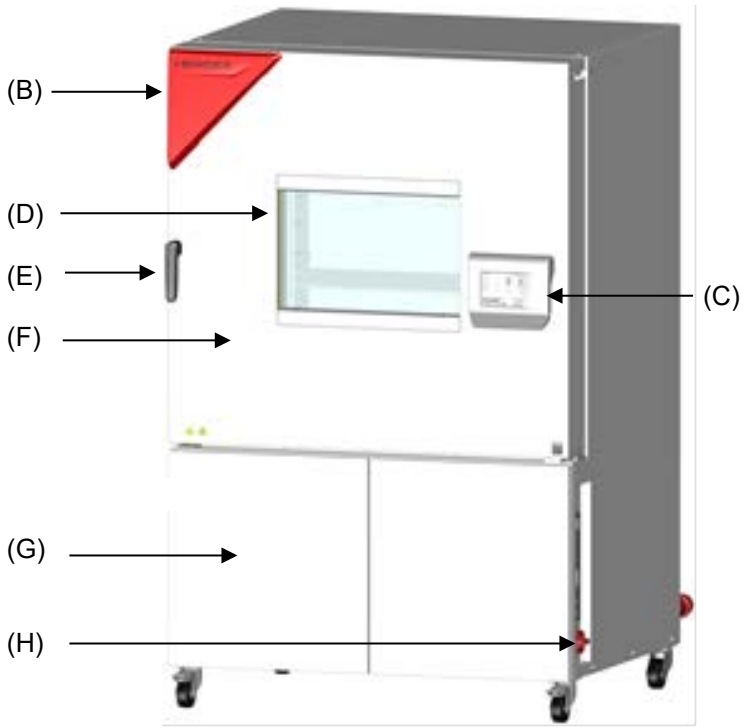


Figure 5: Alternating climate chamber MK (example: MK 240)

(A)	(not used)	(E)	Door handle
(B)	Signal triangle	(F)	Chamber door
(C)	Ergonomically adjustable control terminal	(G)	Refrigerating machine, maintenance access flaps
(D)	Inspection window	(H)	Main power switch

2.2 Main power switch

This switch allows completely switching off the chamber (de-energized condition).

Off

On

Figure 6: Main power switch (H) in the lateral control panel

2.3 Signal triangle

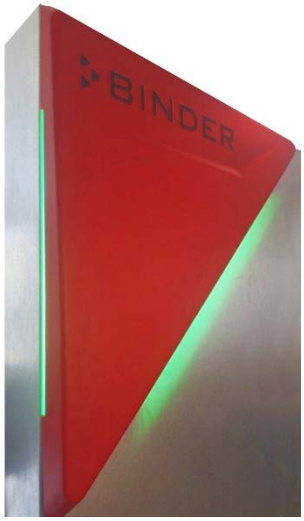


Figure 7: Display of the signal triangle (operation without any problems)

The signal triangle with light-up status display provides a visual display of chamber status through light in different colors on the sides of the triangle

- Green:

  Continuous light: Chamber is running, operation without any problems

  Flashing: End of program reached
- Red: Fault or error message on the controller

  Flashing: Error message not yet acknowledged

  Continuous light: Error message acknowledged

2.4 Ergonomically adjustable control terminal

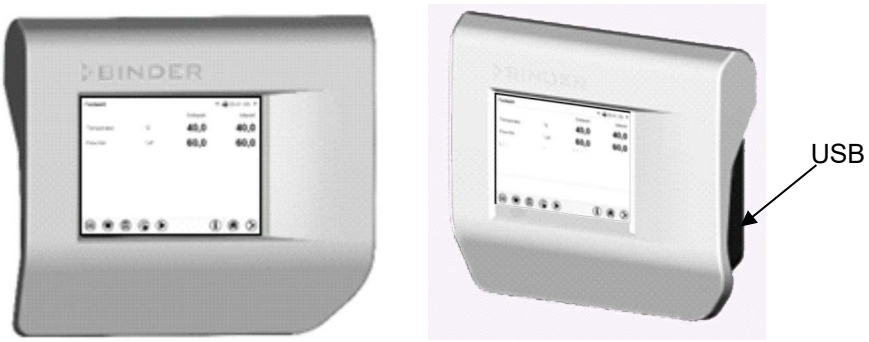
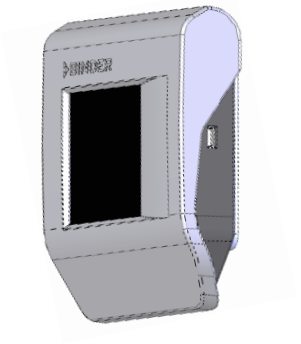


Figure 8: Control terminal with MB2 program controller and USB interface

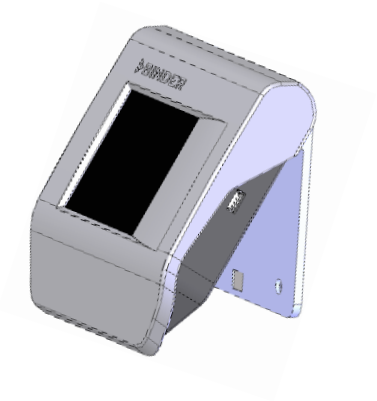
The control terminal is adjustable in different angles so that operation is always ergonomic for people of different sizes and enables the optimal operating angle for chamber settings and control.

Positioning

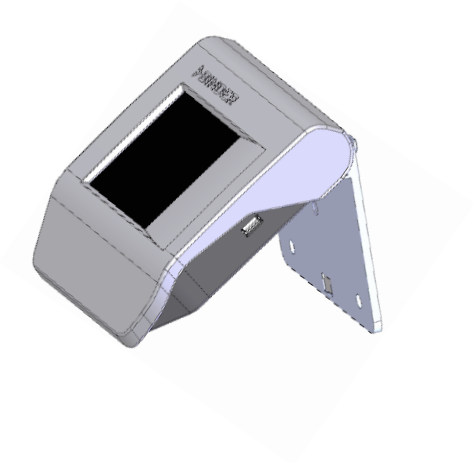
The control terminal can be securely fixed in three positions using a locking mechanism:



Vertical position, suitable for smaller people and recommended when not in use / transport

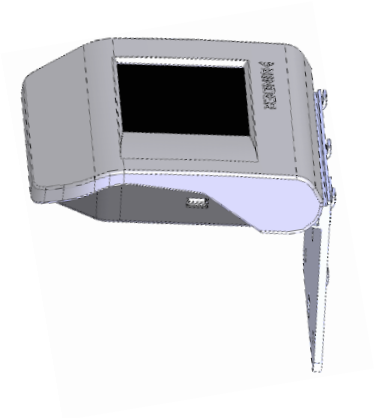


30° position, suitable for medium-sized people



60° position, suitable for tall people

Repositioning to the starting position



Fold the control terminal up to 90°. This releases the locking mechanism and the control terminal can be positioned back.

Caution! Folding up more than 90° can cause damage.

2.5 Lateral control panel

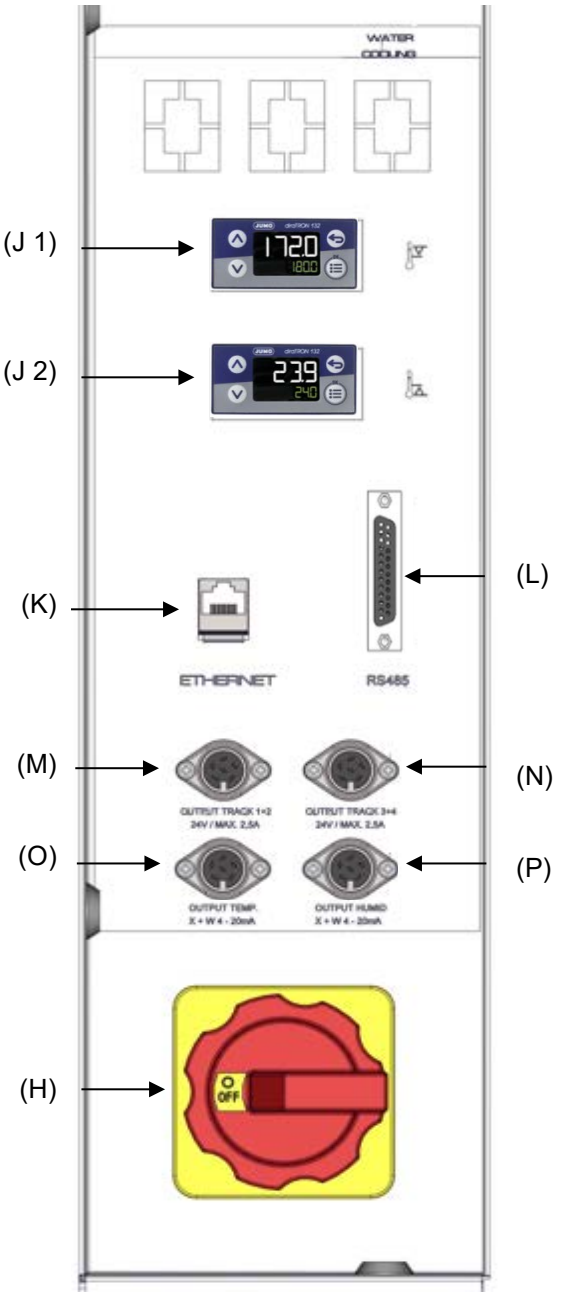


Figure 9: Lateral control panel at the right side of the refrigerating machine, with options

(H)	Main power switch	(M)	2 zero-voltage relay outputs via special controller functions (option)
(J)	Temperature safety device class 2 for over and under temperature (option): Entry displays for upper (J 1) and lower (J 2) temperature limit	(N)	2 zero-voltage relay outputs via special controller functions (option)
(K)	Ethernet interface for computer communication	(O)	Analog output for temperature (option)
(L)	RS485 interface for computer communication (option)		

2.6 Rear chamber view

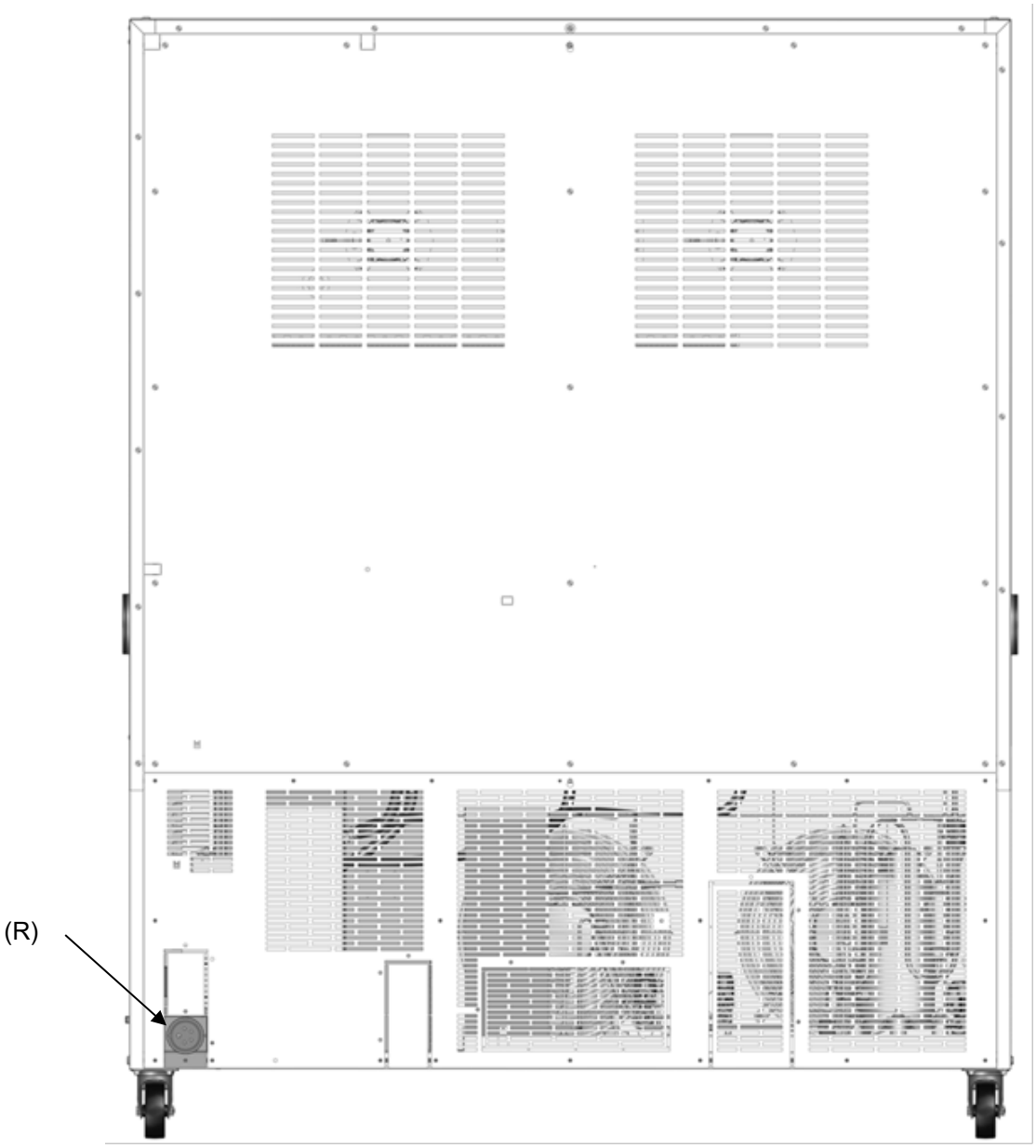


Figure 10: Rear chamber view (example: MK 720)

(R)	Power connection

3. Completeness of delivery, transportation, storage, and installation

3.1 Unpacking, and checking equipment and completeness of delivery

After unpacking, please check the chamber and its optional accessories, if any, based on the delivery receipt for completeness and for transportation damage. Inform the carrier immediately if transportation damage has occurred.

The final tests of the manufacturer may cause traces of the shelves on the inner surfaces. This has no impact on the function and performance of the chamber.

Please remove any transportation protection devices and adhesives in/on the chamber and on the doors and take out the operating manuals and accessory equipment.

Remove the upholstered transport piece (L-type profile) from the lower door locking and keep it for possible later transportation.

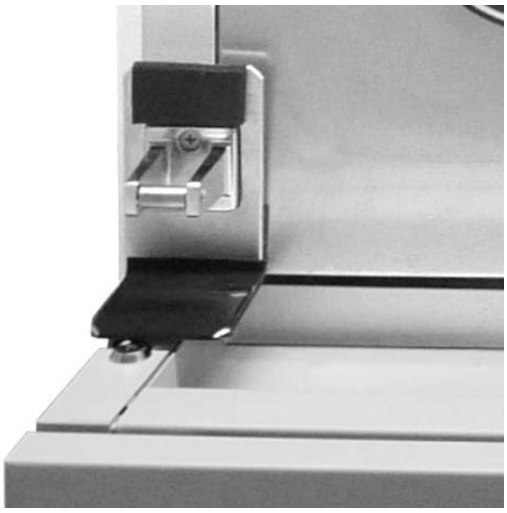


Figure 11:
Door locking with transport piece (state of delivery)

CAUTION

Risk of injury and damages by lifting heavy loads and by sliding or tilting of the chamber due to improper lifting.

Injuries, damage to the chamber.

- ∅ Do NOT lift or transport the chamber using the door, the handle or the lower housing.
- ∅ Do NOT lift the chamber by hand.
- ➢ Keep the chamber in upright position.
- ➢ Lift chambers from the pallet using technical devices (fork lifter). Set the fork lifter only from the rear in the middle of the chamber. Make sure to place all the lateral supports of the chamber on the forks.

If you need to return the chamber, please use the original packing and observe the guidelines for safe lifting and transportation (chap. 3.2).

For disposal of the transport packing, see chap. 22.1.

Note on second-hand chambers (Ex-Demo-Units):

Second-hand chambers are chambers that were used for a short time for tests or exhibitions. They are thoroughly tested before resale. BINDER ensures that the chamber is technically sound and will work flawlessly.

Second-hand chambers are marked with a sticker on the chamber door. Please remove the sticker before commissioning the chamber.

3.2 Guidelines for safe lifting and transportation

The front castors of the chamber can be blocked by brakes. Please move the chambers with castors only when empty and on an even surface, otherwise the castors may be damaged. Mount the upholstered steel L-type profile at the lower door locking. After operation please observe the guidelines for temporarily decommissioning the chamber (chap. 22.2).

CAUTION

Risk of injury and damages by lifting heavy loads and by sliding or tilting of the chamber due to improper transportation.

Injuries, damage to the chamber.

∅ Do NOT lift or transport the chamber using the door, the handle or at the lower housing.

∅ Do NOT lift the chamber by hand.

➢ Transport the chamber only in its original packaging.

➢ Secure the alternating climate chamber with transport straps for transport.

➢ Keep the chamber in upright position.

➢ Place the chamber using technical devices (fork lifter) on the transport pallet. Set the fork lifter only from the rear in the middle of the chamber. Make sure to place all the lateral supports of the chamber on the forks.

➢ Transport the chamber with the original transport pallet. Set the fork lifter ONLY to the pallet. Without the pallet the chamber is in imminent danger of overturning.

- Permissible ambient temperature range during transport: -10 °C / *14 °F* to +60 °C / *140 °F*.

You can order transport packing and pallets for moving or shipping purposes from BINDER service.

3.3 Storage

Intermediate storage of the chamber is possible in a closed and dry room. Observe the guidelines for temporary decommissioning (chap. 22.2).

- Permissible ambient temperature range during storage: -10 °C / *14 °F* to +60 °C / *140 °F*.
- Permissible ambient humidity: max. 70 % r.h., non-condensing

When after storage in a cold location you transfer the chamber to its warmer installation site, condensation may form. Before start-up, wait at least two hours until the chamber has attained ambient temperature and is completely dry and the oil in the compressors has warmed up.

In case of a prolonged temporal decommissioning: Leave the chamber door open or remove the access port plugs.

3.4 Location of installation and ambient conditions

Set up the chamber on a flat, even and non-flammable surface, free from vibration, and in a well-ventilated, dry location and align it using a spirit level. The site of installation must be capable of supporting the chamber's weight including weight of the load (see technical data, chap. 23.4). The chambers are designed for setting up inside a building (indoor use).

When after storage in a cold location you transfer the chamber to its warmer installation site, condensation may form. Before start-up, wait at least two hours until the chamber has attained ambient temperature and is completely dry and the oil in the compressors has warmed up.

Access ports must be sealed airtight with plugs or other suitable materials, as otherwise condensation can lead to water accumulation in the usable space or icing. Also when cables have been led through the ports, seal all access ports to reduce these effects.

NOTICE

Danger of overheating due to lack of ventilation.

Damage to the chamber.

∅ Do NOT install the chamber in unventilated recesses.

➢ Ensure sufficient ventilation for dispersal of the heat.

➢ Observe the prescribed minimum distances when installing the chamber.

Do not install or operate the chamber in potentially explosive areas.

DANGER

Danger of explosion due to combustible dusts or explosive mixtures in the vicinity of the chamber.

Serious injury or death from burns and / or explosion pressure.

∅ Do NOT operate the chamber in potentially explosive areas.

➢ KEEP explosive dust or air-solvent mixtures AWAY from the vicinity of the chamber.

Required room volume

Ensure sufficient room volume. The calculation of the required room volume must be carried out according to EN 378-1:2016+A1:2020.

Model	Refrigerant filling weight [kg]	Minimal room volume at the installation site [m³]
MK 240 (9x20-0513, 9x20-0515)	1.4	14
MK 400 (9x20-0518, 9x20-0520)	1.6	16
MK 720 (9x20-0522, 9x20-0524)	2.2	22
MK 1020 (9x20-0527, 9x20-0529)	2.5	25

Ambient conditions

- Permissible ambient temperature range during operation: +18 °C / *64.4 °F* to +32 °C / *89.6 °F*. At elevated ambient temperature values, fluctuations in temperature can occur.

The ambient temperature should not be substantially higher than the indicated ambient temperature of +25 °C / *77 °F* to which the specified technical data relate. For other ambient conditions, deviations from the indicated data are possible.

- Permissible ambient humidity: 70 % r.h. max., non-condensing.

When operating the chamber at temperature set-points below ambient temperature, high ambient humidity may lead to condensation on the chamber.

- Installation height: max. 2000 m / *6562 ft.* above sea level.

Minimum distances:

- Distance between each chamber when placing several chambers of the same size side by side: 250 mm / *9.84 in*
- Wall distance rear: 300 mm / *11.81 in,* lateral wall distance: 200 mm / *7.87 in*
- Spacing above the chamber: 100 mm / *3.94 in*

The chambers are NOT intended for stacking.

	NOTICE
	Danger by stacking. **Damage to the chambers.** ∅ Do NOT place the chambers on top of each other.

Other requirements

To completely separate the chamber from the power supply, you must disconnect the power plug. Install the chamber in a way that the power plug is easily accessible and can be easily pulled in case of danger.

With an increased amount of dust in the ambient air, clean the gas cooler several times a year. We recommend checking the fan grid (behind the left maintenance access flap) every week. In case of visible dirt accumulation, disconnect the chamber and clean the fan grid by suction.

Avoid any conductive dust in the ambiance according to the chamber layout complying with pollution degree 2 (IEC 61010-1).

4. Installation and connections

4.1 Electrical connection

The chambers are supplied ready for connection. They come with a fixed power connection cable of at least 1800 mm / *70.87 in* in length. They are equipped with three internal overload releases against excess-current.

Model	Art. no. (x = 0 or 1)	Power plug	Nominal voltage +/- 10% at the indicated power frequency	Current type	Chamber fuse
MK 240 MK 400 MK 720	9x20-0513 9x20-0518 9x20-0522	CEE plug 5-poles 16 Amp	400 V at 50 Hz	3 N~	16 Amp 3 x internal
MK 1020	9x20-0527	CEE plug 5-poles, 32 A	400 V at 50 Hz	3 N~	32 A 3 x internal
MK 240 MK 400 MK 720	9x20-0515 9x20-0520 9x20-0524	L22-20 plug 5-poles, 20 A	480 V at 60 Hz	3 N~	16 A 3 x internal
MK 1020	9x20-0529	L22-30 plug 5-poles, 30 A	480 V at 60 Hz	3 N~	25 A 3 x internal

- The domestic socket must also provide a protective conductor. Make sure that the connection of the protective conductor of the domestic installations to the chamber's protective conductor meets the latest technology. The protective conductors of the socket and plug must be compatible!

	DANGER
	Electrical hazard due to missing protective conductor connection. **Deadly electric shock.** ➢ Make sure that the chamber's power plug and the power socket match and securely connect the electrical protective conductors of the chamber and the house installation.

- Only use original connection cables from BINDER according to the above specification.
- Prior to connection and start-up, check the power supply voltage. Compare the values to the specified data located on the chamber's type plate (left chamber side, bottom right-hand, see chap. 1.6)

	NOTICE **Danger of incorrect power supply voltage due to improper connection.** **Damage to the chamber.** ➢ Check the power supply voltage before connection and start-up. ➢ Compare the power supply voltage with the data indicated on the type plate.

- When connecting, please observe the regulations specified by the local electricity supply company as well as the local or national electrical regulations (VDE directives for Germany).
- Observe a sufficient current protection according to the number of devices that you want to operate. The use of a residual current circuit breaker (RCD) is obligatory. With the large chambers, it may be necessary to protect each chamber with a separate RCD.

  Use residual current circuit breakers (residual current-operated protective device, RCD) of type B. Any other type may not provide the intended protection and may therefore result in death, fire, or other serious hazards.

	DANGER **Electrical hazard due to missing protective conductor connection.** **Deadly electric shock. Fire hazard.** ➢ Use type B residual current devices. ➢ Observe a sufficient current protection according to the number of devices that you want to operate.

Pollution degree (acc. to IEC 61010-1): 2

- Over-voltage category (acc. to IEC 61010-1): II

See also electrical data (chap. 23.4).

	To completely separate the chamber from the power supply, you must disconnect the power plug. Install the chamber in a way that the power plug is easily accessible and can be easily pulled in case of danger.

5. Functional overview of the MB2 chamber controller

The MB2 chamber controller controls the temperature (closed loop control) inside the chamber.

You can enter the desired set point values in fixed value operation mode directly on the display surface or via the setpoint menu. For program operation the controller offers programming week and time programs. In addition, there is a timer program available (stopwatch function).

The controller offers various notifications and alarm messages with visual and audible indication and remote alarms via e-mail, an event list (trace file) and the graphical display of the measuring values in the in der chart recorder view. The MB2 program controller permits programming temperature cycles and specifying special controller functions for each program section. You can enter values or programs directly at the controller or use the APT-COM™ 4 Multi Management Software (accessory) specially developed by BINDER.

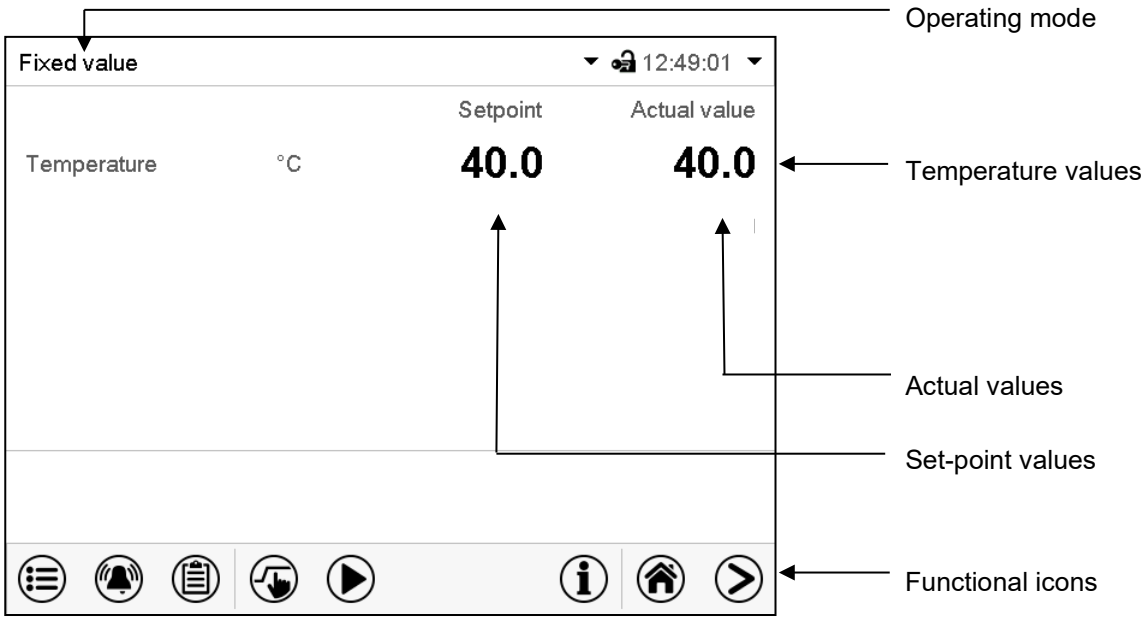


Figure 12: Normal display of the MB2 program controller (sample values)

5.1 Operating functions in normal display

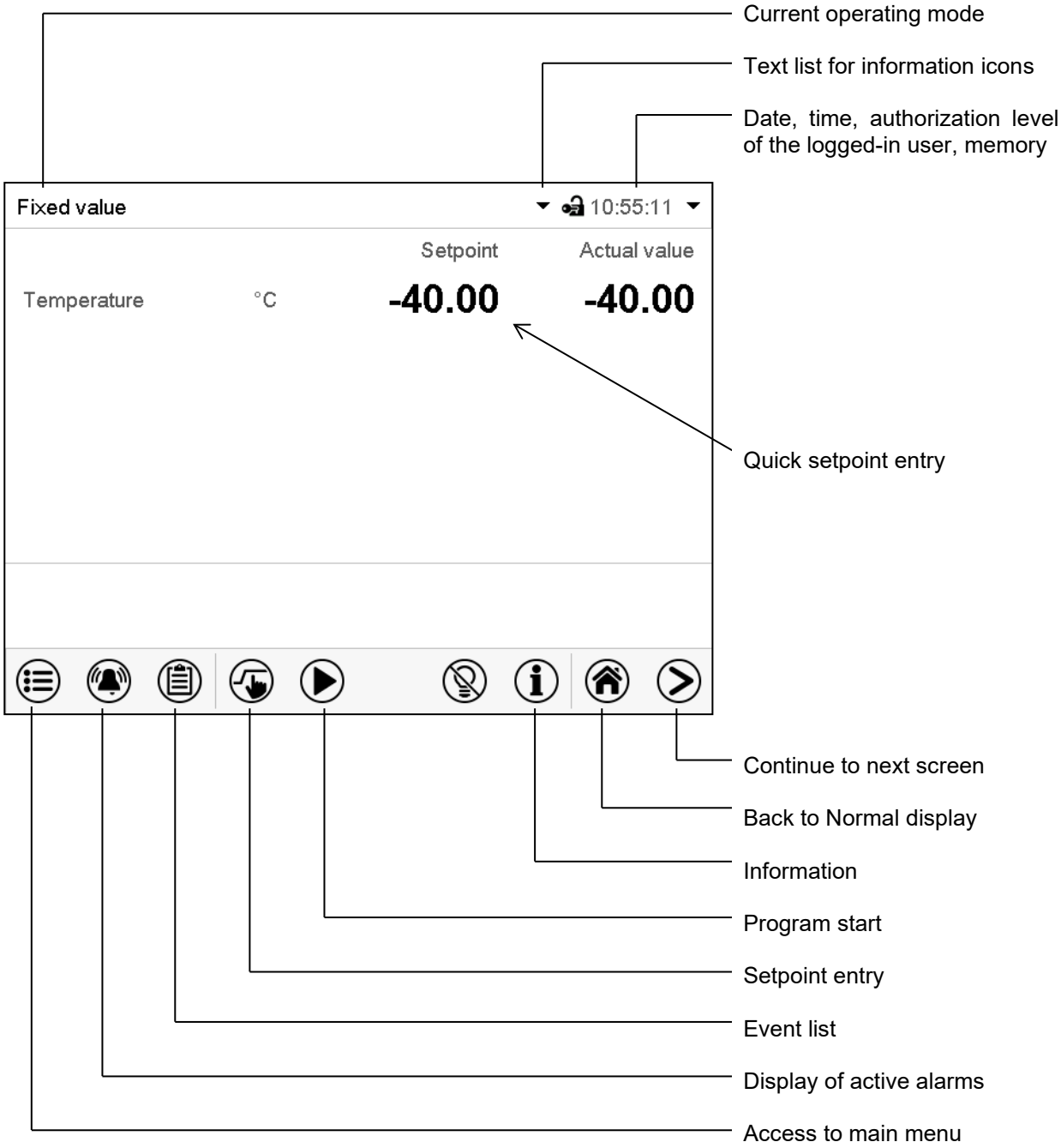
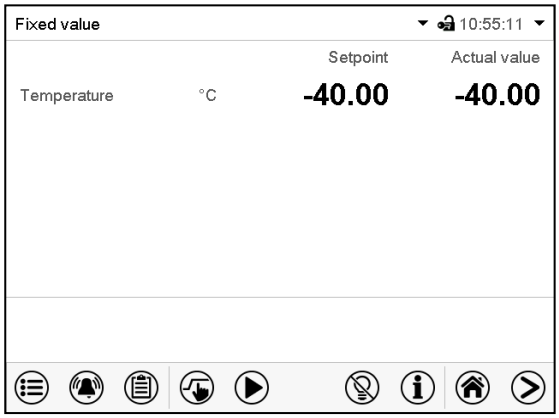


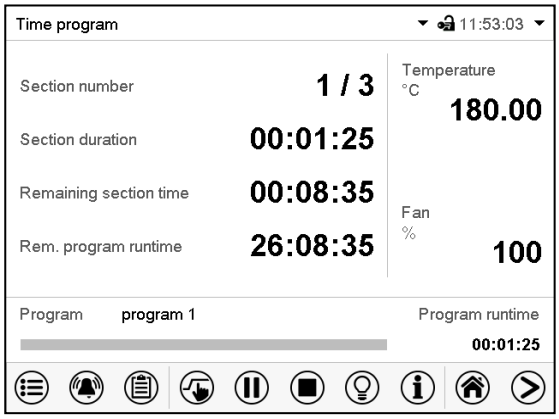
Figure 13: Operating functions of the MB2 controller in normal display (sample values)

5.2 Display views: Normal display, program display, chart-recorder display

	Press the ***Change view*** icon to toggle between normal display, program display and chart-recorder display.
	Press the ***Normal display*** icon to return from program display and chart recorder display back to Normal display.



Normal display (actual values / setpoint values)



Program display (example: time program)

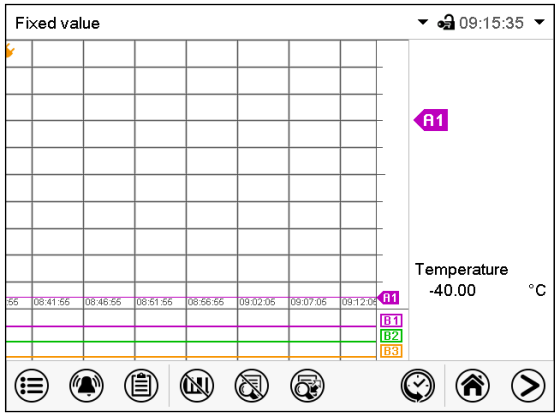


Chart recorder display

5.3 Controller icons overview

Navigation icons in Normal display

Icon	Signification	Function
	Main menu	Access from Normal display to the main menu
	Alarm	Access from Normal display to the list of active alarms
	Event list	Access from Normal display to the event list
	Setpoint setting	Access from Normal display to the setpoint entry menu: setpoint entry for Fixed value operation, safety controller settings
	Program start	Start a previously entered time or week program, continue a paused time program
	Program pause	Pause a running time program
	Program cancelling	Cancel a running time or week program
	Information	Information on program operation, setpoints, actual values, and the safety controller
	Normal display	Return from program display or chart recorder display to Normal display
	Change view	Toggle between Normal display, program display, and chart recorder display
	Interior lighting	Turn on and off the interior lighting

Functional icons in individual menus

Icon	Signification	Function
	Back	Return from each menu to Normal display
	Update	Update the event list and alarm messages
	Confirm	Take over the entries and exit the menu / continue menu sequence.
	Close	Exit the menu / cancel menu sequence. Entries are not taken over. When terminating a menu sequence, an information window appears, which must be confirmed.
	Reset alarm	Acknowledge the alarm and mute the buzzer.
	Change keyboard	Change between uppercase and lowercase characters, digits and special characters
	Edit	Edit settings of time and week programs

Functional icons in the chart recorder display

Icon	Signification	Function
	Show legend	Show legend
	Hide legend	Hide legend
	Switch legend	Switch between legend pages
	Show indications	Show indications “Door open” (B1), “Anti-condensat.” (B2)
	Hide indications	Hide indications “Door open” (B1), “Anti-condensat.” (B2)
	History display	Pause chart recorder and change to history display. Data recording continues.
	Curve selection	Go to “Curve selection” submenu in the history display
	Search	Go to “Search” submenu in the history display to select the required instant
	Zoom	Go to “Zoom” submenu in the history display to select the zoom factor
	Show scroll buttons	Show scroll buttons in the history display to scroll to an instant
	Hide scroll buttons	Hide scroll buttons in the history display to scroll to an instant

Information icons referring to chamber conditions

Icon	Text information	Condition
	“Idle mode”	Controller is in Idle mode
	“Door open”	Chamber door is open
	“Preheating phase”	1-hour preheating phase, no cooling function
	Anti-condensation protection	Controller function “Anti-condensation protection” activated

Information icon for data processing

Icon	Information
	Waiting icon: Data processing is running. Remaining time to touch the display when calibrating the touchscreen.

5.4 Operating modes

The MB2 program controller operates in the following operating modes:

- **Idle mode**

  The controller is not functional, i.e., there is no heating or refrigeration. The fan is off. The chamber approximates ambient values.

  You can activate and deactivate this operating mode with the “Idle mode” control contact in Fixed value operating mode (chap. 7.3), time program operation (chap. 9.7.3) and week program operation (chap.10.6.5).

- **Fixed value operating mode**

  The controller operates as a fixed-point controller, i.e., set-points can be defined, which are then maintained until the next manual change (chap. 7.1).

- **Timer program operation**

  Stopwatch function: during an entered duration the controller constantly equilibrates to the setpoints entered in Fixed value operation mode.

- **Time program operation**

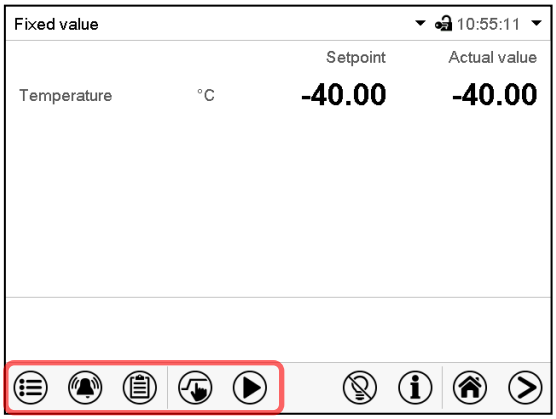
  An entered time program is running. The controller offers 25 program memory places with 100 program sections each. The total number of program sections of all programs is unlimited

- **Week program operation**

  An entered week program is running. The controller offers 5 program memory places with 100 switching points each. The switching points can be distributed over all days of the week.

5.5 Controller menu structure

Use the **navigation icons** in the screen footer in Normal display to access the desired controller functions.



The available functions depend on the current **authorization level** “Service”, “Admin” or “User” (chap. 13.1). This is selected either during login or can be available without password protection.

	Main menu: program settings, further information, “Service” submenu. The “Settings” submenu allows general configuration of the controller.	chap. 5.5.1
	List of **active alarms**	chap. 11
	Access to the **event list**	chap. 15.2
	Setpoint entry for Fixed value operation, **safety controller** settings	chap. 7, 12.2
	Start/ pause/ cancel an already entered, respectively a running **time program** or start / cancel an already entered, respectively a running **week program**	chap. 9.1, 9.2, 10.1

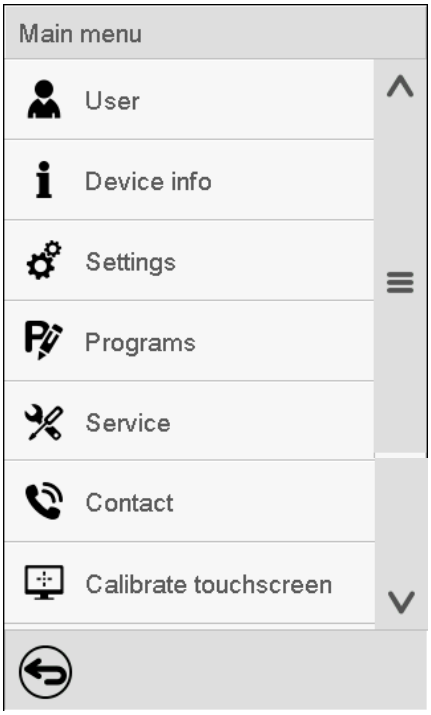
Unless noted otherwise, the figures show the functional range, which is available for the user with “Admin” authorization level.

5.5.1 Main menu

The main menu provides access to the general configuration of the controller as well as to program entry and the user administration. Additionally, there are support functions like a contact page or the display calibration depending on the available angle.

	Press the ***Main menu*** icon to access the main menu from Normal Display.
	Press the ***Back*** icon to return from each setting menu to Normal Display.

The main menu provides the following functions and submenus.



User management: login and logout, password management	chap. 13
Chamber information	chap. 15.2
“Settings” submenu (not visible for user with “User” authorization level)	chap. 14
Program entry submenu for time and week programs	chap. 9 and 10
“Service” submenu	chap. 5.5.3
BINDER Service contact page	chap. 15.1
Calibrating the touch screen	chap. 14.4.2
Back to Normal Display	

“Settings” submenu

- Settings of many general controller functions and network settings (chap. 14).
- Available only for users with “Service” and “Admin” authorization level

“Service” submenu

- Access to service data, controller reset to factory settings (chap. 5.5.3)
- Available only for users with “Service” and “Admin” authorization level. Full functional range only for BINDER Service (users with “Service” authorization level).

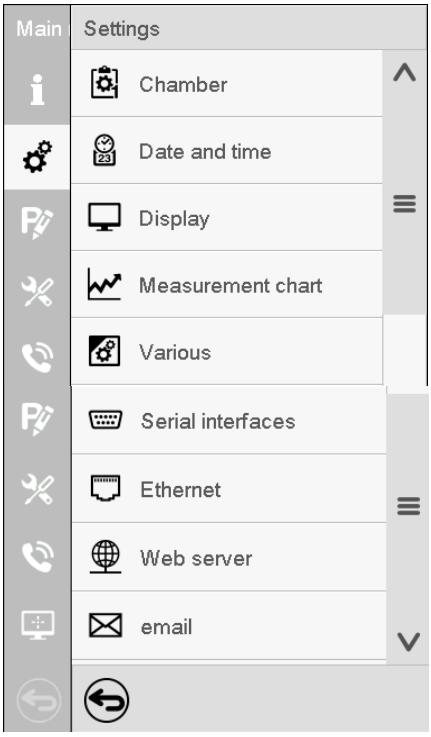
“Programs” submenu

- Access to the controller’s program functions (chap. 8, 9, 10)

5.5.2 “Settings” submenu

The “Settings” submenu is available for users with “Service” or “Admin” authorization level. It serves to enter date and time, select the language for the controller menus and the desired temperature unit and to configure the controller’s communication functions.

Path: ***Main menu > Settings***

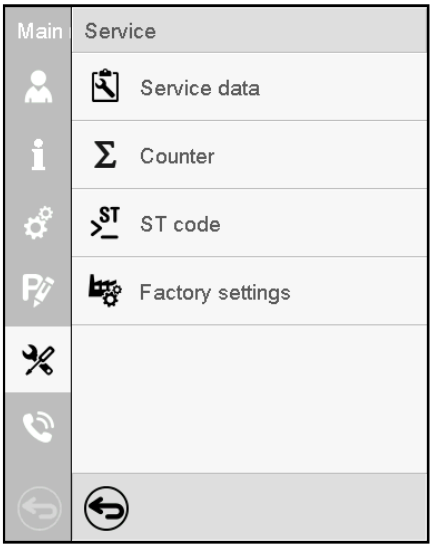


Setting the temperature unit, menu language…	chap. 14.1, 14.2
Setting date and time	chap. 14.2
Setting the display brightness, continuous operation and screen saver	chap. 14.4
Settings for the measurement chart: storage interval, storage values, minimum and maximum values	chap. 16.2
Turning off the interior lighting automatically	chap. 14.7
Configuration of the optional RS485 interface, setting of the device address	chap. 14.5.1
Entry of the MAC address and IP address	chap. 14.5.2
No function	
Configuration of the e-mail server, assignment of e-mail addresses	chap. 14.5.3
Back to main menu	

5.5.3 “Service” submenu

The “Service” submenu is available for users with “Service” or “Admin” authorization level. When logged-in with “Admin” authorization level the user will find information to tell the BINDER Service in service case.

Path: ***Main menu > Service***

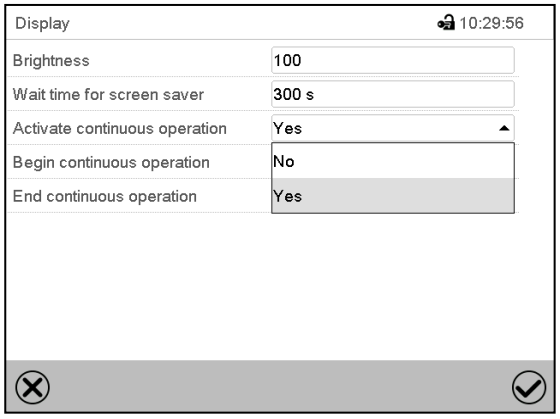


Serial number of the chamber, setup version of the controller software	chap. 14.2
No function	
Information for BINDER Service	
Reset to factory settings	
Back to main menu	

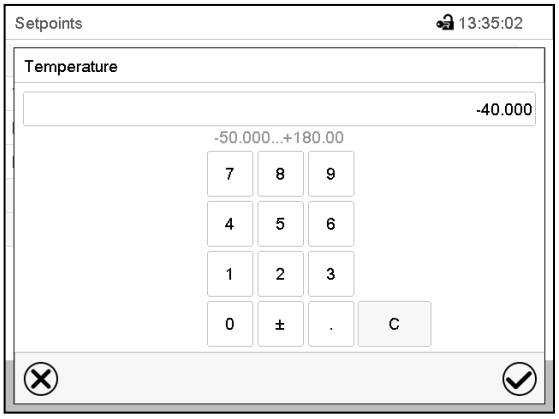
(view with “Admin” authorization level)

5.6 Principle of controller entries

In the selection and entry menus there are icons displayed in the footers which you can use to take over the entry or cancel it.



Selection menu (example)



Entry menu (example)

After completing the settings there are the following possibilities:

✓	Press the ***Confirm*** icon to take over the entries and exit the menu or continue the menu sequence.
⊗	Press the ***Close*** icon to exit the menu or cancel the menu sequence without taking over the entries. When terminating a menu sequence, an information window appears, which must be confirmed.

5.7 Performance during and after power failures

During a power failure, all controller functions are shut down.

After the power returns, all functions return to the same status the chamber had before power failure. . The controller continues to function in the original operating mode it was in previously before the power failure occurred.

- Performance after power failure in Idle mode

  Control is deactivated

- Performance after power failure in Fixed value operation mode

  All functions return to the same status the chamber had before power failure. The set-points are immediately resumed.

- Performance after power failure during time program operation

  The program is resumed at the point where the interruption occurred with the latest set-points reached during the program run.

- Performance after power failure during week program operation

  The week program continues with the values corresponding to the current time.

Power failure and power return are noted in the event list (chap. 15.3).

If during power failure an alarm has occurred (tolerance range, safety controller, optional over/under temperature safety device class 2), confirm the alarm. See chap. 11.3.

5.8 Performance when opening the door

After 60 seconds from opening the door, heating, refrigeration, and fan turn off. The compressor continues operating during 5 minutes without cooling function.

After closing the door, heating, refrigeration, and fan turn on again.

6. Start up

6.1 Turning on the chamber

After connecting the electrical supply (chap. 4), you can start up the chamber.

- Turn on the main power switch (H) in the lateral control panel at least one hour before operating the chamber**.**

The lit pilot lamp shows the chamber is ready for operation. When the chamber is turned on and yet the controller display is dark, the display is in stand-by mode. Press on the touchscreen to activate it.

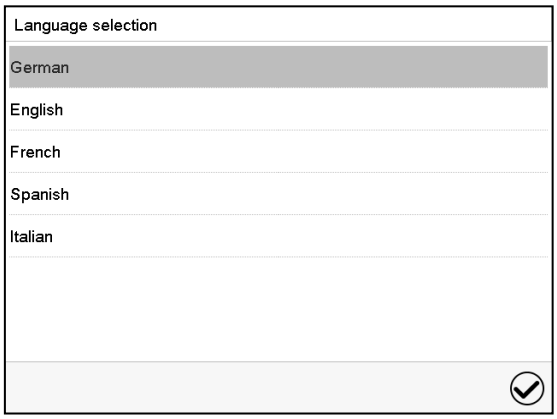
The refrigerating function is available only one hour after turning on the main power switch (H). This is indicated by the notification “Preheating phase” in the controller display.

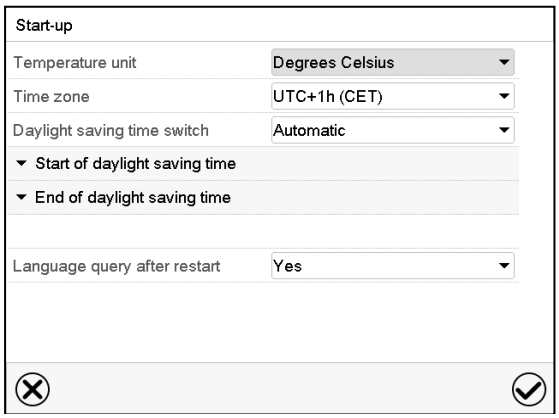
Warming chambers may release odors in the first few days after commissioning. This is not a quality defect. To reduce odors quickly we recommend heating up the chamber to its nominal temperature for one day and in a well-ventilated location.

	For control reasons the refrigeration machine starts with a delay time. The refrigeration machine also turns off with a 5 minutes delay. This explains why the compressor may remain operating also during positive temperature jumps.

6.2 Controller settings upon start up

The window “Language selection” enables the **language selection**, in case that it’s activated in the “Start-up” menu. Afterwards occurs a request of the **time zone** and the **temperature unit**.

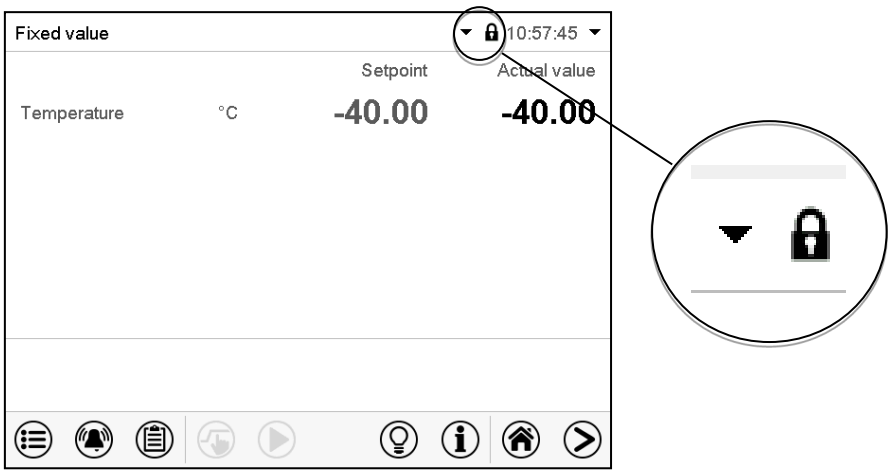




The controller will function in the **operating mode**, which was active before the last shut-down. It controls temperature in fixed value operating mode to the last entered values and in the program mode to the set points achieved beforehand.

Locked operation

Provided that the user administration has been activated by the assignment of passwords for the different authorization types, the **controller operation** is first locked after turning on the unit, recognizable by the closed lock icon in the header.



In the locked view the controller provides all display functions. No setting functions are available.

The setpoints are shaded (light grey) in normal display. Changing them by direct entry in the fixed value operating mode is not possible. The functional icons for setpoint entry and program start in the footer are without function.

After turning on the unit, user log-in is required to operate the controller (chap. 13.2)

Operation without user log-in / without password-protection

If the password function has been deactivated, after turning on the unit without user log-in there are those controller functions available, which correspond to the highest authorization level without a password protection. There is no lock icon in the header.

7. Set-point entry in “Fixed value” operating mode

In Fixed value operating mode you can enter a temperature set-point, and the switching-state of up to 16 special controller functions.

All settings made in Fixed value operating mode remain valid until the next manual change. They are saved also when turning off the chamber or in case of toggling to Idle Mode or Program Mode.

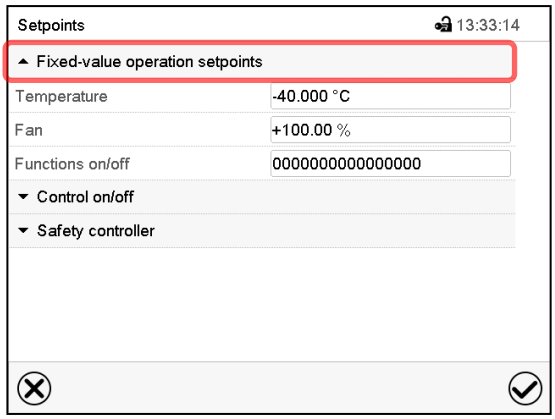
	Setting range	Control ranges
Temperature	-50 °C / *-58 °F* up to 180 °C / *356 °F*	-48 °C / *-54.4 °F* up to 180 °C / *356 °F*
		Sizes 240, 400: -50 °C / *-58 °F* up to +180 ºC / *356 °F;* range -50 °C / *-58 °F* up to -48 °C / *-54.4 °F* not provided for continuous operation, max. 8 hours operating duration in this range

With set-point type “**Limit**”, adapt the safety controller (chap. 12.2) or the over/under temperature safety device class 2 (option, chap.12.3) always when you changed the temperature set-point. Set the safety controller set-point or the set-point of the over/under temperature safety device class 3.3 (option) by approx. 2 °C to 5 °C above the controller temperature set-point.

Recommended setting: Set-point type “**Offset**” with safety controller set-point 2 °C.

7.1 Set-point entry through the “Setpoints” menu

Press the ***Setpoint setting*** icon to access the “Setpoints” setting menu from Normal display.



“Setpoints” menu (example).

Select “Fixed value operation setpoints” to access the individual parameters.

- Select the field “Temperature” and enter the desired temperature setpoint.

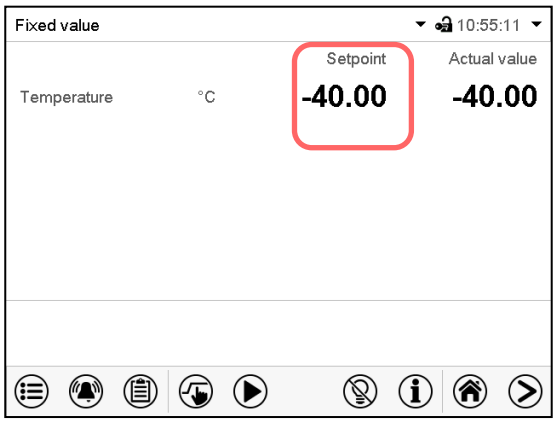
  Setting range: -50 °C / *-58°F* up to 180 °C / *356 °F*. Confirm entry with ***Confirm*** icon.

When entering a value outside the setting range, the message: “Value outside of limits! (Min: xxx, Max: xxx)” appears (xxx is a wildcard for the limits of the respective parameter). Press the ***Confirm*** icon and repeat the entry with a correct value.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

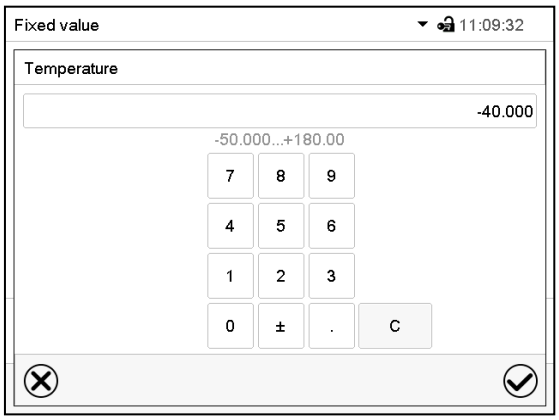
7.2 Direct setpoint entry via Normal display

Alternatively, you can also enter the setpoints directly via Normal display.



Normal display.

Select the setpoint you want to change.



Example: “Temperature” entry menu.

Enter the desired setpoint and confirm entry with ***Confirm*** icon

7.3 Special controller functions

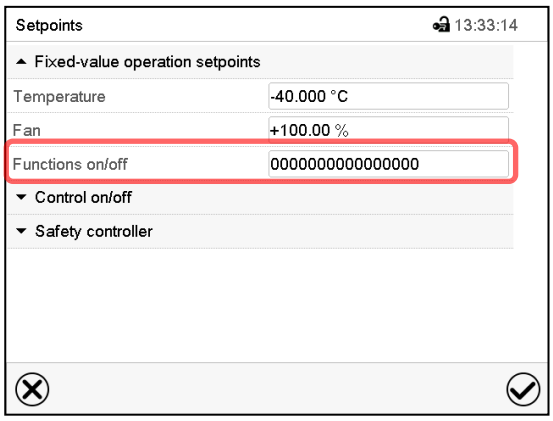
	Press the ***Setpoint setting*** icon to access the “Setpoints” setting menu from Normal display.

You can define the switching state of up to 16 controller functions. They are used to activate / deactivate special controller functions.

- Controller function “Idle mode” activates / deactivates the operating mode “Idle mode”.
- Controller functions “Switching output” 1 up to 4 can be used to turn on and off any equipment connected to the zero-voltage switching outputs (DIN sockets (7) and (8) (option, chap. 19.3).
- Controller function “Anti-condensation” serves to switch the anti-condensation protection (chap. 18).

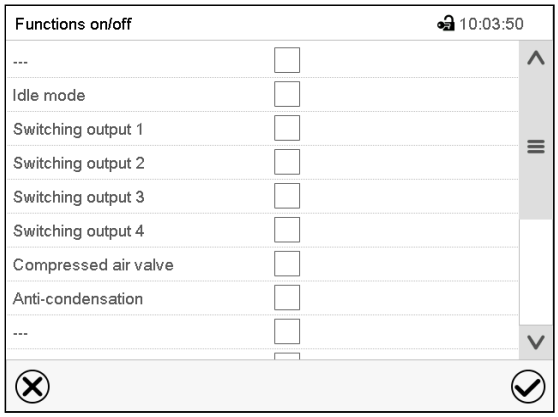
The other controller functions are not used.

Use the “Setpoints” menu to configure the special controller functions.



“Setpoints” menu.

Select the field “Functions on/off”.



“Functions on/off” entry menu (example).

Mark / unmark the checkbox to activate / deactivate the desired function and press the ***Confirm*** icon

Activated controller function: switching status “1” (On)

Deactivated controller function: switching status “0” (Off)

The controller functions count from right to left.

Example:

Activated controller function “Switching output 3” = 0000000000000**1**00

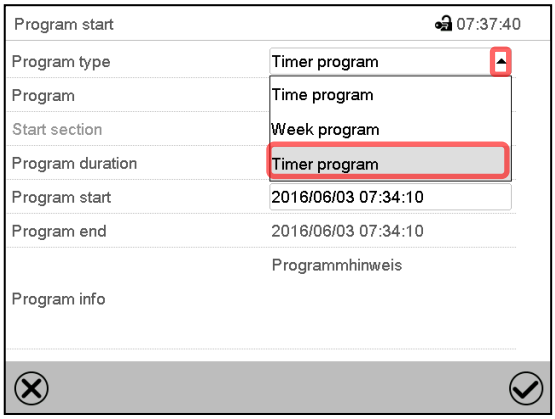
Deactivated controller function “Switching output 3” = 0000000000000**0**00

8. Timer program: stopwatch function

During an entered duration the controller constantly equilibrates to the setpoints entered in Fixed value operation mode (temperature, configuration of the special controller functions). This duration can be entered as a “Timer program”. During the program runtime, any setpoint changes do not become effective; the controller equilibrates to the values which were active during program start.

8.1 Starting a timer program

▶	In Normal display press the ***Program start*** icon to access the “Program start” menu.



“Program start” menu

- In the field “Program type” select “Timer program”.
- Select the field “Program duration” and enter the desired program duration. Press the ***Confirm*** icon.
- Select the field “Program start” and enter the desired start time of the program in the “Program start” entry menu. Press the ***Confirm*** icon. The program delay time until program start begins.

Normal display.

Information on the bottom of the screen indicates the currently running program and the time already passed. The grey bar shows how much time of the whole time is elapsed.

8.1.1 Performance during program delay time

During the configured program delay time until program start, the controller equilibrates to the current set-points of Fixed value operation mode. Modifications of these setpoints are possible but become effective only after the timer program is finished. When the configured moment for program start is reached, the program delay time ends and the program starts running. The controller equilibrates to the values which had been active during program start

8.2 Cancelling a running timer program

■	Press the ***Program cancelling*** icon to cancel the program.

A confirmation prompt is displayed. Press the ***Confirm*** icon to confirm that the program shall really be cancelled.

After confirming the message the controller changes to Fixed value operation mode. The temperature will then equilibrate to the setpoints of Fixed value operation mode.

8.3 Performance after the end of the program

After the end of the program the message “Device changes to fixed value operation mode” appears on the screen.

Press the ***Confirm*** icon.

After confirming the message the controller changes to Fixed value operation mode. The temperature will then equilibrate to the setpoints of Fixed value operation mode.

9. Time programs

The MB2 program controller permits programming time programs with real-time reference. It offers 25 program memory positions with up to 100 program sections each.

For each program section you can enter a temperature set-point, section duration, type of temperature transition (ramp or step) and the tolerance range.

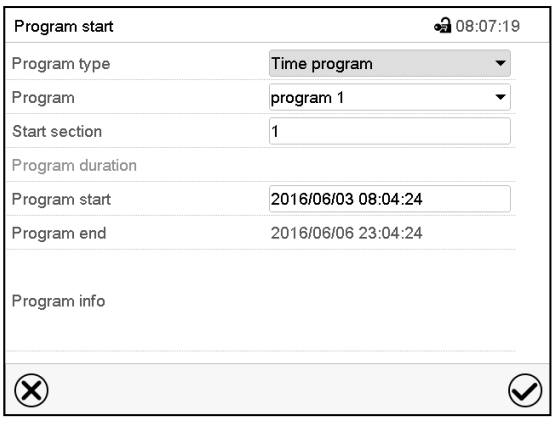
☞	If the safety controller has been set to “limit” mode, check the setting of the safety controller when changing the temperature set-point, (chap. 12.2).

Programming remains saved in case of a power failure or after turning off the unit.

Path: ***Main menu > Programs> Time program***

9.1 Starting an existing time program

▶	In Normal display press the ***Program start*** icon to access the “Program start” menu.



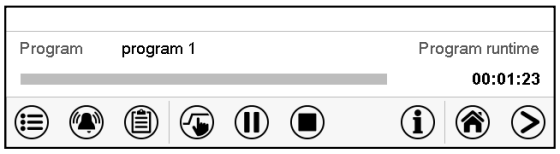
“Program start” menu

- In the field “Program type” select the setting “Time program”.
- In the field “Program” select the desired program.
- Select the field “Program start” and enter the desired program start time in the “Program start” entry menu. Press the ***Confirm*** icon. The program delay time until program start begins.

The program end is adapted automatically depending on the entered program duration.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu. The program starts running.

If instead you press the ***Close*** icon to exit the menu without taking over the entries, the program will not start.



Normal display. Information on the bottom of the screen indicates the currently running program and the time already passed. The grey bar shows how much time of the whole time is elapsed. If program duration has been set to infinite, the grey bar is not displayed.

9.1.1 Performance during program delay time

During the configured program delay time until program start, the controller equilibrates to the current setpoints of Fixed value operation mode. Modifications of these setpoints are effective. When the configured moment for program start is reached, the program delay time ends and the program starts running.

9.2 Cancelling a running time program

■	Press the ***Program cancelling*** icon to cancel the program.

A confirmation prompt is displayed. Press the ***Confirm*** icon to confirm that the program shall really be cancelled.

After confirming the message, the controller changes to Fixed value operation mode. The temperature will then equilibrate to the setpoints of Fixed value operation mode.

9.3 Performance after the end of the program

After the end of the program the message “Device changes to fixed value operation mode” appears on the screen.

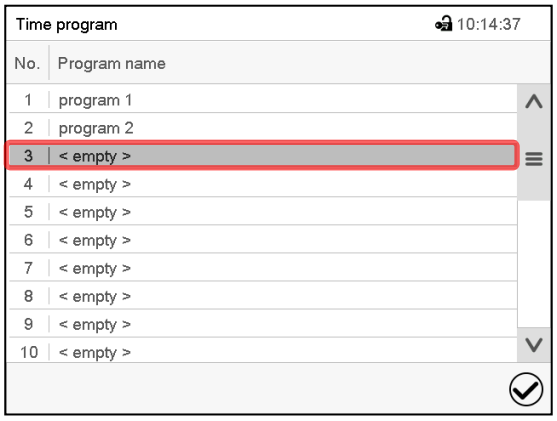
Press the ***Confirm*** icon.

As long as the message has not been confirmed, the setpoint of the last program section remains effective. Program the last section as desired. If e.g. heating and refrigeration shall turn off, activate controller function “Idle mode” in the last program section.

After confirming the message, the controller changes to Fixed value operation mode. The temperature will then equilibrate to the setpoints of Fixed value operation mode.

9.4 Creating a new time program

Path: ***Main menu > Programs > Time program***



“Time program” menu:
overview of the existing programs.

Select an empty program place.

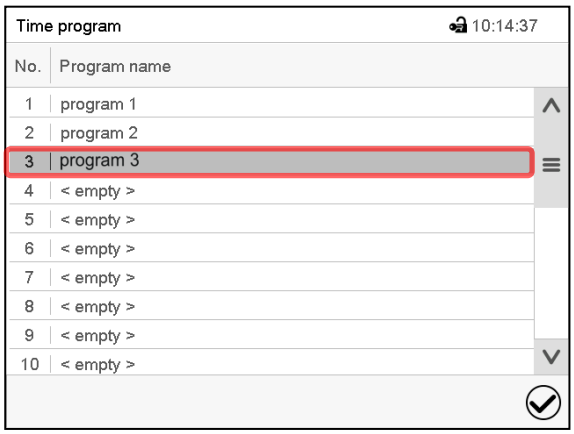
Enter the program name and, if desired, additional program information in the corresponding fields.

Press the ***Confirm*** icon.

The program view opens (chap. 9.5).

9.5 Program editor: program management

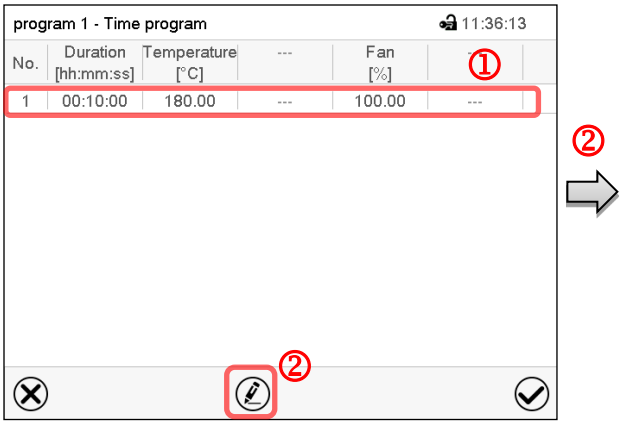
Path: ***Main menu > Programs > Time program***



“Time program” menu:
overview of the existing programs.

Select an existing program (example: program 3) or create a new program (chap. 9.4).

The program view opens.



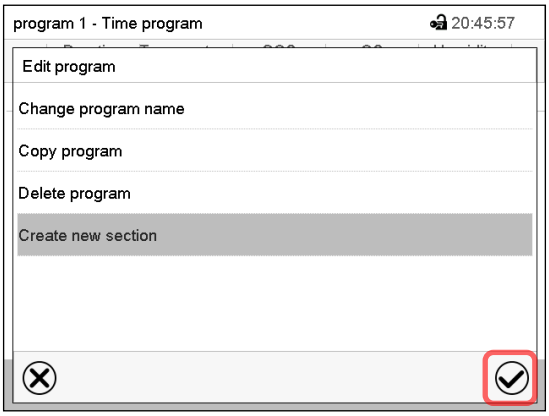
Program view (example: program 3).

If a new program has been created, there is just one program section.

There are the following options:

① Select a program section to open the section editor (chap. 9.6)

② Press the ***Edit*** icon to open the program editor

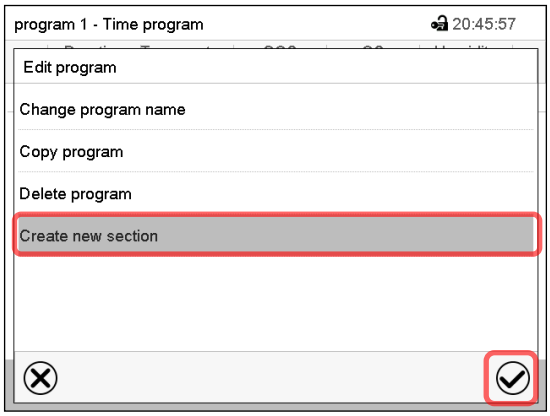


Program editor: “Edit program” menu

Select the desired function and press the ***Confirm*** icon.

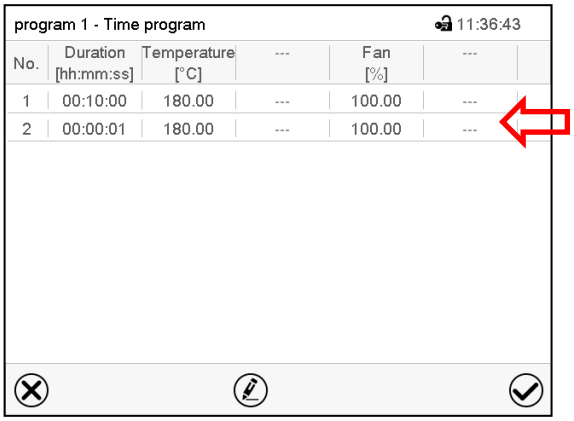
The program editor offers following options:

- Change the program name
- Copy program
- Replace program: Replacing an new or an existing program with the copied program. This menu point is visible only after a program has been copied.
- Delete program
- Create new section



To add a new section, select “Create new section” and press the ***Confirm*** icon.

The program view opens.



Program view.

A new section is always added at the very bottom (example: section 2).

9.5.1 Deleting a time program

Path: ***Main menu > Programs > Time program***

In the “Time program” menu select the program to be deleted. The program view opens.

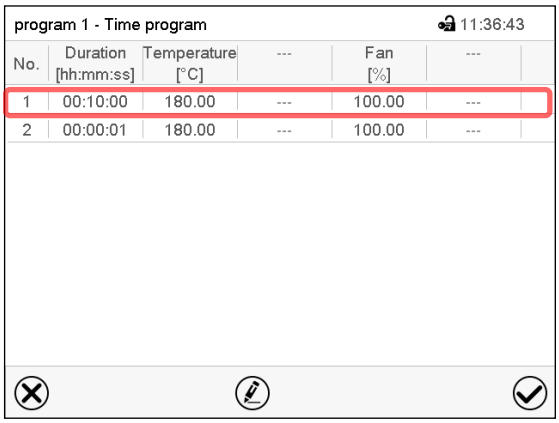
In the **program view** press the ***Edit*** icon to open the program editor

In the **program editor** select “Delete program” and press the ***Confirm*** icon.
The program is deleted. The controller returns to the program view.

9.6 Section editor: section management

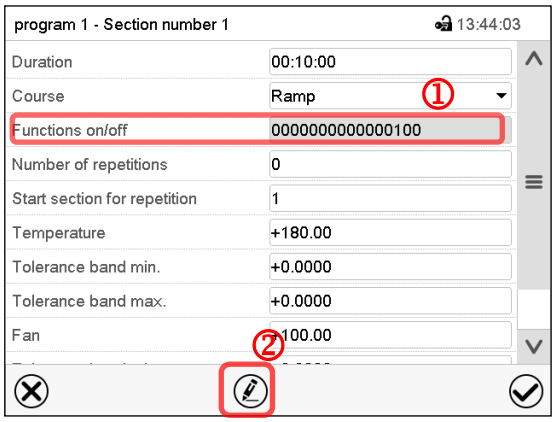
Path: ***Main menu > Programs > Time program***

Select the desired program.



Program view.

Select the desired program section (example: section 1)

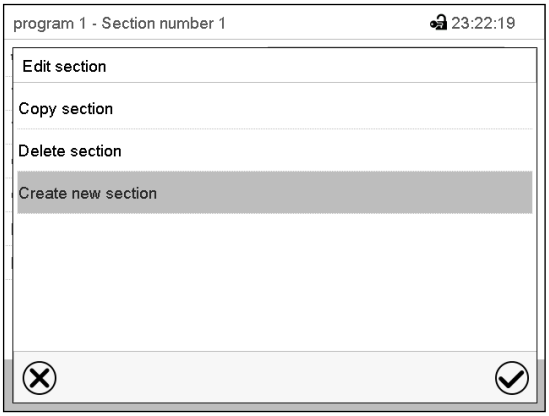


Section view (example: section 1).

There are the following options:

① Select a parameter to enter or modify the according value (chap. 9.7)

② Press the ***Edit*** icon to open the program editor



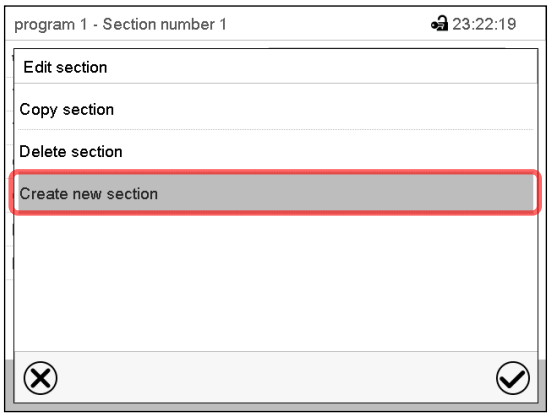
Section editor: “Edit section” menu

Select the desired function and press the ***Confirm*** icon.

The section editor offers following options:

- Copy section
- Replace section: Replacing an existing section with the copied section. This menu point is visible only after a section has been copied.
- Insert section: Adding the copied section. This menu point is visible only after a section has been copied.
- Delete section
- Create new section

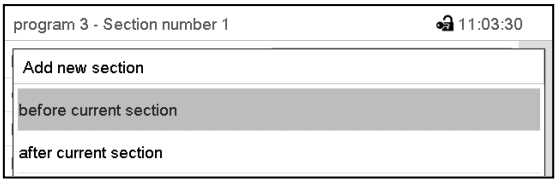
9.6.1 Add a new program section



Section editor: “Edit section” menu.

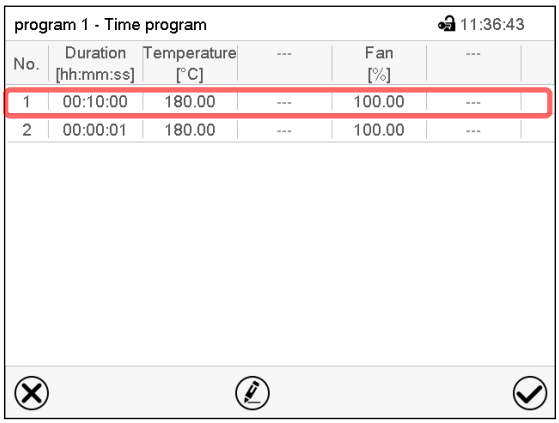
Select “Create new section” and press the ***Confirm*** icon.

Then select whether to insert the new section before or after the current section.



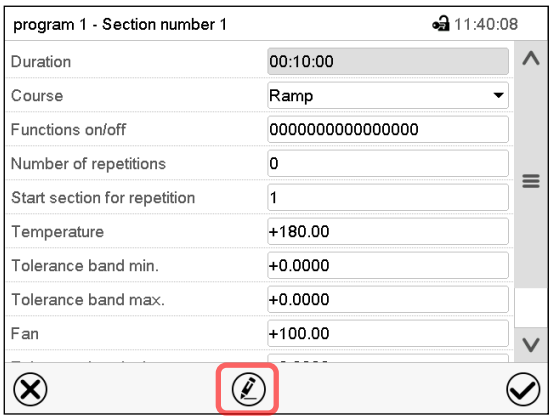
Press the ***Confirm*** icon. The new section opens.

9.6.2 Copy and insert or replace a program section



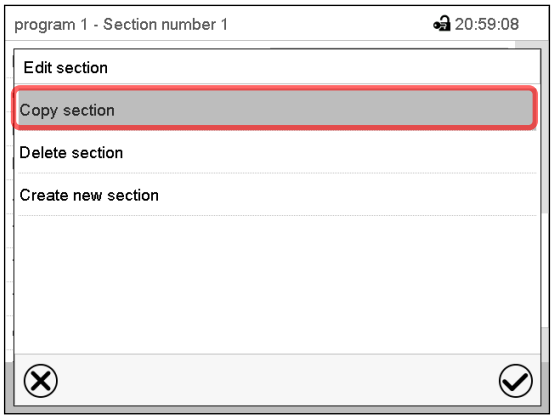
Program view.

Select the program section to be copied (example: section 1)



Section view (example: section 1).

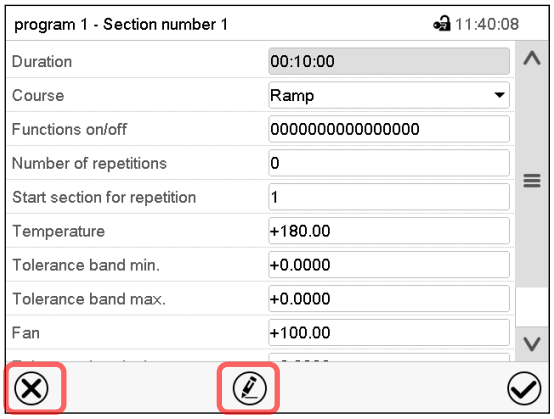
Press the ***Edit*** icon to open the section editor.



Section editor: “Edit section” menu

Select “Copy section” and press the ***Confirm*** icon. The current section (example: section 1) is copied.

The controller returns to the section view.

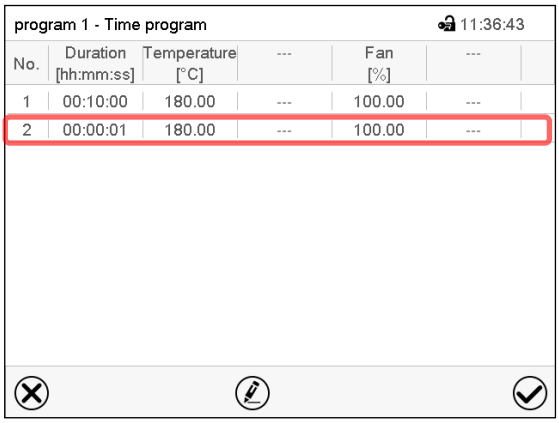


Section view (example: section 1).

Press the ***Close*** icon to change to the program view, if you want to select another section to be replaced or before or after which the copied section shall be inserted…

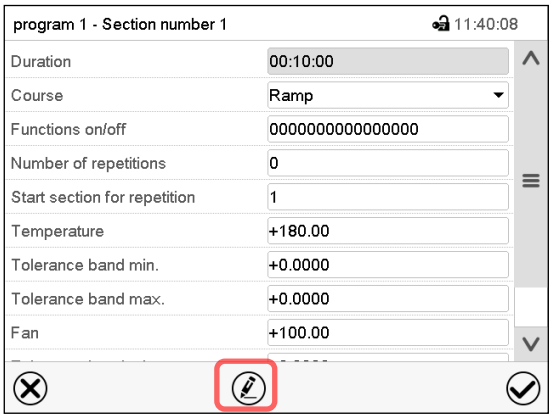
or

Press the ***Edit*** icon to open the section editor if you want the current section to be replaced or the copied section to be inserted before or after it



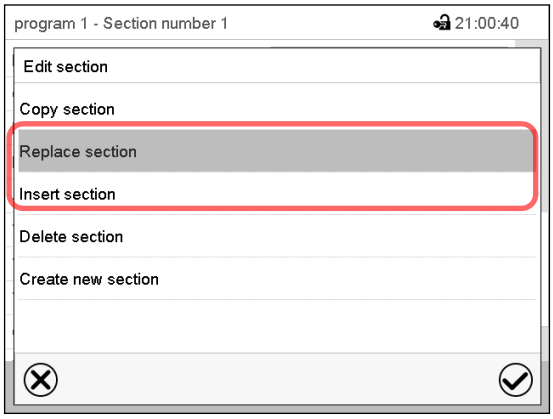
Program view.

Select the section to be replaced or before or after which the copied section shall be inserted (example: section 2) and press the ***Confirm*** icon.



Section view (example: section 1).

Press the ***Edit*** icon to open the section editor



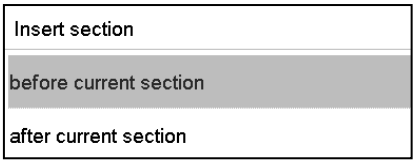
Section editor: “Edit section” menu

Select “Replace section” to replace the selected section with the copied section

or

Select “Insert section” to additionally add the copied section.

In this case select whether to insert it before or after the selected section.



Press the ***Confirm*** icon

9.6.3 Deleting a program section

In the **program view** select the program section to be deleted. The section view opens.

In the **section view** press the ***Edit*** icon to open the section editor

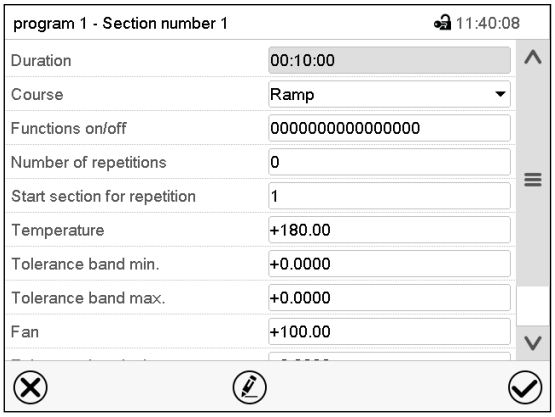
In the **section editor** select “Delete section” and press the ***Confirm*** icon.
The section is deleted. The controller returns to the section view.

9.7 Value entry for a program section

Path: ***Main menu > Programs > Time program***

Select the desired program and section.

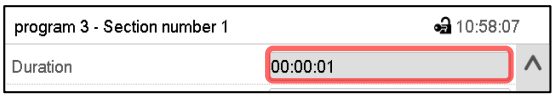
The section view gives access to all parameters of a program section. You can enter or modify the values.



Program name and section number
Section duration
Type of setpoint transition: ramp or step
Special controller functions
Repeating one or several sections within a program
Temperature setpoint
Temperature tolerance range: minimum and maximum
Fan speed (not adjustable)

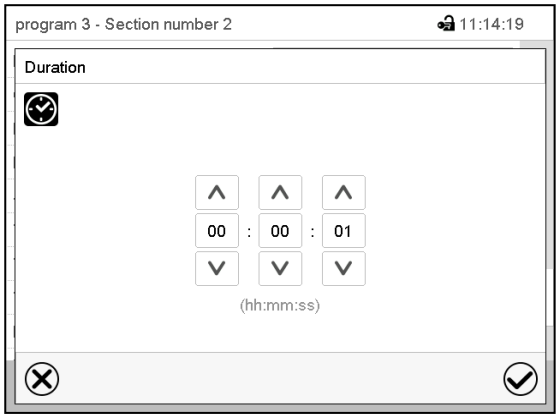
The setting and control ranges for the individual parameters are the same as for “Fixed value” operating mode (chap. 7).

9.7.1 Section duration



Section view (partial view).

Select the field “Duration” indicating the time.



“Duration” entry menu.

Enter the desired section duration with the arrow keys and press the ***Confirm*** icon.

Setting range: 0 up to 99 hours 59 min 59 sec.

9.7.2 Set-point ramp and set-point step

You can define the type of temperature transitions for each individual program section.

“Ramp” mode: Gradual changes of temperature

The set-point of a given program section functions as the section’s start temperature. During the section’s duration, the set-point gradually passes to the set-point of the subsequent program section. The actual value follows the continually changing set-point.

If the last program section is in “ramp” mode and the setpoint shall change within this section, then you must program an additional section (with the shortest possible section duration) to provide the target temperature of the last program section. Otherwise, the setpoint would remain constant during the section’s duration.

Programming in the “ramp” mode allows all kinds of temperature transitions:

- Gradual changes of temperature

  The setpoint changes its value gradually during the entered section duration. The actual value follows the continually moving set-point at any time.

- Program sections with constant temperature

  The setpoints (initial values) of two subsequent program sections are identical; so the temperature remain constant during the entire duration of the first program section.

- Sudden changes of temperature

  Steps can be programmed in ramp mode as temperature changes (ramps) that occur during a very short interval. If the duration of this transitional program section is very short (minimum entry 1 sec), the temperature change will proceed rapidly within the minimum amount of time.

“Step” mode: Sudden changes of temperature

The set-point of any program section functions as the section’s target value. At the start of the program section, the unit heats up or cools down the chamber with the maximum speed to reach the entered value; and then it holds it for the remaining section time. Therefore the set-point temperature remains constant for the section’s duration. These changes occur rapidly within the minimum amount of time (minimum entry: 1 second).

Programming in the “step” mode allows only two kinds of temperature transitions:

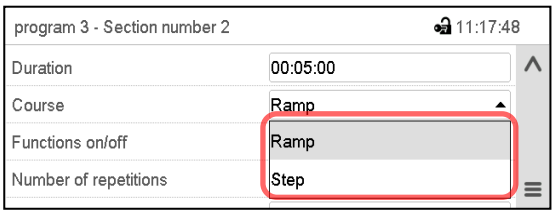
- Programming gradual changes of temperature (ramps) is impossible in the “step” mode
- Program sections with constant temperature

  The setpoints (target values) of two subsequent program sections are identical; so the temperature remain constant during the entire duration of the first program section.

- Sudden changes of temperature

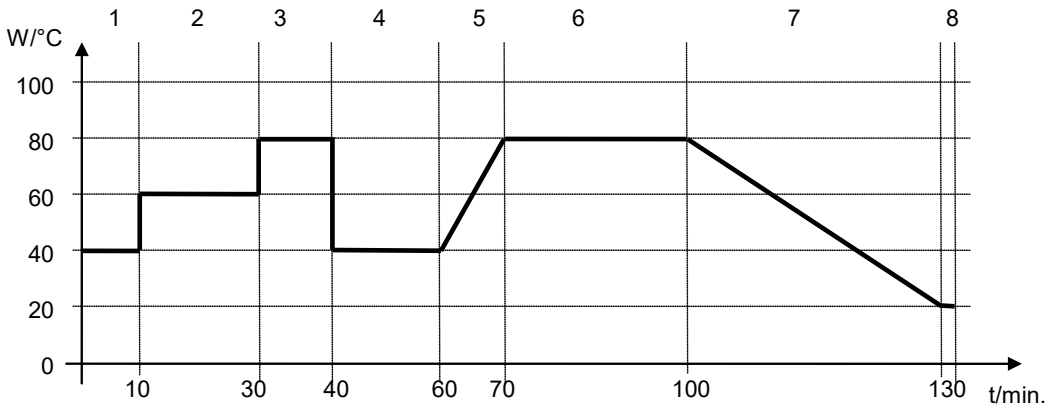
  The entered setpoint of the section is reached as fast as possible and then held constant for the remaining section duration.

Selecting the setting “Ramp” or “Step”



Section view (partial view).
In the field “Course” select the desired setting “Ramp” or “Step”.

“Ramp” and “Step” mode example (representation of a temperature course)



Corresponding program table

Section No.	Duration [hh:mm:ss]	Temperature [°C]	Ramp or Step
1	00:10:00	40.0	Step
2	00:20:00	60.0	Step
3	00:10:00	80.0	Step
4	00:20:00	40.0	Step
5	00:10:00	40.0	Ramp
6	00:30:00	80.0	Ramp
7	00:30:00	80.0	Ramp
8	00:00:01	20.0	Ramp

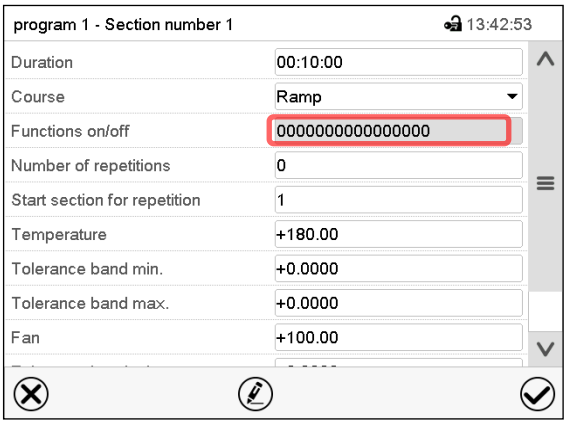
9.7.3 Special controller functions

You can define the switching state of up to 16 controller functions. They are used to activate / deactivate special controller functions.

- Controller function “Idle mode” activates / deactivates the operating mode “Idle mode”.
- Controller functions “Switching output” 1 up to 4 can be used to turn on and off any equipment connected to the zero-voltage switching outputs (DIN sockets (7) and (8) (option, chap. 19.3).
- Controller function “Anti-condensation” serves to switch the anti-condensation protection (chap. 18).

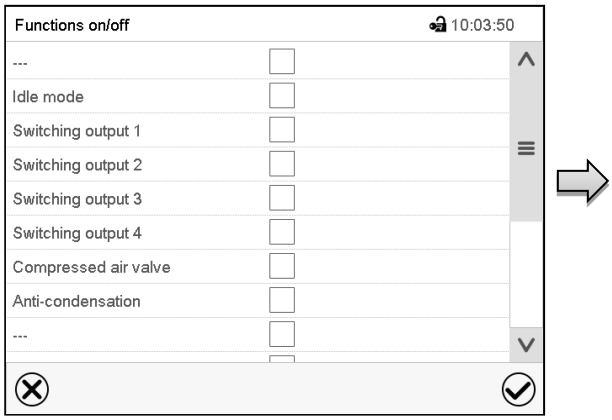
The other controller functions are not used.

Use the Section editor to configure the special controller functions.



Section view.

Select the field “Functions on/off”.



“Functions on/off” entry menu.

Mark / unmark the checkbox of the desired function to activate / deactivate it and press the ***Confirm*** icon.

The controller returns to the section view.

Activated controller function: switching status “1” (On)

Deactivated controller function: switching status “0” (Off)

The controller functions count from right to left.

Example:

Activated controller function “Switching output 3” = 0000000000000**1**00

Deactivated controller function “Switching output 3” = 0000000000000**0**00

9.7.4 Setpoint entry

- Select the field “Temperature” and enter the desired temperature setpoint.

  Setting range: -50 °C / *-58°F* up to 180 °C / *356 °F.*

  Confirm entry with ***Confirm*** icon. The controller returns to the section view.

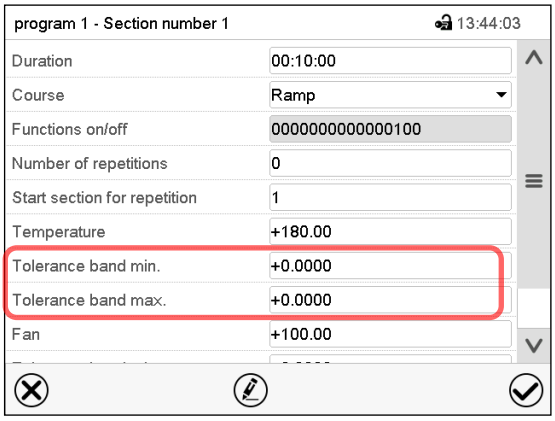
9.7.5 Tolerance range

You can specify a temperature program tolerance range for each program section with different values for the tolerance minimum and maximum. When the actual value exceeds the given threshold, the program is interrupted. This is indicated on the display (see below). When the actual temperature is situated again within the entered tolerance limits, the program automatically continues. Therefore, the duration of the program may be extended due to the programming of tolerances.

	Programming of tolerances may extend program duration.

An entry of “-99999” for the tolerance minimum means “minus infinite” and an entry of “999999” for the tolerance maximum means “plus infinite”. Entry of these values will never lead to program interruption. The entry of “0” for the tolerance minimum and/or maximum deactivates the respective tolerance function.

When requesting rapid value transitions, we recommend not programming tolerance values in order to enable the maximum heating-up or cooling-down speed.



Section view, showing the temperature tolerance band.

- Select the field “Tolerance band min” and enter the desired lower tolerance band value. Setting range: -99999 to 99999. Confirm entry with ***Confirm*** icon. The controller returns to the section view.
- Select the field “Tolerance band max” and enter the desired upper tolerance band value. Setting range: -99999 to 99999. Confirm entry with ***Confirm*** icon. The controller returns to the section view.

If the actual temperature value is outside the program tolerance range the whole program course is interrupted. During this program interruption time the controller equilibrates to the set-points of the current section.

The screen header indicates “Program pause (tolerance band)”. The program runtime indication flashes and does not proceed any further.

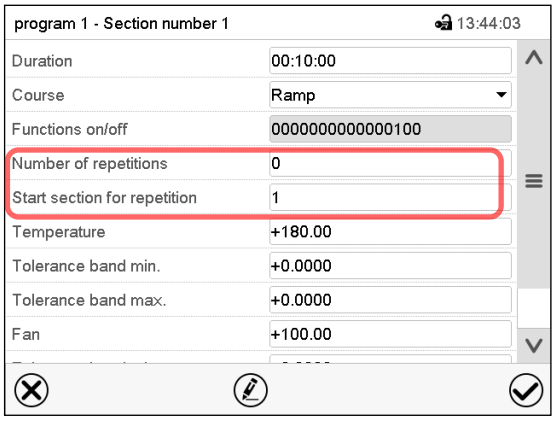
When the actual temperature value is back within the entered program tolerance range, the program continues automatically.

9.7.6 Repeating one or several sections within a time program

You can repeat several subsequent sections together. It is not possible to define the start section the same time also as the target section, therefore you cannot repeat a single individual section.

Enter the desired number of repetitions in the field „Number of repetitions“ and the number of the section to start the repetition cycle with in the field “Start section for repetition” To have sections repeated infinitely, enter the number of repetitions as “-1”.

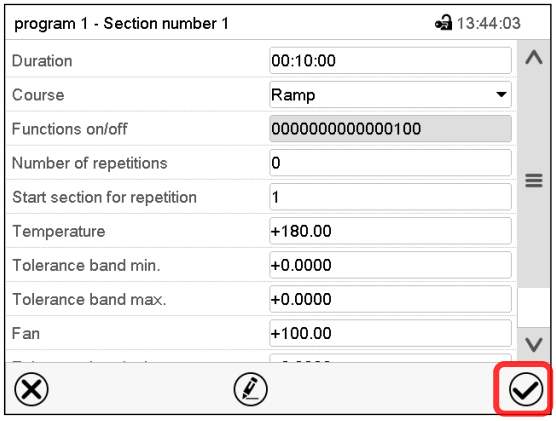
The selected sections are repeated as many times as selected. Then the program continues.



Section view, showing the repetition function.

- Select the field “Number of repetitions” and enter the desired number of repetitions. Setting range: 1 to 99, and -1 for infinite. Confirm entry with ***Confirm*** icon. The controller returns to the section view.
- Select the field “Start section for repetition” and enter the section number, at which the repetition should start. Setting range: 1 up to the section before the currently selected section. Confirm entry with ***Confirm*** icon. The controller returns to the section view.

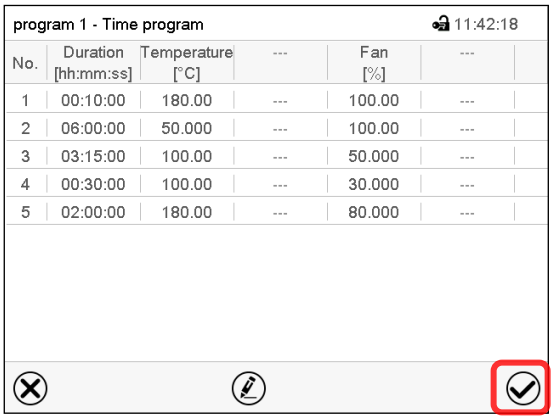
9.7.7 Saving the time program



Section view.

After the all desired values of the program section have been configured, press the ***Confirm*** icon to take over the programming.

The controller changes to the program view.



Program view.

Press the ***Confirm*** icon to take over the programming.

The controller changes to the Normal display.

	To save the programming it is absolutely required to press the ***Confirm*** icon. Otherwise all settings will be lost! There is no confirmation prompt!

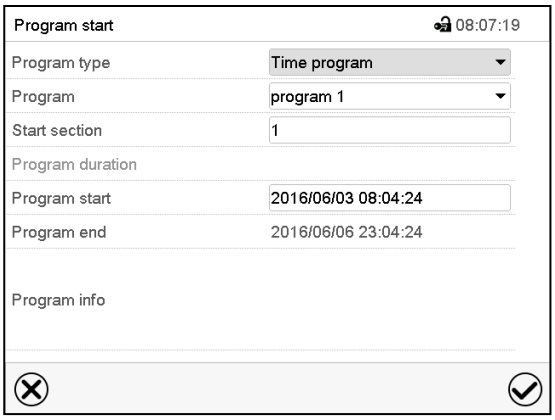
10. Week programs

The MB2 program controller permits programming week programs with real-time reference. It offers 5 week program places in total with up to 100 shift points for each week program.

Path: ***Main menu > Programs> Week program***

10.1 Starting an existing week program

▶	In Normal display press the ***Program start*** icon to access the “Program start” menu.



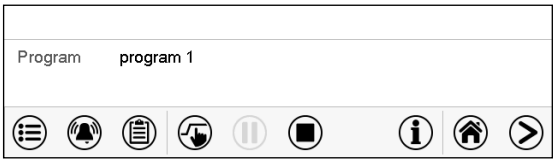
“Program start” menu.

- In the field “Program type” select the setting “Week program”.
- In the field “Program” select the desired program.
- There are no further settings available in the “Program start” menu for week programs, as they are needed only for time programs.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu. The program starts running.

If instead you press the ***Close*** icon to exit the menu without taking over the entries, the program will not start.

After starting the week program, the previously entered week program setpoints are active and will be equilibrated according to the current time.



Information on the bottom of the screen indicates the currently running program.

10.2 Cancelling a running week program

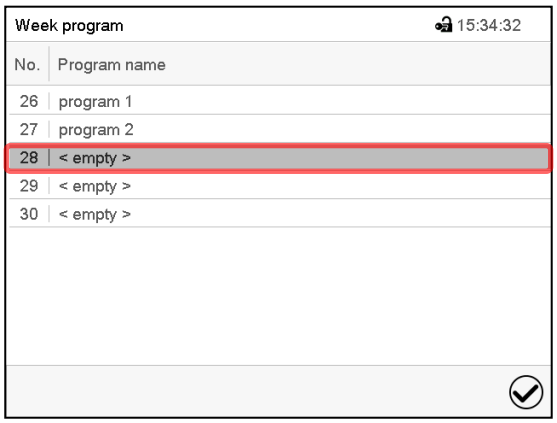
■	Press the ***Program cancelling*** icon to cancel the program.

A confirmation prompt is displayed. Press the ***Confirm*** icon to confirm that the program shall really be cancelled.

After confirming the message the controller changes to Fixed value operation mode. The temperature will then equilibrate to the setpoints of Fixed value operation mode.

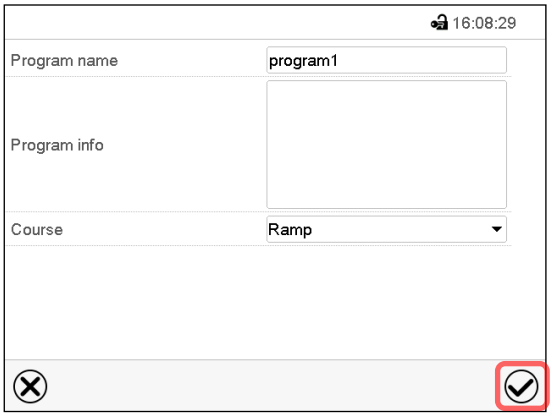
10.3 Creating a new week program

Path: ***Main menu > Programs > Week program***



“Week program” menu:
overview of the existing programs.

Select an empty program place.

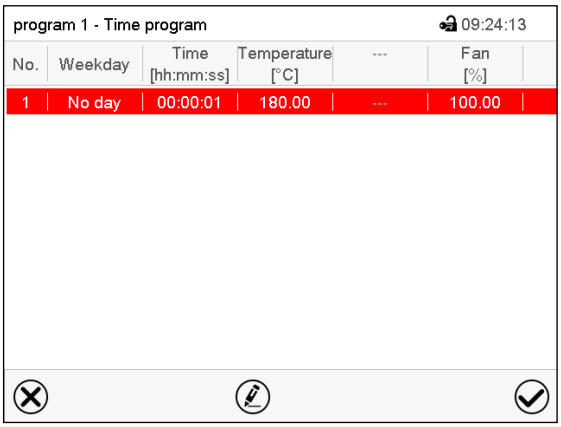


Enter the program name and, if desired, additional program information in the corresponding fields.

Select the set-point course “Ramp” or “Step” (chap. 10.6.1).

Press the ***Confirm*** icon.

The program view opens.

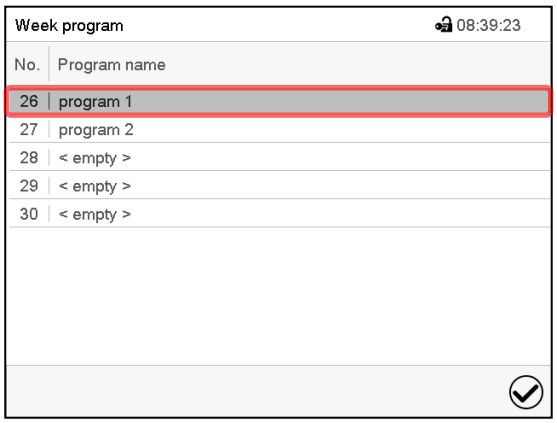


Program view.

For the first section no weekday is specified. Therefore, the section is first marked in red and cannot be saved.

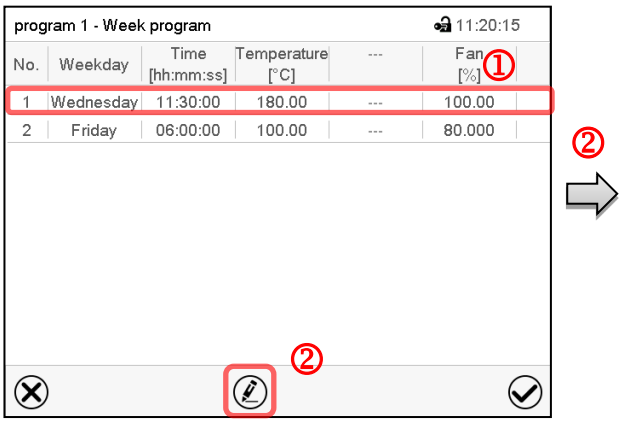
10.4 Program editor: program management

Path: ***Main menu > Programs > Week program***



“Week program” menu:
overview of the existing programs.

Select an existing program (example: program 1).



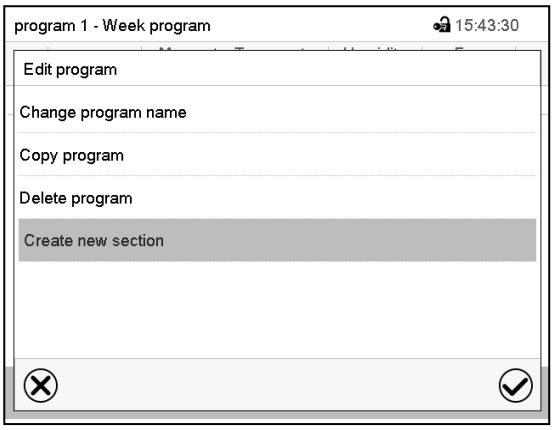
Program view (example: program 1).

If a new program has been created, there is just one program section.

There are the following options:

① Select a program section to open the section editor (chap. 10.5)

② Press the ***Edit*** icon to open the program editor

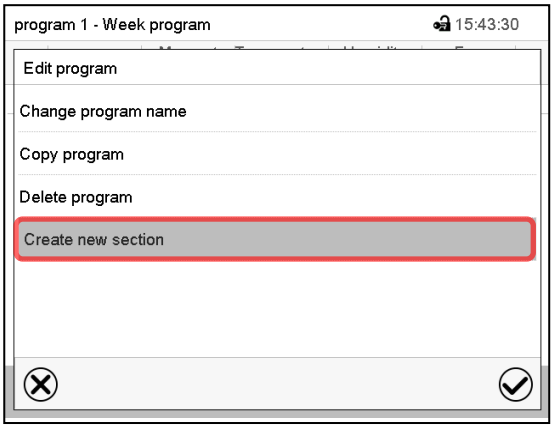


Program editor: “Edit program” menu.

Select the desired function and press the ***Confirm*** icon.

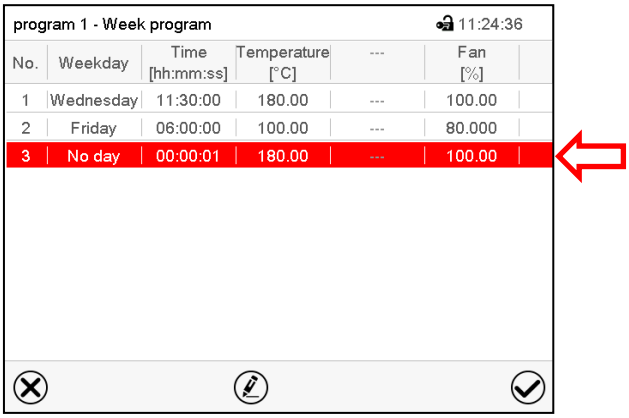
The program editor offers following options:

- Change program name. This menu also offers to configure the ramp / step mode setting (chap. 10.6.1).
- Copy program
- Replace program: Replacing an new or an existing program with the copied program. This menu point is visible only after a section has been copied.
- Delete program
- Create new section



To add a new section, select “Create new section” and press the ***Confirm*** icon.

The program view opens.



Program view.

With a new section no weekday is specified. Therefore, the section is first marked in red and cannot be saved.

A new section is always added at the very bottom (example: section 3). When the section start is specified the sections are automatically arranged in the correct chronological order.

10.4.1 Deleting a week program

Path: ***Main menu > Programs > Week program***

In the “Week program” menu select the program to be deleted. The program view opens.

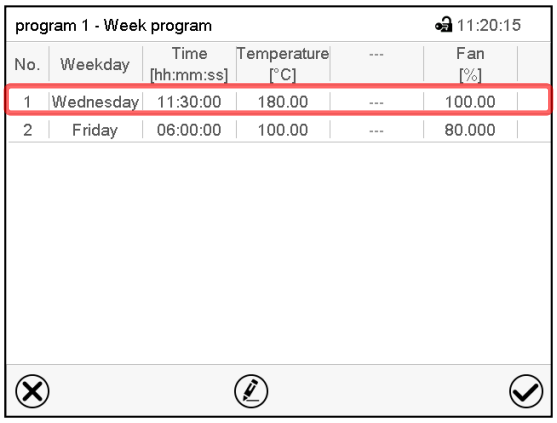
In the **program view** press the ***Edit*** icon to open the program editor

In the **program editor** select “Delete program” and press the ***Confirm*** icon.
The program is deleted. The controller returns to the program view.

10.5 Section editor: section management

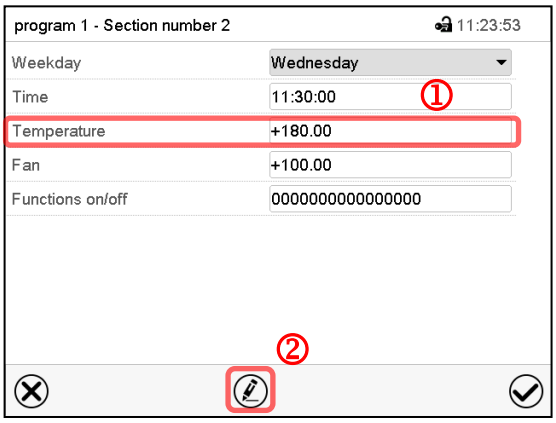
Path: ***Main menu > Programs > Week program***

Select the desired program.



Program view.

Select the desired program section (example: section 1)

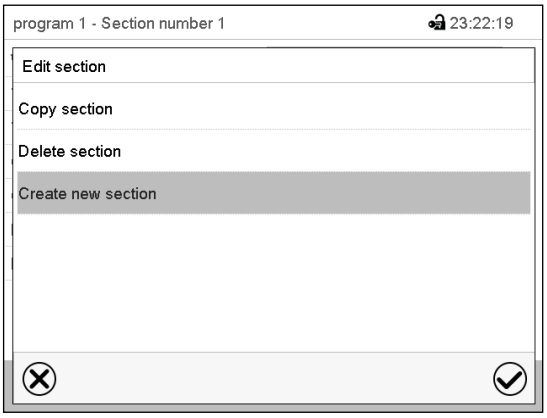


Section view (example: section 1).

There are the following options:

① Select a parameter to enter or modify the according value (chap. 10.6)

② Press the ***Edit*** icon to open the program editor



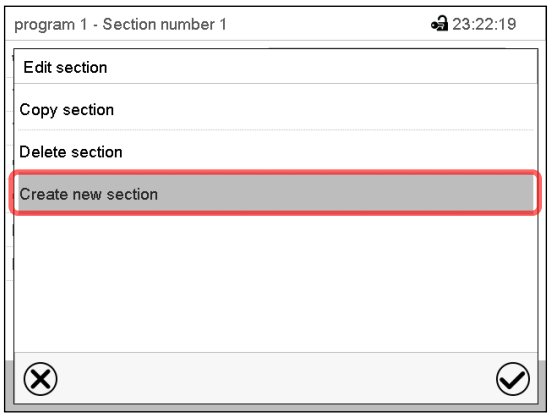
Section editor: “Edit section” menu

Select the desired function and press the ***Confirm*** icon.

The section editor offers following options:

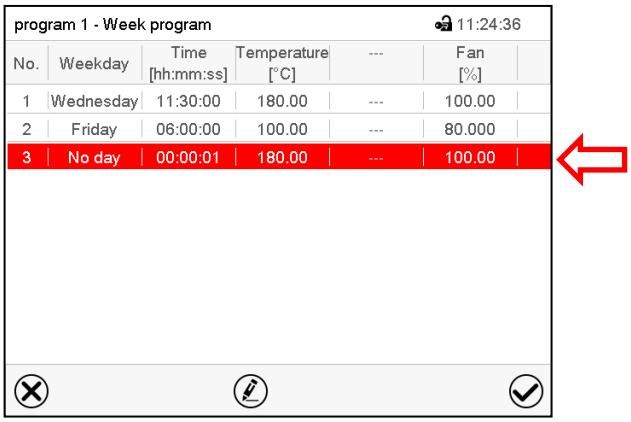
- Copy section
- Replace section: Replacing an existing section with the copied section. This menu point is visible only after a section has been copied.
- Insert section: Adding the copied section. This menu point is visible only after a section has been copied.
- Delete section
- Create new section

10.5.1 Add a new program section



Section editor: “Edit section” menu.

Select “Create new section” and press the ***Confirm*** icon.

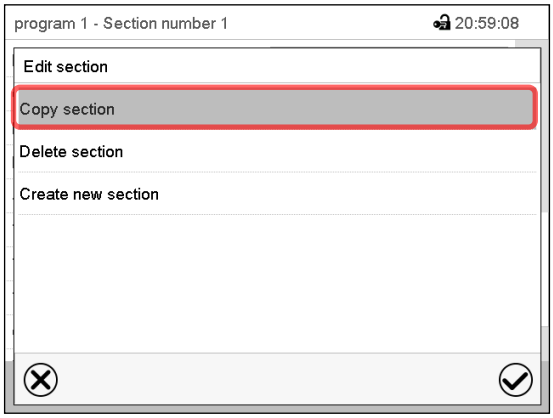


Program view.

With a new section no weekday is specified. Therefore, the section is first marked in red and cannot be saved.

A new section is always added at the very bottom (example: section 3). When the section start is specified the sections are automatically arranged in the correct chronological order.

10.5.2 Copy and insert or replace a program section

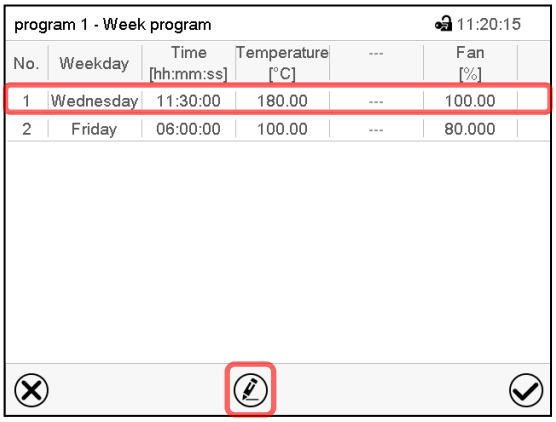


Section editor: “Edit section” menu

Select “Copy section” and press the ***Confirm*** icon.

The current section (example: section 1) is copied.

The controller returns to the program view.

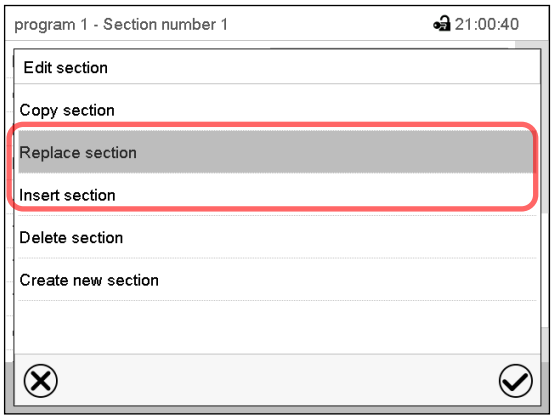


Program view

Select the section to be replaced or before or after which the copied section shall be inserted (example: section 2).

Press the ***Confirm*** icon

The controller returns to the section editor



Section editor: “Edit section” menu

Select “Replace section” to replace the selected section with the copied section

or

Select “Insert section” to additionally add the copied section.

Press the ***Confirm*** icon.

If you selected “Insert section” the sections are automatically arranged in the correct chronological order.

10.5.3 Deleting a program section

In the **program view** select the program section to be deleted. The section view opens.

⇨ In the **section view** press the ***Edit*** icon to open the section editor

⇨ In the **section editor** select “Delete section” and press the ***Confirm*** icon.
The section is deleted. The controller returns to the section view.

10.6 Value entry for a program section

Path: ***Main menu > Programs > Week program***

Select the desired program and section.

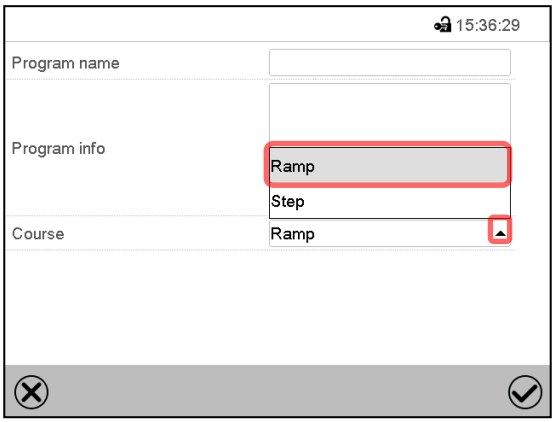
The setting and control ranges for the individual parameters are the same as for “Fixed value” operating mode (chap. 7).

10.6.1 Set-point ramp and set-point step modes

The explanation of the settings “Ramp” or “Step” is given in chap. 9.7.2.

You can define the type of temperature transitions for the entire week program.

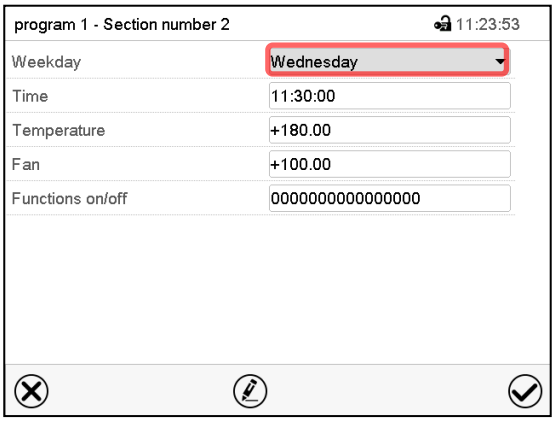
Select the desired program and press the ***Edit*** icon to open the program editor. In the program editor select the “Change program name” function and press the ***Confirm*** icon.



“Change program name” menu.

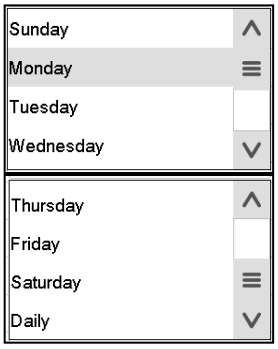
In the field “Course” select the desired setting “Ramp” or “Step” and press the ***Confirm*** icon.

10.6.2 Weekday



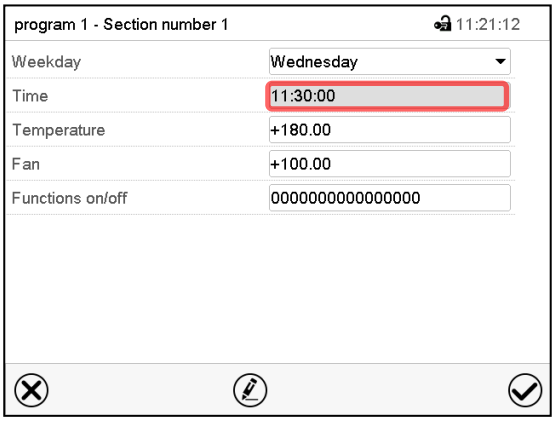
Section view.

In the field “Weekday” select the desired weekday.



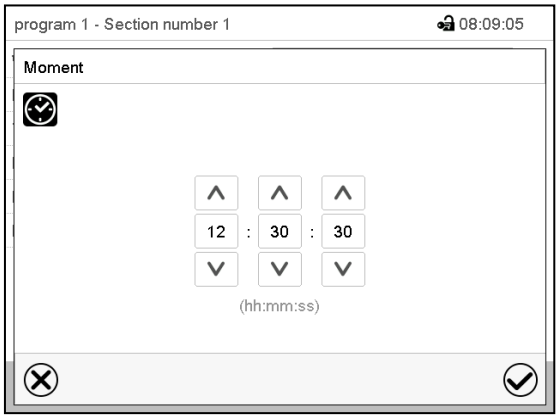
With “Daily” selected, this section will run every day at the same time.

10.6.3 Start time



Section view.

Select the field “Time”.



Entry menu “Moment”.

Select with the arrow keys the desired start moment of the section and press the ***Confirm*** icon.

10.6.4 Setpoint entry

- Select the field “Temperature” and enter the desired temperature setpoint.

  Setting range: -50 °C / *-58°F* up to 180 °C / *356 °F:*

  Confirm entry with ***Confirm*** icon. The controller returns to the section view.

10.6.5 Special controller functions

You can define the switching state of up to 16 controller functions. They are used to activate / deactivate special controller functions.

- Controller function “Idle mode” activates / deactivates the operating mode “Idle mode”.
- Controller functions “Switching output” 1 up to 4 can be used to turn on and off any equipment connected to the zero-voltage switching outputs (DIN sockets (7) and (8) (option, chap. 19.3).
- Controller function “Anti-condensation” serves to switch the anti-condensation protection (chap. 18).

The other controller functions are not used.

Select the desired program and section. You can set the controller functions in the “Functions on/off” field.

For details please refer to chap. 9.7.3.

11. Notification and alarm functions

11.1 Notification and alarm messages overview

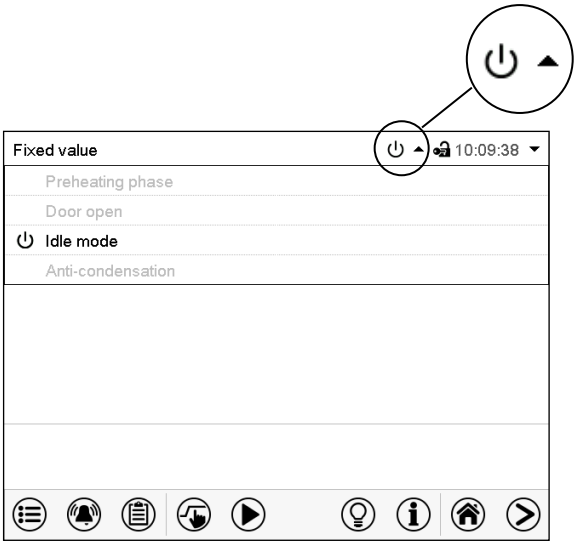
11.1.1 Notifications

Notifications are indicated by **information icons** displayed in the screen header in Normal display

An information icon serves as an indication of a certain condition.

If this condition persists, in some cases an alarm will be triggered after a fix or configurable interval. As long as the condition persists, the information icon therefore continues to be displayed also in state of alarm. If during alarm the conditions ends, e.g., if during a tolerance range alarm the actual value returns to within the tolerance range, the information icon disappears, whereas the alarm will continue until manual acknowledgement.

Press the flash icon next to the information icon to access the corresponding text information.



Normal display showing the text information.

The currently valid information texts are highlighted in black (example: “Idle mode”)

Condition	Information icon	Text information	Start after condition occurred
1-hour preheating phase, no cooling function		“Preheating phase”	immediately
Open chamber door		“Door open”	immediately
The controller is in Idle mode (chap. 5.4).		“Idle mode”	immediately
Controller function “Anti-condensation protection” on. Anti-condensation protection is activated.		“Anti-condensation”	immediately

Notifications are not shown in the event list.

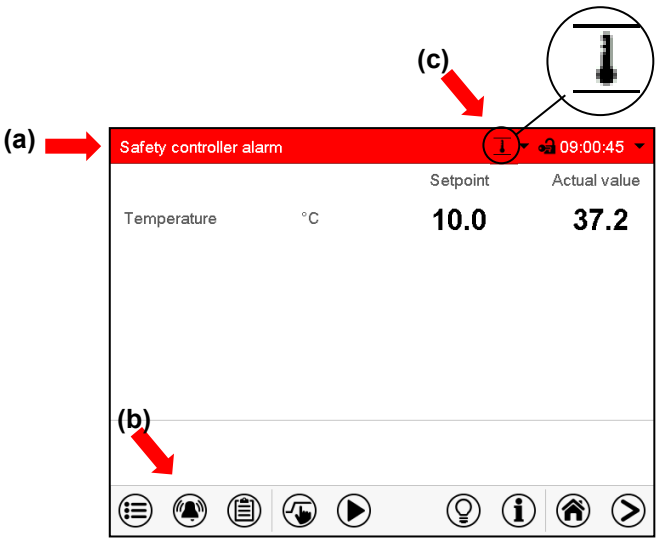
11.1.2 Alarm messages

Condition	Alarm message	Start after condition occurred
Open chamber door	“Door open”	after 5 minutes
Exceeded setpoint of the safety controller class 2	“Safety controller”	immediately
Exceeded maximum or minimum temperature (option temperature safety device class 2)	“Temperature safety device”	immediately
Temperature sensor defective	e.g. “- - - - ” or “<-<-<” or “>->->”	immediately
Safety controller temperature sensor defective	“Safety controller sensor”	immediately
Fault in refrigerating machine. Contact BINDER service.	Compressor overcurrent	immediately

Alarm messages are displayed in the list of active alarms until acknowledging them. They are also shown in the event list.

11.2 State of alarm

1. Visual indications in Normal display: alarm message, screen header flashing in red color
2. Audible alert, if the buzzer is enabled (chap. 11.4).



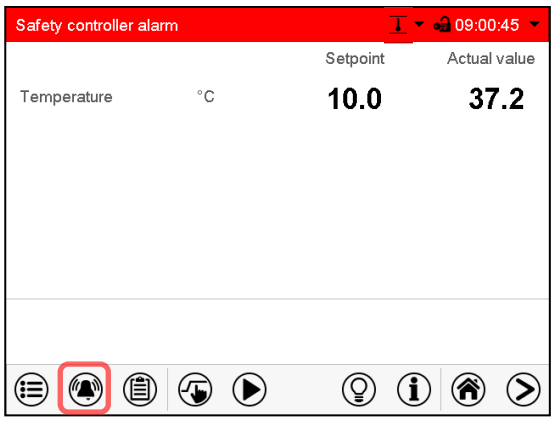
Normal display in state of alarm (example).

(a) Screen header flashing in red color and showing the alarm message

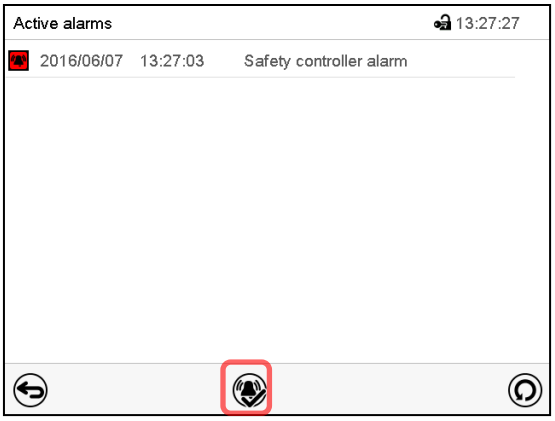
(b) ***Alarm*** icon on the bottom of the screen: change to the list of active alarms and alarm acknowledgement

(c) If applicable, information icon in the screen header. Indication of a certain condition

11.3 Resetting an alarm, list of active alarms



Normal display in state of alarm (example).
Press the ***Alarm*** icon



List of active alarms.
Press the ***Reset alarm*** icon.

Pressing the ***Reset alarm*** icon mutes the buzzer for all active alarms. The icon then disappears.

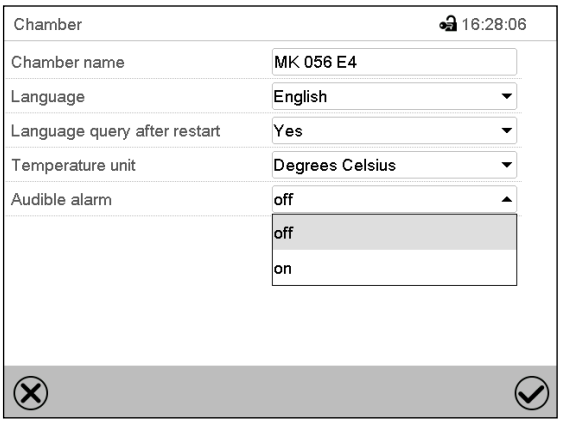
- Acknowledging while the alarm condition persists: Only the buzzer turns off. The visual alarm indication remains on the controller display. The alarm remains in the list of active alarms.

  When the alarm condition has ended, the visual alarm indication is automatically cleared. The alarm is then no longer in the list of active alarms.

- Acknowledging after the alarm condition has ended: The buzzer and the visual alarm indication are reset together. The alarm is then no longer in the list of active alarms.

11.4 Activating / deactivating the audible alarm (alarm buzzer)

Path: ***Main menu > Settings > Chamber***



“Chamber” submenu (example).
In the field “Audible alarm” select the desired setting “off“ or “on” and press the ***Confirm*** icon.

12. Temperature safety devices

12.1 Over temperature protective device (class 1)

The chamber is equipped with an internal temperature safety device, class 1 acc. to DIN 12880:2007. It serves to protect the chamber and prevents dangerous conditions caused by major defects.

If the actual temperature exceeds the nominal temperature by approx. 20 °C, the over temperature protective device permanently turns off the chamber. The user cannot restart the chamber again. The protective cut-off device is located internally. Only a service specialist can replace it. Therefore, please contact an authorized service provider or BINDER Service.

12.2 Overtemperature safety controller class 2

The chambers are regularly equipped with an electronic overtemperature safety controller (temperature safety device class 2 according to DIN 12880:2007). The safety controller is functionally and electrically independent of the temperature control system and serves to protect the chamber, its environment and the contents from exceeding the maximum permissible temperature.

	With option temperature safety device class 3.3 (chap. 12.3), the safety controller is **not** used. In this case it must be set to the maximum temperature.

Please observe the regulations applicable to your country (for Germany: DGUV guidelines 213-850 on safe working in laboratories, issued by the employers' liability insurance association).

When the entered safety controller set-point is reached, the overtemperature safety controller turns off the heating, fan, and refrigeration system. This condition (state of alarm) is indicated visually and additionally with an audible alert if the buzzer is enabled (chap. 11.4). The alarm persists until the chamber cools down below the configured safety controller setpoint and the alarm is manually reset.

	Check the setting regularly and adjust it following changes of the set-point or charge.

	The safety controller only activates after the set-point has been reached once.

12.2.1 Safety controller modes

You can select between "Limit (absolute)" and "Offset (relative)" safety controller mode

- **Limit:** Absolute maximum permitted temperature value

  This setting offers high safety as a defined temperature limit will not be exceeded. It is important to adapt the safety controller set-point after each modification of the temperature set-point. Otherwise, the limit could be too high to ensure efficient protection, or, in the opposite case, it could prevent the controller from reaching an entered set-point outside the limit range.

- **Offset:** Maximum overtemperature above any active temperature set point. The maximum temperature changes internally and automatically with every set-point change.

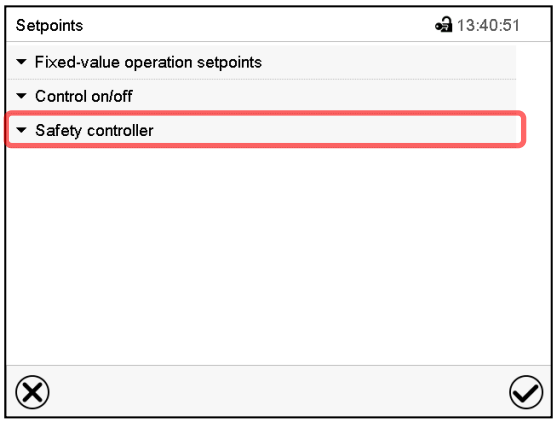
  This setting is recommended for program operation. It is important to check the safety controller set-point and safety controller mode occasionally, as it does not offer a fix, independent limit temperature value, which would never be exceeded.

Example: Desired temperature value: 40 °C, desired safety controller value: 45 °C.
Possible settings for this example:

Temperature set point	Safety controller mode	Safety controller set-point
40 °C	Limit (absolute)	45 °C
	Offset (relative)	5 °C

12.2.2 Setting the safety controller

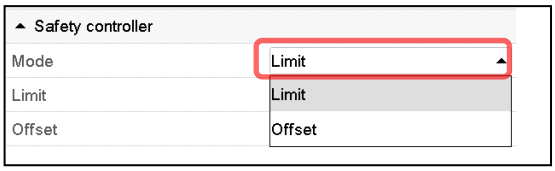
	Press the ***Setpoint setting*** icon to access the “Setpoints” setting menu from Normal display.



“Setpoints” menu.

Select the field “Safety controller” to access the settings.

- In the field “Mode” select the desired setting “Limit” or “Offset”.



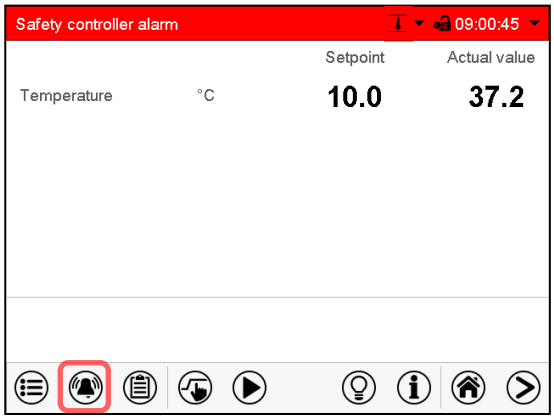
- Select the corresponding field “Limit” **<u>or</u>** “Offset” according to the selected mode and enter the desired safety controller setpoint. Confirm entry with ***Confirm*** icon.

	Regularly check the safety controller setting for set-point type “Limit” or “Offset” • in Fixed value operating mode according to the entered set-point temperature value • in program mode according to the highest temperature value of the selected temperature program Set the safety controller set-point by approx. 2 °C to 5 °C above the desired temperature set-point.

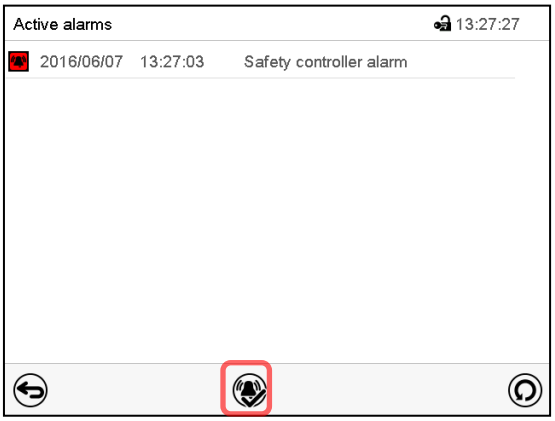
After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

12.2.3 Message and measures in the state of alarm

The state of alarm is indicated visually in Normal display by the alarm message “Safety controller alarm” and the screen header flashing in red color. If the buzzer is enabled (chap. 11.4) there is an additional audible alert (chap. 11.2). The alarm remains active until it is acknowledged on the controller and the inner temperature falls below the set safety controller setpoint. Then the heating is released again.



Normal display with safety controller alarm.
Press the ***Alarm*** icon.



List of active alarms.
Press the ***Reset alarm*** icon.

12.2.4 Function check

Check the safety controller at appropriate intervals for its functionality. It is recommended that the authorized operating personnel should perform such a check, e.g., before starting a longer work procedure.

12.3 Over/under temperature safety device class 2 (option)

The over-/under temperature safety device (J) consists of two entry modules (J 1) and (J 2) located in the lateral control panel. Both modules can be set from -50 °C / *-58°F* up to 200 °C / *392°F* and serve to define the maximum high and low temperature limits.

	With this option, the safety controller (chap. 12.2) must be set to maximum temperature.

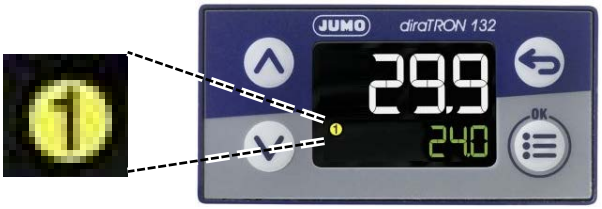
Example: MK 240

(J 1) Upper module: Entry of the higher limit temperature.

(J 2) Lower module: Entry of the lower limit temperature.

When the temperature inside the chamber leaves this tolerance bandwidth, the temperature control, and herewith the heating and refrigeration, are turned off permanently.

At the corresponding entry module, the pilot lamp “1” lights up.



The controller displays the alarm message “Temp. safety device” (chap. 11.1.2). Additionally there is an audible alert, provided that the buzzer has not been deactivated (chap. 11.4).

Let the chamber heat up or cool down to the defined safety temperature range.

Then reset the alarm message on the controller (see chap. 11.3) to re-activate the chamber. The pilot lamp “1” goes off as soon as the temperature will again be below / above the threshold.

Setting limit temperatures at modules (J 1) and (J 2):

The upper line shows the actual temperature. The bottom line shows the set-point of the limit temperature.

- Press the arrow-up or arrow-down key

  The display changes to entry mode: The set-point in the bottom line flashes

- Enter the desired limit temperature via the arrow keys and confirm with the “OK” button.
- Press the Back button.

  The set-point in the bottom line stops flashing.

Function check:

Check the over/under temperature safety device class 2 at appropriate intervals for its functionality. It is recommended that the authorized operating personnel should perform such a check, e.g., before starting a longer work procedure.

13. User management

13.1 Authorization levels and password protection

The available functions depend on the current authorization level “Master”, “Service”, “Admin” or “User”.

The authorization levels are hierarchical: Every authorization includes all functions of the next lower level.

“Master” authorization level

- Highest authorization level, only for developers
- Extensive authorization for controller operation and configuration, outputs/inputs, alarm settings, parameter sets and operating ring display
- All passwords can be changed in the “Log out” submenu (chap. 13.3).

“Service” authorization level

- Authorization level only for BINDER service
- Extensive authorization for controller operation and configuration, access to service data
- The passwords for “Service”, “Admin” and “User” authorization levels can be changed in the “Log out” submenu (chap. 13.3).

“Admin” authorization level

- Expert authorization level, for the administrator
- Authorization for controller configuration and network settings and for operating those controller functions required for operating the chamber. Restricted access to service data.
- Password (factory setting): “2”.
- The passwords for “Admin” and “User” authorization levels can be changed in the “Log out” submenu (chap. 13.3).

“User” authorization level

- Standard authorization level for the chamber operator
- Authorization for operating the controller functions required for operating the chamber.
- No authorization for controller configuration and network settings. The “Settings” and “Service” submenus of the main menu are not available.
- Password (factory setting): “1”
- The password for the “User” authorization level can be changed in the “Log out” submenu (chap. 13.3).

As soon as a password has been assigned for an authorization level, the access to this level and the related controller functions are only available after log-in with the appropriate password.

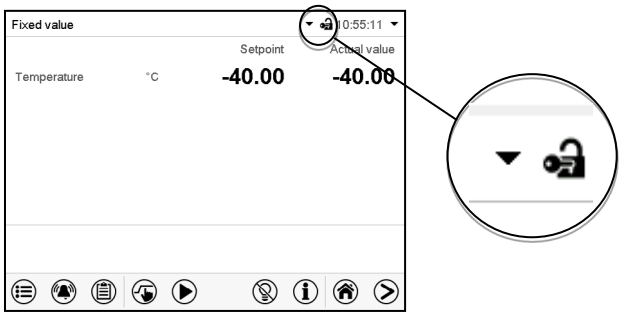
If for an authorization level no password is assigned, the related controller functions of this level are available for every user without login.

If passwords have been assigned for all authorization levels, access to the controller functions is locked without login.

Operation after user login

At user login, the authorization level is selected and confirmed by entering the respective password.

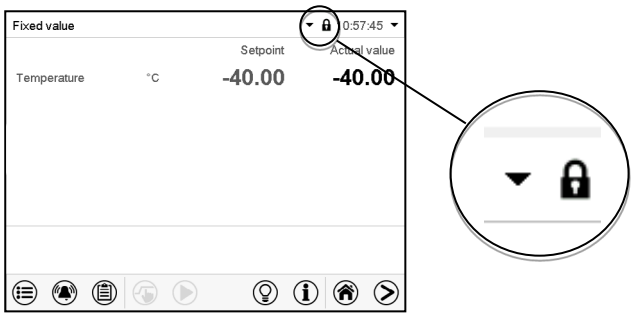
Following user login, controller operation is available, recognizable by the open-lock icon in the header. The available controller functions correspond to the user's authorization level.



Password protection activated for all levels: operation without user login is locked

If passwords have been assigned for all authorization levels, the controller is locked without registration of a user.

As long as no user is registered, controller operation is locked, recognizable at the closed-lock icon in the header. This requires that the user management has been activated by the assignment of passwords for the individual authorization levels.



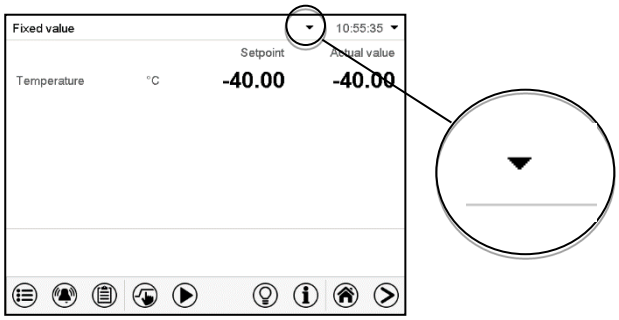
Password protection for at least one level deactivated: operation without user login is possible

If passwords have not been assigned for all authorization levels, after turning on the chamber there are those controller functions available, which correspond to the highest authorization level without password protection.

No lock icon is shown in the display header.

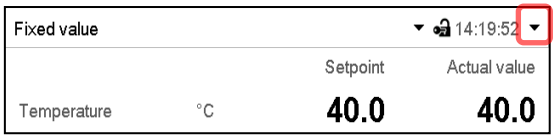
User login is neither required nor possible.

To activate the password protection and user login, perform new password assignment (chap. 13.5.3).



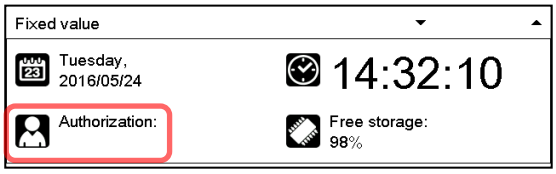
Information window

To check the authorization level of the user currently logged-in, select in Normal display the arrow far right in the display header.



The information window shows date and time, the controller's free memory space and under "Authorization" the authorization level of the current user.

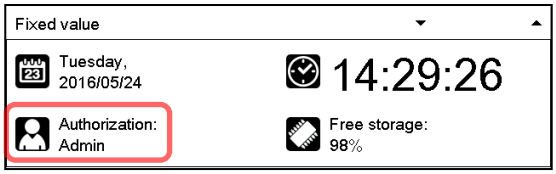
If passwords have been assigned for all authorization levels, a user without login (password entry) has no authorization. There are only viewing functions available.



Display when all authorization levels are password protected and no user has logged in:

No authorization level is displayed.

If passwords have been assigned only for some of the authorization levels, a user without login (password entry) has access to the functions of the highest authorization level without password protection.

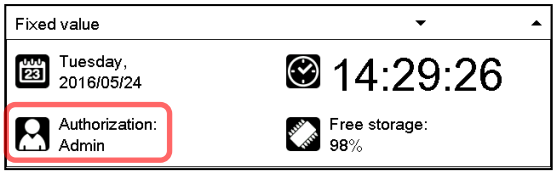


Display when only some of the authorization levels are password protected (example: no protection for the "User" and "Admin" levels) and no user has logged in:

The user's effective authorization (due to lack of password protection) is shown.

Example: user with "Admin" authorization.

If passwords have been assigned for some or all of the authorization levels, user login (password entry) provides the authorization for the corresponding password-protected level.



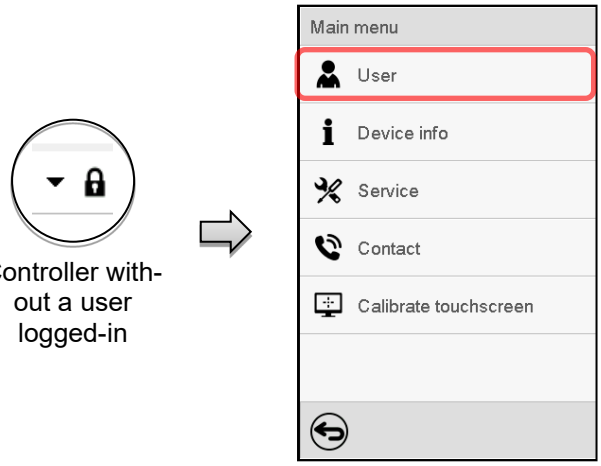
Display when at least some of the authorization levels are password protected and a user has logged in.

The user's authorization (by password entry) is shown.

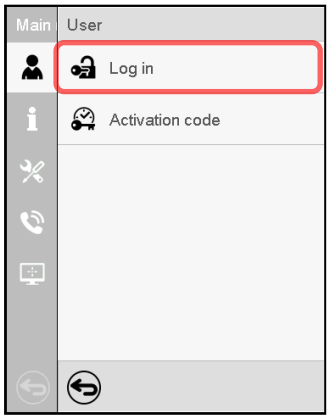
Example: user with "Admin" authorization.

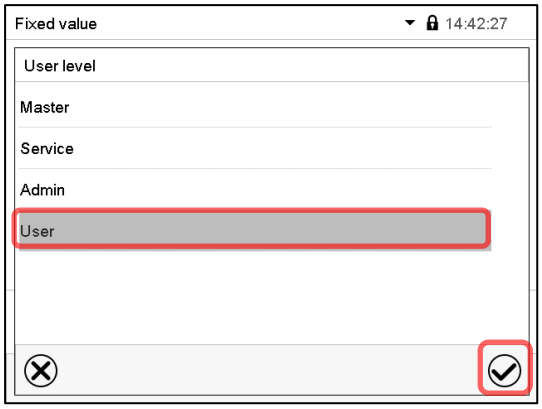
13.2 Log in

Path: ***Main menu > User > Log in***

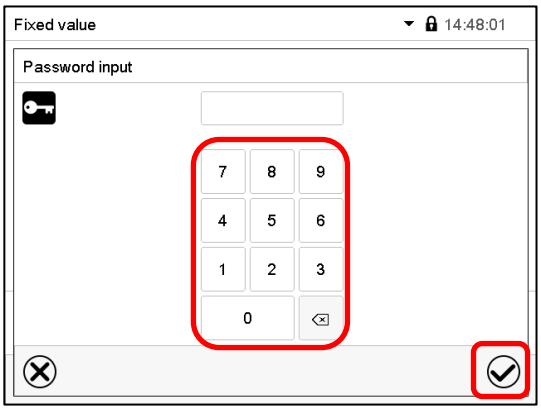


Controller without a user logged-in





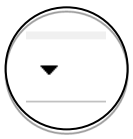
Selection of user type (example)



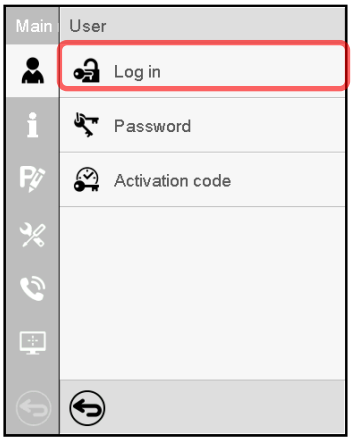
All selection possibilities are password protected

Controller with logged-in user

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.



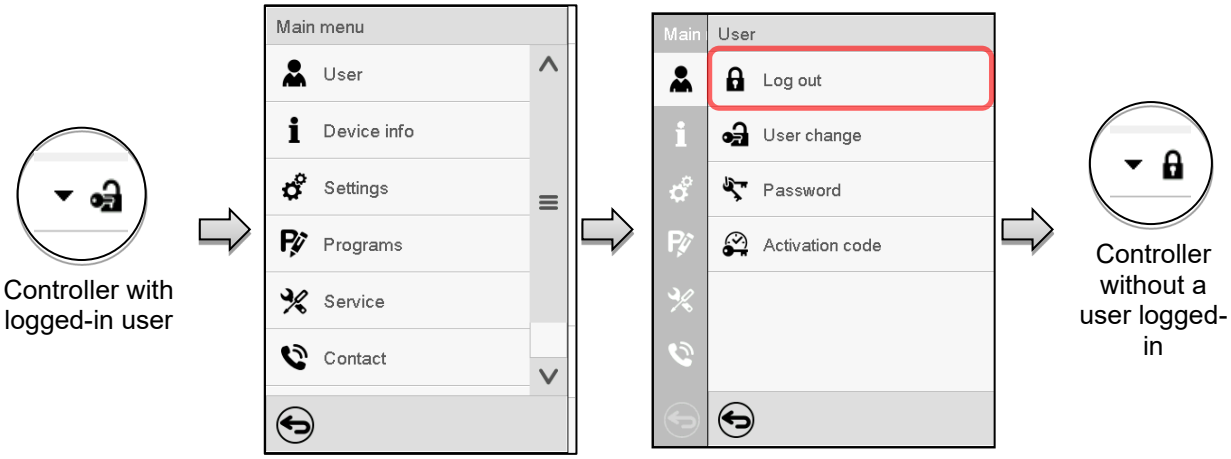
Controller with deactivated password



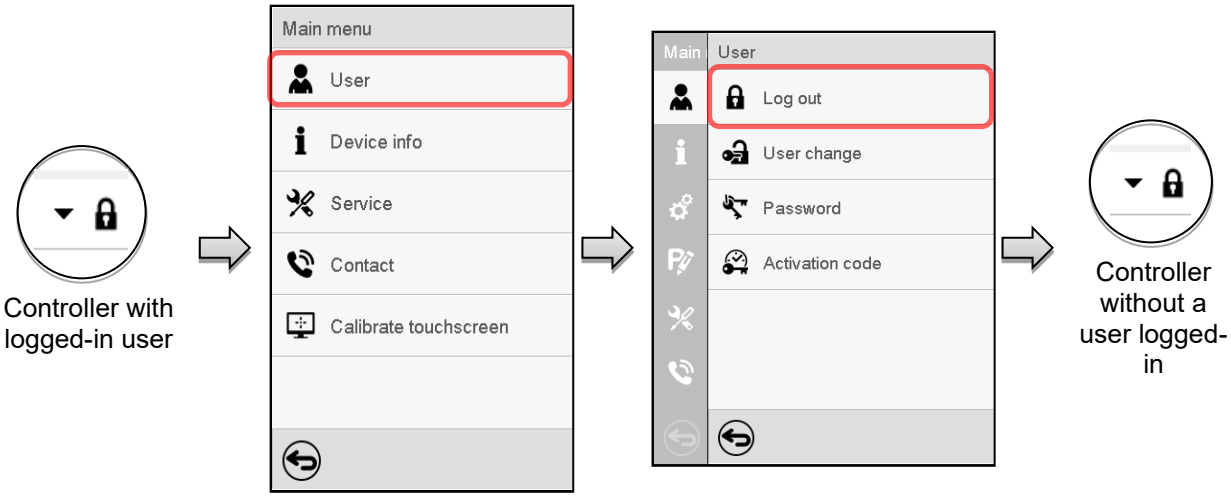
13.3 Log out

Path: ***Main menu > User > Log out***

User logoff with “Admin” authorization



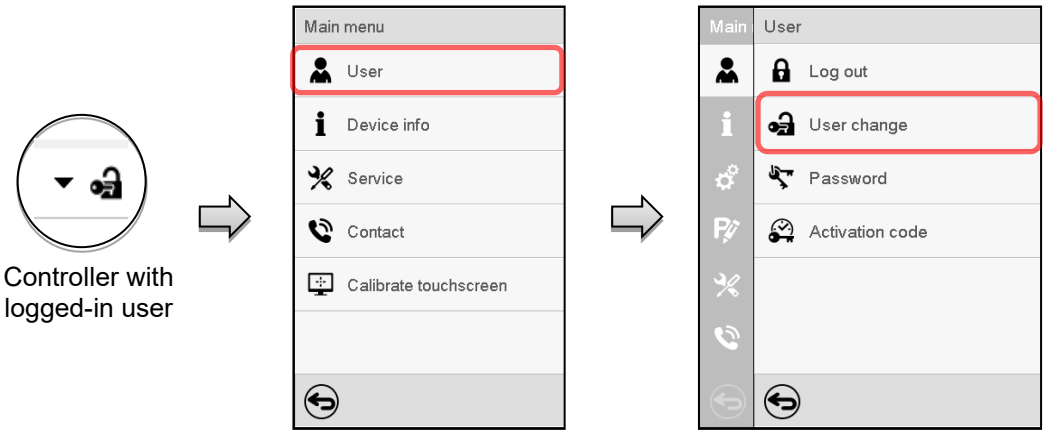
User logoff with “User” authorization

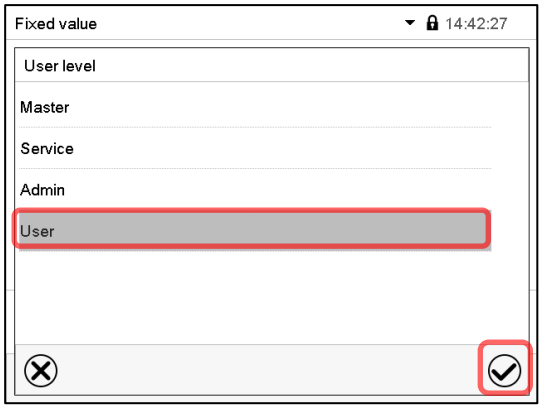


13.4 User change

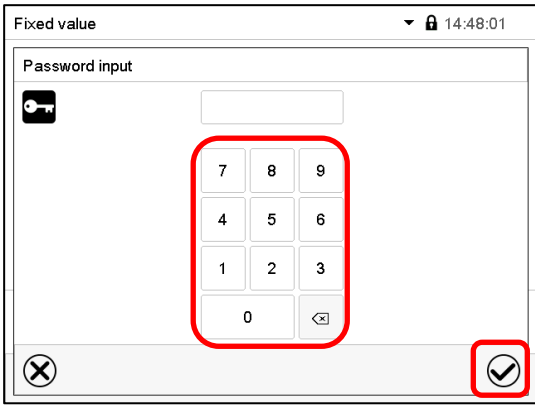
If the password function has been deactivated (chap.13.5.2) this function is not available.

Path: ***Main menu > User > User change***





User selection (example)



All selection possibilities are password protected

Controller with logged-in user

13.5 Password assignment and password change

This function is not available for a user logged-in with “User” authorization.

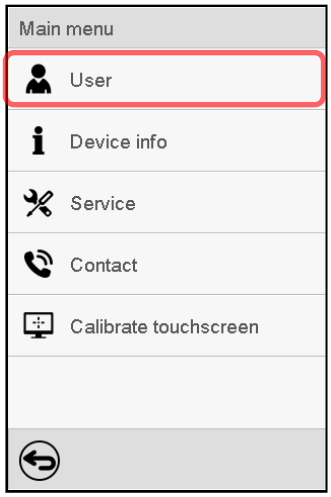
13.5.1 Password change

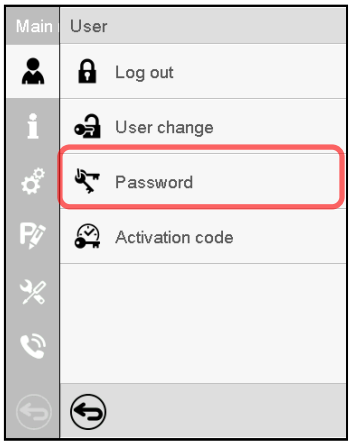
A logged-in user can change the passwords of his current level and of the next lower level(s).

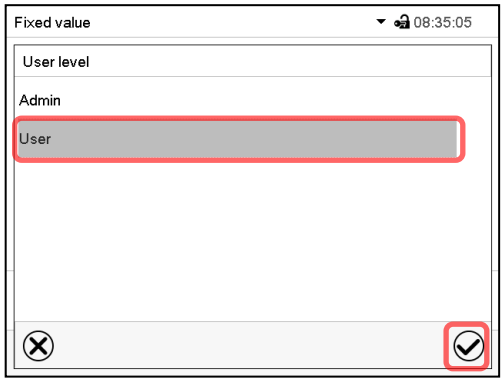
Example: A user with “Admin” authorization can change the passwords for the “Admin” and “User” authorization levels.

Path: ***Main menu > User > Password***

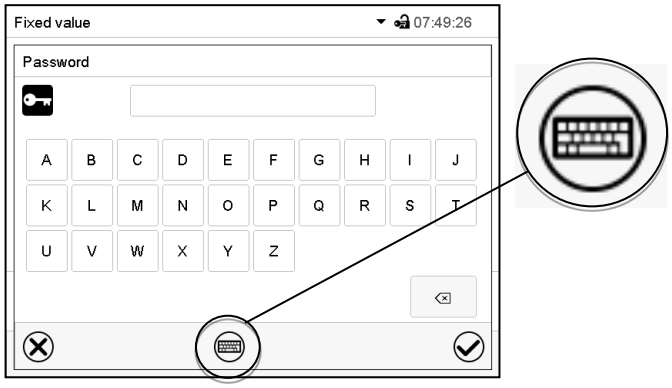
User logged-in with “Service” or “Admin” authorization







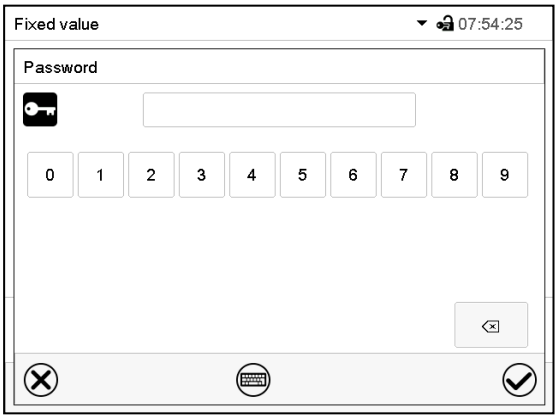
Selection of the authorization level (example: view with “Admin” authorization)



Enter desired password. If desired, press the ***Change keyboard*** icon to access other entry windows.

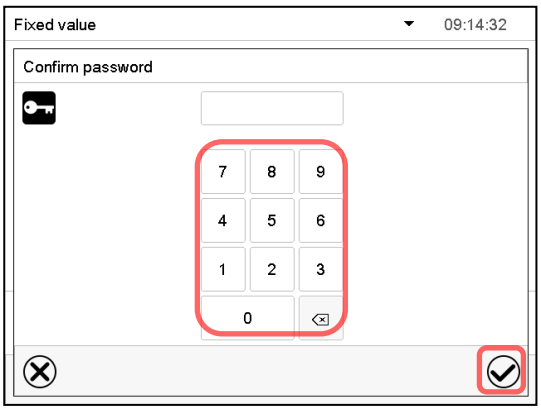
In the “Keyboard switch” window you can select different keyboards to enter uppercase and lowercase letters, digits, and special characters. All types of characters can be combined within one single password.

Example: access the digit entry window



Entry of digits

To confirm the entry, press the ***Confirm*** icon.



Repeat the password entry for confirmation (sample picture). For each character of the password, the required keyboard appears automatically.

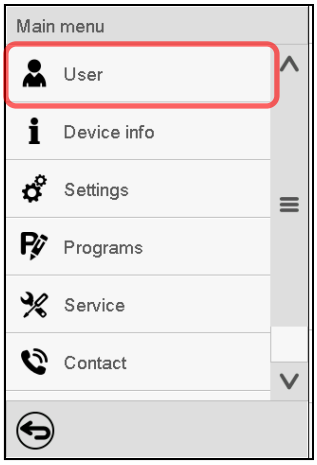
Then press the ***Confirm*** icon.

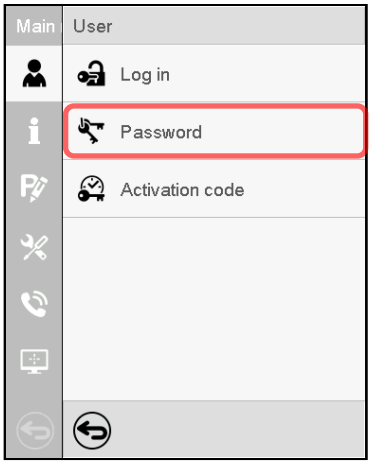
13.5.2 Deleting the password for an individual authorization level

A user logged-in with “Service” or “Admin” authorization can delete the passwords of his current level and of the next lower level(s). To do this no password is entered during a password change.

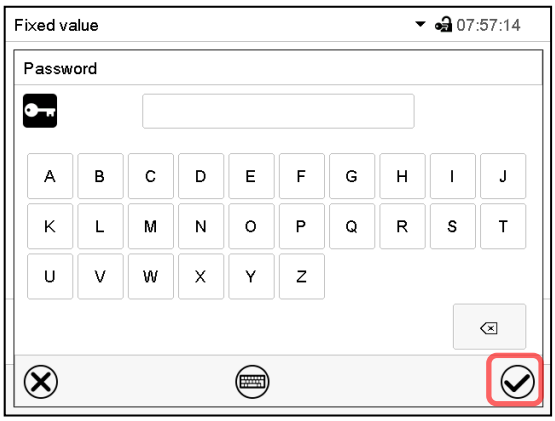
Path: ***Main menu > User > Password***

Controller with logged-in user (e.g. with “Admin” authorization)

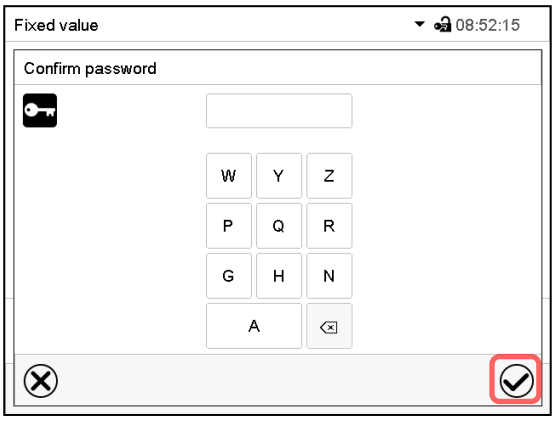




Select the authorization level for which the password shall be deleted.



Do NOT enter anything in the “Password” screen. Press the ***Confirm*** icon.



Do NOT enter anything in the “Confirm password” screen. Press the ***Confirm*** icon.

The password is deleted.

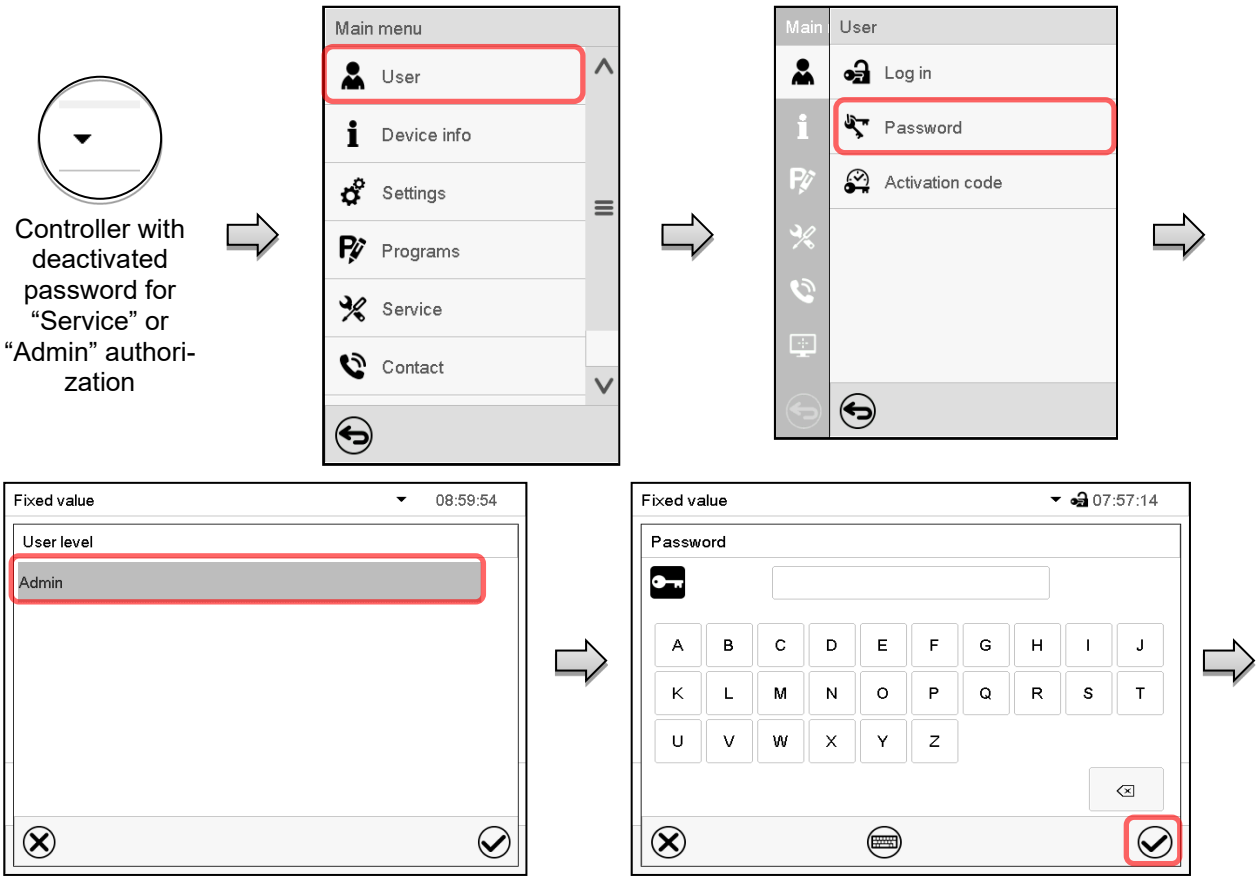
13.5.3 New password assignment for “Service” or “Admin” authorization level when the password function was deactivated

If the password protection for an authorization level has been deactivated, i.e., no password is assigned, no login for this level is possible. Therefore, access to this authorization level is available without login.

If the password for the “Service” or “Admin” authorization has been deleted (chap. 13.5.2), a new password can be assigned for the current level and the next lower level(s) without user login.

Example: The password for the “Admin” authorization level was deleted, therefore every user without login has full access to the functions of the “Admin” authorization level. If access to this level shall become password protected again, the user can assign a new password for the “Admin” authorization level with the “Password” function.

Path: ***Main menu > User > Password***



Select the authorization level, for which you want to assign a password.
(Example: “Admin” authorization)

Enter the desired password. If desired, press the ***Change keyboard*** icon to access other entry windows.

To confirm the entry, press the ***Confirm*** icon.

Repeat the password entry for confirmation. While doing this, for each character of the password the required keyboard appears automatically. Then press the ***Confirm*** icon.

13.6 Activation code

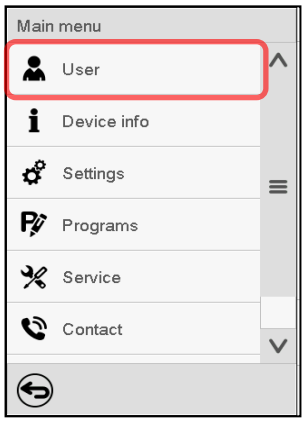
Certain functions of the controller can be unlocked with a previously generated activation code.

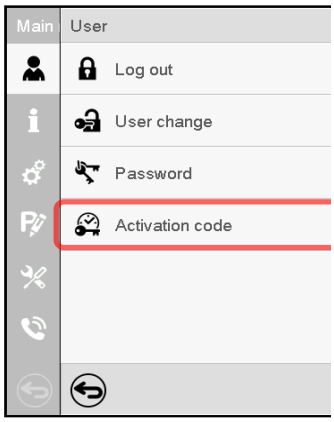
The activation code enables access to functions available only in the “Service” authorization level by users without a “Service” authorization. Such functions include e.g., adjustment or extended configurations.

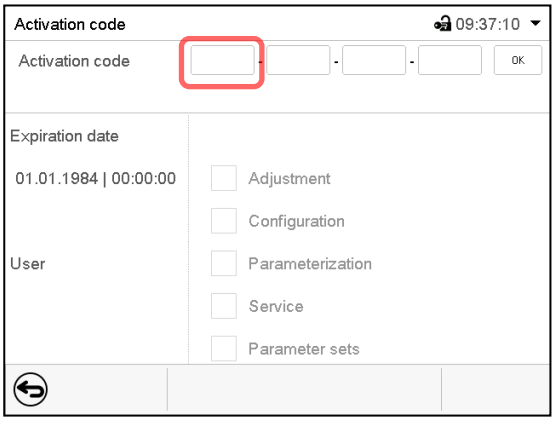
The activation code is available in authorization levels.

Path: ***Main menu > User> Activation code***

Controller with logged-in user

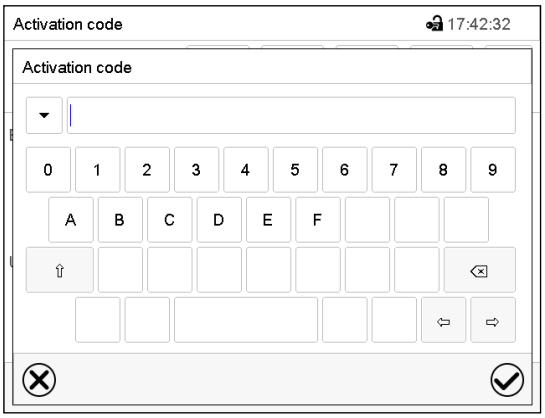






Activation code menu.

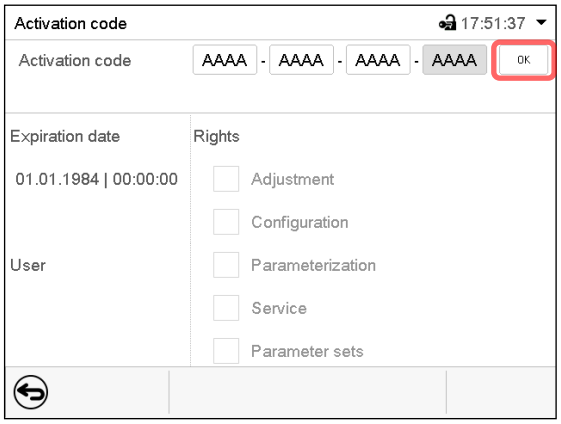
Select the first of the four entry fields.



Activation code entry window.

Enter the first four characters of the activation code and press the ***Confirm*** icon.

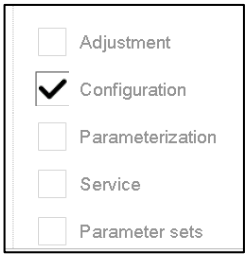
Select the next of the four entry fields and proceed accordingly until the entire code has been entered.



“Activation code” menu with entered code (sample view). Press ***OK*** to take over the entry

The available functions are indicated by marked checkboxes.

Example: Extended configurations available.



Under “Expiration date” the date of expiry of the code is displayed.

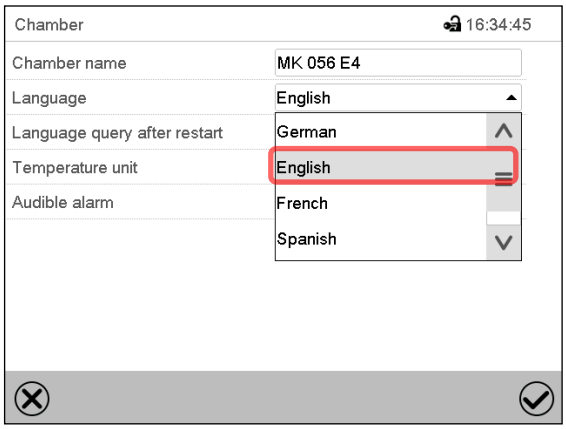
14. General controller settings

Most of the general settings can be accessed in the “Settings” submenu, which is available for users with “Service” or “Admin” authorization level. It serves to enter date and time, select the language for the controller menus and the desired temperature unit and to configure the controller’s communication functions.

14.1 Selecting the controller’s menu language

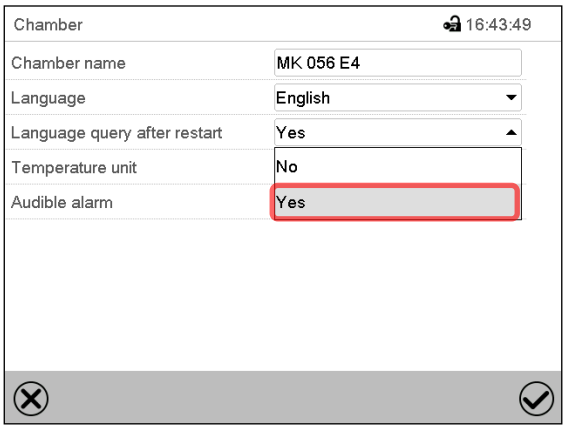
The MB2 program controller communicates by a menu guide using real words in German, English, French, Spanish, and Italian.

Path: ***Main menu > Settings > Chamber***



“Chamber” submenu.

Select the desired language.



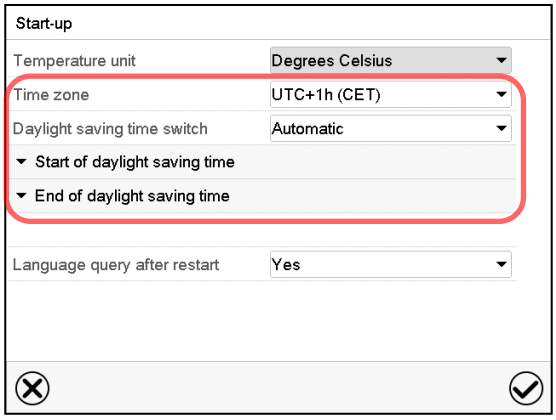
“Chamber” submenu.

Select if there shall be a language query after restarting the chamber and press the ***Confirm*** icon.

Return to Normal display with the ***Back*** icon to take over the entries.

14.2 Setting date and time

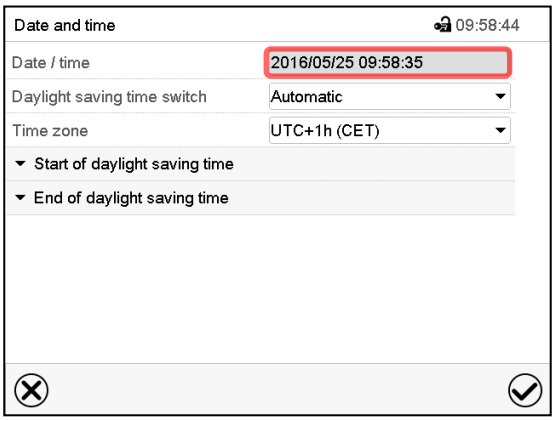
Following start-up of the chamber after language selection:



Select the time zone and configure the daylight-saving time switch.

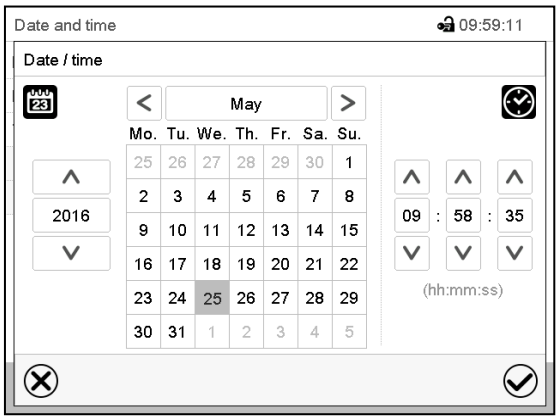
Or later:

Path: ***Main menu > Settings > Date and time***



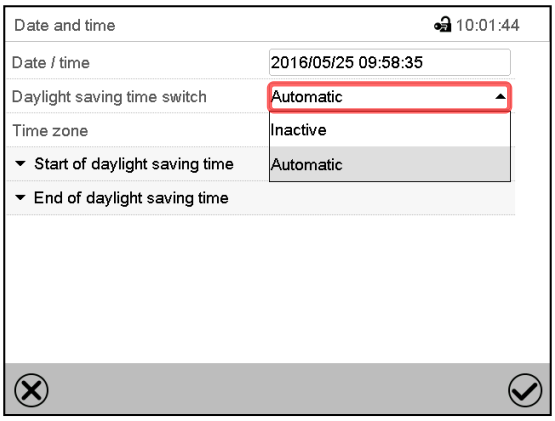
“Date and time” submenu.

Select the field “Date / time”.



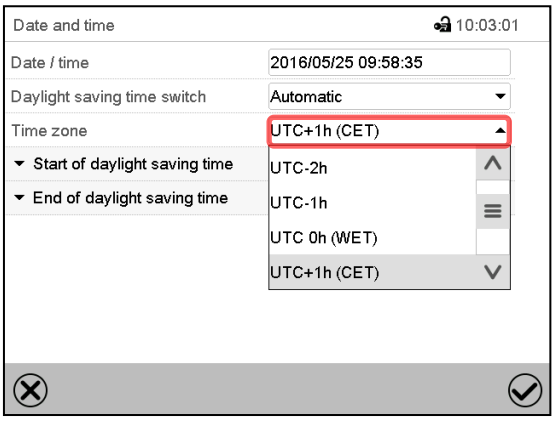
“Date / time” entry menu.

Enter date and time and press the ***Confirm*** icon.



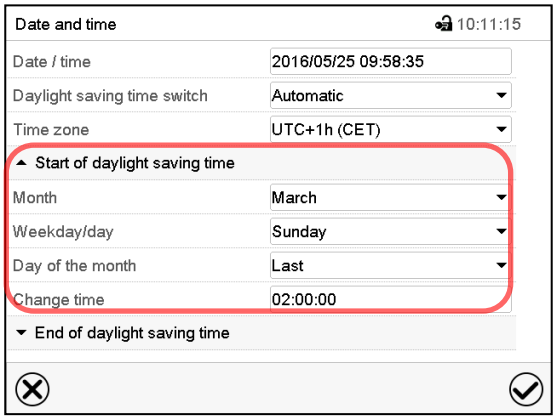
“Date and time” submenu.

In the field “Daylight saving time switch” select the desired setting “Automatic” or “Inactive”.



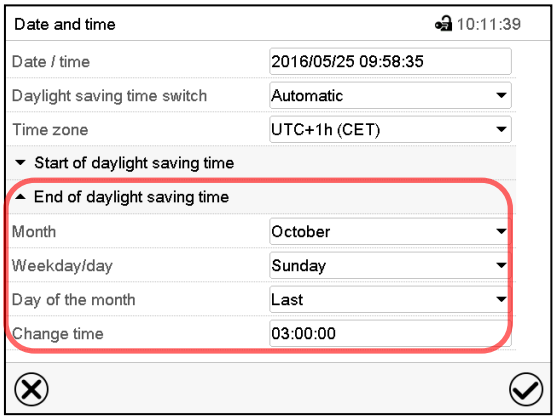
“Date and time” submenu.

Select the desired time zone and press the ***Confirm*** icon.



“Date and time” submenu.

Select the desired start of the daylight-saving time.



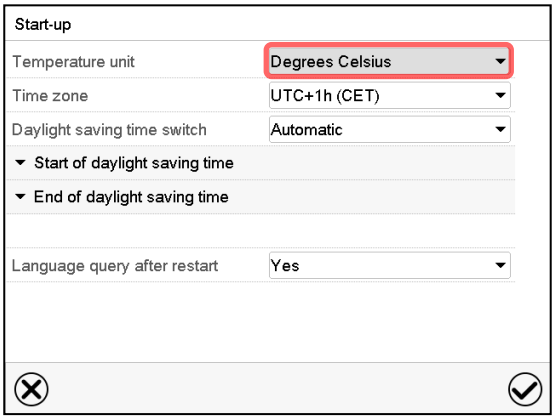
“Date and time” submenu.

Select the desired end of the daylight-saving time and press the ***Confirm*** icon.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

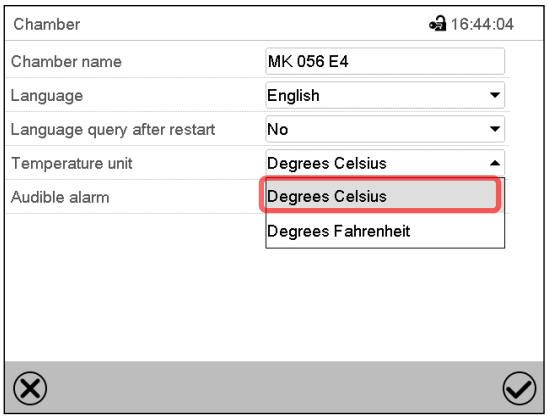
14.3 Selecting the temperature unit

Following start-up of the chamber:



Or later:

Path: ***Main menu > Settings > Chamber***



Select the desired temperature unit and press the ***Confirm*** icon.

Change of the temperature unit between °C and °F.

If the unit is changed, all values are converted accordingly

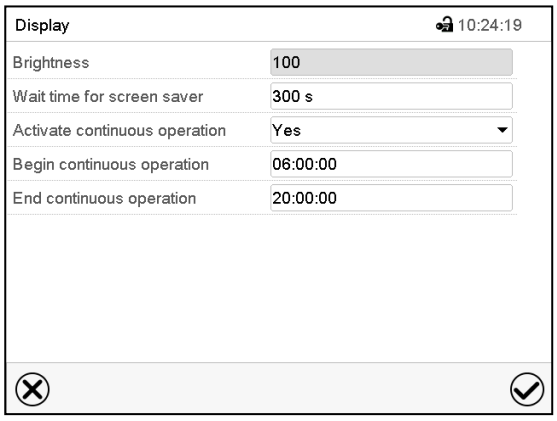
	C = degree Celsius F= degree Fahrenheit	0 °C = 31°F 100 °C = 212°F	Conversion: [value in °F] = [value in °C] ∗ 1,8 + 32

14.4 Display configuration

14.4.1 Adapting the display parameters

This function serves to configure parameters like display brightness and operating times.

Path: ***Main menu > Settings > Display > Display***



“Display” submenu.

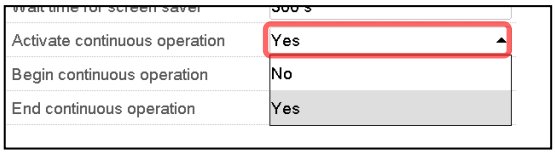
- Select the field “Brightness”.

  Move the grey slide to the left or right to define the brightness of the display

  - left = darker (minimum value: 0)
  - right = brighter (maximum value: 100)

  Press the ***Confirm*** icon.

- Select the field “Wait time for screen saver” and enter the desired waiting time for the screen saver in seconds. Setting range: 10 sec up to 32767 sec. During the waiting time the display is off. Confirm entry with ***Confirm*** icon.
- In the field “Activate continuous operation” select the desired setting “Yes” or “No”.



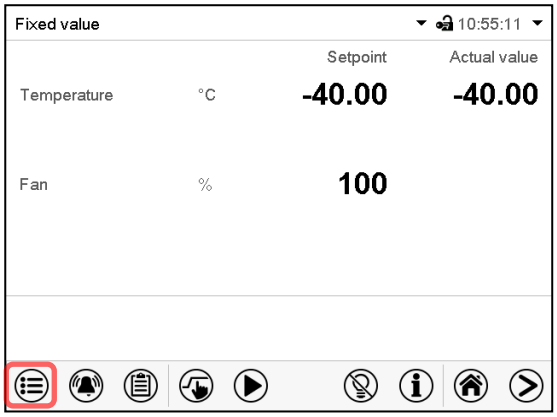
- Select the field “Begin continuous operation” (possible only if continuous operation is activated) and enter the time with the arrow keys. Confirm entry with ***Confirm*** icon.
- Select the field “End continuous operation” (only possible if continuous operation is activated) and enter the time with the arrow keys. Confirm entry with ***Confirm*** icon.

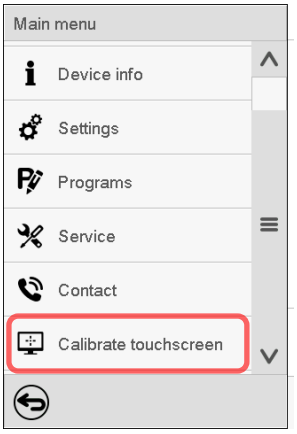
After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

14.4.2 Touchscreen calibration

This function serves to optimize the display for the user’s individual angular perspective.

Path: ***Main menu > Calibrate touchscreen***





Normal display.

Select “Calibrate touchscreen” and follow the instructions on the display.

You need to touch all four corners of the touchscreen to calibrate it. Appropriate boxes appear successively in each corner.

	The waiting icon shows how much time there is left to touch the currently activated box. If the box is not touched within this period, calibration is aborted and the display changes to Normal display.

After completing the calibration, i.e., touching all four boxes, the display changes to Normal display.

14.5 Network and communication

For these settings at least the “Admin” authorization level is required.

14.5.1 Serial interfaces

The chamber is optionally equipped with a serial RS485 interface.

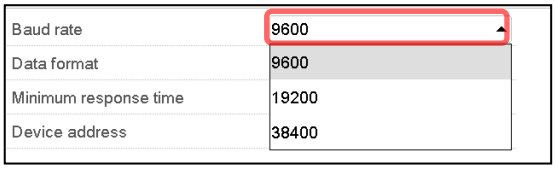
This menu allows to configure the communication parameters of the RS485 interface.

The device address is required to recognize chambers with this interface type in a network, e.g. when connecting it to the optional BINDER APT-COM™ 4 Multi Management Software (chap. 19.1). In this case do not change the other parameters.

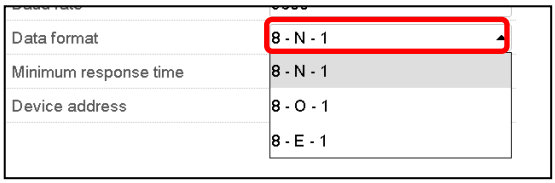
Path: ***Main menu > Settings > Serial interfaces***

“Serial interfaces” submenu.

- Select the desired setting in the field “Baud rate”.



- Select the desired setting in the field “Data format”.



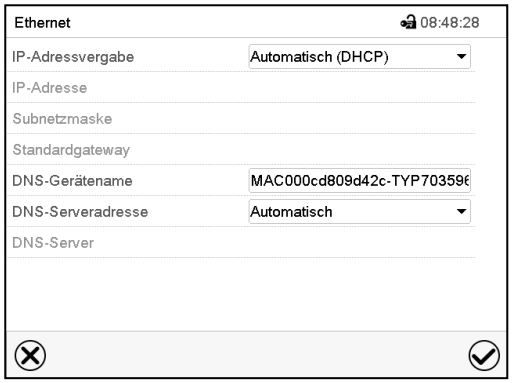
- Select the field “Minimum response time” and enter the desired minimum response time. Confirm entry with ***Confirm*** icon.
- Select the field “Device address” and enter the device address. Factory setting is “1”. Confirm entry with ***Confirm*** icon.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

14.5.2 Ethernet

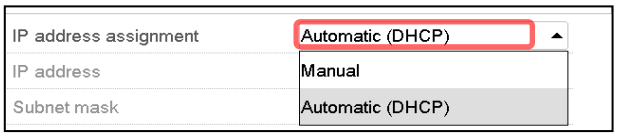
14.5.2.1 Configuration

Path: ***Main menu > Settings > Ethernet***

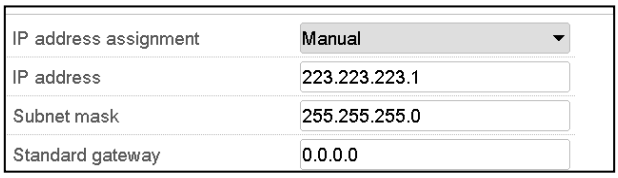


"Ethernet" submenu.

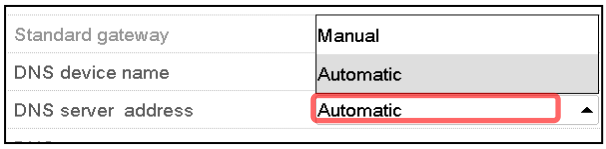
- In the field "IP address assignment" select the desired setting "Automatic (DHCP)" or "Manual".



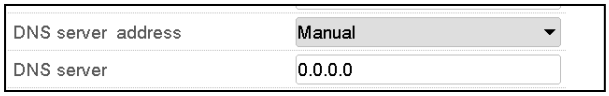
With selection "Manual" you can enter the IP-address, the subnet mask and the standard gateway manually.



- Select "DNS device name" and enter the DNS device name. Confirm entry with ***Confirm*** icon.
- In the field "DNS server address" select the desired setting "Automatic" or "Manual".



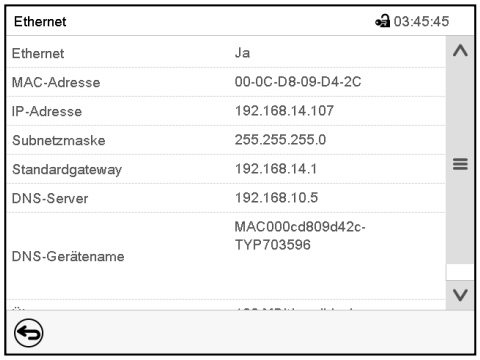
With selection „Manual" you can enter the DNS server address manually.



After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

14.5.2.2 Display of MAC address

Path: ***Main menu > Device info > Ethernet***



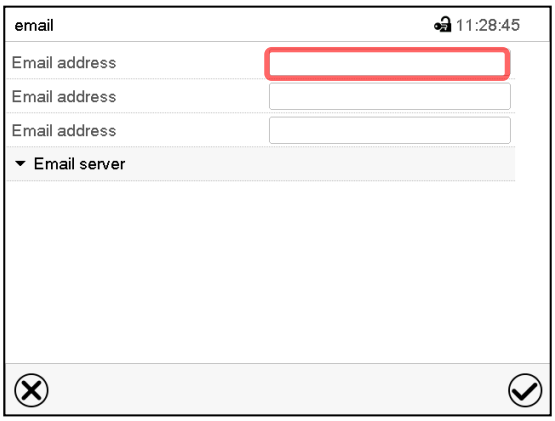
"Ethernet" submenu (example).

14.5.3 E-Mail

As soon as an alarm was triggered, an e-mail is sent to the configured e-mail address.

Path: ***Main menu > Settings > Email***

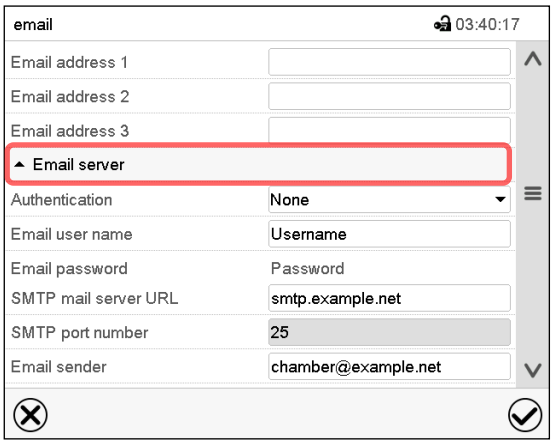
E-mail address entry:



"Email" submenu.

Select the desired e-mail address field and enter the e-mail address. You can use the ***Keybord change*** icon for entry. Confirm entry with ***Confirm*** icon.

E-mail server settings:

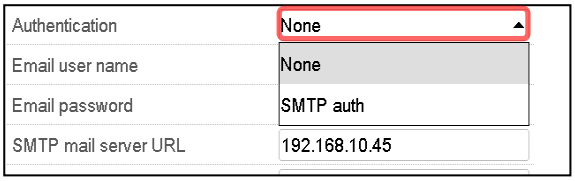


"Email" submenu.

Select the field "Email server" to access the settings

- In the field "Authentication" select the desired setting "None" or "SMTP auth".

  With the setting "SMTP auth", you can enter a password under "Email password".



- Select the field "Email user name" and enter the desired user name. Confirm entry with ***Confirm*** icon.
- Select the field "SMTP mail server URL" and enter the SMPT mail server URL. Confirm entry with ***Confirm*** icon.
- Select the field "SMTP port number" and enter the desired port number. Standard setting: "25". Confirm entry with ***Confirm*** icon.
- Select the field "Email sender" and enter the desired Email sender. Confirm entry with ***Confirm*** icon.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

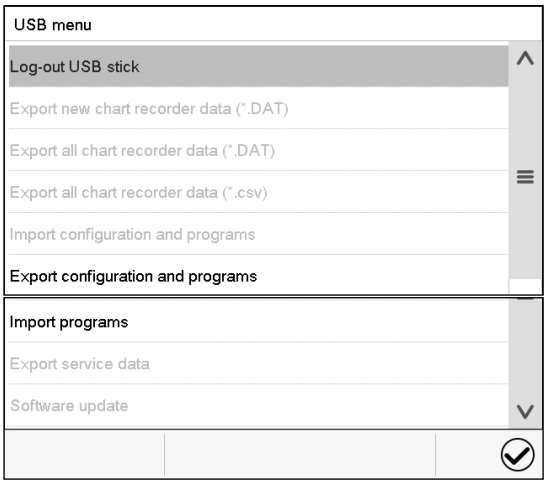
14.6 USB menu: Data transfer via USB interface

The USB port is located in the instrument box.

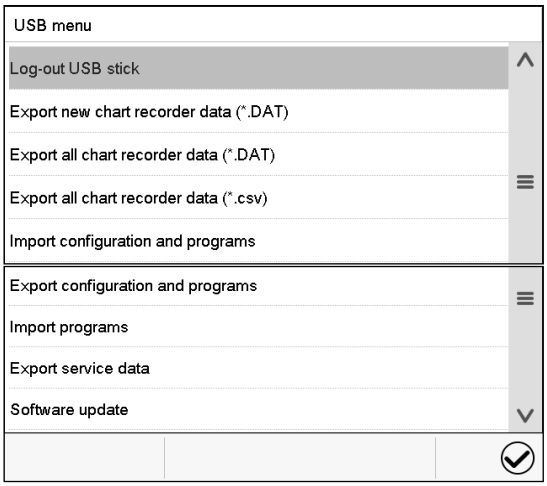
When you insert a USB-stick, the “USB menu” opens.

	The USB stick must be formatted with FAT32 and have at least 8GB of memory.

Depending on the user’s authorization level, different functions (highlighted in black) are available for the logged-in user.



Available functions
with “User” authorization level



Available functions
with “Admin” authorization level

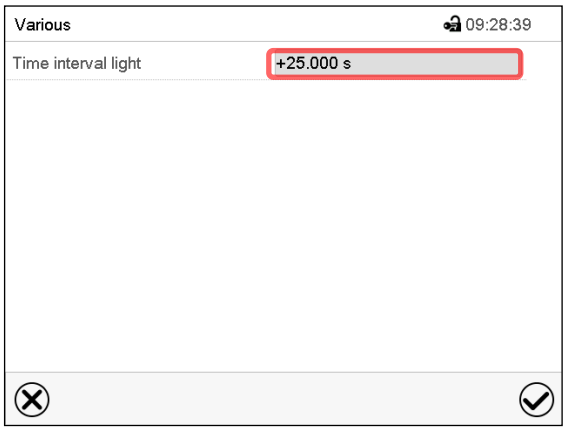
Function	Explanation
Log-out USB stick	Log-out USB stick bevor pulling it
Export new chart recorder data (*.DAT)	Export chart recorder data, which have been added since last export, in .dat format
Export all chart recorder data (*.DAT)	Export all chart recorder data in .dat format
Export all chart recorder data (*.csv)	Export all chart recorder data in .csv format
Import configuration and programs	Import configuration and timer / time / week programs
Export configuration and programs	Export configuration and timer / time / week programs
Import programs	Import timer / time / week programs
Export service data	Export service data
Software update	Controller firmware update

14.7 Turning off the interior lighting automatically

	Press the ***Interior lighting*** icon to turn on and off the interior lighting.

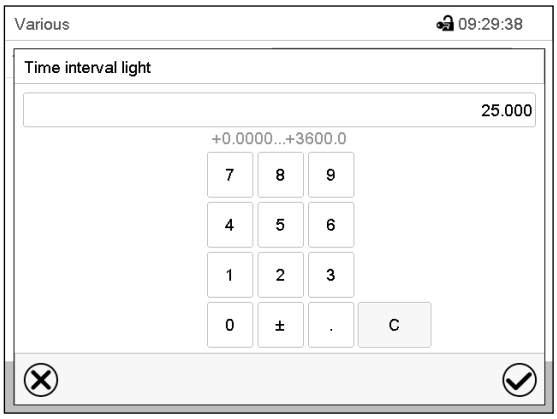
Additionally. you can define in this menu the interval after which the turned-on light will turn off automatically.

Path: ***Main menu > Settings > Various***



“Various” submenu

Select the field “Time interval light”.



„Time interval light“ entry menu

Enter the time in seconds after which the light shall turn off automatically.

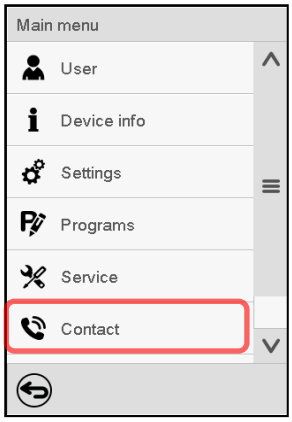
Setting range: 0 sec up to 3600 sec

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

15. General information

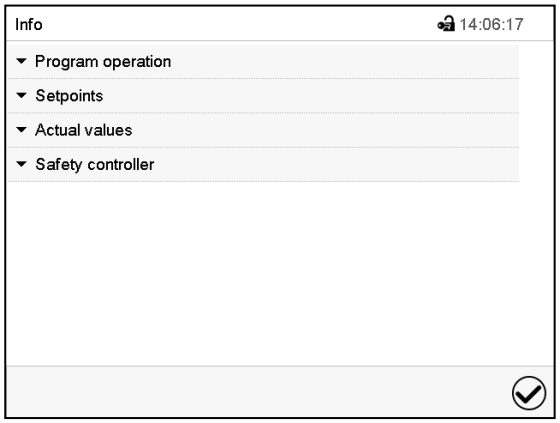
15.1 Service contact page

Path: ***Main menu > Contact***



15.2 Current operating parameters

ⓘ	Press the ***Information*** icon to access the “Info” menu from Normal display.



“Info” menu.
Select the desired information.

- Select “Program operation” to see information on a currently running program.

Program operation	
Program type	Time program
Program name	program 1
Program info	Programmhinweis
Program start	08.06.2016 07:34:57
Program duration	87:00:00
Rem. program runtime	87:00:00
Program end	11.06.2016 22:35:49
Section number	1 / 87
Section duration	00:00:00
Remaining section time	01:00:00

- Select “Setpoints“ to see information on the entered setpoints and special controller functions.

Setpoints	
Temperature	-40.00 °C
Fan	100 %
Operation lines	0000000000000000

- Select “Actual values” to see information on the current actual values.

Actual values	
Temperature	-40.00 °C

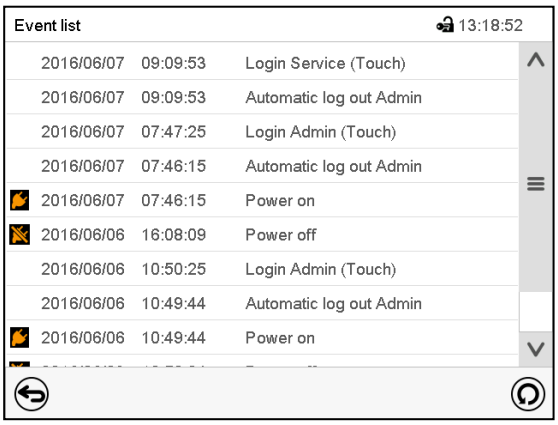
- Select “Safety controller” to see information on the safety controller status.

Safety controller	
Switch value	40.0 °C
Actual value	20.3 °C
Status	Not triggered

15.3 Event list

The “Event list” displays status information and errors of the current day. It enables to view the last 100 events or defective conditions of the chamber.

	Press the ***Event list*** icon to access the event list from Normal display.



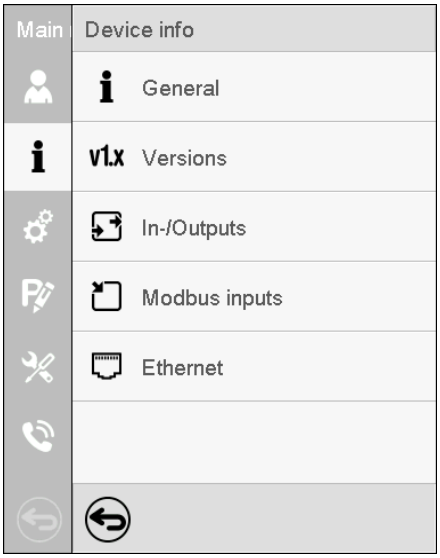
Event list

	Press the ***Update*** icon to update the event list.

	Attention: Following a modification of the language setting (chap. 14.1) or the storage interval of the chart recorder (chap. 16.2) the Event list is cleared.

15.4 Technical chamber information

Path: ***Main menu > Device info***



Chamber name and setup	
Versions of CPU, I/O module and safety controller	for BINDER Service
Information on digital and analog inputs and outputs and phase angle outputs	for BINDER Service
Information on modbus analog and digital inputs	for BINDER Service
Information on Ethernet connection, MAC address display	chap. 14.5.2
Back to main menu	

16. Chart recorder display

This view offers graphic representation of the measurement course. Data representation imitates a chart recorder and allows recalling any set of measured data at any point of time taken from the recorded period.

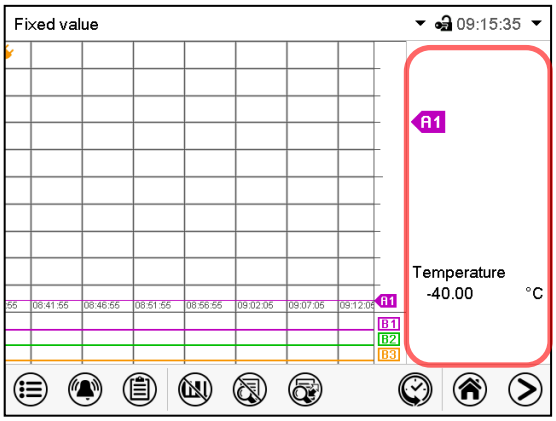
16.1 Views

	Press the ***Change view*** icon to access the pen recorder display.

16.1.1 Show and hide legend

	Show legend		***Hide legend***

Press the ***Show legend*** icon to display the legend on the right side of the display

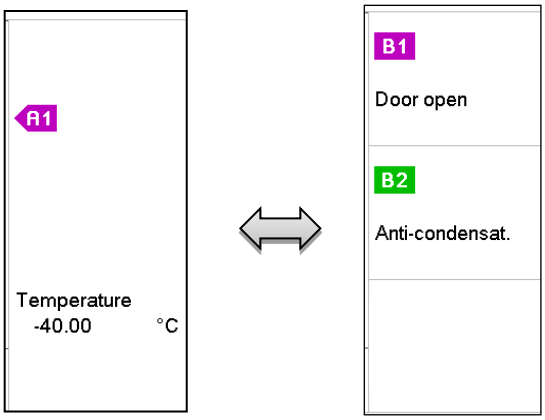


Legend shown on the right side of the display

16.1.2 Switch between legend pages

	Switch legend

Press the ***Switch legend*** icon to switch between the legend pages



1st page

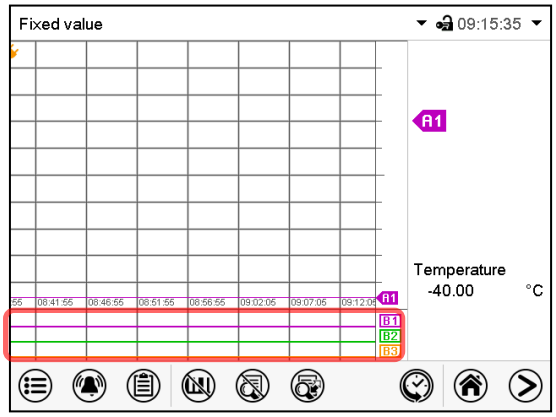
2nd page

Switching between the legend pages

16.1.3 Show and hide specific indications

	Show indications		***Hide indications***

Press the ***Show indications*** icon to display the indications “Door open” (B1) and “Anti-condensat.” (B2).

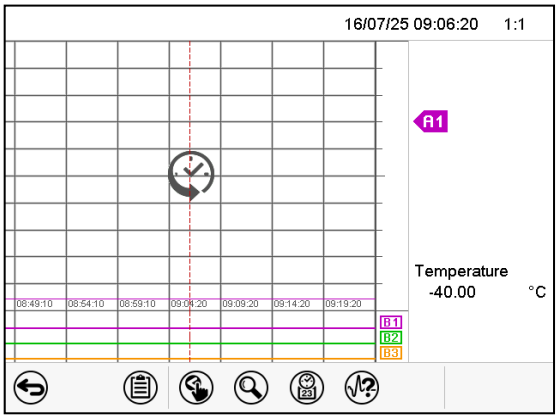


Indications “Door open” (B1) and “Anti-condensat.” (B2), are displayed.

16.1.4 History display

	History display

Press the ***History display*** icon to change to the history display.



History display.

The chart recorder is paused. Data recording continues in the background.

Move the central red line by tapping and holding to the desired position.

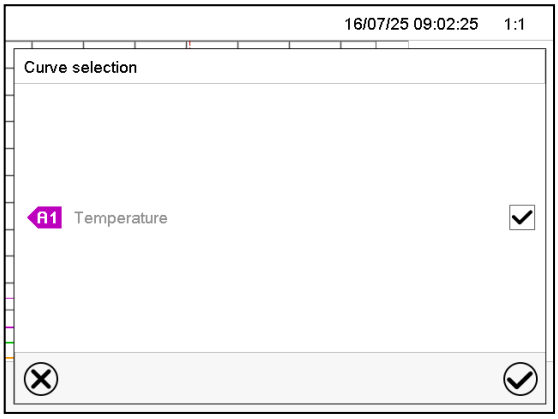
The legend at the right side shows the values of the current line position.

Then further icons appear:

History display: Curve selection

	Curve selection

Press the ***Curve selection*** icon to access the “Curve selection” submenu.



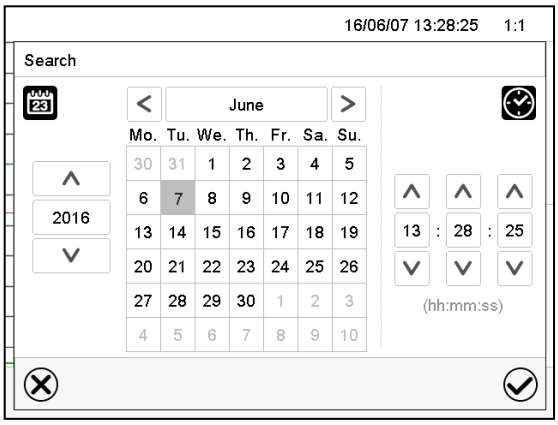
“Curve selection” submenu.

Select the curves to be displayed by checking the checkbox of the corresponding parameter. Press the ***Confirm*** icon

History display: Search the required instant

	Search

Press the ***Search*** icon to access the “Search” submenu.



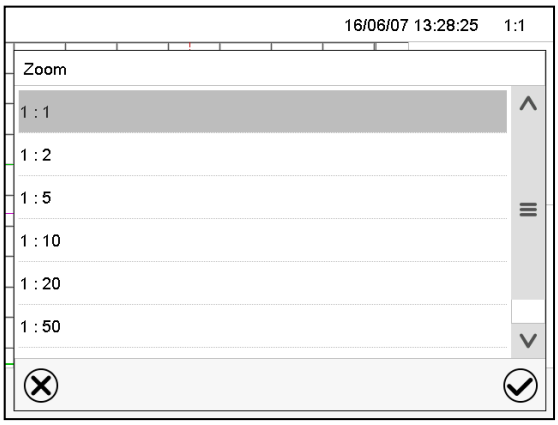
“Search” submenu.

Select the required instant by entering its date and time and press the ***Confirm*** icon

History display: Zoom function

	Zoom

Press the ***Zoom*** icon to access the “Zoom” submenu.

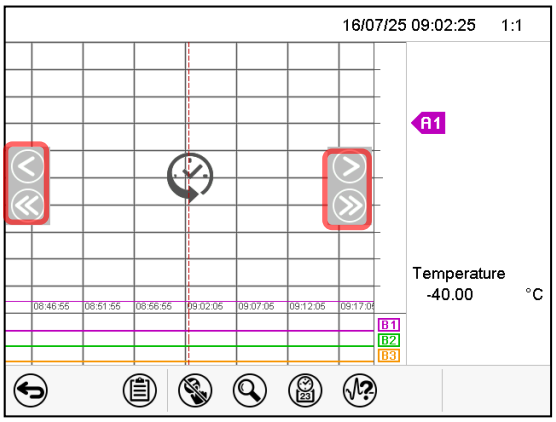


“Zoom” submenu.
Select the zoom factor and press the ***Confirm*** icon

History display: Show and hide *scroll buttons* to scroll to an instant

	Show scroll buttons		***Hide scroll buttons***

Press the ***Show scroll buttons*** icon to access the “Page selection” submenu.

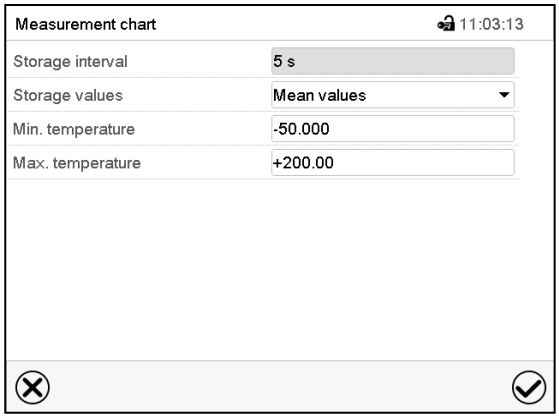


“Page selection” submenu.
Scroll buttons are shown on the left and on the right.
Use them to move along the timeline.

16.2 Setting the parameters

This menu allows setting the storage interval, the type of values to be shown and the scaling of the temperature charts.

Path: ***Main menu > Settings > Measurement chart***

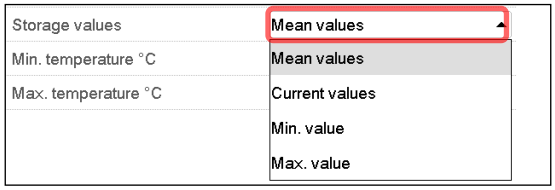


"Measurement chart" submenu.

- Select the field "Storage interval" and enter the desired storage interval. Confirm entry with ***Confirm*** icon.

  The available presentation depends on the pre-selected storage rate. Factory setting: 60 seconds. This means the higher the storage rate, the more precisely but shorter the data representation will be.

- In the field "Storage values" select the desired value type to be displayed.



- For scaling the representation select the desired minimum and maximum temperature value and enter the desired value. Temperature display range: -50 °C up to 180 °C. Confirm entry with ***Confirm*** icon.

Setting the storage rate or rescaling (minimum and/or maximum) will clear the measured-value memory and the event list.

	NOTICE
	Danger of information loss when setting the storage rate or rescaling. **Data loss of measured-value memory and event list.** ➢ Change the storage rate or scaling ONLY if the previously registered data is no longer needed.

After completing the settings, press the ***Confirm*** icon to take over the entries and exit the menu, **or** press the ***Close*** icon to exit the menu without taking over the entries.

17. Notes on refrigerating operation

Defrosting:

BINDER chambers are very diffusion-proof. To ensure high temperature precision there is no automatic cyclic defrosting device. The refrigerating system largely avoids icing of the evaporation plates. However, at very low temperatures the moisture in the air can condense on the evaporator leading to icing.

	Always close the door properly.

Operation with temperature set-points above +5 °C / *41 °F* at an ambient temperature of 20 °C / *68 °F:*

The air defrosts the ice cover automatically. Defrosting is continually performed.

Operation with temperature set-points below +5 °C / *41 °F*:

Icing on the evaporator is possible. Defrost the chamber manually.

	With temperature set-points below +5 °C / *41°F,* regularly defrost the chamber manually: • Set the temperature to 60 °C / *140°F* (Manual Mode). • Let the chamber operate for approx. 1 hour with the door closed. Remove the access port plugs.

	Too much ice on the evaporator is noticeable by reduced refrigerating performance.

Operation with temperature set-points below 0 °C / *32 °F*:

While operating the chamber with set-points below 0 °C / *32 °F* condensation is possible at the inner surface of the door around the door gasket.

	In case of heavy condensation, check tightness of the door gasket.

	Access ports must be sealed airtight with plugs or other suitable materials, as otherwise condensation can lead to water accumulation in the usable space or icing. Also when cables have been led through the ports, seal all access ports to reduce these effects.

After one- or two-days operation at a set-point below 0 °C / *32 °F* a thin ice layer can cover the inner chamber door, the front margins of the inner kettles and may be the glass window. The amount depends on the ambient temperature and humidity. This does not influence the proper function of the refrigerating system.

	Refrigerating performance decreases while operating the chamber at temperatures below 0 °C / *32 °F* due to icing of the evaporators. For this reason, defrost the chamber regularly, e.g. once a week.

	NOTICE
	Danger of overflowing due to uncontrolled defrosting of icing on the evaporator. **Damage to the surroundings of the chamber.** After several days of refrigerating below +5 °C / *41 °F*: ∅ Do NOT directly turn off the chamber. ➢ Manually defrost the chamber (see description above). ➢ Then, shut down the chamber at the main power switch (1). Keep removed the access port plugs.

18. Anti-condensation protection

The anti-condensation protection condensates the chamber humidity at the coldest point in order to avoid the samples becoming wet from condensation. Anti-condensation protection is performed by the evaporator and can be programmed On/Off via controller function “Anti-condensation protection” in Fixed value and program modes.

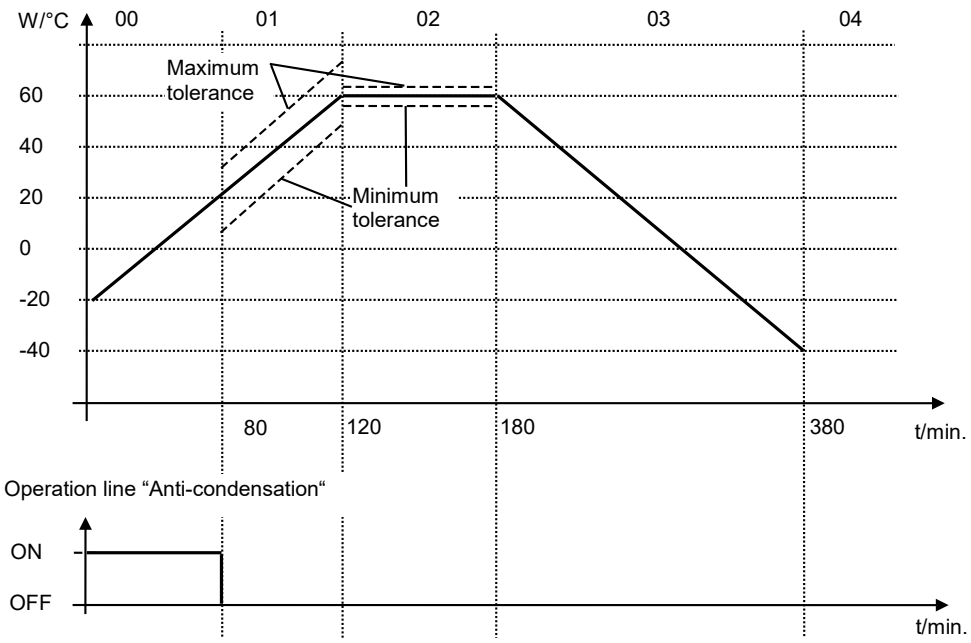
	Use the anti-condensation protection only if absolutely necessary to prevent condensation on the charging material.

When the anti-condensation protection is enabled the refrigeration-machine keeps operating within warming-up phases (On = refrigeration machine operating, Off = refrigeration machine off).

- **If possible, use the anti-condensation protection only during warm-up phases.** If necessary it can also be activated during hold phases.
- **Do NOT use the anti-condensation protection above a temperature set-point of +20 °C / *68 °F* maximum.**

To obtain optimal warming results without condensation on the samples, program a heating gradient of approx. 0.5 °C/min.

Example:



Depending on size, material, and shape of the charging material and on the heating-up rate, condensation may form despite the activated anti-condensation protection. This condensation is, however, reduced compared to the state without anti-condensation protection.

19. Options and accessories

19.1 APT-COM™ 4 Multi Management Software (accessory)

The chambers are regularly equipped with an Ethernet interface (K) that can connect the BINDER APT-COM™ 4 Multi Management Software. The MAC Address is indicated in the “Device info” controller menu (chap. 14.5.2.2). The actual temperature values are given at adjustable intervals. Programming can be performed graphically via PC. Up to 100 chambers can be cross-linked. For further information please refer to the APT-COM™ 4 operating manual.

19.1.1 APT-COM™ 4 Basic Edition

APT-COM™ 4 Basic Edition is included with the chamber. APT-COM™ 4 is available for download on the BINDER website. Upon registering the chamber, you will receive a license key with which you can activate the functionality of the Basic Edition for your downloaded version.

Registration of the Multi Management Software APT-COM™ BASIC-Edition

Register now for getting your free BINDER Multi Management Software APT-COM™ 4 BASIC-Edition.

With the purchase of your BINDER chamber you will receive the **BINDER Multi Management Software APT-COM4™ 4 BASIC-Edition** for free.

BINDER´s new Multi Management Software provides management, logging, programming and documentation options and much more.

Important characteristics of **APT-COM™ 4 BASIC-Edition**:

- Administration of up to five connected chambers
- Log management (creating, deleting, archiving)
- Documentation of recording values
- Central overview of all chambers in both graphic and tabular form
- Graphical presentation of recording values
- Graphical/numerical program editor
- Manual export of recording values (CSV/PDF file)
- Multilingual user interface (German, English, French, Spanish, Italian)
- Optional program execution via APT-COM™
- Timer function
- Import of data from APT-COM™ 3

Register your chamber today and request your personal software serial number.

Click here to register: https://www.binder-world.com/en/service-support/product-registration

19.2 RS485 interface (option)

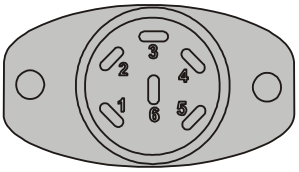
With this option, the chamber is equipped with an additional 2-wire RS485 serial interface (L) that can connect the BINDER APT-COM™ 4 Multi Management Software. The actual temperature values are given at adjustable intervals. For further information please refer to the APT-COM™ 4 operating manual.

19.3 Zero-voltage switching outputs (option)

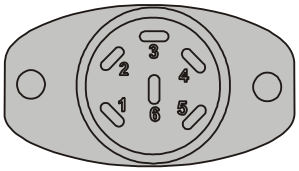
The chambers can be optionally equipped with four zero-voltage switching outputs (DIN sockets (M) and (N) located in the lateral control panel).

The controller functions serve to switch any device connected to the zero-voltage relay output. They can be programmed On/Off in Fixed value and program modes.

Connection for controller functions “Switching output 1” and “2” occurs via DIN socket (M), connection for controller functions “Switching output 3” and “4” via DIN socket (N) in the lateral control panel:



OUTPUT TRACK 1+2
24V/MAX.2,5A



OUTPUT TRACK 3+4
24V/MAX.2,5A

Figure 14: Pin configuration of DIN sockets (M) left and (N) right

DIN socket (M):

Controller function “Switching output 1”	Controller function “Switching output 2”
1 Pin 1: Pin 2 Pin 2: Make	4 Pin 4: Pin 5 Pin 5: Make

DIN socket (N):

Controller function “Switching output 3”	Controller function “Switching output 4”
1 Pin 1: Pin 2 Pin 2: Make	4 Pin 4: Pin 5 Pin 5: Make

Maximum loading capacity of the switching contacts: 24V AC/DC – 2.5 A

DANGER

Electrical hazard through overload of contacts.
Deadly electric shock. Damage to the switching contacts and connection socket.

∅ Do NOT exceed the maximum switching load of 24V AC/DC – 2.5A.
∅ Do NOT connect any devices with a higher loading capacity.

19.4 Analog outputs for temperature (option)

With this option, the chamber is equipped with analog outputs 4-20 mA for actual value and set-point value of temperature. These outputs allow transmitting data to external data registration systems or devices.

The connection is realized as a DIN socket (O) in the lateral control panel as follows:

ANALOG OUTPUTS TEMPERATURE 4-20 mA DC

PIN 1: Temperature actual value –
PIN 2: Temperature actual value +
PIN 4: Temperature set-point value –
PIN 5: Temperature set-point value +

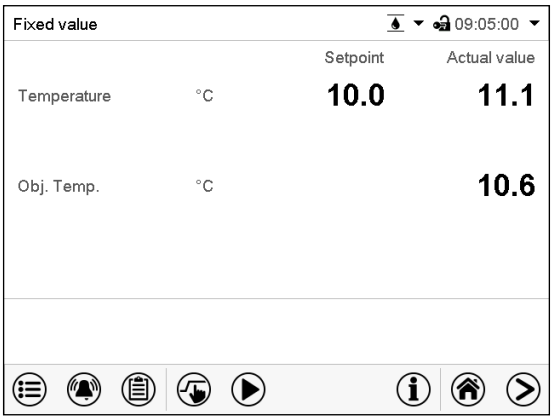
Temperature range: -40 °C / *-40 °F* up to +180 °C / *-356 °F*

A suitable DIN plug is enclosed.

Figure 15: Pin allocation of the DIN socket (O) for option analog outputs

19.5 Object temperature display with flexible Pt 100 temperature sensor (option)

The object temperature display enables the determination of the actual temperature of the charging material during the whole process. The object temperature is measured via a flexible Pt100 temperature sensor and can be viewed on the controller display. The sensor top protective tube of the flexible Pt 100 can be immersed into liquid substances.



Normal display with object temperature display (sample values)

The object temperature data is given out together with the data of the temperature controller to the Ethernet interface as a second measuring channel and can be documented by the APT-COM™ 4 Multi Management Software (option, chap. 19.1) developed by BINDER.

Technical data of the Pt 100 sensor:

- Three-wire technique
- Class B (DIN EN 60751)
- Temperature range up to 320 °C / *608 °F*
- Stainless steel protective tube 45 mm / *1.78 in* length, material no. 1.4501

20. Cleaning and decontamination

Clean the chamber after each use in order to prevent potential corrosion damage by ingredients of the loading material.

Prior to renewed startup, allow the chamber to completely dry after all cleaning and decontamination measures.

DANGER

Electrical hazard by water entering the chamber.

Deadly electric shock.

∅ Do NOT spill water or cleaning agents over the inner and outer chamber surfaces.

∅ Do NOT put ANY cleaning aids (cloth or brush) into slots or openings on the chamber.

➢ Before cleaning, turn off the chamber at the main power switch and disconnect the power plug. Let the chamber cool down to ambient temperature.

➢ Completely dry the chamber before turning it on again.

20.1 Cleaning

Disconnect the chamber from the power supply before cleaning. Disconnect the power plug.

☞	The interior of the chamber must be kept clean. Thoroughly remove any residues of test material.

Wipe the surfaces with a moistened towel. In addition, you can use the following cleaning agents:

Exterior surfaces, inner chamber, racks, door gaskets	Standard commercial cleaning detergents free from acid or halides. Alcohol based solutions. We recommend using the neutral cleaning agent Art. No. 1002-0016.
Instrument panel	Standard commercial cleaning detergents free from acid or halides. We recommend using the neutral cleaning agent Art. No. 1002-0016.
Zinc coated hinge parts, rear chamber wall	Standard commercial cleaning detergents free from acid or halides. Do NOT use the BINDER neutral cleaning agent on zinc-coated surfaces. Other neutral cleaning agents may only be used if the manufacturer explicitly specifies that they are suitable for zinc-coated surfaces

Do not use cleaning agents that may cause a hazard due to reaction with components of the device or the charging material. If there is doubt regarding the suitability of cleaning products, please contact BINDER service.

☞	We recommend using the neutral cleaning agent Art. No. 1002-0016 for a thorough and mild cleaning. Any corrosive damage that may arise following use of other cleaning agents is excluded from liability by BINDER GmbH. Any corrosive damage caused by a lack of cleaning, is excluded from liability by BINDER GmbH.

	NOTICE **Danger of corrosion by using unsuitable cleaners.** **Damage to the chamber.** ∅ Do NOT use acidic or chlorine cleaning detergents. ∅ Do NOT use a neutral cleaning agent on other kind of surfaces e.g., the zinc coated hinge parts or the rear chamber wall.

	For surface protection, perform cleaning as quickly as possible. After cleaning completely remove cleaning agents from the surfaces with a moistened towel. Let the chamber dry.

	Soapsuds may contain chlorides and must therefore NOT be used for cleaning.

	With every decontamination method, always use adequate personal safety controls.

Following cleaning, leave the chamber door open or remove the access port plugs.

	The neutral cleaning agent may cause health problems in contact with skin and if ingested. Follow the operating instructions and safety hints labeled on the bottle of the neutral cleaning agent.

Recommended precautions: To protect the eyes use sealed protective goggles. Wear gloves. Suitable protective gloves in full contact with media: butyl or nitrile rubber, penetration time >480 minutes.

	CAUTION **Danger of chemical burns through contact with skin or ingestion of the neutral cleaning agent.** **Skin and eye damage. Environmental damage.** ∅ Do not ingest the neutral cleaning agent. Keep it away from food and beverages. ∅ Do NOT empty the neutral cleaning agent into drains. ➢ Wear protective gloves and goggles. ➢ Avoid skin contact with the neutral cleaning agent.

20.2 Decontamination / chemical disinfection

The operator must ensure that proper decontamination is performed in case a contamination of the chamber by hazardous substances has occurred.

Disconnect the chamber from the power supply prior to chemical decontamination. Pull the power plug.

Do not use decontamination agents that may cause a hazard due to reaction with components of the device or the charging material. If there is doubt regarding the suitability of cleaning products, please contact BINDER service.

You can use the following disinfectants:

Inner chamber	Standard commercial surface disinfectants free from acid or halides. Alcohol based solutions. We recommend using the disinfectant spray Art. No. 1002-0022.

	We recommend using the disinfectant spray Art. No. 1002-0022 for chemical disinfection. Any corrosive damage that may arise following use of other disinfectants is excluded from liability by BINDER GmbH. Any corrosive damage caused by a lack of cleaning, is excluded from liability by BINDER GmbH.

	With every decontamination / disinfection method, always use adequate personal safety controls.

In case of contamination of the interior by biologically or chemically hazardous material, there are two possible procedures depending on the type of contamination and charging material.

(1) Spray the inner chamber with an appropriate disinfectant.

Before start-up, the chamber must be absolutely dry and ventilated, as explosive gases may form during the decontamination process.

(2) If necessary, have strongly contaminated inner chamber parts removed by an engineer for cleaning, or have them exchanged. Sterilize the inner chamber parts in a sterilizer or autoclave.

	In case of eye contact, the disinfectant spray may cause eye damage due to chemical burns. Follow the operating instructions and safety hints labeled on the bottle of the disinfectant spray.

Recommended precautions: To protect the eyes use sealed protective goggles.

	CAUTION
	Danger of chemical burns through eye contact with the disinfectant spray. **Eye damage. Environmental damage** ∅ Do NOT empty the disinfectant into drains. ➢ Wear protective goggles.

	After using the disinfectant spray, allow the chamber to dry thoroughly, and aerate it sufficiently.

21. Maintenance and service, troubleshooting, repair, testing

21.1 General information, personnel qualification

- **Maintenance**

  See chap. 21.2

- **Simple troubleshooting**

  Chap. 21.3 describes troubleshooting by operating personnel. It does not require technical intervention into the chamber, nor disassembly of chamber parts.

  For personnel requirements please refer to chap. 1.1.

- **Detailed troubleshooting**

  If errors cannot be identified with simple troubleshooting, further troubleshooting must be performed by BINDER Service or by BINDER qualified service partners or technicians, in accordance with the description in the Service Manual.

  For personnel requirements please refer to the Service Manual.

- **Repair**

  Repair of the chamber can be performed by BINDER Service or by BINDER qualified service partners or technicians, in accordance with the description in the Service Manual.

  After maintenance, the chamber must be tested prior to resuming operation.

  Repairs to the refrigeration circuit may currently only be carried out at BINDER.

- **Electrical testing**

  To prevent the risk of electrical shock from the electrical equipment of the chamber, an annual repeat inspection as well as a test prior to initial startup and prior to resuming operation after maintenance or repair, are required. This test must meet the requirements of the competent public authorities. We recommend testing under EN 50678/VDE 0701 and EN 50699/VDE 0702 in accordance with the details in the Service Manual.

  For personnel requirements please refer to the Service Manual.

21.2 Maintenance intervals, service

DANGER

Electrical hazard during live maintenance work.

Deadly electric shock.

∅ The chamber must NOT become wet during operation or maintenance works.

∅ Do NOT remove the rear panel of the chamber.

➢ Disconnect the chamber before conducting maintenance work. Turn off the main power switch and pull the power plug.

➢ Make sure that general maintenance work will be conducted by licensed electricians or experts authorized by BINDER.

➢ Make sure that maintenance work at the refrigeration system will only be conducted by qualified personnel who underwent training in accordance with EN 13313:2010 (e.g. a refrigeration technician with certified expert knowledge acc. to Regulation (EU) 303/2008). Follow the national statutory regulations.

Ensure regular maintenance work is performed at least once a year and that the legal requirements are met regarding the qualifications of service personnel, scope of testing and documentation. All work on the refrigeration system (repairs, inspections) must be documented in a service log book (equipment records). Repairs to the refrigeration circuit may currently only be carried out at BINDER.

☞	The warranty becomes void if maintenance work is conducted by non-authorized personnel.

☞	Replace the door gasket only when cold. Otherwise, the door gasket may become damaged.

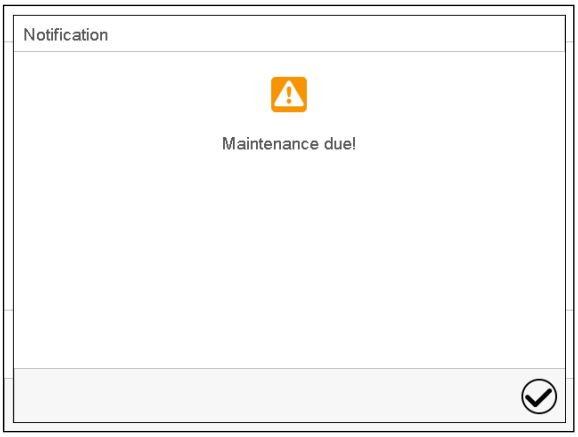
With an increased amount of dust in the ambient air, clean the condenser fan several times a year. We recommend checking the fan grid (behind the left maintenance access flap) every week. In case of visible dirt accumulation, disconnect the chamber and clean the fan grid by suction.

We recommend taking out a maintenance agreement. Please consult BINDER Service.

BINDER telephone hotline:	+49 (0) 7462 2005 555
BINDER fax hotline:	+49 (0) 7462 2005 93555
BINDER service hotline USA:	+1 866 885 9794 or +1 631 224 4340 x3 (toll-free in the USA)
BINDER service hotline Asia Pacific:	+852 390 705 04 or +852 390 705 03
BINDER Internet website	www.binder-world.com
BINDER address	BINDER GmbH, post office box 102, D-78502 Tuttlingen

International customers, please contact your local BINDER distributor.

After 8760 operating hours or two years the following message appears:



After confirmation with the ***Confirm*** icon, the message window will pop up again every two weeks until it is reset by BINDER Service.

21.3 Simple troubleshooting

Defects and shortcomings can compromise the operational safety of the chamber and can lead to risks and damage to equipment and persons. If there are is a technical fault or shortcoming, take the chamber out of operation and inform BINDER Service. If you are not sure whether there is a technical fault, proceed according to the following list. If you cannot clearly identify an error or there is a technical fault, please contact BINDER Service.

☞	Only qualified service personnel authorized by BINDER must perform repair. Repaired chambers must comply with the BINDER quality standards.

Fault description	Possible cause	Required measures
General		
Chamber without function.	No power supply.	Check connection to power supply.
		Check whether the chamber is turned on at the main power switch.
	Wrong voltage.	Check power supply for correct voltage (chap. 4.1).
	Main power switch (H) not turned on	Turn on the main power switch (1).
	Chamber fuse has responded.	Check chamber fuse and replace it if appropriate. If it responds again, contact BINDER service.
	Controller defective.	Contact BINDER service.
	Nominal temperature exceeded by 20 °C due to chamber failure. Over temperature protective device (class 1) responds.	
Heating		
Chamber heating permanently, set-point not maintained.	Semiconductor relay defective.	Contact BINDER service.
	Pt100 sensor defective.	
	Controller defective.	
	Controller not adjusted.	Calibrate and adjust controller.
Chamber doesn't heat up.	Heating element defective.	Contact BINDER service.
	Semiconductor relay defective	
Chamber doesn't heat up when turned on. Safety controller responds.	Inner chamber temperature has reached the safety controller set-point. Safety controller set too low.	Acknowledge the alarm on the controller. Check temperature set-point setting. If appropriate, select suitable safety controller setpoint (chap. 12.2).
	Safety controller (chap. 12.2) defective.	Contact BINDER service.
Safety controller class 2 responds	Limit temperature reached.	Acknowledge the alarm on the controller. Disconnect the chamber from the power supply and let it cool down. Detect cause and remove it. Start up the chamber and check control functions. If appropriate, select suitable limit value.
Over-/under temperature safety device class 2 (option) responds.	Limit temperature reached.	Acknowledge the alarm on the controller. Disconnect the chamber from the power supply and let it cool down. Detect cause and remove it. Press button "RESET CL 2.0" (2). Start up the chamber and check control functions. If appropriate, select suitable limit value.
No or low refrigerating performance.	Ambient temperature > 25 °C / *77°F* (chap. 3.4).	Select cooler place of installation.
	Compressor not turned on.	Contact BINDER service.
	Electro-valves defective.	
	No or not enough refrigerant.	

Fault description	Possible cause	Required measures
Refrigerating performance (continued)		
No refrigerating performance; notification “Preheat phase” on the controller display.	Main power switch (H) turned on less than 1 hour before operating the chamber.	Turn on the main power switch (H) at least one hour before operating the chamber.
Condensation		
Condensation at the samples.	Heating-up phase without anti-condensation protection.	Use the anti-condensation protection (chap. 18).
Condensation or icing at the sides of the inner chamber.	Set-point for a long time below ambient temperature, icing in the preheating chamber.	Defrost the chamber.
Condensation at the samples or at the sides of the inner chamber; notification “Preheat phase” on the controller display.	Main power switch (H) turned on less than 1 hour before operating the chamber.	Turn on the main power switch (H) at least one hour before operating the chamber.
Controller		
No chamber function (dark display).	Display in standby mode.	Press on touchscreen.
	Main power switch (H) not turned on	Turn on the main power switch (H).
Menu functions not available.	Menu functions not available with current authorization level.	Log in with the required higher authorization or contact BINDER service to obtain an activation code.
No access to controller	Password incorrect.	Contact BINDER service.
Chart recorder function: measured-value memory cleared, information lost.	New setting of storage rate or scaling (minimum and/or maximum) (chap. 16.2).	Change the storage rate or scaling ONLY if the previously registered data are no longer required.
Controller does not equilibrate to setpoints entered in Fixed value operation mode	Controller is not in Fixed value operation mode.	Change to Fixed value operation mode.
Controller does not equilibrate to program set-points.	Controller is not in program operation mode, or program delay time is running.	Start the program again. If appropriate, wait for the program delay time.
Program duration longer than programmed.	Tolerances have been programmed.	For rapid transition phases, do NOT program tolerance limits in order to permit maximum heating, speed.
Program keeps the last program setpoint constant while in setting “ramp”.	Program line with setting “ramp” is incomplete.	When programming with setting “ramp”, define the end value of the desired cycle by adding an additional section with a section time of at least one second.
Ramp temperature transitions are only realized as steps.	Setting “step” has been selected.	Select setting “ramp”.
Acknowledging the alarm does not cancel the alarm state.	Cause of alarm persists.	Remove cause of alarm. If the alarm state continues, contact BINDER service.
Alarm message: “- - - - “ or “<-<-<“ or “>->->“	Sensor rupture between sensor and controller or Pt 100 sensor defective.	Contact BINDER service.
	Short-circuit.	

21.4 Sending the chamber back to BINDER GmbH

If you return a BINDER product to us for repair or any other reason, we will only accept the product upon presentation of an authorization number that has previously been issued to you. An **authorization number** (RMA number) will be issued after receiving your complaint either in writing or by telephone **prior** to your sending the BINDER product back to us. The authorization number will be issued following receipt of the information below:

- BINDER product type and serial number
- Date of purchase
- Name and address of the dealer from which you bought the BINDER product
- Exact description of the defect or fault
- Complete address, contact person and availability of that person
- Exact location of the BINDER product in your facility
- Contamination clearance certificate (chap. 25) must be faxed in advance

The authorization number must be applied to the packaging in such a way that it can be easily recognized or be recorded clearly in the delivery documents.

☞	For security reasons we cannot accept a chamber delivery if it does not carry an authorization number.

Return address:	BINDER GmbH Abteilung Service	Gänsäcker 16 78502 Tuttlingen Germany

22. Disposal

22.1 Disposal of the transport packing

Packing element	Material	Disposal
Straps to fix packing on pallet	Plastic	Plastic recycling
Wooden transport box (option)	Non-wood (compressed matchwood, IPPC standard)	Wood recycling
with metal screws	Metal	Metal recycling
Pallet with foamed plastic stuffing	Solid wood (IPPC standard)	Wood recycling
	PE foam	Plastic recycling
Outer packaging with metal clamps	Cardboard	Paper recycling
	Metal	Metal recycling
Top cover	Cardboard	Paper recycling
Edge protection	Styropor® or PE foam	Plastic recycling
Protection of doors and racks	PE foam	Plastic recycling
Upholstered transport piece (L-type profile) for door support	Steel or aluminum with plastic	Keep it for transportation purpose. Disposal: Metal recycling
Bag for operating manual	PE foil	Plastic recycling
Insulating air cushion foil (packing of optional accessories)	PE foil	Plastic recycling

If recycling is not possible, all packing parts can also be disposed of with normal waste.

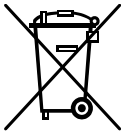
22.2 Decommissioning

- Turn off the chamber at the main power switch (H) and disconnect it from the power supply.
- Temporal decommissioning: See indications for appropriate storage, chap. 3.3.

  In case of a prolonged temporal decommissioning: Leave the chamber door open or remove the access port plugs. For several weeks out of service, we recommend turning on the chamber every 3 days and operating it about 30 minutes in the cooling mode. This will ensure a quicker restart.
- Final decommissioning: Dispose of the chamber as described in chap. 22.3 to 22.5.

22.3 Disposal of the chamber in the Federal Republic of Germany

BINDER devices are subject to Directive 2012/19/EU of the European Parliament and of the Council on waste electrical and electronic equipment (WEEE). They are intended exclusively for professional use and must NOT be disposed of at public collection points.



The chambers bear the symbol (crossed-out wheeled bin) for the marking of electrical and electronic equipment that must be disposed of separately in accordance with Directive 2012/19/EU and German national law for electrical and electronic equipment (Elektro- und Elektronikgerätegesetz, ElektroG), as amended. A significant part of the materials must be recycled in order to protect the environment.

At the end of the device's service life, have the chamber disposed of according to the applicable requirements of German national law for electrical and electronic equipment (ElektroG) or contact BINDER Service, who will organize the take-back and disposal of the chamber according to the ElektroG.

The end user is responsible for deleting any personal data from the device to be disposed of.

NOTICE

Danger of violation against existing law if not disposed of properly.

Failure to comply with applicable law.

∅ Do NOT dispose of BINDER devices at public collecting points.

➢ Have the device disposed of professionally at a recycling company which is certified according to the German national law for electrical and electronic equipment (ElektroG), as amended

or

➢ Instruct BINDER Service to dispose of the device. The general terms of payment and delivery of BINDER GmbH apply, which were valid at the time of purchasing the device.

Certified companies disassemble waste (used) BINDER equipment in primary substances for recycling according to Directive 2012/19/EU. The devices must be free from toxic, infectious or radioactive substances in order to eliminate any health hazards to the employees of the recycling companies.

Prior to handing the chamber over to a recycling company, it is the user's responsibility that it is free from toxic, infectious or radioactive substances.

- Prior to disposal, clean all introduced or residual toxic substances from the chamber.
- Prior to disposal, disinfect the chamber from all sources of infection. Be aware that sources of infection may also be located outside the inner chamber.
- If you cannot safely remove all toxic substances and sources of infection from the chamber, dispose of it as special waste according to national law.
- Fill out the contamination clearance certificate (chap. 25) and enclose it with the chamber.

WARNING

Danger of intoxication and infection through contamination of the chamber with toxic, infectious or radioactive substances.

Damages to health.

∅ NEVER take a chamber contaminated with toxic substances or sources of infection for recycling according to Directive 2012/19/EU.

➢ Prior to disposal, remove all toxic substances and sources of infection from the chamber.

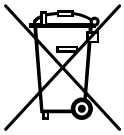
➢ A chamber from which all toxic substances or sources of infection cannot be safely removed must be considered as “special” waste according to national law. Dispose of it accordingly.

The main board of the chamber includes a lithium cell. As the end user, you are legally obliged to return used batteries. Old batteries and rechargeable batteries must not be disposed of with household waste. They can be handed in free of charge at the community's public collection points and wherever batteries and accumulators of the type in question are sold.

22.4 Disposal of the chamber in the member states of the EU except for the Federal Republic of Germany

BINDER devices are subject to Directive 2012/19/EU of the European Parliament and of the Council on waste electrical and electronic equipment (WEEE). They are intended exclusively for professional use and must NOT be disposed of at public collection points.

The chambers bear the symbol (crossed-out wheeled bin) for the marking of electrical and electronic equipment that must be disposed of separately in accordance with Directive 2012/19/EU. A significant part of the materials must be recycled in order to protect the environment.



At the end of the device's service life, notify the distributor from who sold you the device so that the distributor takes back and disposes of the device in accordance with the applicable national provisions implementing Directive 2012/19/EU.

The end user is responsible for deleting any personal data from the device to be disposed of.

NOTICE

Danger of violation against existing law if not disposed of properly.

Failure to comply with applicable law.

∅ Do NOT dispose of BINDER devices at public collecting points.

➢ Have the device disposed of professionally at a recycling company, which is certified according to conversion of the Directive 2012/19/EU into national law.

or

➢ Instruct the distributor who sold you the device to dispose of it. The agreements apply that were agreed with the distributor when purchasing the chamber (e.g. his general terms of payment and delivery).

➢ If your distributor is not able to take back and dispose of the chamber, please contact BINDER service.

Certified companies disassemble waste (used) BINDER equipment in primary substances for recycling according to Directive 2012/19/EU. The devices must be free from toxic, infectious or radioactive substances in order to eliminate any health hazards to the employees of the recycling companies.

	Prior to handing the chamber over to a recycling company, it is the user's responsibility that it is free from toxic, infectious or radioactive substances. • Prior to disposal, clean all introduced or residual toxic substances from the chamber. • Prior to disposal, disinfect the chamber from all sources of infection. Be aware that sources of infection may also be located outside the inner chamber. • If you cannot safely remove all sources of infection and toxic substances from the chamber, dispose of it as special waste according to national law. • Fill out the contamination clearance certificate (chap. 25) and enclose it with the chamber.

	WARNING
	Danger of intoxication and infection through contamination of the chamber with toxic, infectious or radioactive substances. **Damages to health.** ∅ NEVER take a chamber contaminated with toxic substances or sources of infection for recycling according to Directive 2012/19/EU. ➢ Prior to disposal, remove all toxic substances and sources of infection from the chamber. ➢ A chamber from which all toxic substances or sources of infection cannot be safely removed must be considered as "special" waste according to national law. Dispose of it accordingly.

The main board of the chamber includes a lithium cell. The disposal of batteries within the EU must be carried out in accordance with the current EU directives as well as national, regional and local environmental protection regulations.

22.5 Disposal of the chamber in non-member states of the EU

	NOTICE
	Danger of violation against existing law if not disposed of properly. **Failure to comply with applicable law. Alteration of the environment.** ➢ For final decommissioning and disposal of the chamber, please contact BINDER service. ➢ Follow the statutory regulations for appropriate, environmentally friendly disposal.

The main board of the chamber includes a lithium cell. Used batteries must be disposed of properly. Please ensure that you dispose of the battery in accordance with the regulations in force in your country.

23. Technical description

23.1 Factory calibration and adjustment

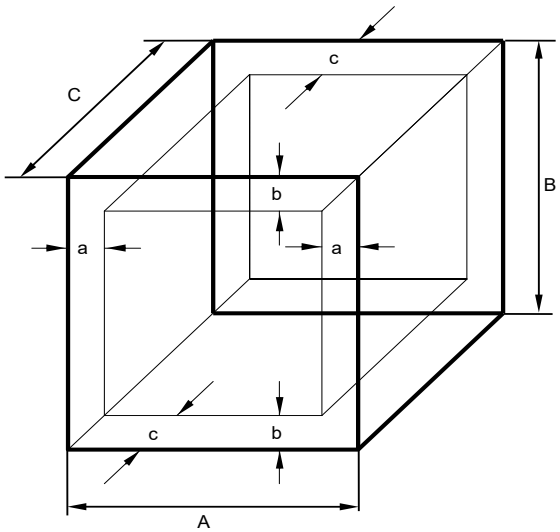
The chambers were calibrated and adjusted in the factory. Calibration and adjustment were performed using standardized test instructions, according to the QM DIN EN ISO 9001 system applied by BINDER (certified since December 1996 by TÜV CERT). All test equipment used is subject to the administration of measurement and test equipment that is also constituent part of the BINDER QM DIN EN ISO 9001 systems. They are controlled and calibrated to a DKD standard at regular intervals.

23.2 Over-current protection

The chambers are equipped with an internal protection not accessible from outside. If these fuses have responded, please contact an electronic engineer or BINDER Service.

23.3 Definition of usable volume

The usable volume illustrated below is calculated as follows:



A, B, C = internal dimensions (W, H, D)
a, b, c = wall separation

a = 0.1*A
b = 0.1*B
c = 0.1*C

V_{USE} = (A - 2 * a) * (B - 2 * b) * (C - 2 * c)

Figure 16: Determination of the useable volume

The technical data refers to the so defined usable volume.

	Do NOT place samples outside this usable volume. Do NOT load this volume by more than half to enable sufficient airflow inside the chamber. Do NOT divide the usable volume into separate parts with large area samples. Do NOT place samples too close to each other in order to permit circulation between them and thus obtain a homogenous distribution of temperature.

23.4 MK (E6) technical data

Chamber size		240	400	720	1020
Exterior dimensions					
Width, gross (including 18 mm for 1 access port (MK 240, 400), 36 mm for 2 access ports (MK 720, 1020) with plug)	mm / *inch*	1139 / *44.84*	1139 / *44.84*	1617 / *63.66*	1617 / *63.66*
Height, gross (incl. castors)	mm / *inch*	1713 / *67.44*	1727 / *67.99*	2005 / *78.94*	2005 / *78.94*
Depth, gross (incl. cable and door handle)	mm / *inch*	1000 / *39.37*	1438 / *56.61*	1190 / *46.85*	1523 / *59.96*
Wall clearance rear (minimum)	mm / *inch*	300 / *11.8*	300 / *19.7*	300 / *11.8*	300 / *11.8*
Wall clearance sides (minimum)	mm / *inch*	200 / *7.87*	200 / *7.87*	200 / *7.87*	200 / *7.87*
Window width	mm / *inch*	508 / *19.99*	508 / *19.99*	508 / *19.99*	508 / *19.99*
Window height	mm / *inch*	300 / *11.81*	300 / *11.81*	300 / *11.81*	300 / *11.81*
Doors					
Number of doors		1	1	1	1
Interior dimensions					
Width	mm / *inch*	735 / *28.94*	735 / *28.94*	1200 / *47.24*	1200 / *47.24*
Height	mm / *inch*	700 / *27.56*	700 / *27.56*	1020 / *40.16*	1020 / *40.16*
Depth	mm / *inch*	442 / *17.40*	809 / *31.85*	600 / *23.62*	810 / *31.89*
Interior volume	l / *cu.ft.*	228 / *8.05*	417 / *14.73*	734 / *25.92*	991 / *35.00*
Racks					
Quantity of racks (regular)		1	1	1	1
Quantity of racks (max.)		6	6	11	11
Maximum load per rack	Kg / *lbs.*	30 / *66*	30 / *66*	40 / *88*	40 / *88*
Maximum permitted total load	Kg / *lbs.*	70 / *155*	150 / *331*	160 / *353*	200 / *441*
Weight					
Weight (empty)	Kg / *lbs.*	311 / *686*	380 / *838*	495 / *1091*	555 / 1224
Temperature data					
Temperature range (*)	°C / *°F*	-50 to +180 *-58 to 356*	-50 to +180 *-58 to 356*	-48 to +180 *-54.4 to 356*	-48 to +180 *-54.4 to 356*
Temperature fluctuation	± K	0.1 to 0.4	0.1 to 0.4	0.1 to 0.2	0.1 to 0.2
Temperature uniformity (variation)	± K	0.1 to 1.2	0.1 to 1.0	0.3 to 1.0	0.1 to 1.0
Average heating up time acc. to IEC 60068-3-5	K/min.	5.5	5.7	4.5	6.2
Average cooling down time acc. to IEC 60068-3-5	K/min.	5.7	5.2	5.7	4.8
Heating up time from -40 °C to 180 °C	minutes	50	50	70	60
Cooling down time from 180 °C to -40 °C	minutes	60	80	60	70
Max. heat compensation at 25 °C / 77 *°F*	W	2800	4200	6100	5800

Chamber size		240	400	720	1020
Electrical data of 50 Hz chambers					
IP-system of protection acc. to EN 60529	IP	20	20	20	20
Nominal voltage (+/-10%) at 50 Hz power frequency	V	400	400	400	400
Current type		3N~	3N~	3N~	3N~
Nominal power	kW	5.20	6.80	8.70	9.60
Power plug		CEE plug 5 poles, 16 Amp	CEE plug 5 poles, 16 Amp	CEE plug 5 poles, 16 Amp	CEE plug 5 poles, 32 Amp
Over-voltage category acc. to IEC 61010-1		II	II	II	II
Pollution degree acc. to IEC 61010-1		2	2	2	2
Over-current release category B, internal	A	3x 16	3x 16	3x 16	3x 32
Electrical data of 60 Hz chambers					
IP-system of protection acc. to EN 60529	IP	20	20	20	20
Nominal voltage (+/-10%) at 60 Hz power frequency	V	480	480	480	480
Current type		3N~	3N~	3N~	3N~
Nominal power	kW	5.20	6.80	8.70	9.60
Power plug		L22-20 plug 5 poles, 20 Amp	L22-20 plug 5 poles, 20 Amp	L22-20 plug 5 poles, 20 Amp	L22-30 plug 5 poles, 30 Amp
Over-voltage category acc. to IEC 61010-1		II	II	II	II
Pollution degree acc. to IEC 61010-1		2	2	2	2
Over-current release category B, internal	A	3x 16	3x 16	3x 16	3x 25
Environment-specific data					
Noise level (mean value)	dB(A)	60	62	63	62
Energy consumption at +25 °C / *77 °F*	Wh/h	900	1200	2200	2500
Filling weight of refrigerant R 744 (GWP 1 acc. to IPCC Assessment Report 5)	kg / *lbs.*	1.40 / *3.09*	1.60 / 3.*53*	2.20 / *4.85*	2.50 / *5.51*

(*) Sizes 240, 400: Temperature range -50 °C / *-58 °F* up to -48 °C / *-54.4 °F* not provided for continuous operation, max. 8 hours operating duration in this range

All technical data is specified for unloaded chambers with standard equipment at an ambient temperature of +22 °C +/- 3 °C / *71.6 °F +/- 5.4 °F* and a power supply voltage fluctuation of +/-10%. Specification of the sound pressure level +/- 1 dB(A). Technical data is determined in accordance to BINDER Factory Standard Part 2:2015 and DIN 12880:2007.

All indications are average values, typical for chambers produced in series. We reserve the right to change technical specifications at any time.

☞	If the chamber is fully loaded, the specified heating up and cooling down times may vary according to the load.

23.5 Equipment and options (extract)

☞	To operate the alternating climate chamber, use only original BINDER accessories or accessories / components from third-party suppliers authorized by BINDER. The user is responsible for any risk arising from using unauthorized accessories.

Regular equipment
Microprocessor display program controller
Door with heated window and interior lighting
Programmable anti-condensation protection of charging material
Environmentally friendly refrigerant R 744 (CO_2)
Safety controller (temperature safety device class 2 acc. to DIN 12880:2007)
Ethernet interface for computer communication
1 access port with silicone plug, diameter 50 mm / *1.97 in* left (sizes 240, 400), 2 access ports with silicone plug, diameter 80 mm / *3.18 in* left and right (sizes 720, 1020)
1 rack, stainless steel
Aeration / venting
Four castors (2 lockable)

Options / accessories
Additional rack, stainless steel
Perforated rack, stainless steel
Reinforced rack with 1 set of rack lockings
Securing elements for additional fastening of racks (4 pieces)
Lockable door
Access ports 30mm, 50mm, 80mm, 100mm, 125mm, left or right, with silicone plug
Over-/under temperature safety device class 2
Analogue outputs 4-20 mA for temperature actual value and set-point value to 6 pole DIN connection socket, DIN plug included
Object temperature display with flexible Pt100 temperature sensor
Notch-type access port 35 x 100 mm in the door
Interface RS 485
4 zero-voltage switching outputs, addressable via special controller functions
Calibration of temperature including certificate
Spatial temperature measurement including certificate
Spatial temperature measurement acc. to DIN 12880 including certificate
Qualification folder

23.6 Accessories and spare parts (extract)

☞	BINDER GmbH is responsible for the safety features of the chamber only, provided skilled electricians or qualified personnel authorized by BINDER perform all maintenance and repair, and if components relating to chamber safety are replaced in the event of failure with original spare parts. The user is responsible for any risks arising from using unauthorized accessories / components.

Chamber size	**240**	**400**	**720**	**1020**
Description	**Art. No.**			
Rack, stainless steel	6004-0097	6004-0244	6004-0102	6004-0245
Perforated rack, stainless steel	8012-2251	8012-2260	8012-2253	8009-1183
Reinforced rack, stainless steel (with 1 set of rack lockings)	8012-0605	8012-2104	8012-0684	8012-2105
Rack lockings (4 pieces)	8009-0096	---	8009-0096	---
Door gasket silicone inside	6005-0309	6005-0309	6005-0173	6005-0199
Door gasket silicone outside	6005-0157	6005-0157	6005-0310	6005-0173

Description	**Art. No.**
Plug for silicon access port d50	6016-0032
Plug for silicon access port d 80	6016-0029
Door switch	5019-0061
Neutral cleaning agent, 1 kg	1002-0016

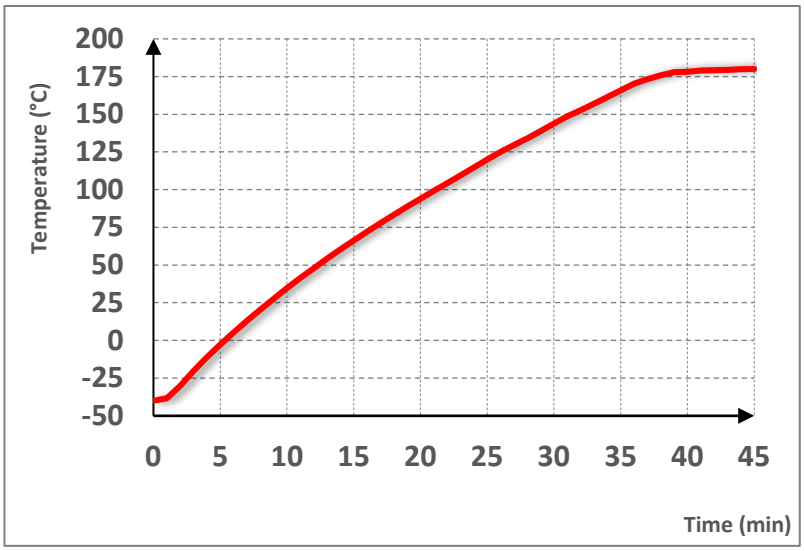
Validation service	**Art. No.**
Qualification folder IQ-OQ (printed version)	7007-0001
Qualification folder IQ-OQ (digital version)	7057-0001
Qualification folder IQ-OQ-PQ (printed version)	7007-0005
Qualification folder IQ-OQ-PQ (digital version)	7057-0005
Execution of IQ-OQ	DL410200
Execution of IQ-OQ-PQ	DL440500

Calibration service	**Art. No.**
Calibration of temperature including certificate (1 measuring point)	DL300101
Spatial temperature measurement including certificate (9 measuring points)	DL300109
Spatial temperature measurement including certificate (18 measuring points)	DL300118
Spatial temperature measurement including certificate (27 measuring points)	DL300127

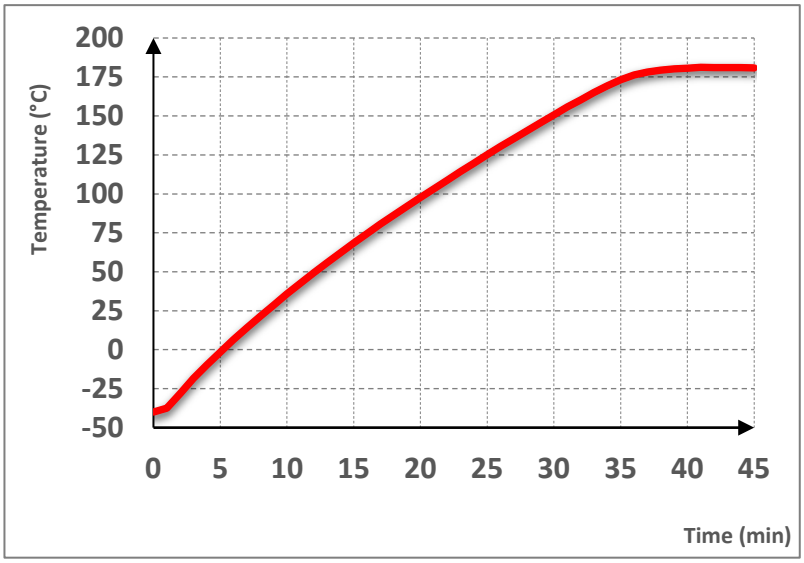
For information on components not listed here, please contact BINDER Service.

23.7 Heating-up graphs

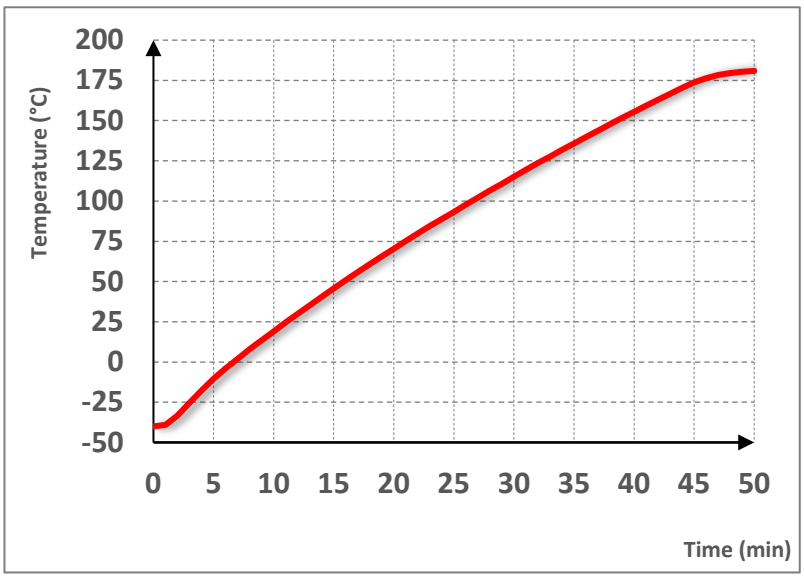
MK 240:



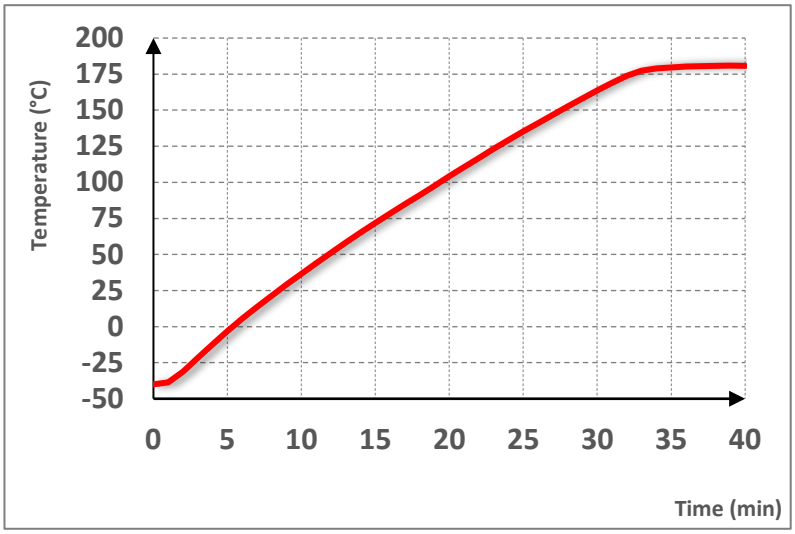
MK 400:



MK 720:

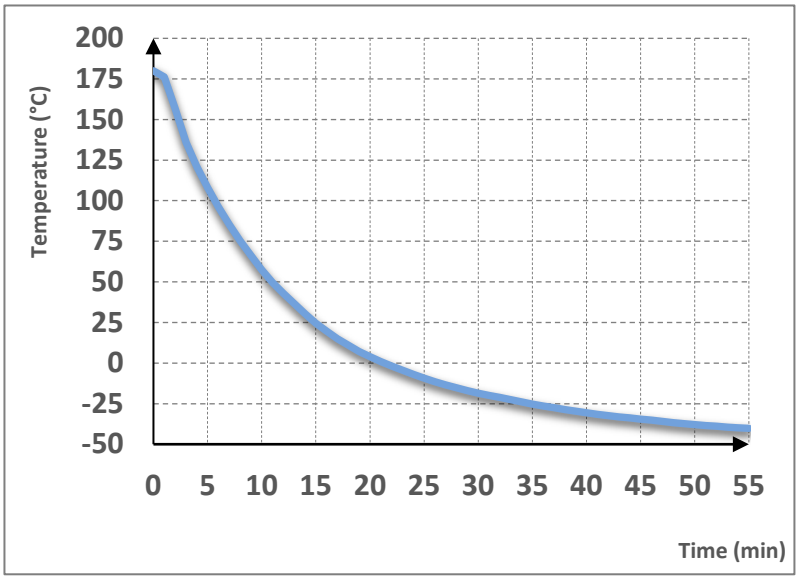


MK 1020:

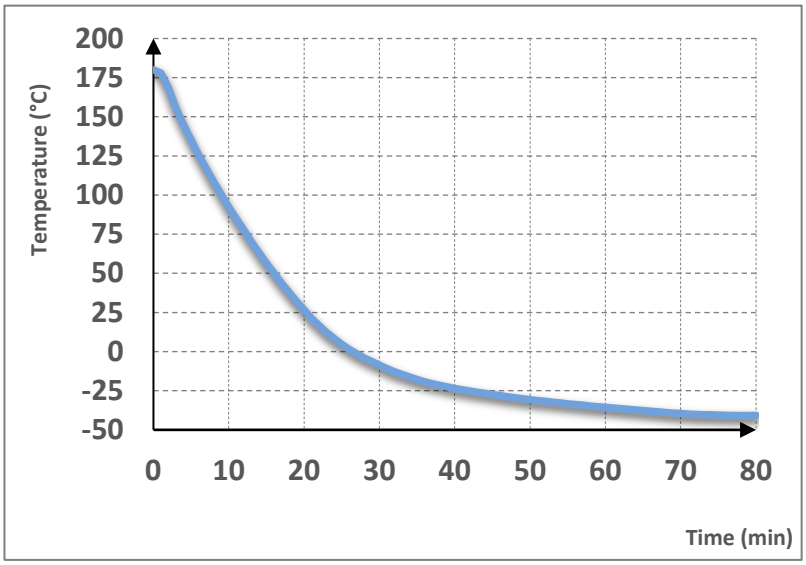


23.8 Cooling-down graphs

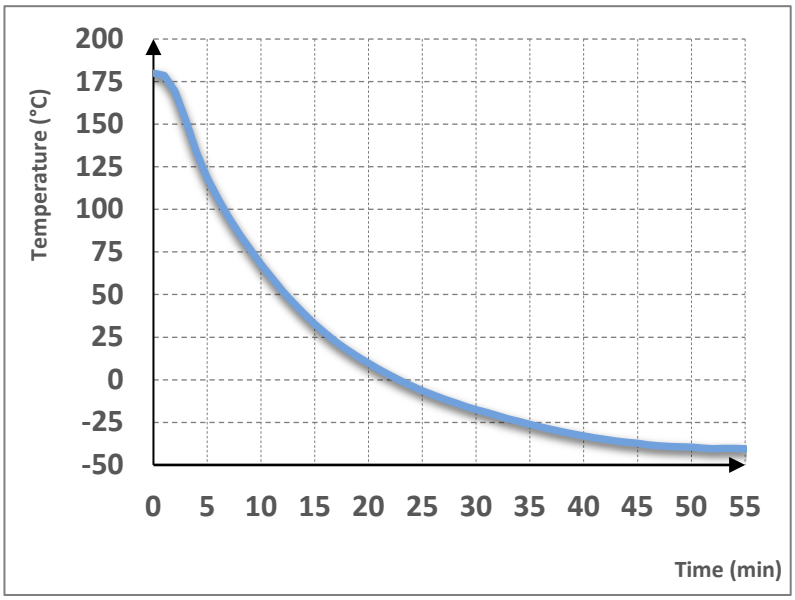
MK 240:



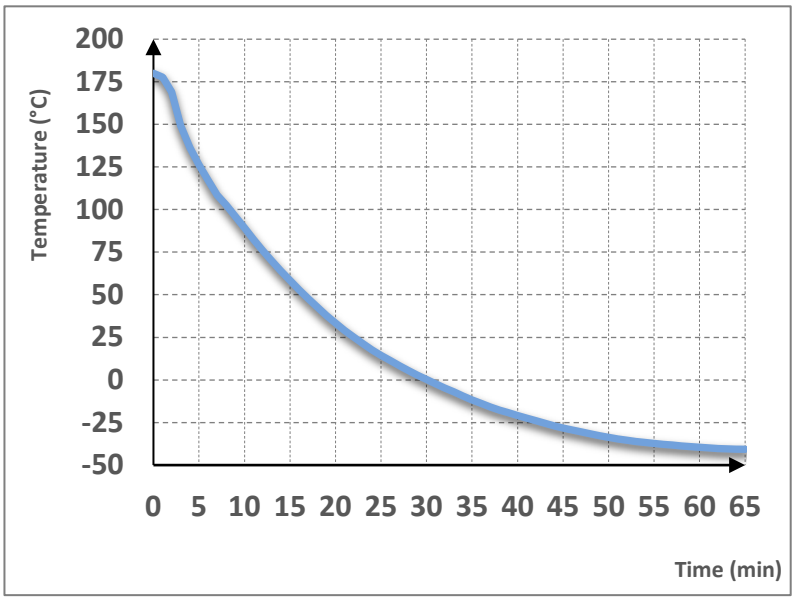
MK 400:



MK 720:

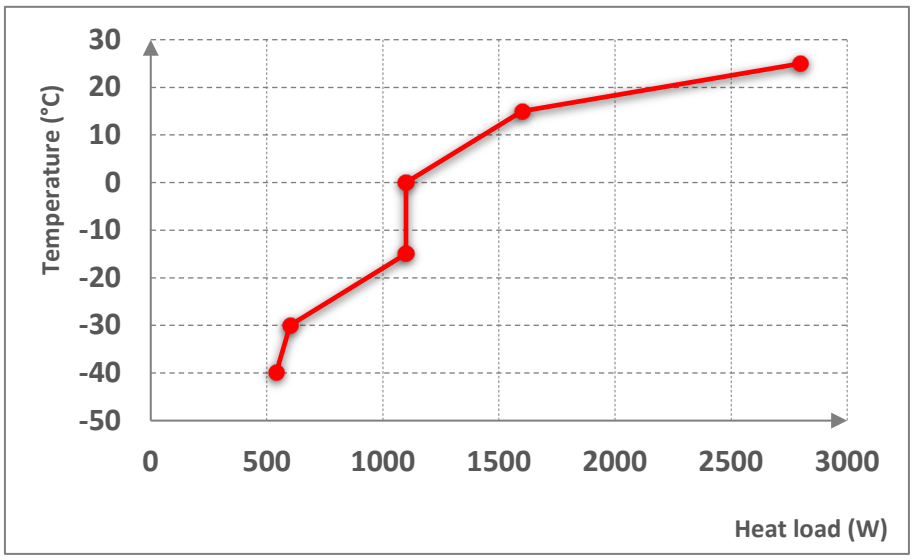


MK 1020:

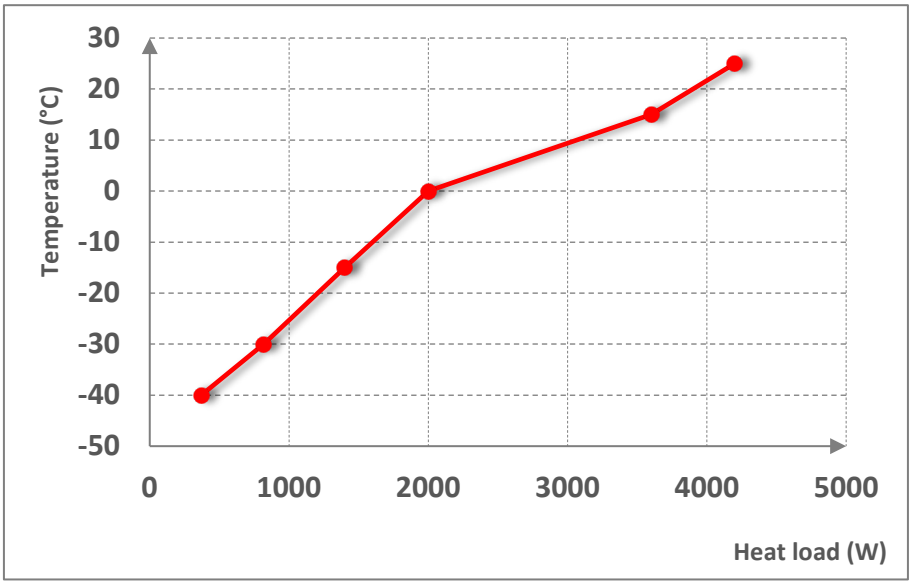


23.9 Heat compensation

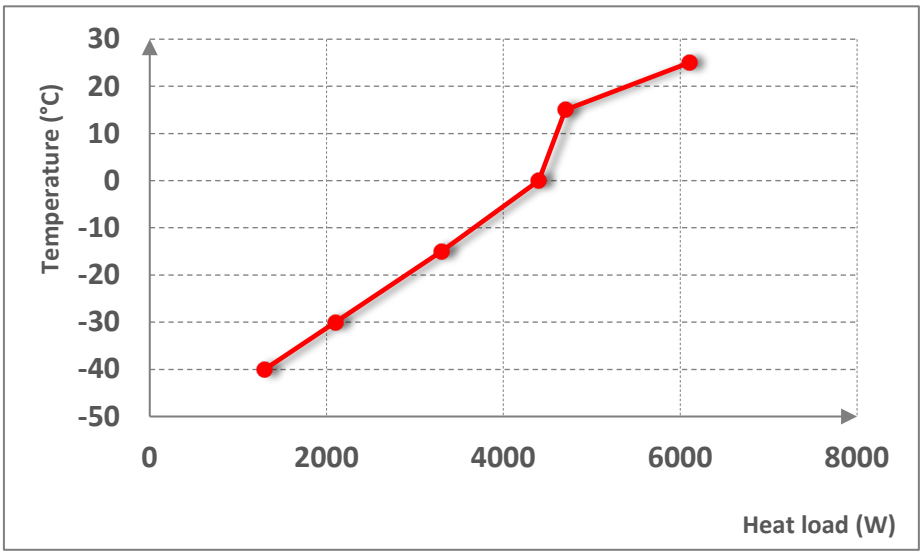
MK 240:



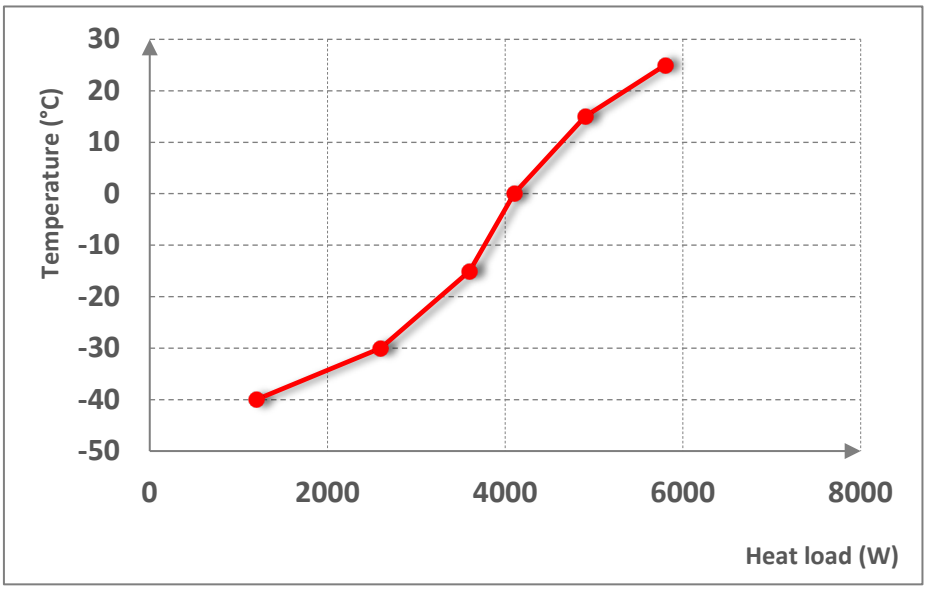
MK 400:



MK 720:



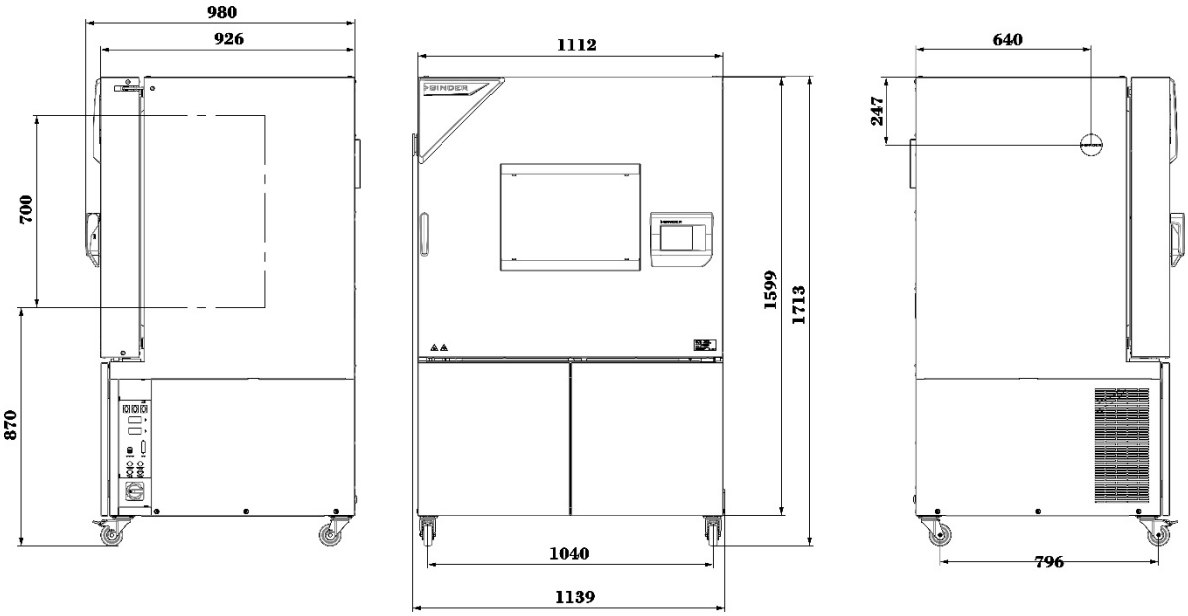
MK 1020:

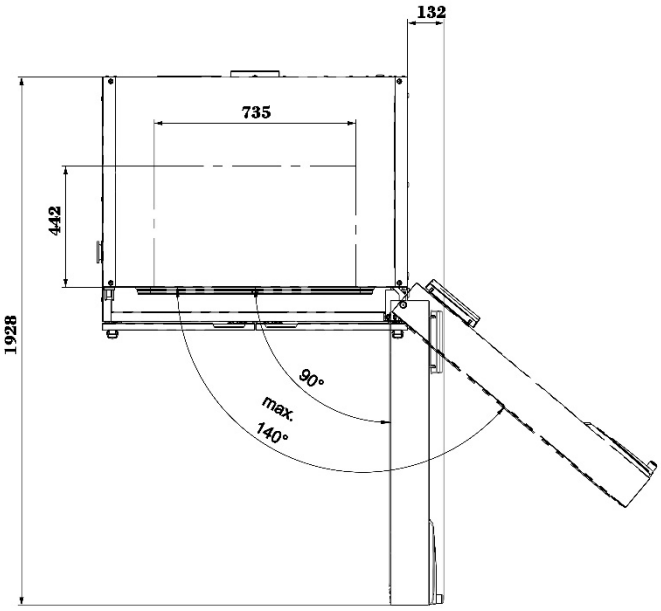


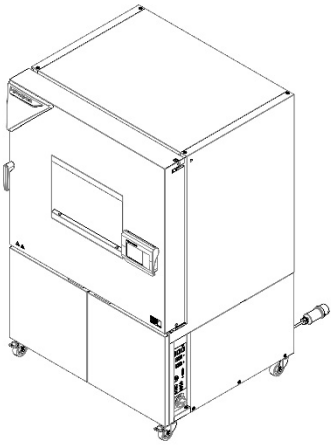
	Bringing in a heat load leads to continuous operation of refrigerating machine. In this case frequent maintenance intervals are necessary.

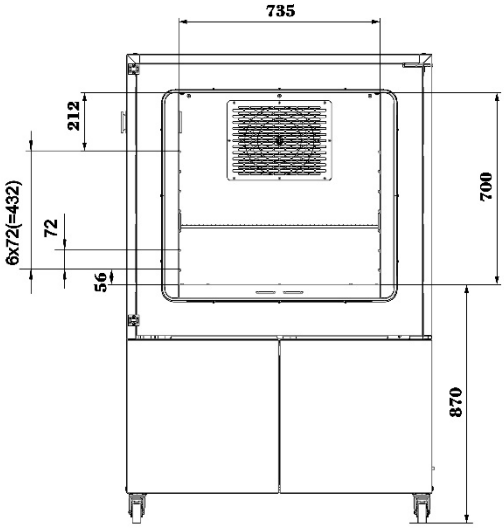
23.10 Dimensions

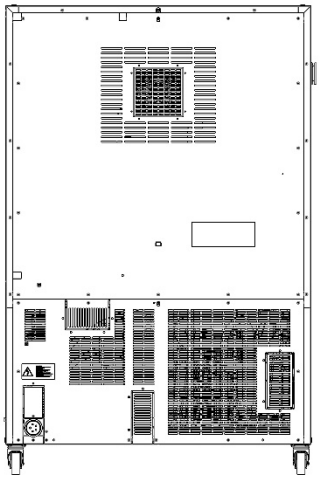
MK 240 dimensions:





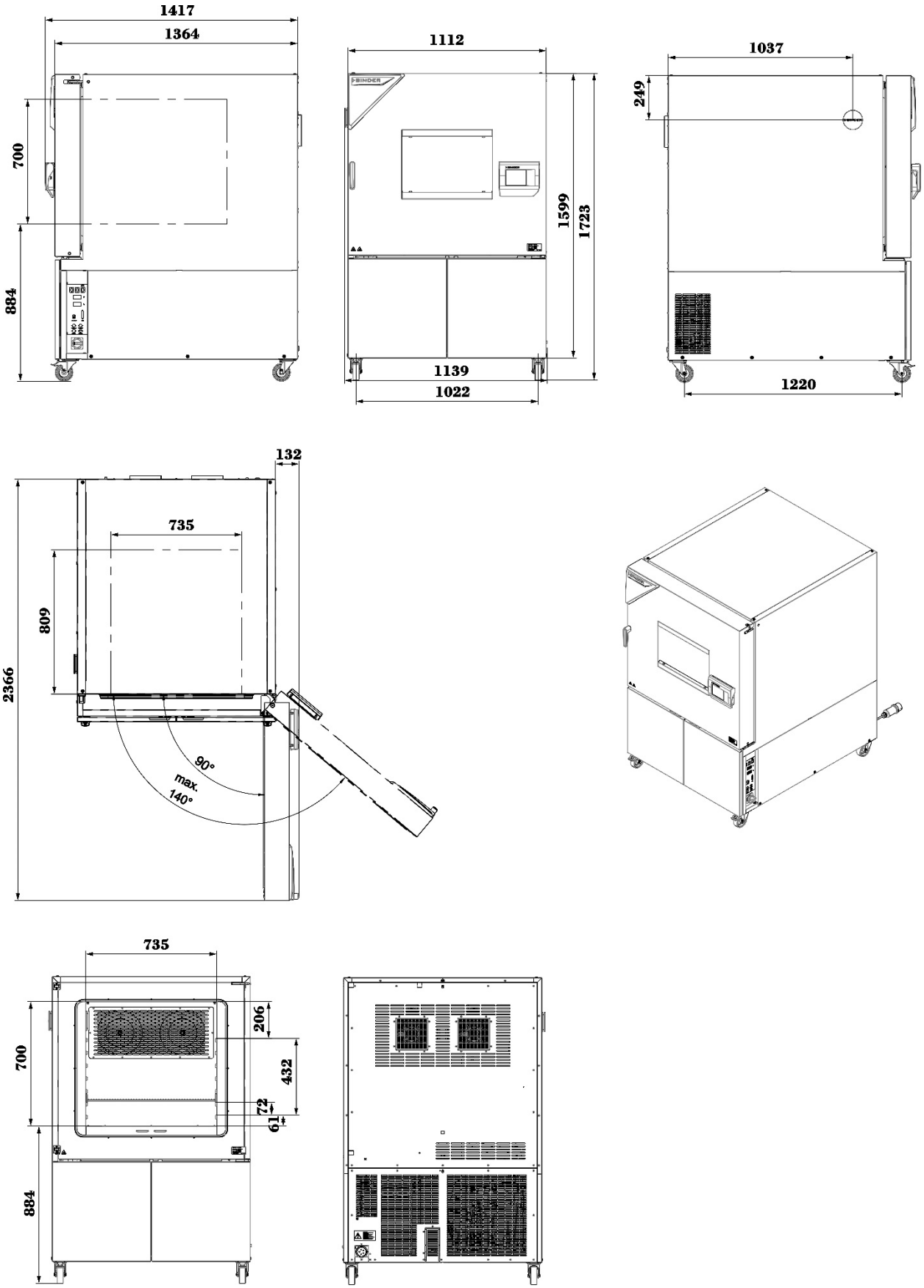






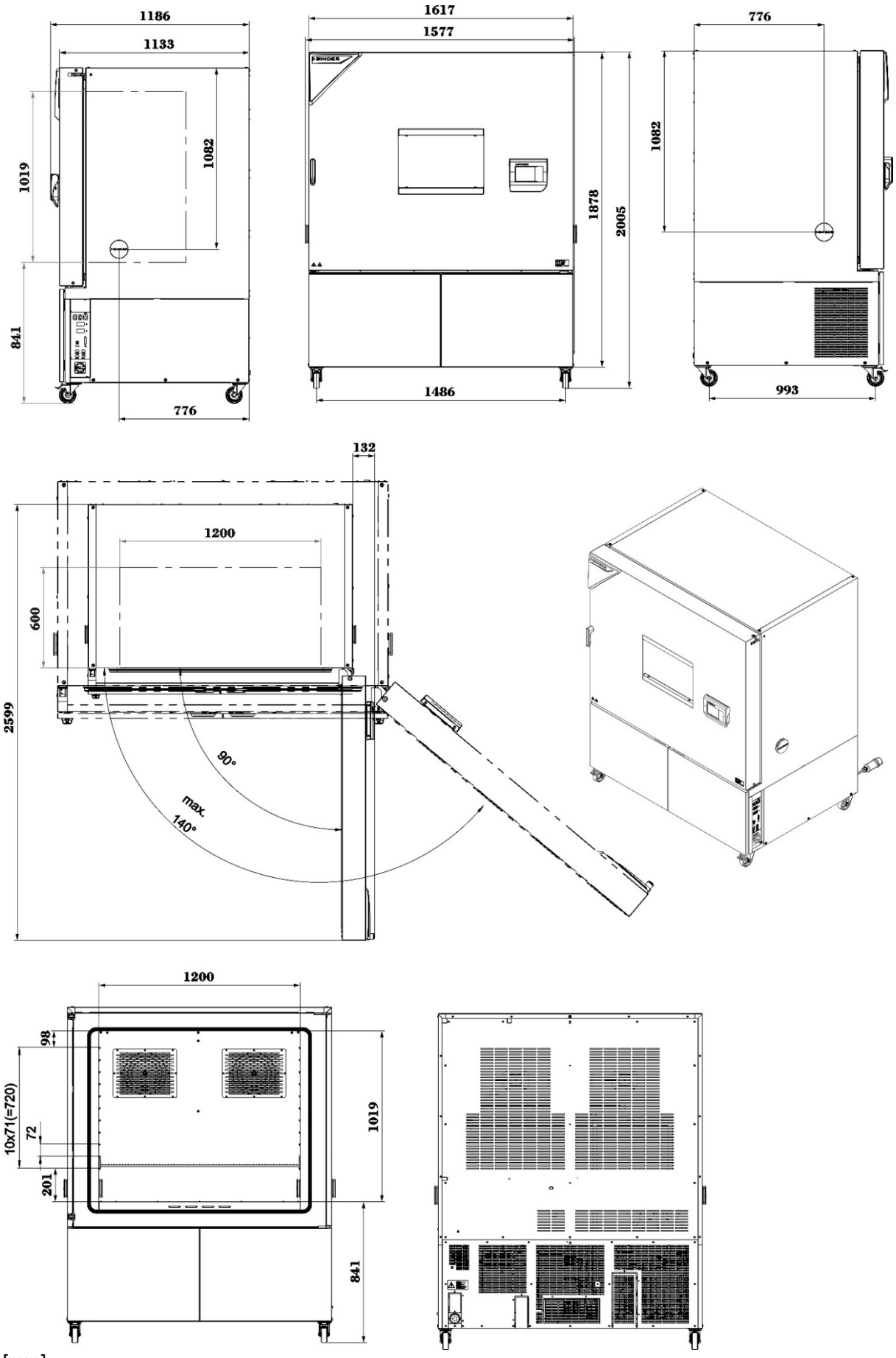
[mm]

MK 400 dimensions:



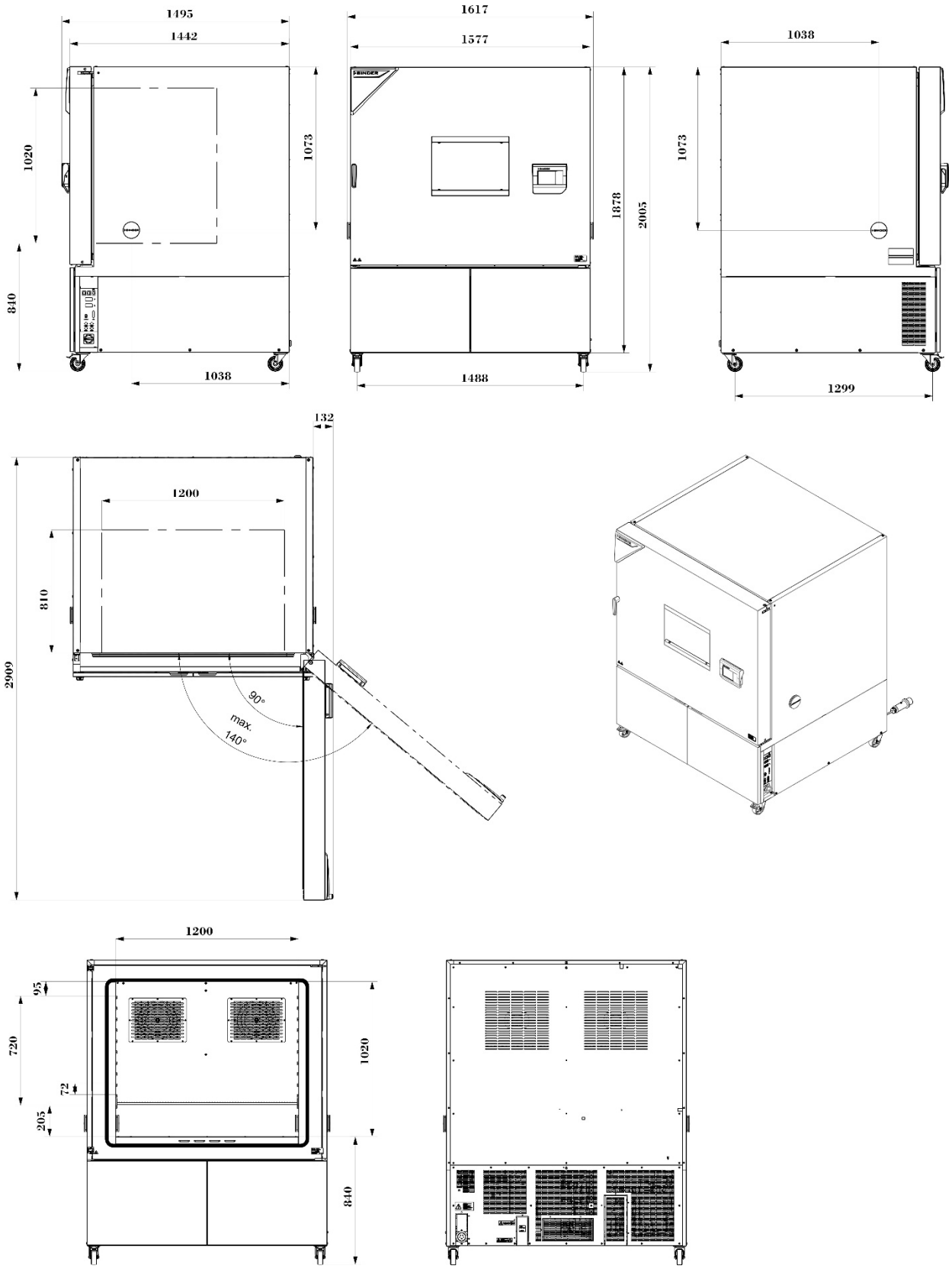
[mm]

MK 720 dimensions:



[mm]

MK 1020 dimensions:



[mm]

24. Certificates and declarations of conformity

24.1 EU Declaration of Conformity

BINDER
Best conditions for your success

CE EU-Konformitätserklärung / EU Declaration of Conformity / Déclaration de conformité UE / Declaración de conformidad UE / Dichiarazione di conformità UE / Декларация соответствия EU	
Hersteller / Manufacturer / Fabricant / Fabricante / Fabbricante / Производитель	BINDER GmbH
Anschrift / Address / Adresse / Dirección / Indirizzo / Адрес	Im Mittleren Ösch 5, 78532 Tuttlingen, Germany
Produkt / Product / Produit / Producto / Prodotto / Продукт	Wechselklimaschränke Alternating climate chambers Enceintes climatiques pour des conditions variables Cámaras de clima alternante Camere per condizioni climatiche con alternanza Камеры моделирования условий окружающей среды для сложных температурных условий
Typenbezeichnung / Type / Type / Tipo / Tipo / Тип	MK 240 (E6) (400V/50HZ), MK 240 (E6) (480V/60HZ) MK 400 (E6) (400V/50HZ), MK 400 (E6) (480V/60HZ) MK 720 (E6) (400V/50HZ), MK 720 (E6) (480V/60HZ) MK 1020 (E6) (400V/50HZ), MK 1020 (E6) (480V/60HZ)
Art. No. / Art. no. / Réf. / Art. Nº / Art. n. / № арт.	9020-0513, 9120-0513, 9020-0515, 9120-0515 9020-0518, 9120-0518, 9020-0520, 9120-0520 9020-0522, 9120-0522, 9020-0524, 9120-0524 9020-0527, 9120-0527, 9020-0529, 9120-0529

Die oben beschriebenen Maschinen sind konform mit folgenden EG/EU-Richtlinien (gemäß Veröffentlichung im Amtsblatt der europäischen Kommission):

The machines described above are in conformity with the following EC/EU Directives (as published in the Official Journal of the European Union):

Les machines décrites ci-dessus sont conformes aux directives CE/UE suivantes (selon leur publication dans le Journal officiel de l'Union européenne):

La máquina descrita arriba cumple con las siguientes directivas de la CE/UE (publicados en el Diario oficial de la Unión Europea):

Le macchine sopra descritte sono conforme alle seguenti direttive CE/UE (secondo la pubblicazione nella Gazzetta ufficiale della Commissione europea):

Машина,указанная выше, полностью соответствует следующим регламентам EC/EU (опубликованным в Официальном журнале Европейского Содружества):

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BINDER GmbH Postfach 102, 78502 Tuttlingen, Deutschland | Im Mittleren Ösch 5, 78532 Tuttlingen, Deutschland
Kontakt: Telefon: +49 (0) 74 62 / 20 05 - 0 | info@binder-world.com | www.binder-world.com
Geschäftsführung: Peter M. Binder, Michael Binder-Pfaff, Peter Wimmer, Benjamin Jeuthe | Amtsgericht Stuttgart, HRB 727150 | Sitz der Ges.: Tuttlingen
Bankverbindung: Kreissparkasse Tuttlingen | IBAN-Code: DE05643 500700 000002266 | SWIFT-Code: SOLA DE S1TUT
Deutsche Bank Tuttlingen | IBAN-Code: DE5665 3700 7502 1387 0900 | SWIFT-Code: DEUT DE SS653
Altgeräte-Entsorgung gemäß WEEE-Reg.-Nr. DE 37004983

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Best conditions for your success

- **2006/42/EC**
  Maschinenrichtlinie 2006/42/EG / Machinery directive 2006/42/EC / Directive Machines 2006/42/EC / Directiva 2006/42/CE (Máquinas) / Direttiva macchine 2006/42/CE / Директива о машинах 2006/42/EC
- **2014/30/EU**
  EMV-Richtlinie 2014/30/EU / EMC Directive 2014/30/EU / Directive CEM 2014/30/UE / Directiva CEM 2014/30/UE / Direttiva EMC 2014/30/UE / Директива ЭМС 2014/30/EU
- **2011/65/EU, (EU) 2015/863**
  RoHS-Richtlinien 2011/65/EU und (EU) 2015/863 / RoHS Directives 2011/65/EU and (EU) 2015/863 / Directives RoHS 2011/65/UE et (UE) 2015/863 / Directivas RoHS 2011/65/UE y (UE) 2015/863 / Direttive RoHS 2011/65/UE et (UE) 2015/863 / Директивы RoHS 2011/65/EU и (EU) 2015/863

Die oben beschriebenen Maschinen entsprechen aufgrund ihrer Konzipierung und Bauart sowie in der von uns in Verkehr gebrachten Ausführung den einschlägigen grundlegenden Sicherheits- und Gesundheitsanforderungen der genannten EG/EU-Richtlinien.

The machines described above are conform to the mentioned EC/EU directives in regard to the relevant safety and health demands due to their conception and style of construction as well as to the version put onto market by us.

Les machines décrites ci-dessus correspondent aux demandes de sécurité et de santé des directives citées de la CE/UE due à leur conception et construction et dans la réalisation mise sur le marché par nous.

Las máquinas descritas arriba se corresponden con los requisitos básicos pertinentes de seguridad y salud de las citadas directivas de la CE/UE debido a su concepción y fabricación, así como a la realización llevada a cabo por nosotros.

Le macchine sopra descritte sono conforme ai requisiti essenziali di sanità e sicurezza pertinenti delle summenzionate direttive CE/UE in termini di progettazione, tipo di costruzione ed esecuzione messa da noi in circolazione.

Машины описано выше, соответствует указанным директивам EC/EU в отношении требований соответствующей безопасности и здоровья по концепции и конструкции так же как и версия, применяемая нами на рынке.

Die oben beschriebenen Maschinen tragen entsprechend die Kennzeichnung CE.

The machines described above, corresponding to this, bear the CE-mark.

Les machines décrits ci-dessus, en correspondance, portent l'indication CE.

Las maquinas descritas arriba, en conformidad, llevan la indicación CE.

Le macchine sopra descritte sono contrassegnate dal marchio CE.

Машины описано выше, в соответствии с изложенным выше маркированы знаком CE.

Die oben beschriebenen Maschinen sind konform mit folgenden harmonisierten Normen:

The machines described above are in conformity with the following harmonized standards:

Les machines décrits ci-dessus sont conformes aux normes harmonisées suivantes:

Las maquinas descritas arriba cumplen con las siguientes normas:

Le macchine sopra descritte sono conforme alle seguenti normative armonizzate:

Машины описано выше, полностью соответствуют следующим стандартам:

BINDER GmbH Postfach 102, 78502 Tuttlingen, Deutschland | Im Mittleren Ösch 5, 78532 Tuttlingen, Deutschland
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Altgeräte-Entsorgung gemäß WEEE-Reg.-Nr. DE 37004983

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2014/30/EU
• **EN IEC 61326-1:2021**
2011/65/EU, (EU) 2015/863
• **EN IEC 63000:2018**

Die oben beschriebenen Maschinen sind konform mit folgenden Prüfgrundlagen und Normen:

The machines described above are in conformity with the following test specifications and standards:

Les machines décrits ci-dessus sont conformes aux spécifications d'essai et normes suivantes:

Las maquinas descritas arriba cumplen con las siguientes especificaciones de prueba y normas:

Le macchine sopra descritte sono conforme alle seguenti specifiche di prova e normative:

Машины описано выше, полностью соответствуют следующим тестовыми базами и стандартам:

2006/42/EC
• **Type Test Certificate NV 26353**, issued by DGUV Test on 07.09.2026 according to the testing principles GS-NV DGUV Test:2025/04 in accordance with **EN ISO 12100:2010, EN ISO 13732-1:2008, EN ISO 13732-3:2008, EN 60204-1:2018**

78532 Tuttlingen, 08.09.2026

BINDER GmbH

P. Wimmer

Chief Technology Officer
Chief Technology Officer (CTO)
Directeur de la technologie
Director de la tecnología
Direttore tecnico
Главный технический директор

J. Bollaender

Leiter F & E und Dokumentationsbevollmächtigter
Director R & D and documentation representative
Chef de service R&D et autorisé de documentation
Responsable I & D y representante de documentación
Direttore R & D e responsabile della documentazione
Глава департамента R&D представитель документации

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BINDER GmbH Postfach 102, 78502 Tuttlingen, Deutschland | Im Mittleren Ösch 5, 78532 Tuttlingen, Deutschland
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Geschäftsführung: Peter M. Binder, Michael Binder-Pfaff, Peter Wimmer, Benjamin Jeuthe | Amtsgericht Stuttgart, HRB 727150 | Sitz der Ges.: Tuttlingen
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Deutsche Bank Tuttlingen | IBAN-Code: DE5665 3700 7502 1387 0900 | SWIFT-Code: DEUT DE SS653
Altgeräte-Entsorgung gemäß WEEE-Reg.-Nr. DE 37004983

24.2 UKCA Declaration of Conformity

BINDER
Best conditions for your success

UKCA Declaration of Conformity

Name and address of manufacturer	BINDER GmbH Im Mittleren Ösch 5, 78532 Tuttlingen, Germany
Name and address of UK Authorised Representative	Comply Express Ltd Unit C2, Coalport House, Stafford Park 1, Telford TF3 3BD
Object of the Declaration	Alternating climate chambers
Type Designation	MK 240 (E6) (400V/50HZ), MK 240 (E6) (480V/60HZ) MK 400 (E6) (400V/50HZ), MK 400 (E6) (480V/60HZ) MK 720 (E6) (400V/50HZ), MK 720 (E6) (480V/60HZ) MK 1020 (E6) (400V/50HZ), MK 1020 (E6) (480V/60HZ)
BINDER Art. No.	9020-0513, 9120-0513, 9020-0515, 9120-0515 9020-0518, 9120-0518, 9020-0520, 9120-0520 9020-0522, 9120-0522, 9020-0524, 9120-0524 9020-0527, 9120-0527, 9020-0529, 9120-0529

The Objects of the Declaration described above are in conformity with the relevant UK Regulations and UK Guidelines:

- **Supply of Machinery (Safety) Regulations 2008**
  Statutory Instruments 2008 No. 1597 – Health and safety
- **Electromagnetic Compatibility Regulations 2016**
  Statutory Instruments 2016 No. 1091 – Electromagnetic Compatibility
- **The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012**
  Statutory Instruments 2012 No. 3032 – Environmental Protection

References of standards and/or technical specifications applied for this Declaration of Conformity, or parts thereof:

S.I. 2016 No. 1091:	EN IEC 61326-1:2021
S.I. 2012 No. 3032:	EN IEC 63000:2018

The machines described above are in conformity with the following test specifications and standards:

S.I. 2008 No. 1597
• **Type Test Certificate NV 26353**, issued by DGUV Test on 07.09.2026 according to the testing principles GS-NV DGUV Test:2025/04 in accordance with EN ISO 12100:2010, EN ISO 13732-1:2008, EN ISO 13732-3:2008, EN 60204-1:2018

This Declaration is issued under the sole responsibility of the manufacturer.

Tuttlingen	08.09.2026			
Place	Date	P. Wimmer Chief Technology Officer	J. Bollaender Director R & D	BINDER GmbH

BINDER GmbH Postfach 102, 78502 Tuttlingen, Deutschland | Im Mittleren Ösch 5, 78532 Tuttlingen, Deutschland
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Deutsche Bank Tuttlingen | IBAN-Code: DE5665 3700 7502 1387 0900 | SWIFT-Code: DEUT DE SS653
Altgeräte-Entsorgung gemäß WEEE-Reg.-Nr. DE 37004983

24.3 Certificate for the GS mark of conformity of the "Deutsche Gesetzliche Unfallversicherung e.V." (German Social Accident Insurance) DGUV

DGUV Test
Prüf- und Zertifizierungssystem der
Deutschen Gesetzlichen Unfallversicherung

Wir prüfen für Sie. Mit Sicherheit.

Prüf- und Zertifizierungsstelle
Nahrungsmittel und Verpackung

GS-Zertifikat

Nr.: NV 26352

Name und Anschrift des Zertifikatsinhabers: (Hersteller)	**Binder GmbH** Im Mittleren Ösch 5 78532 Tuttlingen
Produktbezeichnung:	**Wechselklimaschränke**
Typ:	MK 240, MK 400, MK 720, MK 1020, MKF 240, MKF 400, MKF 720, MKF 1020
Prüfgrundlage:	GS-NV 5:2025/04 Prüfgrundsätze für Kühl- und Gefriermaschinen für Industrie und Gewerbe
Zugehöriger Prüfbericht:	Prüfbericht zum Zertifikat NV 26352
Zusatzangaben:	Das Zertifikat bezieht sich auf die im zugehörigen Prüfbericht beschriebene Ausführung des Produkts. Ersatz für NV 25225.

Das geprüfte Baumuster stimmt mit den in § 20 Absatz 3 Nr. 1 bis 3 des Produktsicherheitsgesetzes genannten Anforderungen überein. In den Produktionsstätten wurden Vorkehrungen getroffen, die gewährleisten, dass die verwendungsfertigen Produkte mit dem geprüften Baumuster übereinstimmen (§ 20 Absatz 3 Nr. 4 Produktsicherheitsgesetz). Der Zertifikatsinhaber ist berechtigt, das umseitig abgebildete GS-Zeichen an den mit dem geprüften Baumuster übereinstimmenden Produkten anzubringen. Der Zertifikatsinhaber hat dabei die umseitig aufgeführten Bedingungen zu beachten.

Dieses Zertifikat einschließlich der Berechtigung zur Anbringung des GS-Zeichens ist gültig
vom **07.09.2026** bis **23.11.2030**.

Weiteres regelt die Prüf- und Zertifizierungsordnung.

Mannheim, 07.09.2026

Digital unterschrieben
von Stefan Ohlhauser
Datum: 2026.09.08
09:22:10 +02'00'

Unterschrift (Zertifizierer)

Fachbereich NV

PZB04_D
08.26

Deutsche Gesetzliche Unfallversicherung e.V. (DGUV)
DGUV Test Prüf- und Zertifizierungsstelle
Nahrungsmittel und Verpackung
Fachbereich Nahrungsmittel

Dynamostraße 7-11
68165 Mannheim
E-Mail: maschinensicherheit@bgn.de
Tel.: 06 21 44 56 - 34 30 oder
06 21 44 56 - 0 (Zentrale)

EUROPEAN RECOGNITION

DAkkS Deutsche Akkreditierungsstelle D-ZE-17009-08-00

Rückseite GS-Zertifikat: NV 26352

GS-Zeichen

NV 26352

Normalausführung

NV 26352

dguv.de/dguv-test

Bei einer Höhe von 20 mm oder weniger auch zulässige Ausführung

1. Die Prüf- und Zertifizierungsstelle führt in regelmäßigen Abständen verpflichtende Kontrollmaßnahmen zur Überwachung der Herstellung und rechtmäßigen Verwendung des GS-Zeichens durch.

2. Die Prüf- und Zertifizierungsstelle entzieht dem Bescheinigungsinhaber die Zuerkennung des GS-Zeichens, wenn das geprüfte Baumuster nicht den Anforderungen hinsichtlich der Gewährleistung von Sicherheit und Gesundheit entspricht (§ 20 Absatz 3 Nr. 1 bis 3 Produktsicherheitsgesetz) oder die Voraussetzungen in den Produktionsstätten nicht mehr gegeben sind, dass die Produkte dem Baumuster gemäß hergestellt werden können (§ 20 Absatz 3 Nr. 4 Produktsicherheitsgesetz).

3. Das GS-Zeichen darf nur verwendet und mit ihm darf nur geworben werden, wenn die Voraussetzungen nach § 24 Produktsicherheitsgesetz erfüllt sind.

25. Contamination clearance certificate

25.1 For chambers located outside the USA and Canada

Declaration regarding safety and health

Erklärung zur Sicherheit und gesundheitlichen Unbedenklichkeit

The German Ordinance on Hazardous Substances (GefStofV), and the regulations regarding safety at the workplace, require that this form be filled out for all products that are returned to us, so that the safety and the health of our employees can be guaranteed.

Die Sicherheit und Gesundheit unserer Mitarbeiter, die Gefahrstoffverordnung GefStofV und die Vorschriften zur Sicherheit am Arbeitsplatz machen es erforderlich, dass dieses Formblatt für alle Produkte, die an uns zurückgeschickt wird.

☞	Note: A repair is not possible without a completely filled out form. Ohne Vorliegen des vollständig ausgefüllten Formblattes ist eine Reparatur nicht möglich.

- A completely filled out form must be transmitted via Fax (+49 (0) 7462 2005 93555) or by letter in advance, so that this information is available before the equipment/component part arrives. A second copy of this form must accompany the equipment/component part. In addition, the carrier should be informed.

  Eine vollständig ausgefüllte Kopie dieses Formblattes soll per Telefax (Nr. +49 (0) 7462 2005 93555) oder Brief vorab an uns gesandt werden, so dass die Information vorliegt, bevor das Gerät/Bauteil eintrifft. Eine weitere Kopie soll dem Gerät/Bauteil beigefügt sein. Ggf. ist auch die Spedition zu informieren.

- Incomplete information or non-conformity with this procedure will inevitably lead to substantial delays in processing. Please understand the reason for this measure, which lies outside our area of influence and will help us to speed up this procedure.

  Unvollständige Angaben oder Nichteinhalten dieses Ablaufs führen zwangsläufig zu beträchtlichen Verzögerungen in der Abwicklung. Bitte haben Sie Verständnis für Maßnahmen, die außerhalb unserer Einflussmöglichkeiten liegen und helfen Sie mit, den Ablauf beschleunigen.

- **Please print and fill out this form completely.**

  Bitte unbedingt vollständig ausfüllen!

1.	**Unit/ component part / type:** / **Gerät / Bauteil / Typ:**
2.	**Serial No./ Serien-Nr.:**
3.	**Details about utilized substances / biological substances** / **Einzelheiten über die eingesetzten Substanzen/biologische Materialien:**
3.1	**Designations** / **Bezeichnungen:** a) _____ b) _____ c) _____
3.2	**Safety measures required for handling these substances** / **Vorsichtsmaßnahmen beim Umgang mit diesen Stoffen:** a) _____ b) _____ c) _____

3.3 Measures to be taken in case of skin contact or release into the atmosphere / Maßnahmen bei Personenkontakt oder Freisetzung:

a) _____

b) _____

c) _____

d) _____

3.4 Other important information that must be taken into account / Weitere zu beachtende und wichtige Informationen:

a) _____

b) _____

c) _____

4. Declaration on the risk of these substances (please checkmark the applicable items) / Erklärung zur Gefährlichkeit der Stoffe (bitte Zutreffendes ankreuzen) :

❑ **4.1 For non-toxic, non-radioactive, biologically harmless materials / für nicht giftige, nicht radioaktive, biologisch ungefährliche Stoffe:**

We hereby guarantee that the above-mentioned unit / component part… / Wir versichern, dass o.g. Gerät/Bauteil...

❑ Has not been exposed to or contains any toxic or otherwise hazardous substances / weder giftige noch sonstige gefährliche Stoffe enthält oder solche anhaften.

❑ That eventually generated reaction products are non-toxic and also do not represent a hazard / auch evtl. entstandene Reaktionsprodukte weder giftig sind noch sonst eine Gefährdung darstellen.

❑ Eventual residues of hazardous substances have been removed / evtl. Rückstände von Gefahrstoffen entfernt wurden.

❑ **4.2 For toxic, radioactive, biologically harmful or hazardous substances, or any other hazardous materials / für giftige, radioaktive, biologisch bedenkliche bzw. gefährliche Stoffe oder anderweitig gefährliche Stoffe.**

We hereby guarantee that … / Wir versichern, dass …

❑ The hazardous substances, which have come into contact with the above-mentioned equipment/component part, have been completely listed under item 3.1 and that all information in this regard is complete / die gefährlichen Stoffe, die mit dem o.g. Gerät/Bauteil in Kontakt kamen, in 3.1 aufgelistet sind und alle Angaben vollständig sind.

❑ That the unit /component part has not been in contact with radioactivity / das Gerät/Bauteil nicht mit Radioaktivität in Berührung kam

5. Kind of transport / transporter / Transportweg/Spediteur:

Transport by (means and name of transport company, etc.) Versendung durch (Name Spediteur o.ä.)

_____

Date of dispatch to BINDER GmbH / Tag der Absendung an BINDER GmbH:

_____

We hereby declare that the following measures have been taken / Wir erklären, dass folgende Maßnahmen getroffen wurden:

- ❑ Hazardous substances were removed from the unit including component parts, so that no hazard exists for any person in the handling or repair of these items / das Gerät/Bauteil wurde von Gefahrstoffen befreit, so dass bei Handhabung/Reparaturen für die betreffenden Person keinerlei Gefährdung besteht
- ❑ The unit was securely packaged and properly identified / das Gerät wurde sicher verpackt und vollständig gekennzeichnet.
- ❑ Information about the hazardousness of the shipment (if required) has been provided to the transporter / der Spediteur wurde (falls vorgeschrieben) über die Gefährlichkeit der Sendung informiert.

We hereby commit ourselves and guarantee that we will indemnify BINDER GmbH for all damages that are a consequence of incomplete or incorrect information provided by us, and that we will exempt BINDER GmbH from eventual damage claims by third parties./ Wir versichern, dass wir gegenüber BINDER für jeden Schaden, der durch unvollständige und unrichtige Angaben entsteht, haften und BINDER gegen eventuell entstehende Schadenansprüche Dritter freistellen.

We are aware that, in accordance with Article 823 of the German Civil Code (BGB), we are directly liable with regard to third parties, in this instance especially the employees of BINDER GmbH, who have been entrusted with the handling / repair of the unit / component. / Es ist uns bekannt, dass wir gegenüber Dritten – hier insbesondere mit der Handhabung/Reparatur des Geräts/des Bauteils betraute Mitarbeiter der Firma BINDER - gemäß §823 BGB direkt haften

Name: _____

Position/Title: _____

Date / Datum: _____

Signature / Unterschrift: _____

Company stamp / Firmenstempel:

Equipment that is returned to the factory for repair must be accompanied by a completely filled out contamination clearance certificate. For service and maintenance on site, such a contamination clearance certificate must be submitted to the service technician before the start of any work. No repair or maintenance of the equipment is possible, without a properly filled out contamination clearance certificate.

25.2 For chambers located in the USA and Canada

Product Return Authorization Request

Please complete this form and the Customer Decontamination Declaration (next 2 pages) and attach the required pictures. E-mail to: IDL_SalesOrderProcessing_USA@binder-world.com

After we have received and reviewed the complete information we will decide on the issue of a RMA number. Please be aware that size specifications, voltage specifications as well as performance specifications are available on the internet at www.binder-world.us at any time.

Take notice of shipping laws and regulations.

	Please fill:	
Reason for return request	○ Duplicate order	
	○ Duplicate shipment	
	○ Demo	*Page one completed by sales*
	○ Power Plug / Voltage	115V / 230 V / 208 V / 240V
	○ Size does not fit space	
	○ Transport Damage	Shock watch tripped? *(pictures)*
	○ Other (specify below)	
	_____	
Is there a replacement PO?	○ Yes ○ No	
If yes -> PO #		
If yes -> Date PO placed		
Purchase order number		
BINDER model number		
BINDER serial number		
Date unit was received		
Was the unit unboxed?	○ Yes ○ No	
Was the unit plugged in?	○ Yes ○ No	
Was the unit in operation?	○ Yes ○ No	
Pictures of unit attached? *Pictures of Packaging attached?*	○ Yes ○ No ○ Yes ○ No	Pictures have to be attached!

	Customer Contact Information	Distributor Contact Information
Name		
Company		
Address		
Phone		
E-mail		

Customer (End User) Decontamination Declaration

Health and Hazard Safety declaration

To protect the health of our employees and the safety at the workplace, we require that this form is completed by the user for all products and parts that are returned to us. (Distributors or Service Organizations cannot sign this form)

☞	NO RMA number will be issued without a completed form. Products or parts returned to our NY warehouse without a RMA number will be refused at the dock.

A second copy of the completed form must be attached to the outside of the shipping box.

1.	**Unit/ component part / type**:
2.	**Serial No.**
3.	**List any exposure to hazardous liquids, gasses or substances and radioactive material**
3.1	**List with MSDS sheets attached where available or needed (if there is not enough space available below, please attach a page):**
a)	_____
b)	_____
c)	_____
3.2	**Safety measures required for handling the list under 3.1**
a)	_____
b)	_____
c)	_____
3.3	**Measures to be taken in case of skin contact or release into the atmosphere**:
a)	_____
b)	_____
c)	_____
d)	_____
3.4	**Other important information that must be considered**:
a)	_____
b)	_____
c)	_____

4. Declaration of Decontamination
For toxic, radioactive, biologically and chemically harmful or hazardous substances, or any other hazardous materials. **We hereby guarantee that** 4.1 Any hazardous substances, which have come into contact with the above-mentioned equipment / component part, have been completely listed under item 3.1 and that all information in this regard is complete. 4.2 That the unit /component part has not been in contact with radioactivity 4.3 Any Hazardous substances were removed from the unit / component part, so that no hazard exists for a person in the shipping, handling or repair of these returned unit 4.4 The unit was securely packaged in the original undamaged packaging and properly identified on the outside of the packaging material with the unit designation, the RMA number and a copy of this declaration. 4.5 Shipping laws and regulations have not been violated.
I hereby commit and guarantee that we will indemnify BINDER Inc. for all damages that are a consequence of incomplete or incorrect information provided by us, and that we will indemnify and hold harmless BINDER Inc. from eventual damage claims by third parties.
Name: _____ Position: _____ Company: _____ Address: _____ Phone #: _____ Email: _____ Date: _____ Signature: _____

☞	Equipment returned to the NY warehouse for repair must be accompanied by a completed customer decontamination declaration. For service and maintenance works on site, such a customer decontamination declaration must be submitted to the service technician before the start of work. No repair or maintenance of the equipment is possible without a completed form.