

## How to get to BINDER GmbH

**From Stockach/B14:** Once you arrive in Tuttlingen, follow the B14 toward the Gänsäcker business park (“Gewerbegebiet Gänsäcker”). At the Aesculap-Platz roundabout, take the exit toward Donaueschingen (B311). Stay on the B311 until you come to a large intersection after a railway underpass. Turn left here into the Gänsäcker business park (“Gewerbegebiet Gänsäcker”).

**From Ulm/B30/B312:** Once you arrive in Tuttlingen, follow signs for B311 Donaueschingen. At the Aesculap-Platz roundabout, take the exit toward Donaueschingen (B311). Stay on the B311 until you come to a large intersection after a railway underpass. Turn left here into the Gänsäcker business park (“Gewerbegebiet Gänsäcker”).

**From VS/Rottweil/A81/B27/B523:** Once you arrive in Tuttlingen, follow signs for B311 Donaueschingen. At the Aesculap-Platz roundabout, take the exit toward Donaueschingen (B311). Stay on the B311 until you come to a large intersection after a railway underpass. Turn left here into the Gänsäcker business park (“Gewerbegebiet Gänsäcker”).

**From Freiburg/B31:** Follow the B311 toward Tuttlingen. Around 7 km after passing Immendingen, you will come to a large intersection as you enter Tuttlingen. Turn right here into the Gänsäcker business park (“Gewerbegebiet Gänsäcker”).

### At the Gänsäcker business park

**Access to LEAN FACTORY Gänsäcker 16, 78532 Tuttlingen:** Follow the road. Around 100 m after a right-hand bend, you will drive past the BINDER GmbH factory. At the first intersection, turn right onto “Im Mittleren Ösch”. After a few meters, you will find the BINDER LEAN FACTORY on the right with designated visitor parking spaces.

**Access to the Research and Development Center (FEZ/main entrance) Im Mittleren Ösch 5, 78532 Tuttlingen:** Follow the road. Around 100 m after a right-hand bend, you will drive past the BINDER GmbH factory. At the first intersection, turn right onto “Im Mittleren Ösch” and drive straight ahead past the LEAN FACTORY. After around 300 m, turn left at the end of the road. You will find the BINDER Research and Development Center (FEZ) on the left-hand side with parking spaces along the road.

