

## Constant climate chamber for stress testing from -10 °C to 100 °C (14 °F to 212 °F)

The BINDER KMF ensures absolutely constant test conditions throughout the testing area. A big advantage of this constant climate chamber is its low space requirement and flexibility in terms of water supply. The wide temperature and humidity range make this constant climate chamber ideally suited for stress testing series.



### Advantages:

- The only one in its class
- Stable test conditions up to 85 °C (185 °F) / 85% RH
- Optimal ratio of usable space and footprint

### Areas of application:



Automotive



Plastics Industry



Packaging Industry

Features	Customer benefits	Characteristics
APT.line™ climate technology	<ul style="list-style-type: none"> <li>• Same test conditions throughout the chamber interior</li> <li>• Independent of specimen size and quantity</li> <li>• No drying out of specimens</li> </ul>	<b>APT.line™</b> <ul style="list-style-type: none"> <li>• Constant and gentle circulation of air through large-surface side walls even under a full load</li> <li>• Homogeneous climate conditions throughout test specimens</li> </ul>
Water supply	<ul style="list-style-type: none"> <li>• Flexible solution independent of water supply and installation site</li> <li>• Easy plug-and-play handling</li> </ul>	<ul style="list-style-type: none"> <li>• Direct connection to the domestic water system</li> <li>• Convenient water treatment with BINDER PURE AQUA SERVICE</li> <li>• Sewage pump for discharges up to 1 m in height</li> </ul>
Humidification system	<ul style="list-style-type: none"> <li>• Minimal maintenance requirements</li> <li>• Simple, clean handling</li> </ul>	<ul style="list-style-type: none"> <li>• Vapor pressure humidification for fast response times</li> <li>• Drift-free, capacitive humidity sensor</li> <li>• Short recovery time after door opening</li> </ul>
Cooling system	<ul style="list-style-type: none"> <li>• Reliable test results even under extreme climate and site conditions</li> <li>• Stable, long-term tests according to GLP/GMP</li> </ul>	<ul style="list-style-type: none"> <li>• Powerful compressor cooling system for ambient temperatures up to 32 °C (89.6 °F)</li> <li>• No freezing thanks to double evaporator plate</li> </ul>
Standard equipment	<ul style="list-style-type: none"> <li>• Optimal price/performance ratio</li> </ul>	<b>Comprehensive standards</b> <ul style="list-style-type: none"> <li>• Ethernet interface</li> <li>• Access port diameter 30 mm (1.2 inch)</li> <li>• Casters from 240 l (8.6 cu.ft.) volume</li> <li>• Inner glass door with seal and double outer door seal</li> <li>• Door heated against condensation</li> </ul>
Unit design	<ul style="list-style-type: none"> <li>• Minimum space requirements</li> <li>• Convenient, safe access</li> <li>• Easy assembly</li> </ul>	<ul style="list-style-type: none"> <li>• Optimal ratio of usable space and footprint</li> <li>• All operator controls accessible from the front</li> <li>• Large access area thanks to wide design</li> </ul>
Production	<ul style="list-style-type: none"> <li>• Reliable devices with long service lives</li> <li>• Short delivery times</li> </ul>	<ul style="list-style-type: none"> <li>• Premium quality made in Germany</li> <li>• Highly automated series production (20,000 units per year)</li> <li>• High-quality materials, state-of-the-art production technology</li> </ul>
Accessories and Services	<ul style="list-style-type: none"> <li>• Complete solution</li> <li>• Everything from one source</li> <li>• BINDER Service is always nearby</li> </ul>	<b>Comprehensive product portfolio</b> <ul style="list-style-type: none"> <li>• Additional product lines: Drying chambers, vacuum drying chambers, environmental simulation chambers</li> <li>• Various options: BINDER Data Logger Kits, GLP compliance, access ports in various sizes and positions, object temperature measurement</li> <li>• Years of proven and recognized validation and documentation materials</li> <li>• Worldwide service network</li> </ul>

- Electronically controlled APT.line™ preheating chamber and refrigerating system assuring temperature accuracy and long term stable reproducible results
- Temperature range -10 °C to 100 °C (14 °F to 212 °F) (without humidity)
- Temperature range 10 °C to 90 °C (50 °F to 194 °F) (with humidity)
- Humidity range 10 % to 90 % RH
- MCS controller with 25 storable programs of 100 sections each for a maximum of 500 program segments
  - User friendly LCD screen
  - Easy-to-read menu guide
  - Integrated electronic chart recorder
  - Variety of options for the graphic display of process parameters
  - Real time clock
- Electronically controlled humidification and dehumidification system with capacitive humidity sensor
- Heated door
- Inner glass door with sealing
- Independent adjustable temperature safety device class 3.1, providing full protection against chamber over-temperature, with visual and audible temperature alarm
- Access port with silicone plug Ø 30 mm (1.18 inch), left side
- Safety connection kit for water supply and drainage, including water hose, total length 6 m (19.7 ft.)
- Ethernet interface for use with optional GMP/GLP and FDA guideline 21 CFR Part 11 compliant APT-COM™ DataControlSystem software
- BINDER Communication software APT-COM™ 3 Basic Edition
- Stainless steel rack
- BINDER technical specification conformance certificate

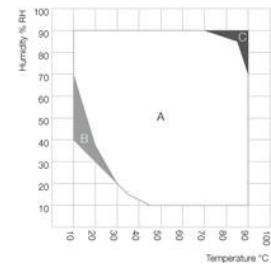
## KMF 720 (E5.2)

▶ Exterior dimensions	
Width (mm/inch)	1255 / 49.4
Height (incl. casters) (mm/inch)	1925 / 75.8
Depth (plus door handle, I-panel, connection 80 mm (3.15 inch)) (mm/inch)	890 / 35.0
Wall clearance, rear (mm/inch)	100 / 3.9
Wall clearance, side (mm/inch)	100 / 3.9
Steam space volume (l/cu.ft.)	918 / 32.4
Number of doors (ea.)	2
Inner glass door(s) (ea.)	2

▶ Interior dimensions	
Width (mm/inch)	973 / 38.3
Height (mm/inch)	1250 / 49.2
Depth (mm/inch)	576 / 22.7
Interior volume (l/cu.ft.)	700 / 24.6
Racks (number standard/max.)	1 / 15
Load per rack (kg/lbs.)	45 / 99
Permitted total load (kg/lbs.)	150 / 331
Weight (empty) (kg/lbs.)	309 / 682

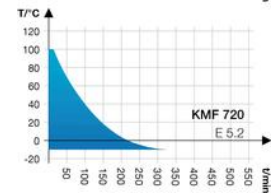
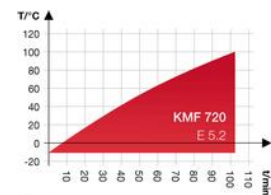
▶ Technical data in temperature mode (without humidity)	
Temperature range (°C/°F)	-10 - 100 / 14 - 212
Mean warm-up rate acc. to IEC 60068-3-5 (K/min.)	1.0
Mean cooling rate acc. to IEC 60068-3-5 (K/min.)	0.4
Warm-up time from -10 °C (14 °F) to 100 °C (212 °F) (min.)	110
Cooling down time from 100 °C (212 °F) to -10 °C (14 °F) (min.)	350
Max. heat compensation up to 25 °C (77 °F) (W)	400

### Temperature-humidity chart

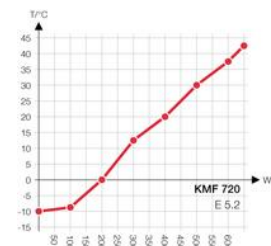


A: Guaranteed condensation free range / B: Temporary usable operation (up to 24 h) / C: In this range, condensation in the inner chamber is possible

### Heating up rate / Cooling down rate



### Heat compensation



## KMF 720 (E5.2)

► Technical data in climate mode (with humidity)	
Temperature range (°C/°F)	10 - 90 / 50 - 194
Temperature variation (±K)	0.2 - 1.0
Temperature fluctuation (±K)	0.1 - 0.5
Humidity range (% RH)	10 - 90
Humidity fluctuation (± % RH)	2
Dew point temperature range (°C/°F)	5 - 80 / 41 - 176
Max. heat compensation at 25 °C (77 °F) / 90 % RH (W)	150

► Electrical data	
IP protection class acc. to EN 60529	IP 20
Voltage (± 10 %) 50 Hz (V)	200 - 240, 1 N ~
Nominal power (kW)	3.1
Energy consumption at 85 °C (185 °F) / 85 % RH (W 1)	1050
Noise level (dB (A))	53

1) These values can be used for dimensioning air condition systems.

All technical data are specified for units with standard equipment at an ambient temperature of 25 °C (77 °F) and a line voltage fluctuation of ±10%. The temperature data is determined in accordance to factory standard following DIN 12880, respecting the recommended wall clearances of 10% of the height, width and depth of the inner chamber. Technical data refers to 100% fan speed. All figures are typical average values for series devices. We reserve the right to alter technical specifications at any time.



### BINDER Pure Aqua Service

This convenient and flexible water treatment system extends maintenance intervals and is easily implemented independent of water quality.  
The specific advantage: Point-of-use system with water quality display and replaceable filter cartridge



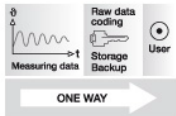
### BINDER Data Logger Kits

The new BINDER Data Logger Kits – Makes independent recording of temperature and humidity data in the BINDER device possible. The tailored product solution contains helpful accessories: from mounting the logger to the BINDER device to cable access assistance to the sensor mount



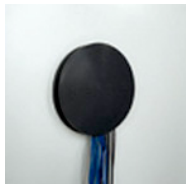
### External water supply set

External water supply set from fresh and waste water container, wiring and pump



### APT-COM™ DataControlSystem GLP Edition

Software for GLP-compliant control, programming and documentation. Allows networking of up to 30 devices or controllers. Meets FDA 21 CFR Part 11 requirements



### Access port

With silicone plugs for introducing external measuring instruments into the chamber, access ports with 30, 50 or 100 mm (1.18, 1.97, 3.94 inch) diameters



### Calibration certificate & validation

BINDER can significantly reduce the workload in qualifying and validating devices. Nobody knows our devices as well and has as much experience in certifications as we do



### Temperature measurement of the specimen

Additional PT 100 temperature sensor for accurate temperature measurement of the specimen and digital display of measured values. Recording of measured data via Ethernet or RS 422 interface optional

**KMF 720 (E5.2)**

Access ports with silicone plug 30, 50, 100 mm 1.18, 1.97, 3.94 inch)	<input type="checkbox"/>
Securing elements for additional fastening of racks (1 set of 4)	<input type="checkbox"/>
Additional PT 100 temperature sensor, flexibly installed, with external connection, including LEMO connector (3-pin)	<input type="checkbox"/>
RS 422 interface	<input type="checkbox"/>
External fresh water supply set consists of fresh and waste water canister, cabling and pump	<input type="checkbox"/>
BINDER PURE AQUA SERVICE consisting of disposable cartridge, hose set and measuring unit	<input type="checkbox"/>
Disposable cartridge for BINDER PURE AQUA SERVICE	<input type="checkbox"/>
Keyboard lock	<input type="checkbox"/>
Temperature precision measurement according to DIN 12880 and 9-point humidity measurement / factory standard with measurement log and certificate, measured at 25 °C (77 °F) / 60 % RH or at specified values	<input type="checkbox"/>
Calibration certificate for temperature and humidity. Measurement in the center at 25 °C (77 °F) / 60 % RH or at specified values	<input type="checkbox"/>
Extension to factory calibration certificate for temperature and humidity. Each additional measurement at an additional measuring point or set of values	<input type="checkbox"/>
Data Logger Kit TH 100/70: With two attachable combined sensors. One for the continuous temperature and humidity recording of -40 °C to 100 °C / 0 % to 100 % RH. Second one at the data logger for recording the environmental conditions of -40 °C to 70 °C / 0 % to 100 % RH. Kit includes 1 data logger, 2 attachable combined humidity/temperature sensors with 2 m extension cable and 1 fixture for the connection at the BINDER unit	<input type="checkbox"/>
Data Logger Kit TH 100: For the continuous temperature and humidity recording of -40 °C to 100 °C / 0 % to 100 % RH. Kit includes 1 data logger, 1 attachable combined humidity/temperature sensor with 2 m extension cable and 1 fixture for the connection at the BINDER unit	<input type="checkbox"/>
Data Logger Kit T 220: For the continuous temperature recording of -90 °C to 220 °C. Kit includes 1 data logger, PT 100 sensor with 2 m Teflon extension cable and 1 fixture for the connection at the BINDER unit	<input type="checkbox"/>
Data Logger Software: Configuration und evaluation software for all BINDER Data Logger Kits, incl. data cable (RS 232)	<input type="checkbox"/>
Data Logger converter cable (RS 232 to USB 2.0)	<input type="checkbox"/>
Rack, stainless steel	<input type="checkbox"/>
Reinforced rack, stainless steel, with 1 set of securing elements (4 pieces) max. load 70 kg (154 lbs.)	<input type="checkbox"/>
Shelf, perforated, stainless steel	<input type="checkbox"/>
Interior lighting (30 W)	<input type="checkbox"/>
Reinforced inner chamber, including 2 reinforced racks, maximum total load 250 kg(552 lbs.), max. load per rack 70 kg (154 lbs.)	<input type="checkbox"/>
Locking door handle with key	<input type="checkbox"/>
Temperature safety device, class 3.3 (DIN 12880) with visual alarm	<input type="checkbox"/>
4-20 mA analog output for temperature and humidity measurements (e.g. chart recorder connection), with 6-pin DIN socket. Outputs are adjusted automatically as the controller is adjusted	<input type="checkbox"/>